



CALIFORNIA INSTITUTE OF TECHNOLOGY
 MASSACHUSETTS INSTITUTE OF TECHNOLOGY

DRWG NO. REV GID
E1100824-v1

SHEET 1 OF 1

ASSEMBLY NO:

D1000444

OVERALL BILL OF MATERIALS

TITLE: BOM aLIGO INTERMEDIATE MASS TOP ASSY WITH ADDED MASS(22kg)

	APPROVALS:	DATE:	REV	DCN NO.	BY	CHECK	DCC	DATE
DRAWN / AUTHOR: (REFERENCE CONTENTS)	CIT, JT	1-Sep-11	v2	E1100351	JT			
CHECKED:								
APPROVED:								
DCC RELEASE								

ITEM NO	REQ	SPARE	TOT	PART NUMBER	REVISION	DESCRIPTION	MATERIAL
1	1	0	1	D1000442	V1	aLIGO INTERMEDIATE MASS TOP ASSEMBLY, FIRST ARTICLE	N/A
2	2	0	2	D1000631	V3	aLIGO TOP ADD MASS TOWER	304 SSSL
3	22	7	29	C-2016-NA		UC COMP, SOCKET HEAD CAP SCREW, .25-20 X 1 LG, SSSL	Ag-PLATED 300 SSSL
4	2	0	2	D1000655	V2	aLIGO TOP MASS SIDE SLOTTED BAR	304 SSSL
5	2	0	2	D1000656	V2	aLIGO TOP ADD MASS SIDE SLOTTED BAR	304 SSSL
6	14	4	18	96861A600		McMASTER, 1/4 VENTED WASHER, .255 ID X .468 OD X .032 THK, SSSL	18-8 SSSL
7	2	0	2	D1000633	V3	aLIGO TOP ADD MASS TEE	304 SSSL