

7 6 5 4 3 2 1

NOTES: (UNLESS OTHERWISE SPECIFIED)  
 ① x  
 ② x



MAKE TWO PER ASSEMBLY

5	-	-	-	-	-
4	-	-	-	-	-
3	-	-	-	-	-
2	-	-	-	-	-
1	-	-	-	-	-

REF	QTY	PART or DRWG No.	DESCRIPTION	MATERIAL
B			RELEASE	E010214-00-D
A			RELEASE	E010215-00-D
00			PRE-RELEASE	-
REV			DESCRIPTION	DCN NUMBER

  

TOLERANCES:		UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES			
FRACTIONAL ± 1/32	ANGULAR ± 1 deg.	ANGULAR MACH ± BEND ±	FINISHED SURFACE RMS 63
TWO PLACE DECIMAL ± .01	REMOVE ALL BURRS	BREAK CORNERS and EDGES	
THREE PLACE DECIMAL ± .005			
MATERIAL: Alum 6063 T-5	HEAT TREAT: TBD	FINISH: None	
3" SQ. TUBE			
USED ON: XXX	NEXT ASS'Y: XXX		

  

TITLE		LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY	
MAIN GUSSET		MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
GAD FILE	D010142-B	SIZE	D
DWG. NO.	D010142-B	SHEET	

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