

8

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NOTES CONTINUED:

⑤ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. A VIBRATORY TOOL MAY BE USED.  
EXAMPLE: DXXXXXX-VY, TYPE-XX, S/N XXX

REV.	DATE	DCN #	DRAWING TREE #
-	-	-	-
-	-	-	-
-	-	-	-

D

D

C

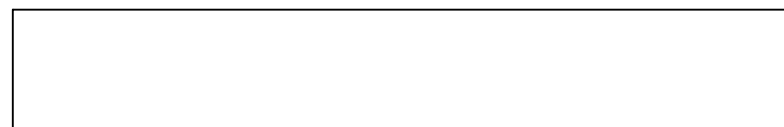
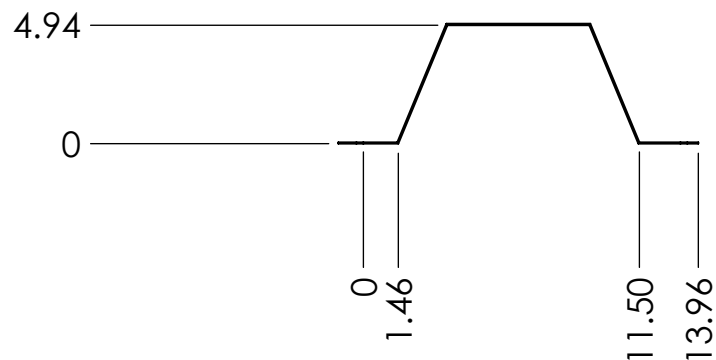
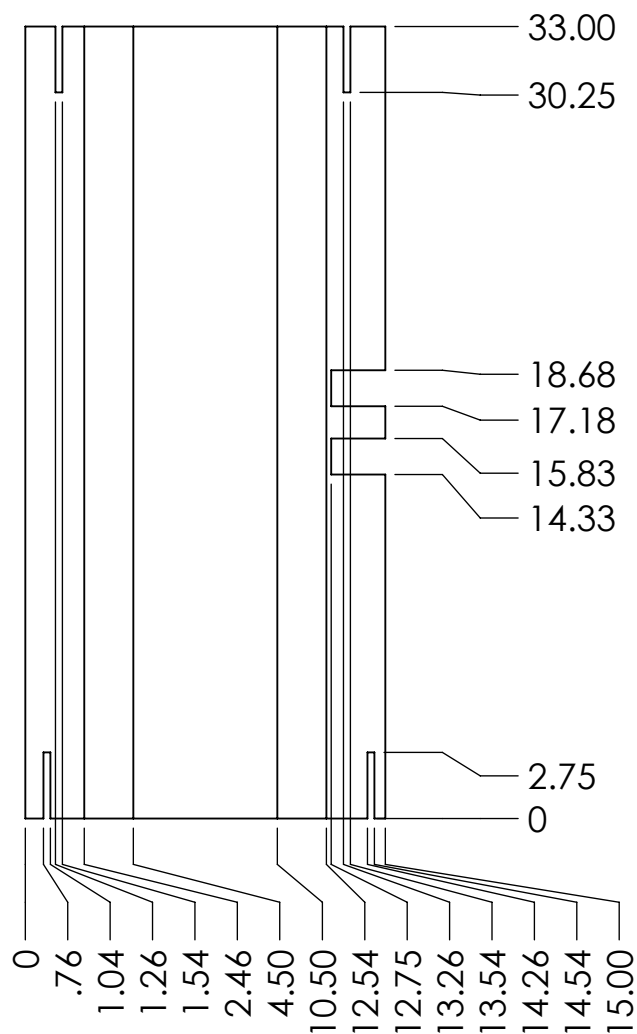
C

B

B

A

A



Start with .063" aluminum sheet  
use normal bend radius for .063" aluminum sheet

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)				LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME			
DIMENSIONS ARE IN		1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.		SYSTEM	SUB-SYSTEM	DESIGNER	S FOLEY 12/21/11	SIZE DWG. NO.	REV.
TOLERANCES: .XX ± .05 .XXX ± .005		MATERIAL AL 6061-T6, .063" sheet		NEXT ASSY D1000484		DRAFTER	S FOLEY 12/21/11	<b>B</b>	<b>D1102329</b>
ANGULAR ± °		FINISH μinch		APPROVAL		CHECKER	SCALE: 1:8	PROJECTION:	SHEET 1 OF 1

D1102329- cover center-ISC Transmon, PART PDM REV: , DRAWING PDM REV:

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