

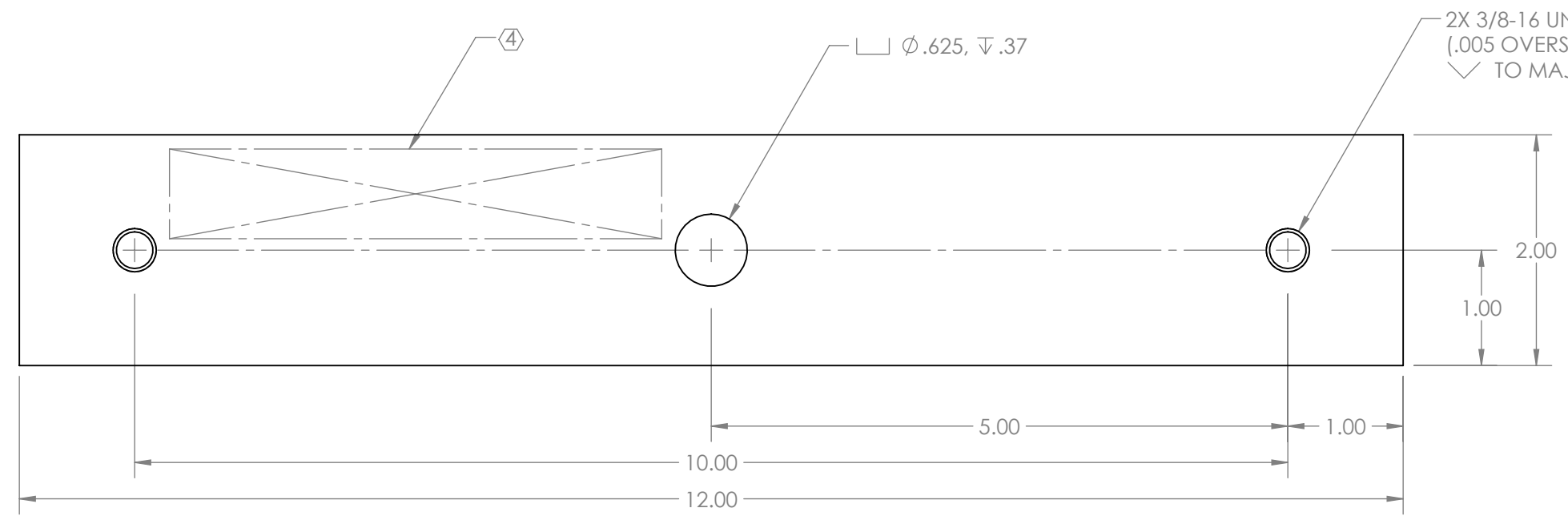
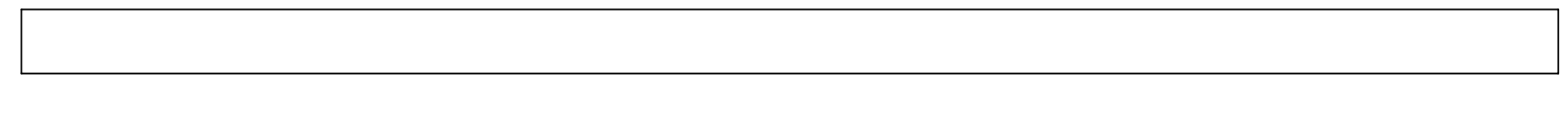
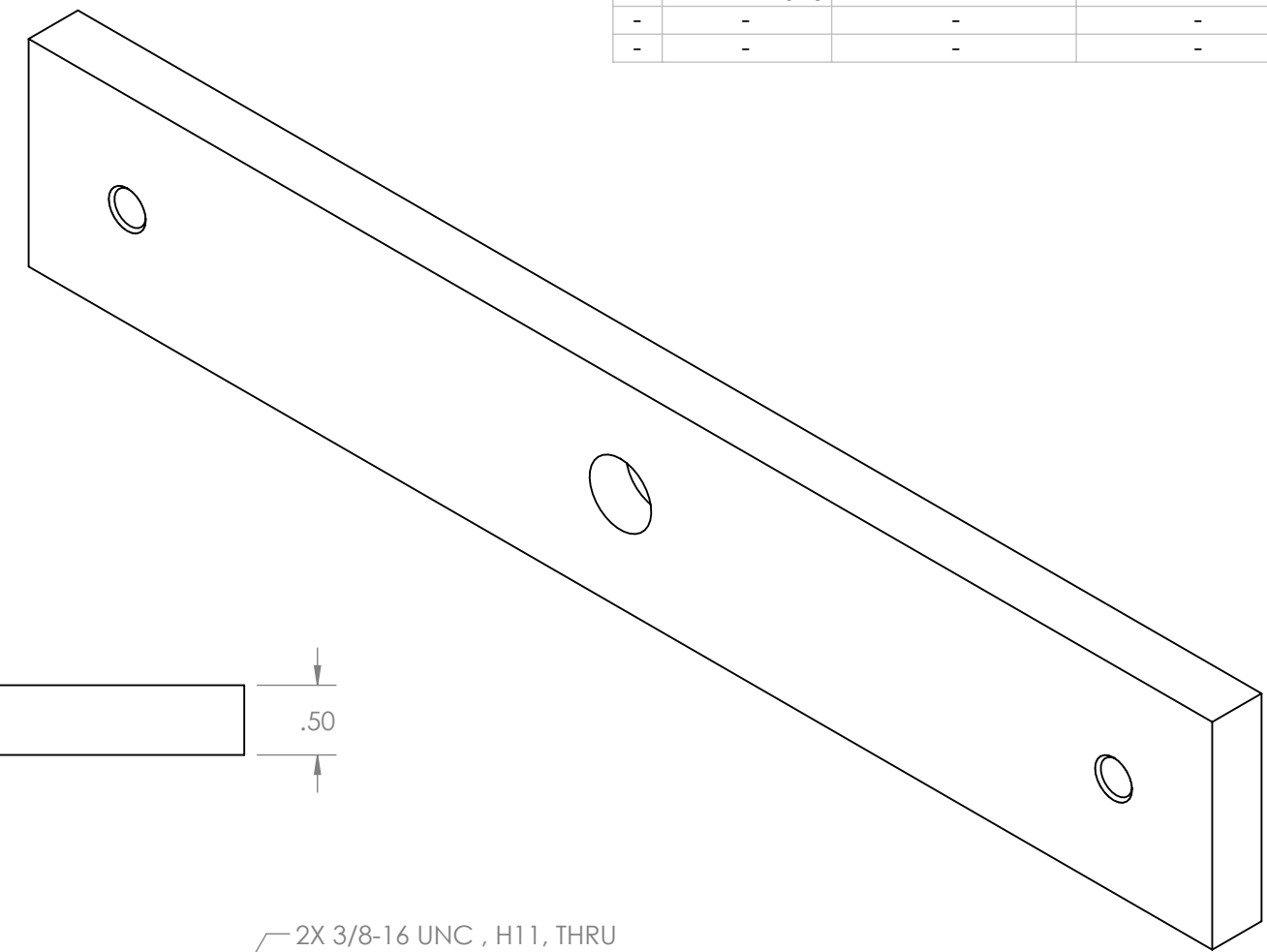
8 7 6 5 4 3 2 1

REV.	DATE	DCN #	DRAWING TREE #
v1	12 MAR 2013	-	-
-	-	-	-
-	-	-	-

**NOTES CONTINUED:**

④ SCRIBE, ENGRAVE (A VIBRATORY TOOL MAY BE USED), LASER MARK OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. EXAMPLE: DXXXXXX-VY, TYPE-XX, S/N XXX

5. WEIGHT: 1.15 LB.



D1300229 aLIGO Pcal Tooling, Periscope Support Foot, PART PDM REV: X-009, DRAWING PDM REV: X-002

**NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)**

DIMENSIONS ARE IN INCHES

TOLERANCES:  
 .XX ± .01  
 .XXX ± .005  
 ANGULAR ± 0.5°

<b>MATERIAL</b>	6061-T6 Al	<b>FINISH</b>	250 μinch Ra MAX
-----------------	------------	---------------	------------------

CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	<b>PART NAME</b>	aLIGO PCAL TOOLING, PERISCOPE SUPPORT FOOT	
	<b>SYSTEM</b>	ADVANCED LIGO	<b>SUB-SYSTEM</b>
<b>NEXT ASSY</b>	N/A		

<b>DESIGNER</b>	R. SAVAGE	<b>DATE</b>	11 MAR 2013	<b>SIZE</b>	DWG. NO.	<b>REV.</b>	v1
<b>DRAFTER</b>	C. CONLEY	<b>DATE</b>	12 MAR 2013	<b>SCALE</b>	NONE	<b>PROJECTION</b>	1ST ANGLE
<b>CHECKER</b>				<b>APPROVAL</b>			
<b>APPROVAL</b>							

8 7 6 5 4 3 2 1