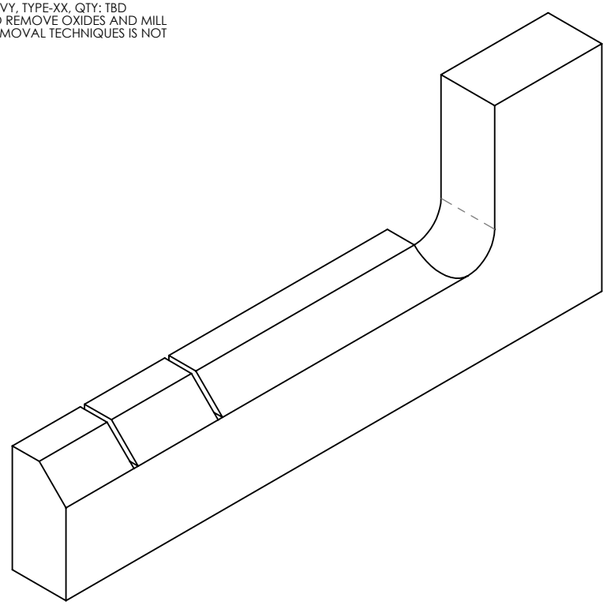
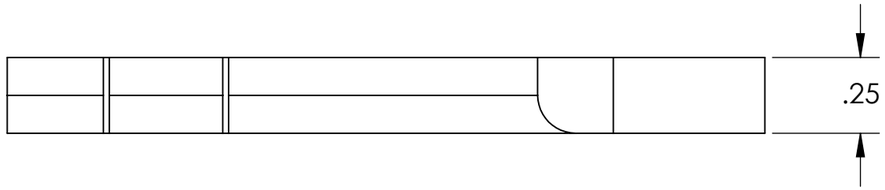
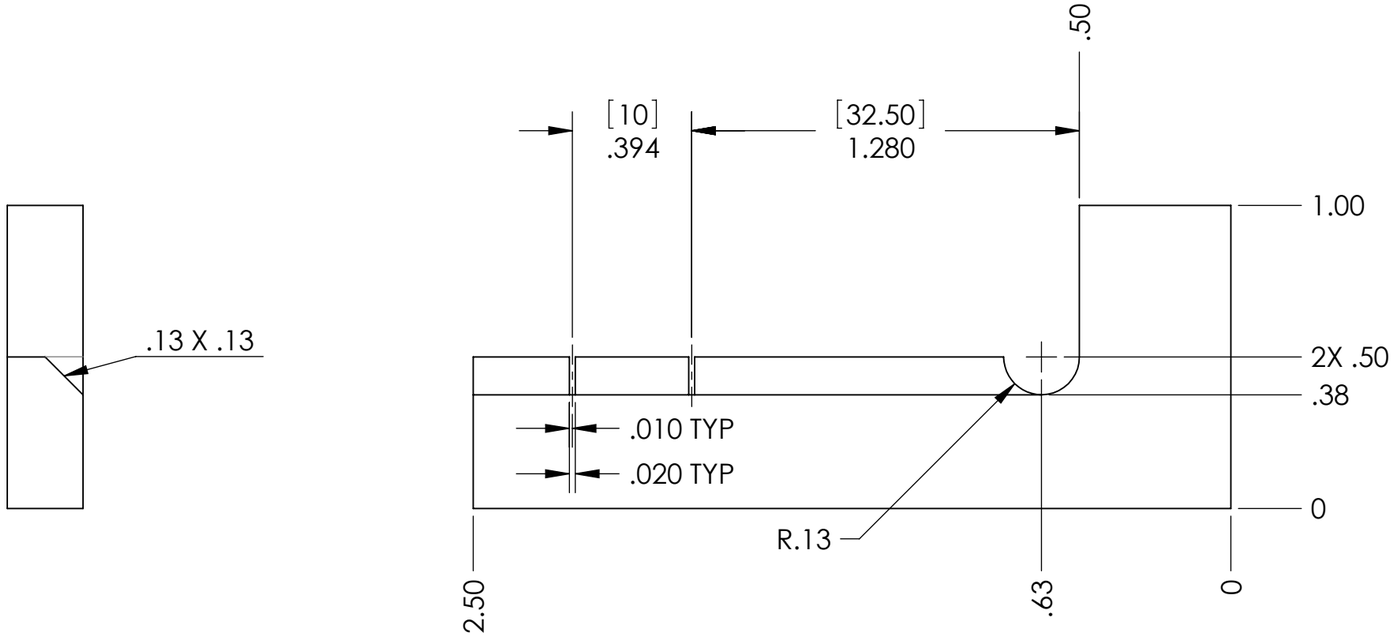
NOTES CONTINUED:

5. SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO DYES OR INKS) A UNIQUE THREE DIGIT SERIAL NUMBER & REVISION NUMBER ON EACH PART. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. BAG AND TAG PARTS WITH THEIR DRAWING PART NUMBER, REVISION, VARIANT OR "TYPE" (IF APPLICABLE), AND QUANTITY. IF PARTS ARE TOO SMALL TO SCRIBE, BAGGING AND TAGGING ALONE IS SUFFICIENT.
   EXAMPLE (PART): 001-v1
   EXAMPLE (TAG): DXXXXXXX-VY, TYPE-XX, QTY: TBD
6. MACHINE ALL SURFACES TO REMOVE OXIDES AND MILL FINISH. USE OF ABRASIVE REMOVAL TECHNIQUES IS NOT ALLOWED.

REV.	DATE	DCN #	DRAWING TREE #
v1	28 OCT 2011	E1101061	E1000035
-	-	-	-
-	-	-	-







NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN INCHES [MM]

TOLERANCES:
.XX ± .01
.XXX ± .005

ANGULAR ± 0.5°

1. INTERPRET DRAWING PER ASME Y14.5-1994.
2. REMOVE ALL SHARP EDGES, R.02 MIN.
3. DO NOT SCALE FROM DRAWING.
4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.

MATERIAL	FINISH
PFA440 HP (PRESHRUNK)	63 µinch

LIGO — CALIFORNIA INSTITUTE OF TECHNOLOGY, MASSACHUSETTS INSTITUTE OF TECHNOLOGY

SYSTEM	SUB-SYSTEM	NEXT ASSY
ADVANCED LIGO	SUS	HSTS OVERALL ASSY AND FIXTURES

PART NAME: LOWER LOOP WIRE COMB, HSTS

DESIGNER	D. BRIDGES	27 OCT 2011	
DRAFTER	D. BRIDGES	28 OCT 2011	
CHECKER	B. MOORE	28 OCT 2011	
APPROVAL			

SIZE: B | DWG. NO.: D1102086 | REV.: v1

SCALE: 2:1 | PROJECTION: | SHEET 1 OF 1

D1102086_Advanced_LIGO_SUS_HSTS_Lower_Loop_Wire_Comb, PART PDM REV: X-000, DRAWING PDM REV: