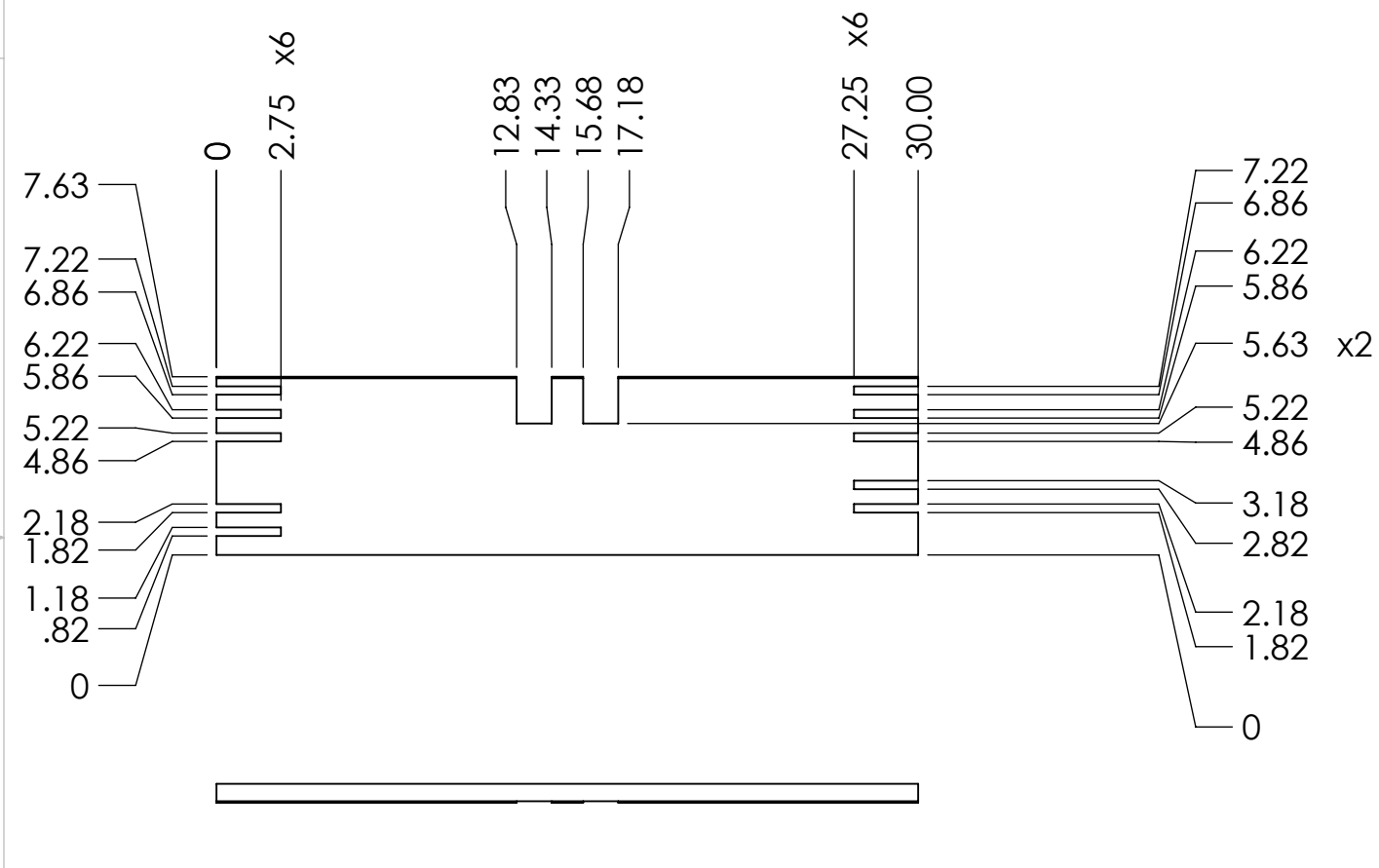


D1102349- cover-right side- isc transmon table, PART PDM REV: X-003, DRAWING PDM REV: X-000

NOTES CONTINUED:
 ⑤ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. A VIBRATORY TOOL MAY BE USED.
 EXAMPLE: DXXXXXX-VY, TYPE-XX, S/N XXX

REV.	DATE	DCN #	DRAWING TREE #
-	-	-	-
-	-	-	-
-	-	-	-



Start with .063" aluminum sheet
 use normal bend radius for .063" aluminum sheet

5052 Aluminum is also acceptable

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)				LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME	
DIMENSIONS ARE IN		1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.		SYSTEM	SUB-SYSTEM	cover- right side	
TOLERANCES: .XX ± .05 .XXX ± .005		MATERIAL	FINISH	DESIGNER	DATE	SIZE	DWG. NO.
ANGULAR ± °		AL 6061-T6, .063" sheet	μinch	S FOLEY	12/21/11	B	D1102349
		NEXT ASSY		DRAFTER	12/21/11	REV. v2	
		D1000484		CHECKER		SCALE: 1:8	
				APPROVAL		PROJECTION: SHEET 1 OF 1	