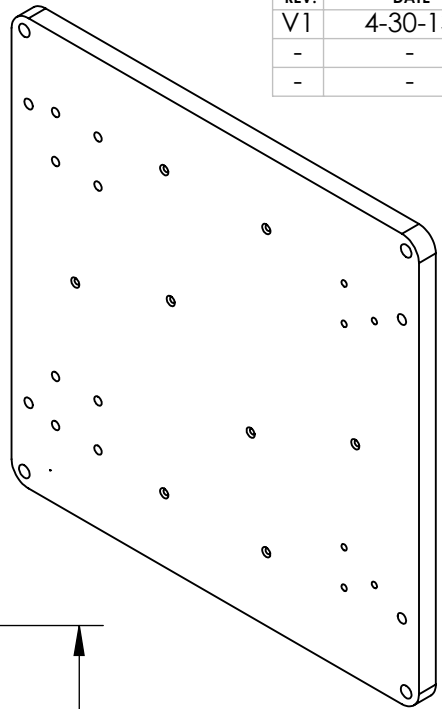
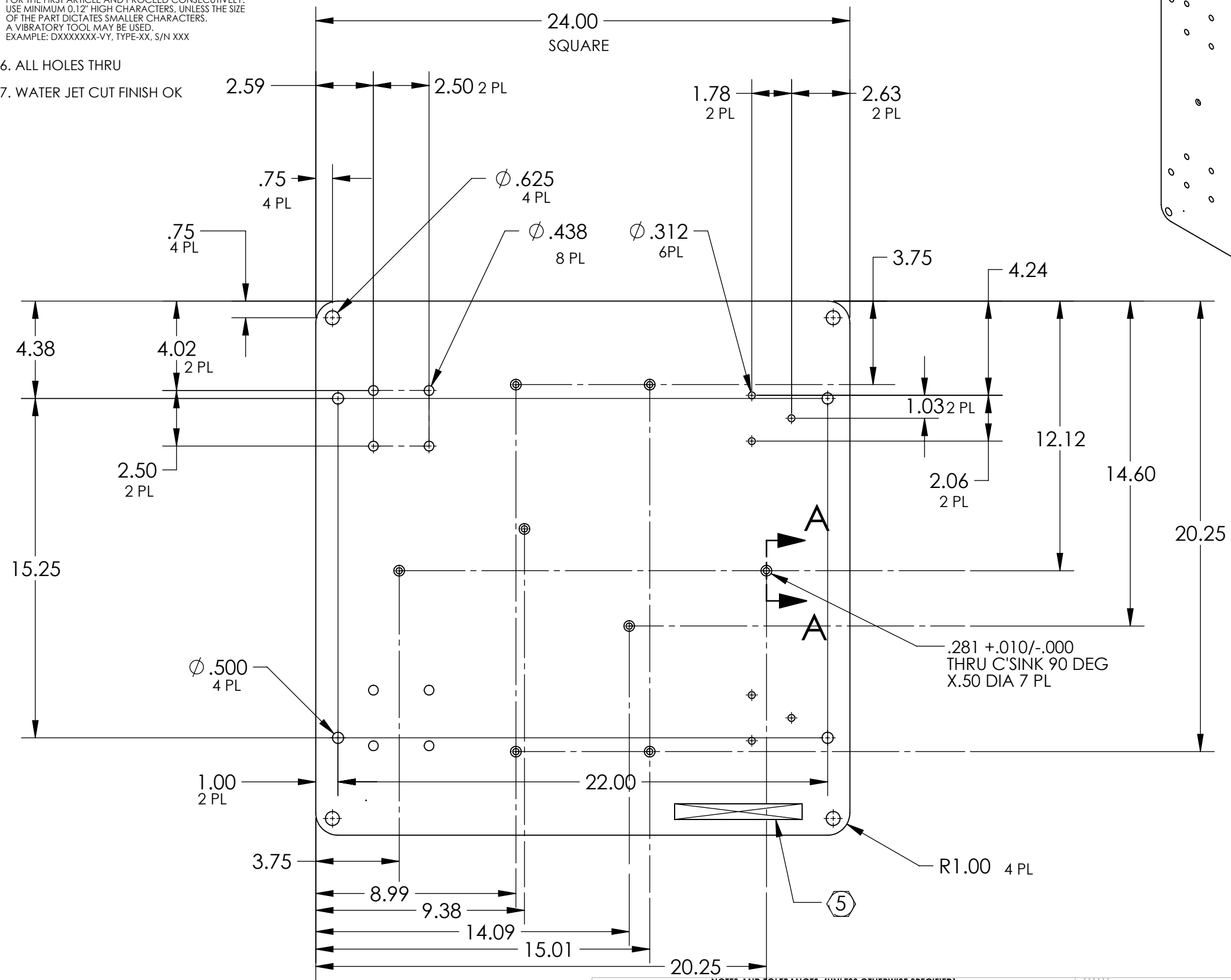


8 7 6 5 4 3 2 1

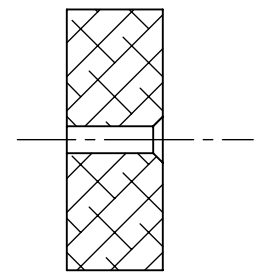
NOTES CONTINUED:
 5. SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. A VIBRATORY TOOL MAY BE USED.
 EXAMPLE: DXXXXXX-VY, TYPE-XX, S/N XXX

REV.	DATE	DCN #	DRAWING TREE #
V1	4-30-13	TO FOLLOW	E1200793
-	-	-	-
-	-	-	-

D
 6. ALL HOLES THRU
 7. WATER JET CUT FINISH OK



1.00
 STOCK



SECTION A-A
 SCALE 1 : 2

.281 +.010/-.000
 THRU C'SINK 90 DEG
 X.50 DIA 7 PL

5

D1300377 aligo Swing Stop Base, PART PDM REV: X-002, DRAWING PDM REV: X-001

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)
 1. INTERPRET DRAWING PER ASME Y14.5-1994.
 2. REMOVE ALL SHARP EDGES, R.02 MIN.
 3. DO NOT SCALE FROM DRAWING.
 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.

DIMENSIONS ARE IN INCHES
 TOLERANCES:
 .XX ± .03
 .XXX ± .005
 ANGULAR ± 1.0°

MATERIAL
 6061-T6 (SS)

FINISH
 NOTE 2inch

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY
 MASSACHUSETTS INSTITUTE OF TECHNOLOGY
 SYSTEM
 ADVANCED LIGO
 NEXT ASSY
 D1300248

PART NAME
 ALIGO TMS CARTRIDGE SWING STOP TOOL

DESIGNER	K MAILAND	4-30-13	SIZE DWG. NO.	B	D1300377	REV.	v1
DRAFTER	K MAILAND	4-30-13	SCALE: 1:8				
CHECKER	K MAILAND	4-30-13				PROJECTION:	
APPROVAL							

8 7 6 5 4 3 2 1