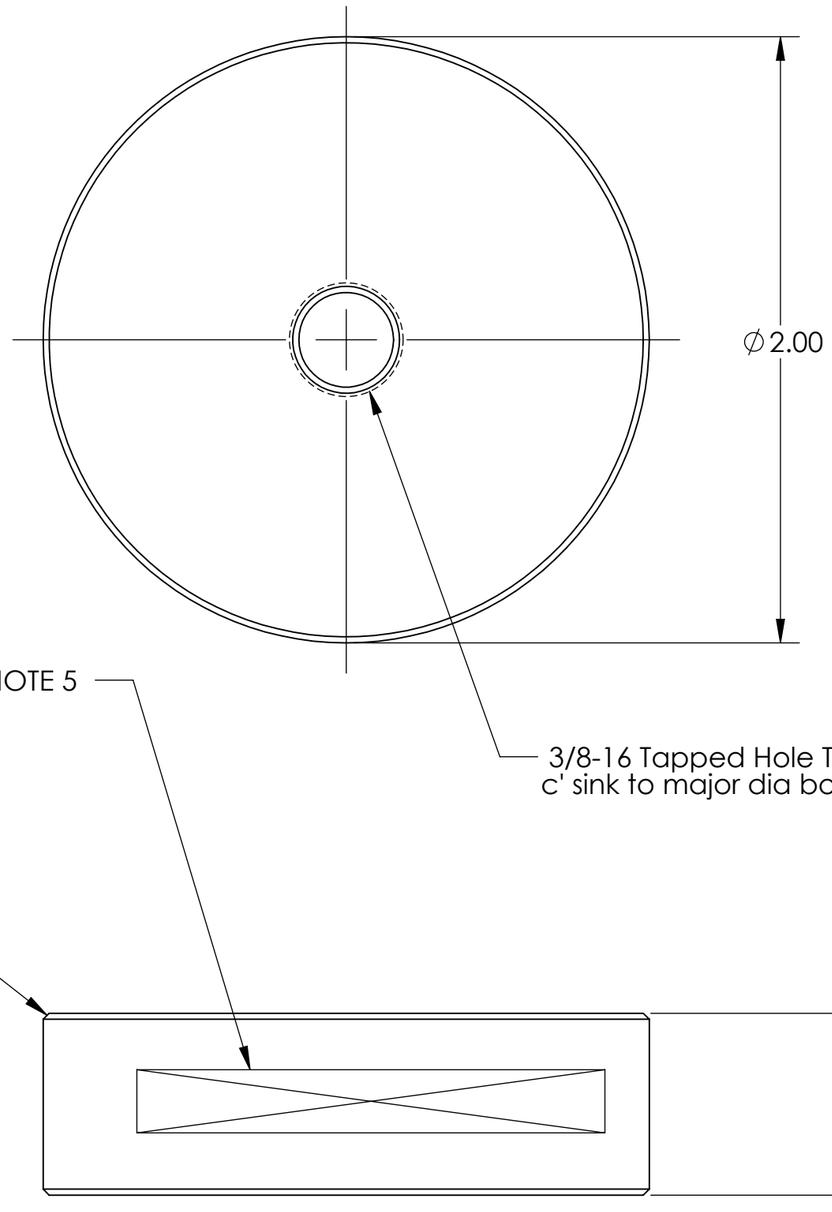
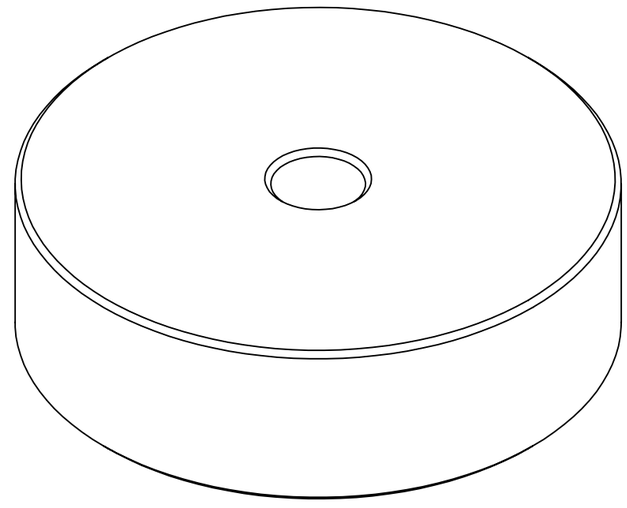
NOTES CONTINUED:

5. SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. A VIBRATORY TOOL MAY BE USED. EXAMPLE: DXXXXXXX-VY, TYPE-XX, S/N XXX

6. NICKEL PLATE FINISH

REV.	DATE	DCN #	DRAWING TREE #
v1	9-20-12	to follow	-
-	-	-	-
-	-	-	-





NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)								
DIMENSIONS ARE IN INCHES TOLERANCES: .XX ± .01 .XXX ± .005 ANGULAR ± 1.0°	1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.		LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME aLIGO_TMS_TEST_MASS_RING .25kg _w-scr			
MATERIAL STEEL, HOT ROLLED BAR STOCK	FINISH CLEAN FINISH NICKEL PLATE		SYSTEM ADVANCED LIGO	SUB-SYSTEM AOS	DESIGNER KMAILAND 09-20-2012	SIZE B	DWG. NO. D1201313	REV. v1
			NEXT ASSY D1002097		DRAFTER k mailand 9-20-12			
					CHECKER			
					APPROVAL	SCALE: 2:1	PROJECTION:	SHEET 1 OF 1

D1201313 aLIGO_TMS_TEST_MASS_RING .25kg_w-scr, PART PDM REV: X-002, DRAWING PDM REV: X-000