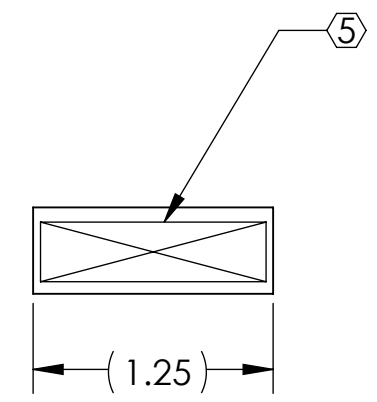
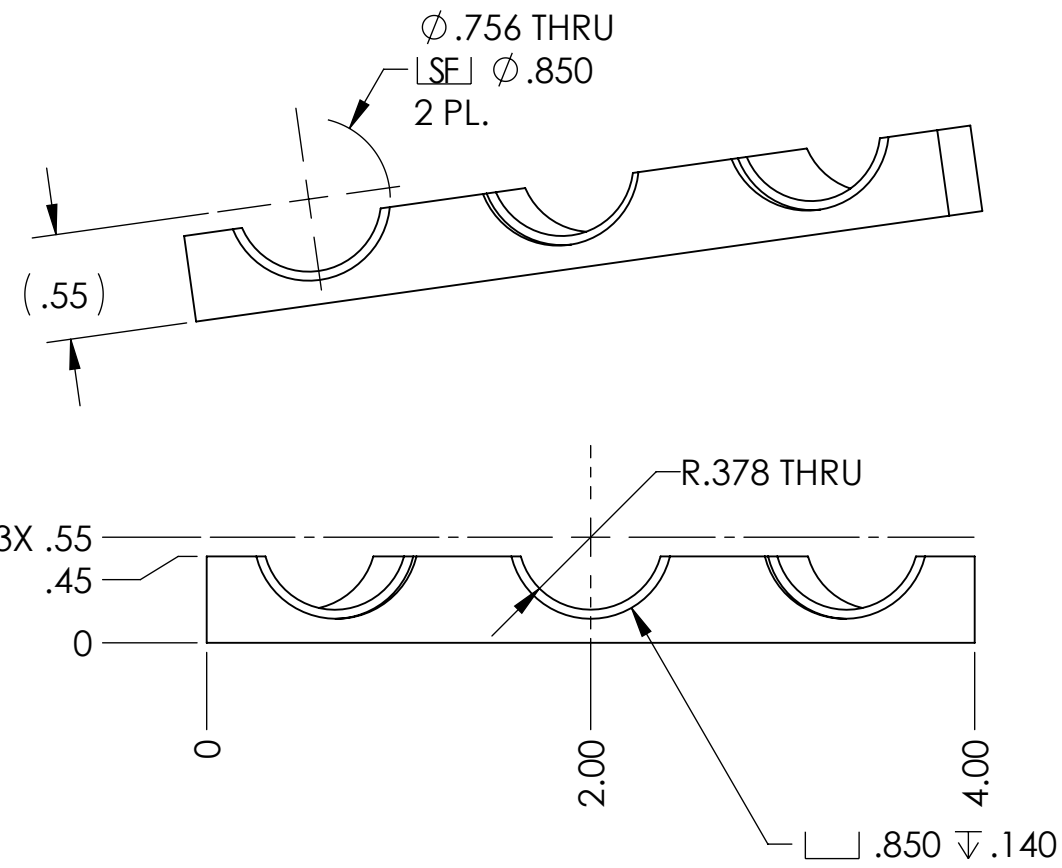
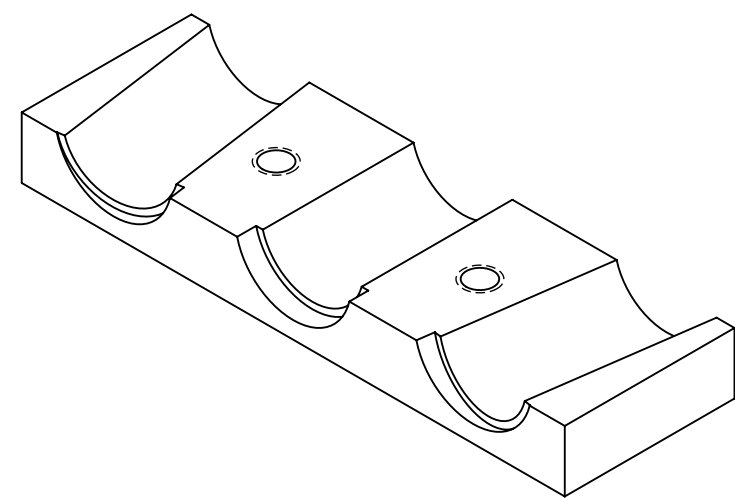
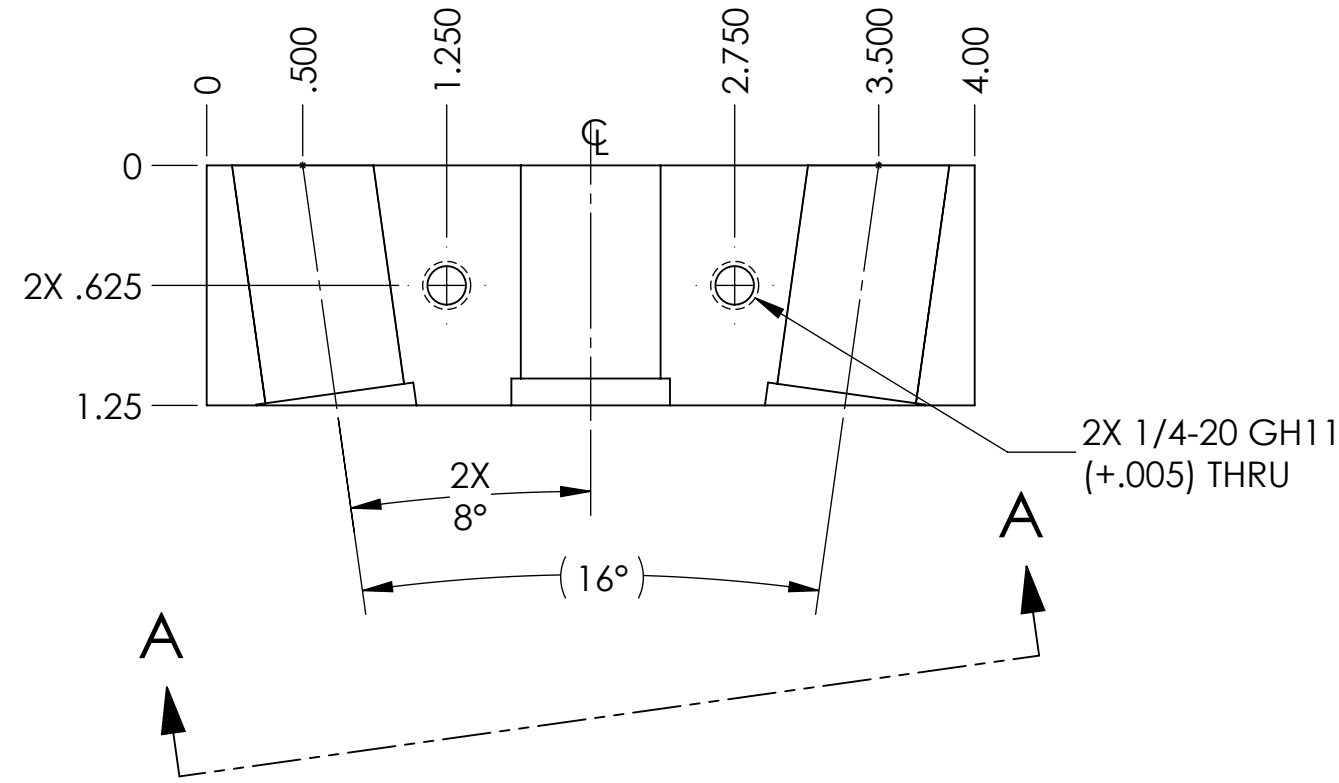


NOTES CONTINUED:

5. SCRIBE, ENGRAVE (A VIBRATORY TOOL MAY BE USED), LASER MARK OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. EXAMPLE: DXXXXXX-VY, TYPE-XX, S/N XXX

6. APPROXIMATE WEIGHT = 0.155 LB.
 7. MACHINE ALL SURFACES TO REMOVE OXIDES AND MILL FINISH. USE OF ABRASIVE REMOVAL TECHNIQUES IS NOT ALLOWED.
 8. ALL PARTS SHALL BE MANUFACTURED IN ACCORDANCE WITH LIGO SPECIFICATION E0900364.

REV.	DATE	DCN #	DRAWING TREE #
v1	8 MAR 2013	E1300168-x0	-
v2	08 APR 2013	E1300263-x0	-
-	-	-	-



D1300224 Base, Flashlight Holder, PART PDM REV: X-003, DRAWING PDM REV: X-005

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)				LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME	
DIMENSIONS ARE IN INCHES				ADVANCED LIGO		BASE, FLASHLIGHT HOLDER	
TOLERANCES: .XX ± .01 .XXX ± .005				FMP		DESIGNER J.LEWIS 8 MAR 2013	
ANGULAR ± 1.0				NEXT ASSY D1300223		DRAFTER J.LEWIS 8 MAR 2013	
MATERIAL 6061-T6				FINISH 63 μinch		CHECKER SEE DCC	
						APPROVAL SEE DCC	
						SIZE DWG. NO. B D1300224	
						REV. v2	
						SCALE: 1:1 PROJECTION: SHEET 1 OF 1	