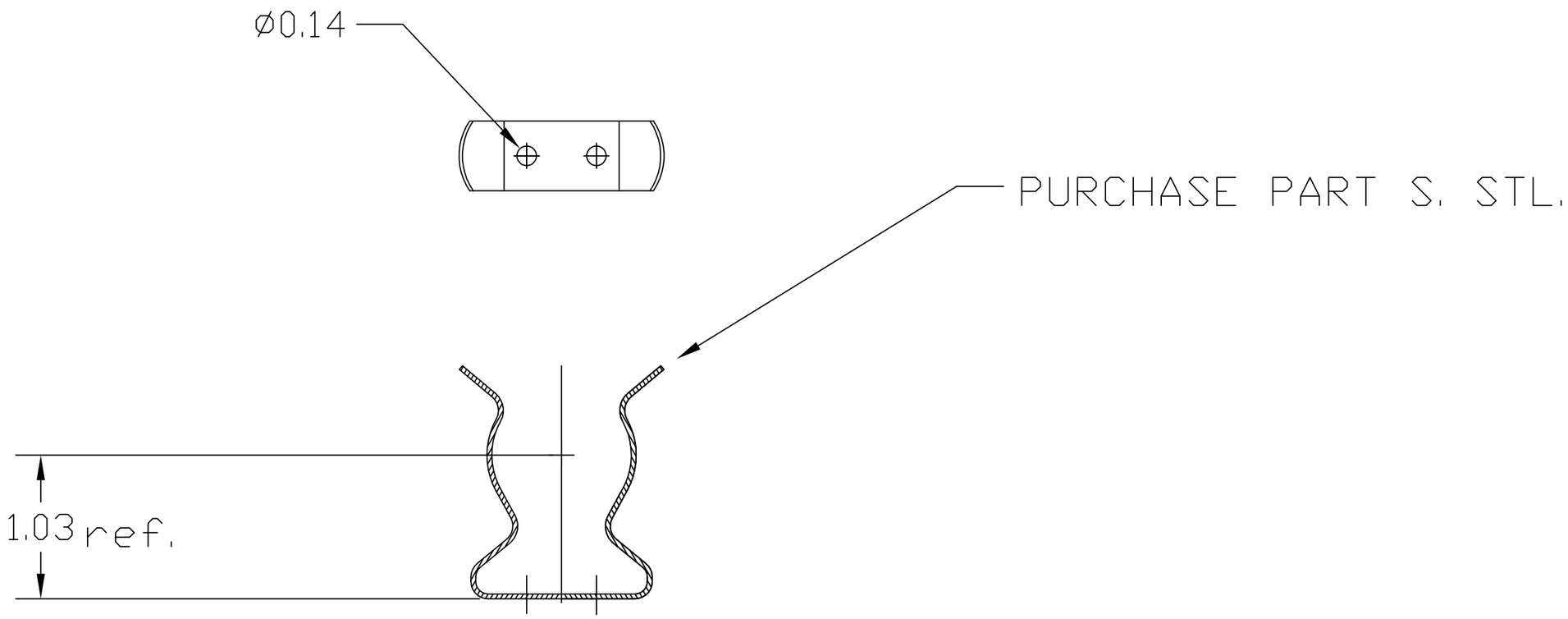
NOTES: (UNLESS OTHERWISE SPECIFIED)

1. X

2. X

MODIFY HOLES TO DIM SHOWN 2PL.



MAKE TWO PER ASSEMBLY

REF	QTY	PART or DRWG No.	DESCRIPTION	MATERIAL
1	-	-	-	-

PARTS and MATERIAL LIST

DWG. NO.	DESCRIPTION
XXX	XXX

REFERENCE DRAWINGS

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

TOLERANCES:
FRACTIONAL ± 1/32
TWO PLACE DECIMAL ± .01
THREE PLACE DECIMAL ± .005
ANGULAR ± 1 deg.

~~ANGULARMACH: ± BEND ±~~
FINISHED SURFACE RMS 63
BREAK CORNERS and EDGES
REMOVE ALL BURRS

MATERIAL: MC MASTER PURCHASE PART
HEAT TREAT: TBD
FINISH: None

USED ON: XXX
NEXT ASS'Y: XXX

REV	DESCRIPTION	DCN NUMBER		APPR'D	CHECK	DRWN	DATE
A	RELEASE	E010214-00-D				Kenn	10-31-01
00	PRE-RELEASE	-	-	-	-	Kenn	10-2-01

ISSUE DESCRIPTION

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY

TITLE BEAM TUBE BRACKET MODIFICATION

CAD FILE D010226-A
SIZE D
DWG. NO. D010226-A
SCALE FULL
SHEET