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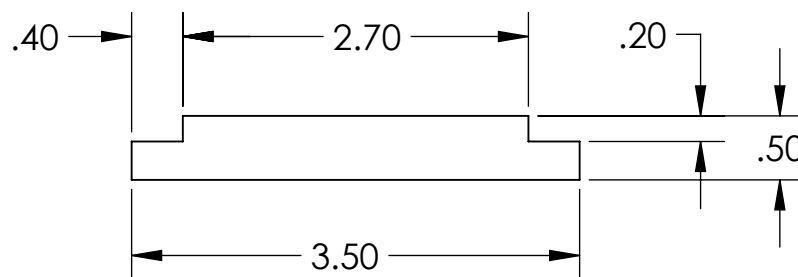
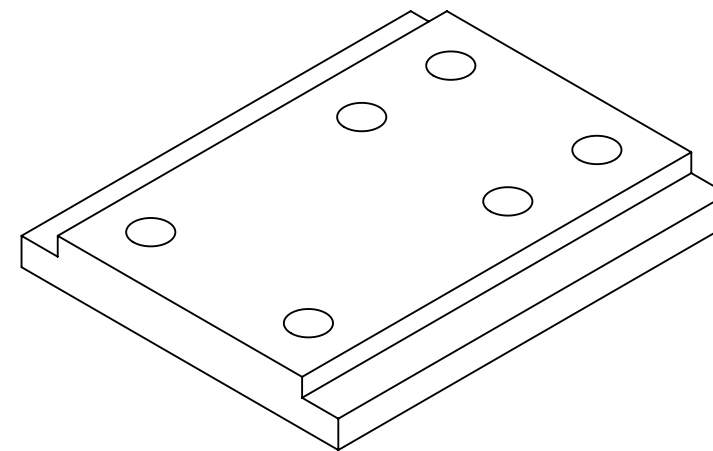
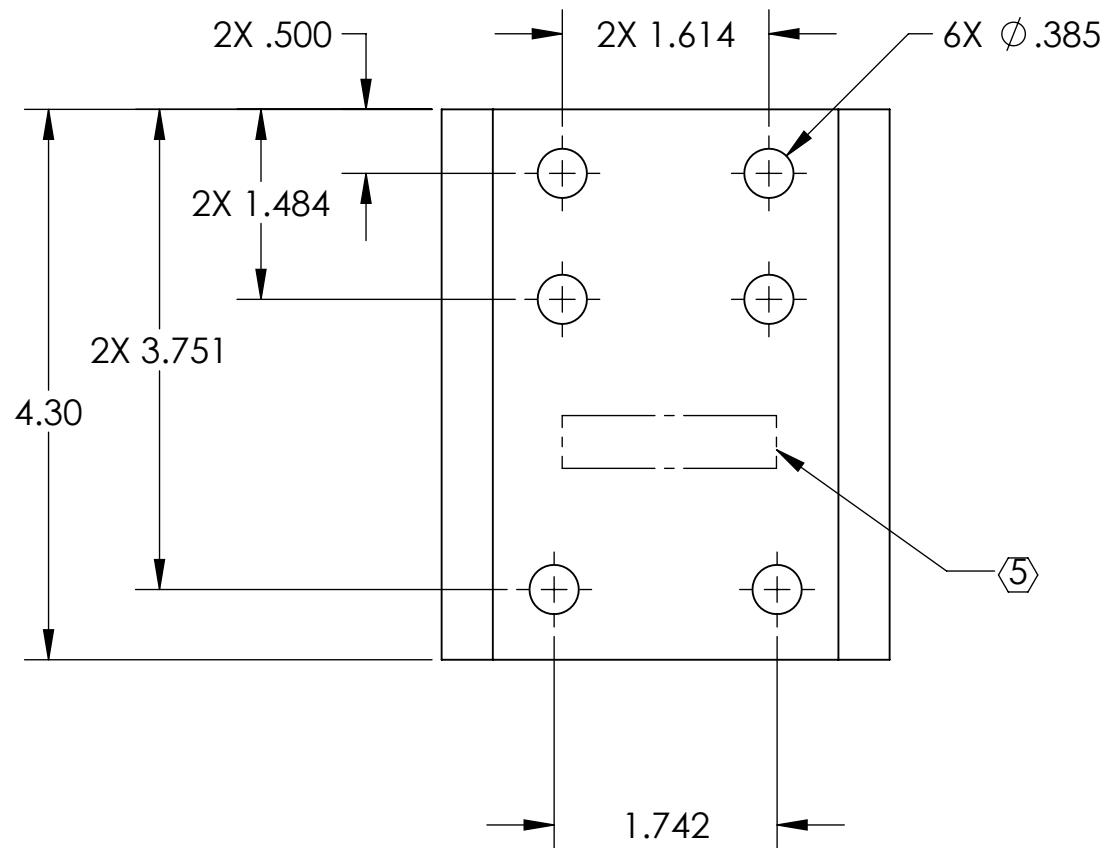
NOTES CONTINUED:

5. SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. A VIBRATORY TOOL MAY BE USED.
EXAMPLE: DXXXXXX-VY, TYPE-XX, S/N XXX

6. APPROXIMATE WEIGHT = X.XXX LB.

7. THIS PART IS FOR OUT OF VACUUM TOOLING AND THE REQUIREMENTS OF LIGO E0900364 DO NOT APPLY.

REV.	DATE	DCN #	DRAWING TREE #
-	-	-	-
-	-	-	-
-	-	-	-



D1200673, PART PDM REV: X-001, DRAWING PDM REV: X-001

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN
TOLERANCES:
.XX ± .01
.XXX ± .05
ANGULAR ± °

1. INTERPRET DRAWING PER ASME Y14.5-1994.
2. REMOVE ALL SHARP EDGES .005-.015
3. DO NOT SCALE FROM DRAWING.

MATERIAL AL 6061 OR 7075 FINISH 63 μinch

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY

SYSTEM AOS SUB-SYSTEM TMS

NEXT ASSY N/A

PART NAME MOUNTING CLAMP, SPRING CHARACTERIZATION

DESIGNER	J.LEWIS	2 MAY 2012	SIZE DWG. NO.	REV.
DRAFTER	J.LEWIS	2 MAY 2012	B	D1200673 v1
CHECKER			SCALE: 1:1	PROJECTION:
APPROVAL				SHEET 1 OF 1

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