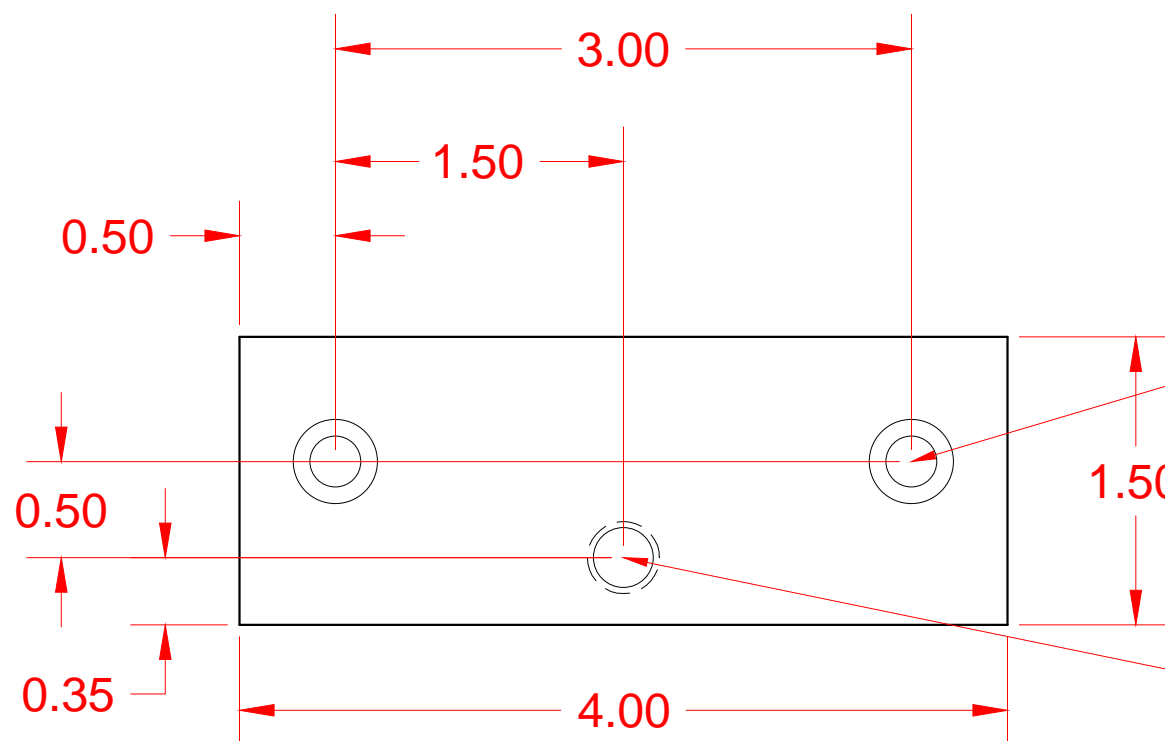
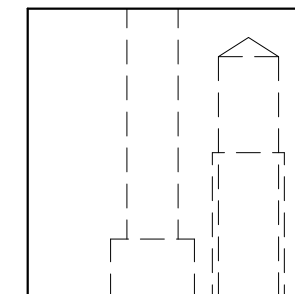
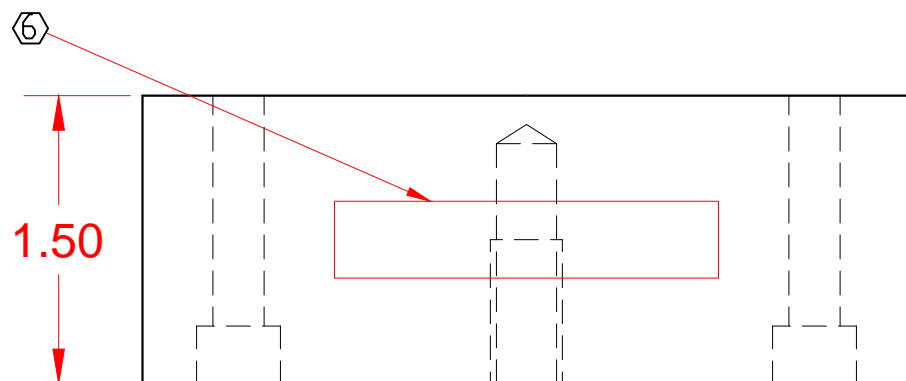


NOTES CONTINUED:

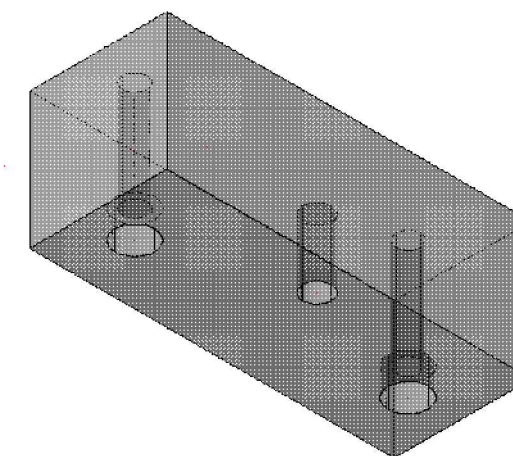
⑥ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES)  
DRAWING PART NUMBER AND REVISION ON NOTED SURFACE.  
EXAMPLE: D1200450-V1  
A VIBRATORY TOOL MAY BE USED.

REV.	DATE	DCN #	DRAWING TREE #
-	-	-	-
-	-	-	-
-	-	-	-



Drill thru  $1\frac{7}{64}$ " dia.  
c'bore 0.3" deep for  $\frac{1}{4}$ " SHCS  
(2 pls.)

Tap  $\frac{3}{8}$ "-16 x  $\frac{3}{4}$ " deep min.  
(OK to drill thru)



B Size, PART PDM REV: , DRAWING PDM REV:

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)				LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME				
DIMENSIONS ARE IN		1. INTERPRET DRAWING PER ASME Y14.5-1994.		SYSTEM		SUB-SYSTEM		DESIGNER		REV.
TOLERANCES:		2. DO NOT SCALE FROM DRAWING.		ADS		Pcal		R SAVAGE		1
.XX ± 0.01		3. BREAK ALL SHARP EDGES, R02 MIN.		NEXT ASSY		APPROVAL		3 APR 12		SIZE DWG. NO.
.XXX ±		4. ANNOTATE TYPE II CLASS 2 CLEAR.						15 MAY 12		B
ANGULAR ± °		5. BAR STOCK IS ACCEPTABLE.						15 MAY 12		LIGO-D1200450
		MATERIAL								1
		6061 T6 ALUMINUM								SHEET 1 OF 1
		FINISH								
		N/A								