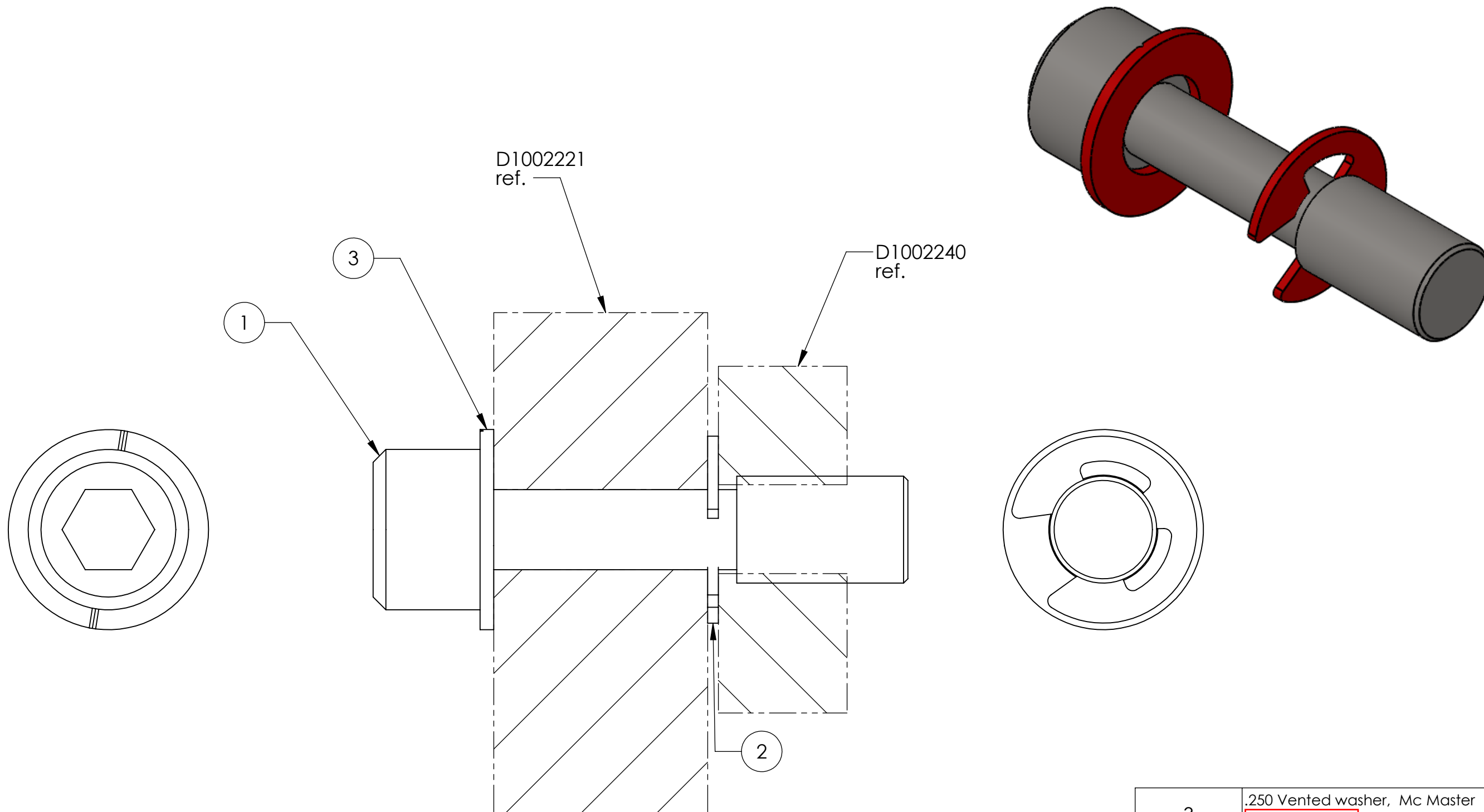


D1200989 ALIGO CAPTIVE SCREW ASSEMBLY, TELE WIRE CLAMP, PART PDM REV: X-003, DRAWING PDM REV: X-001

NOTES CONTINUED:

REV.	DATE	DCN #	DRAWING TREE #
v1	07-20-2012	TO FOLLOW-	-
v2	1-3-13	to follow	E1200793
-	-	-	-



ITEM NO.	PART NUMBER	QTY.
3	.250 Vented washer, Mc Master WFV-25	1
2	MC MASTER 98408A122	1
1	D1200988 Captive Scr	1

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)		
DIMENSIONS ARE IN INCHES		
TOLERANCES: .XX ± .02 .XXX ± .005 ANGULAR ± 1.0°		
1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.		
MATERIAL	FINISH	
N/A	N/A μinch	

CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME	
SYSTEM ADVANCED LIGO		ALIGO CAPTIVE SCREW ASSEMBLY, TELE WIRE CLAMP	
SUB-SYSTEM AOS		DESIGNER	KEN MAILAND 07-20-2012
NEXT ASSY TELESCOPE -TABLE-WIRE CLAMP		DRAFTER	KEN MAILAND 07-20-2012
		CHECKER	KEN MAILAND 07-20-2012
		APPROVAL	
		SIZE	DWG. NO.
		B	D1200989
		SCALE: 2:1	PROJECTION:
		SHEET 1 OF 1	

8 7 6 5 4 3 2 1

D
C
B
A

D
C
B
A

8 7 6 5 4 3 2 1