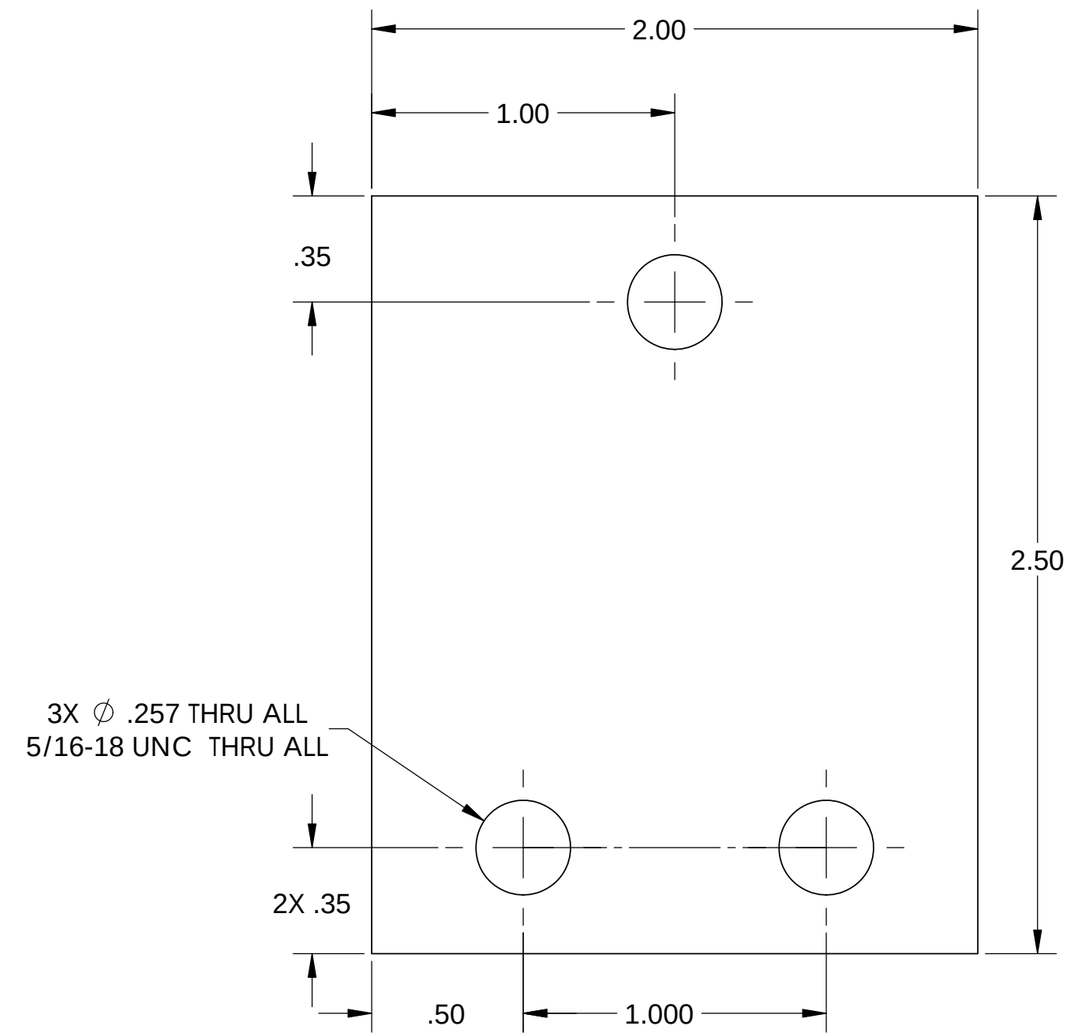
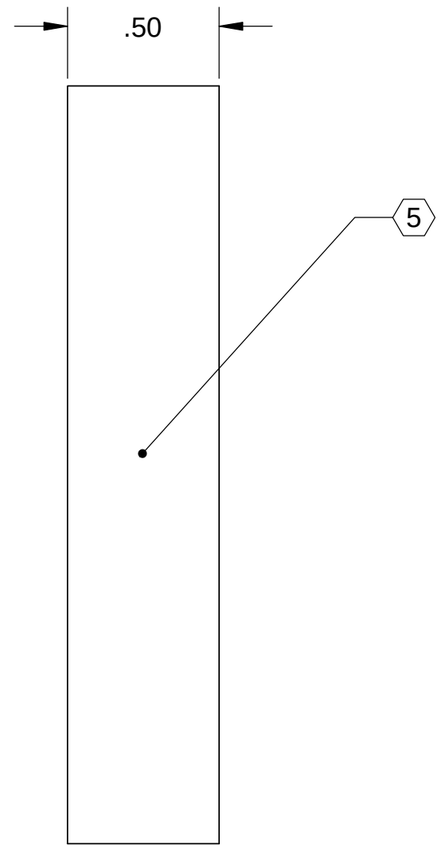
NOTES CONTINUED:

⑤ SCRIBE, ENGRAVE (A VIBRATORY TOOL MAY BE USED), LASER MARK OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. EXAMPLE: DXXXXXXX-VY, TYPE-XX, S/N XXX

REV.	DATE	DCN #	DRAWING TREE #
v1	28 SEP 2012	E1200841	-
-	-	-	-
-	-	-	-





D1201302 Bumper plate, Rotate dual suspended seismometer short osc platform, PART PDM REV: X-000, DRAWING PDM REV:

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)					
DIMENSIONS ARE IN INCHES TOLERANCES: .XX ± 0.015 .XXX ± 0.005 ANGULAR ± 0.5˚	1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. APPROXIMATE WEIGHT = 0.25 LB.		LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	PART NAME: Bumper plate	
	MATERIAL: 6061-T6 Al	FINISH: 63 µinch	SYSTEM: ADVANCED LIGO / SUB-SYSTEM: SEI	NEXT ASSY: D1201253	

DESIGNER	P. KNOTHE	19 SEP 2012	SIZE: B	DWG. NO.: D1201302	REV.: v1	
DRAFTER	P. KNOTHE	19 SEP 2012				
CHECKER	F. MATICHARD	28 SEP 2012				
APPROVAL	F. MATICHARD	28 SEP 2012	SCALE: 2:1	PROJECTION:	SHEET 1 OF 1	