NOTES CONTINUED:

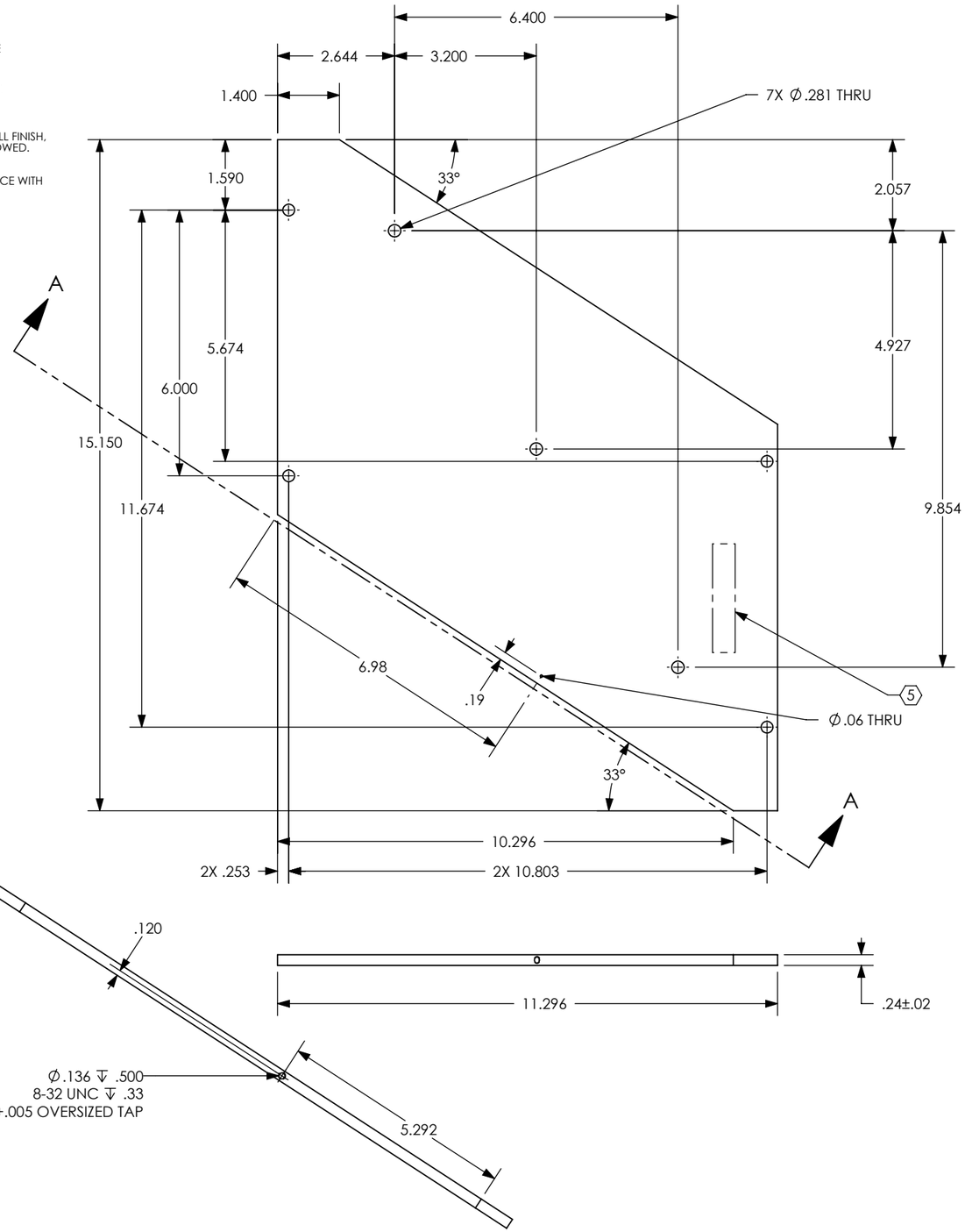
5. SCRIBE, ENGRAVE (A VIBRATORY TOOL MAY BE USED), LASER MARK OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. EXAMPLE: DXXXXXXX-VY, TYPE-XX, S/N XXX

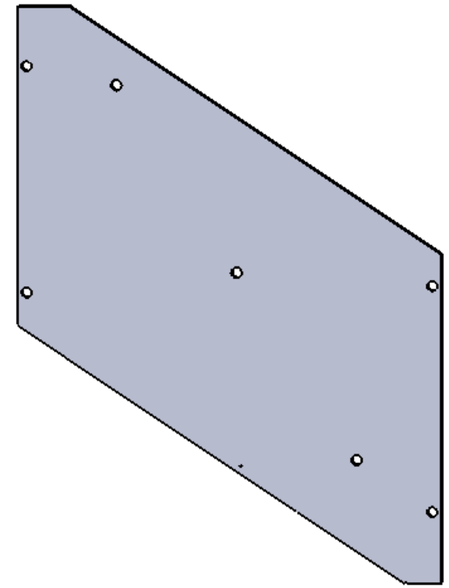
6. MACHINE ALL SURFACES TO REMOVE OXIDES AND MILL FINISH, USE OF ABRASIVE REMOVAL TECHNIQUES IS NOT ALLOWED. REFER TO LIGO-E0900364

7. ALL PARTS SHALL BE MANUFACTURED IN ACCORDANCE WITH LIGO SPECIFICATION E0900364.

8. APPROXIMATE PART WEIGHT: 2.44 LB

REV.	DATE	DCN #	DRAWING TREE #
v2	23 NOV 2011	E1000865	-
-	-	-	-
-	-	-	-





VIEW A-A

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)					
DIMENSIONS ARE IN INCHES TOLERANCES: .XX ± .01 .XXX ± .005 ANGULAR ± .5°	1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, .005-.015. FOR MACHINED PARTS. ROUND ALL EDGES APPROXIMATLEY R.02 FOR SHEET METAL PARTS. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.	MATERIAL: 6061-T6 Al	FINISH: 63 µinch	NEXT ASSY: D1003300	LIGO — CALIFORNIA INSTITUTE OF TECHNOLOGY, MASSACHUSETTS INSTITUTE OF TECHNOLOGY SYSTEM: ADVANCED LIGO SUB-SYSTEM: AOS

PART NAME	PANEL, TOP, SR2 SCRAPER BAFFLE				
DESIGNER	MRUIZ	22 NOV 2011	SIZE: B	DWG. NO.: D1101900	REV.: v2
DRAFTER	MRUIZ	22 NOV 2011			
CHECKER	M. SMITH	17 MAY 2011			
APPROVAL	M. SMITH	17 MAY 2011	SCALE: 1:3	PROJECTION:	SHEET 1 OF 1

D1101900_AdLIGO AOS, Panel Top, SR2 Scraper Baffle, PART PDM REV: X-014, DRAWING PDM REV: X-011