

NOTES (CONTINUED):

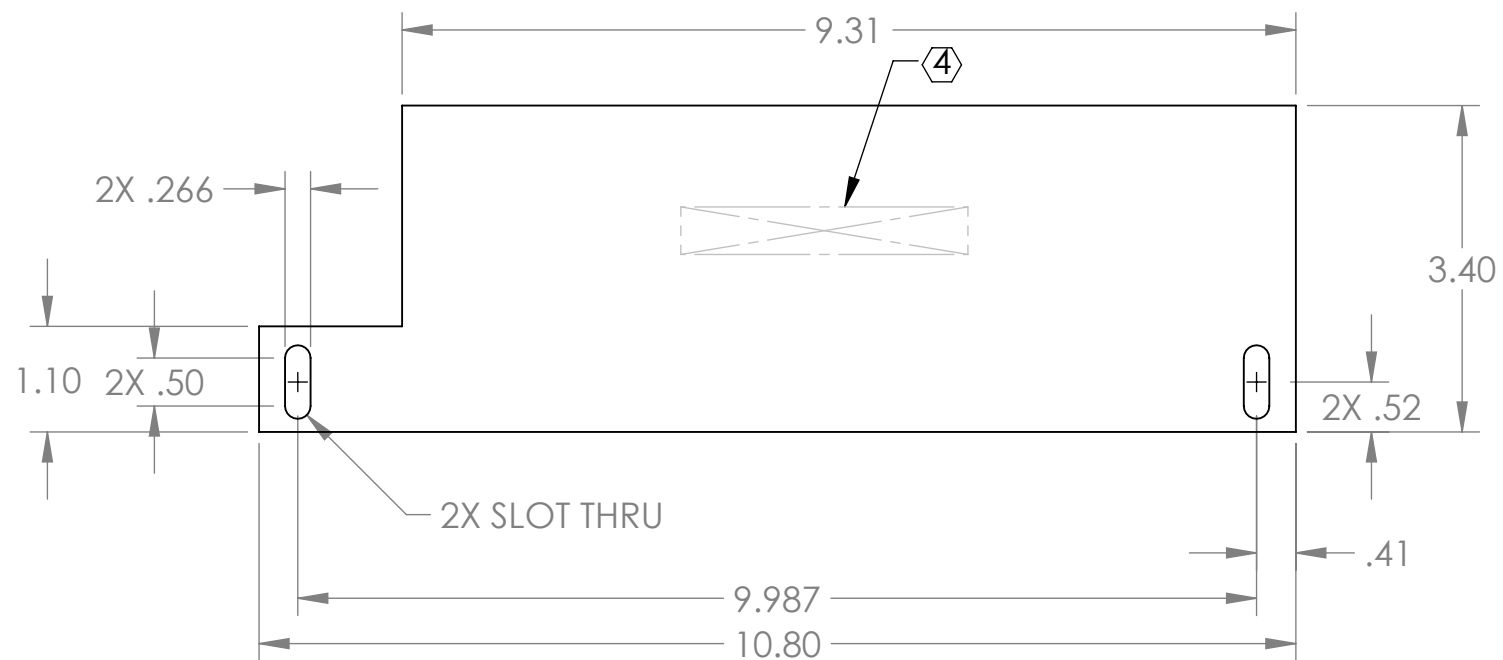
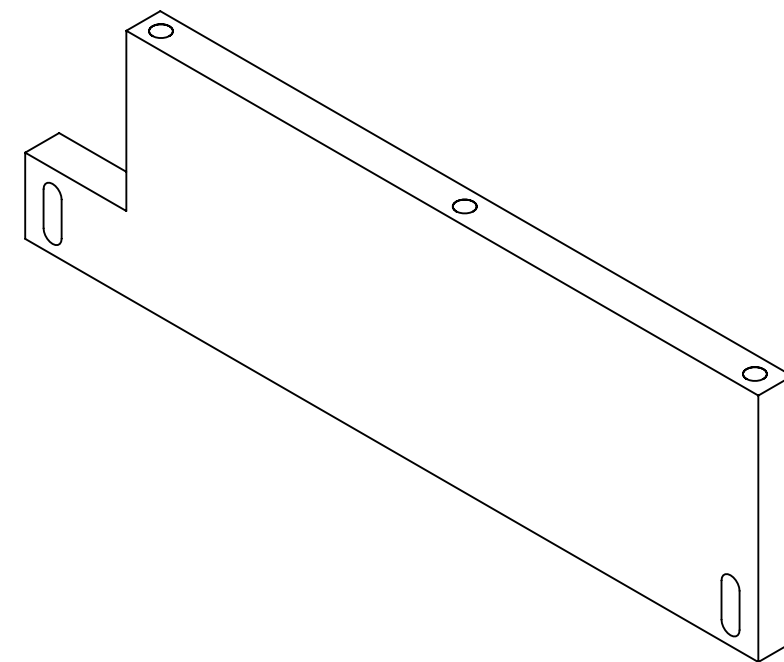
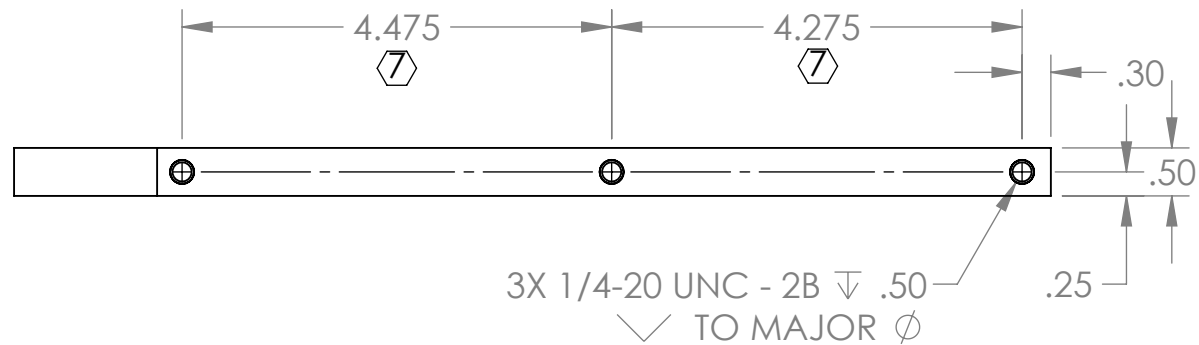
④ SCRIBE, ENGRAVE (A VIBRATORY TOOL MAY BE USED), LASER MARK OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. EXAMPLE: D1300524-v1, S/N 001

5. WEIGHT: 1.60 LB.

⑥ OPTIONAL MATERIAL: ALUMINUM TOOLING PLATE.

⑦ NOTED HOLES ARE NOT EQUALLY SPACED.

REV.	DATE	DCN #	BOM #
v1	11 JUN 2013	-	-
-	-	-	-
-	-	-	-



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN INCHES
 TOLERANCES:
 .XX \pm .01
 .XXX \pm .005
 ANGULAR \pm 1.0°

1. INTERPRET DRAWING PER ASME Y14.5-1994.
 2. BREAK ALL SHARP EDGES, .02 MAX.
 3. DO NOT SCALE FROM DRAWING.

MATERIAL 6061-T6 Al ⑥
 FINISH 250 μ inch Ra MAX

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY
 MASSACHUSETTS INSTITUTE OF TECHNOLOGY
 SYSTEM ADVANCED LIGO SUB-SYSTEM AOS
 NEXT ASSY D1300525

PART NAME **dLIGO PCAL TOOLING, RECEIVER MOUNT FIXTURE STOP**
 DESIGNER R. SAVAGE
 DRAFTER C. CONLEY
 CHECKER C. CONLEY
 APPROVAL
 07 JUN 2013
 11 JUNE 2013
 SIZE DWG. NO. **B D1300524**
 REV. v1
 SCALE: NONE PROJECTION: SHEET 1 OF 1