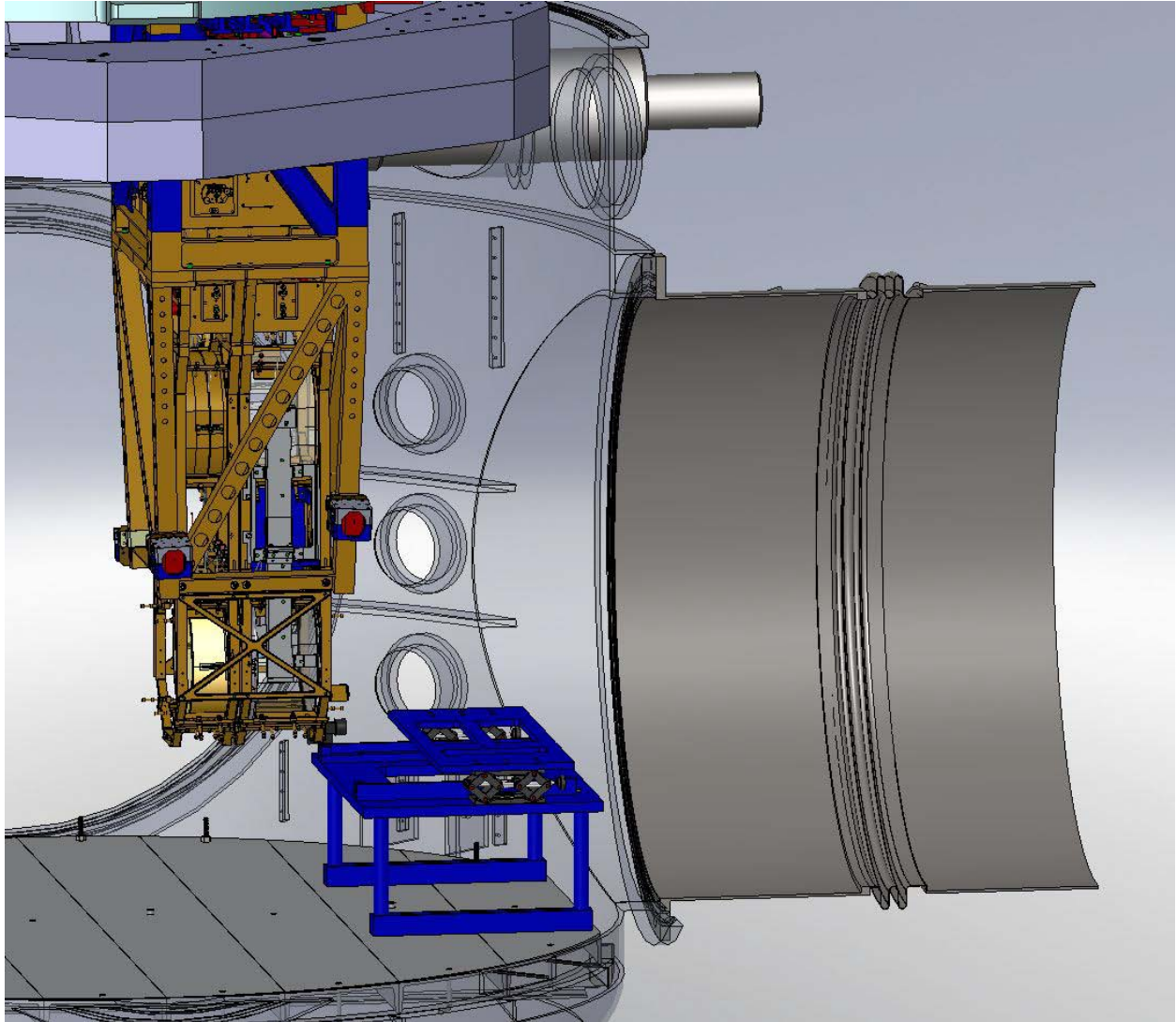
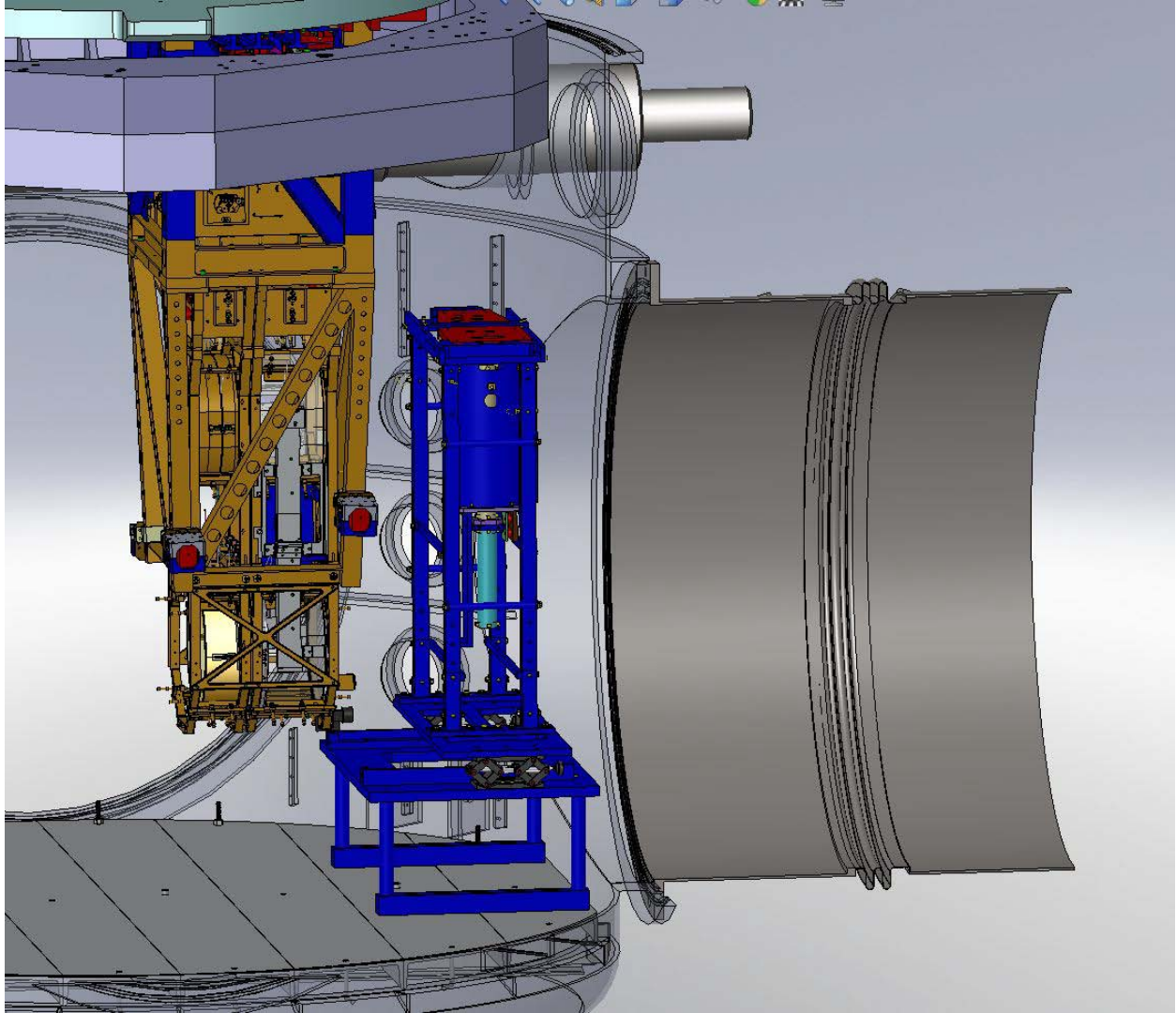


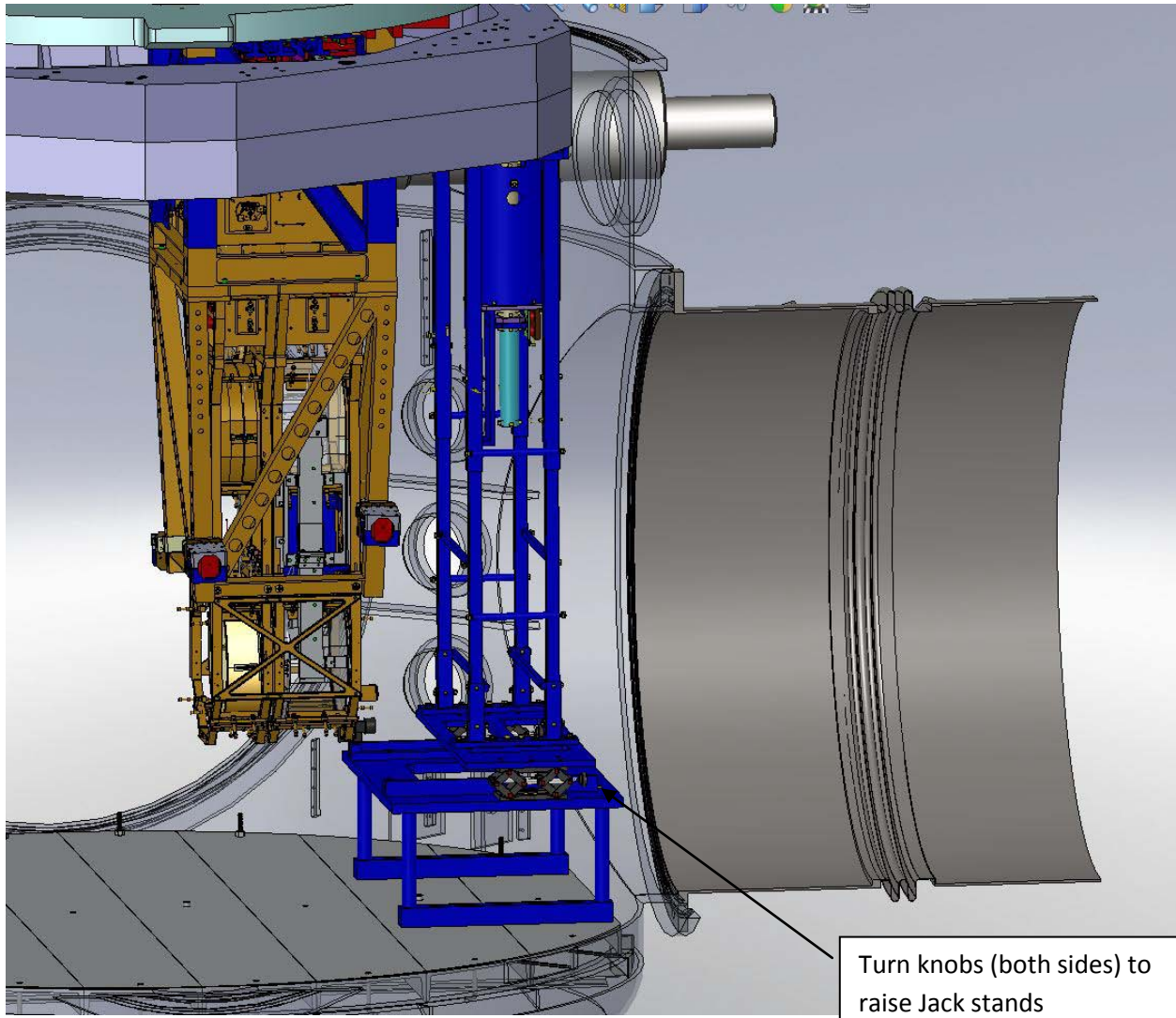
Install Suspension Lift Assembly (D1101953) into Chamber. Hang Plumb Bob from Stage 0 to center Suspension Assy.



Install Table, Secondary, Suspension (D1101962), fastening with SHCS, ¼-20 x 5/8 Lg. (qty 12).



Bring in Installation Stand (D1101957) carefully place on Table, Secondary, fasten with SHCS, 5/16-18 x 1.0Lg (qty 4). Be sure to secure Installation Stand to chamber walls for extra security.

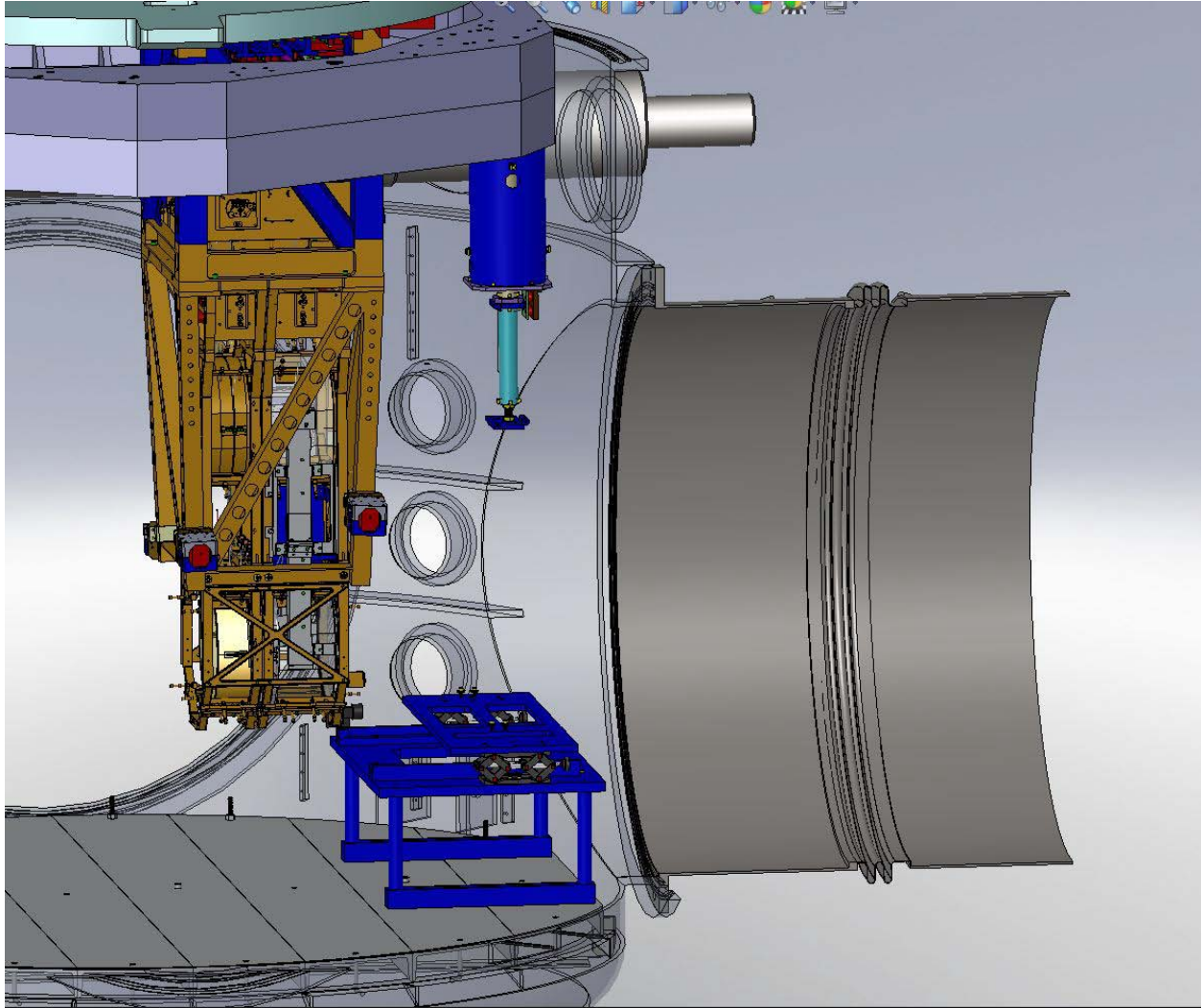


With Installation Stand secured. Remove upper clamp on Stand before raising it up.

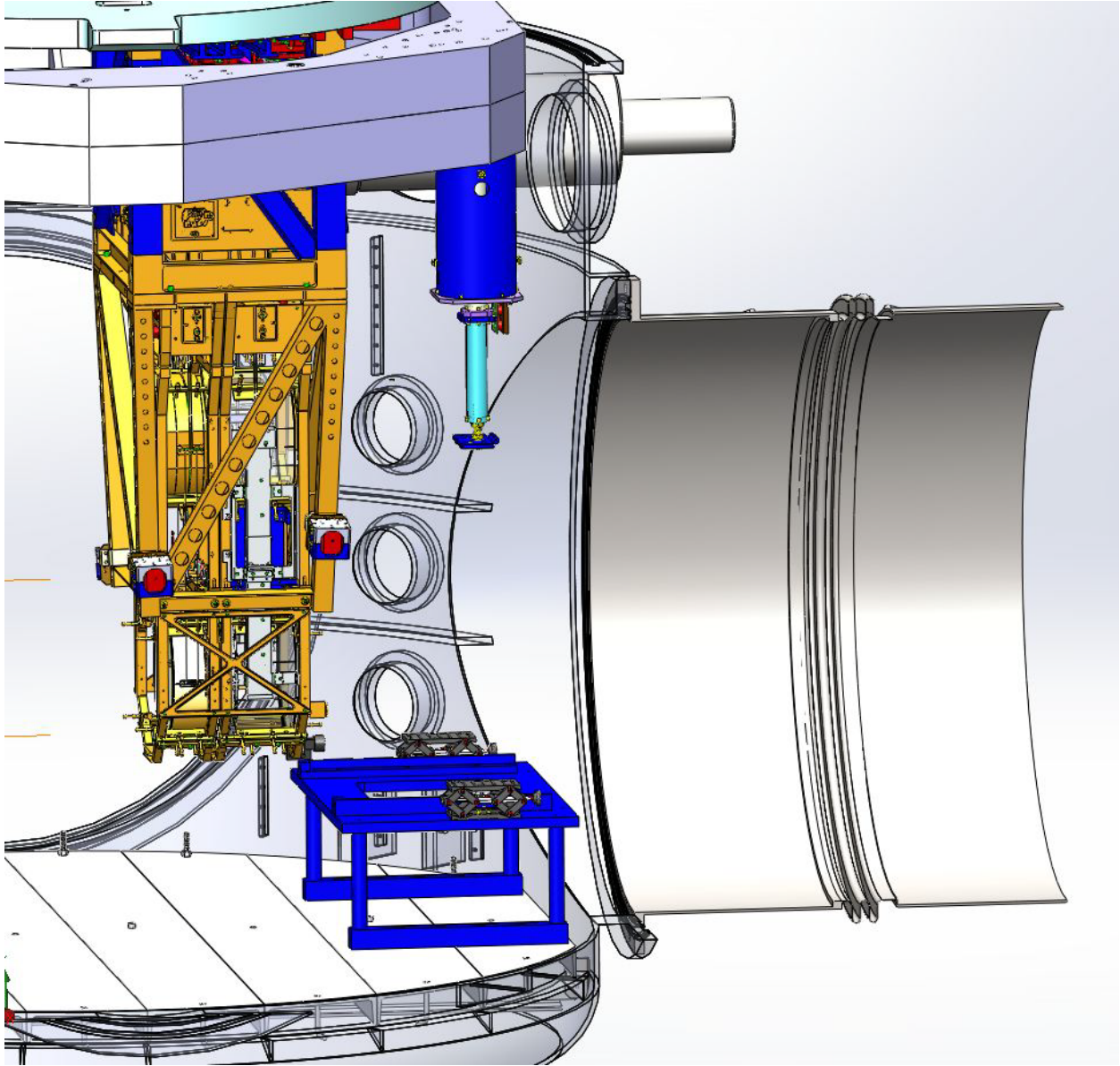
Then two people should raise the stand, while 1 to 2 people use Stand pins to lock in upward position.

Raise Installation Stand with turning both knobs on Jack Stands.

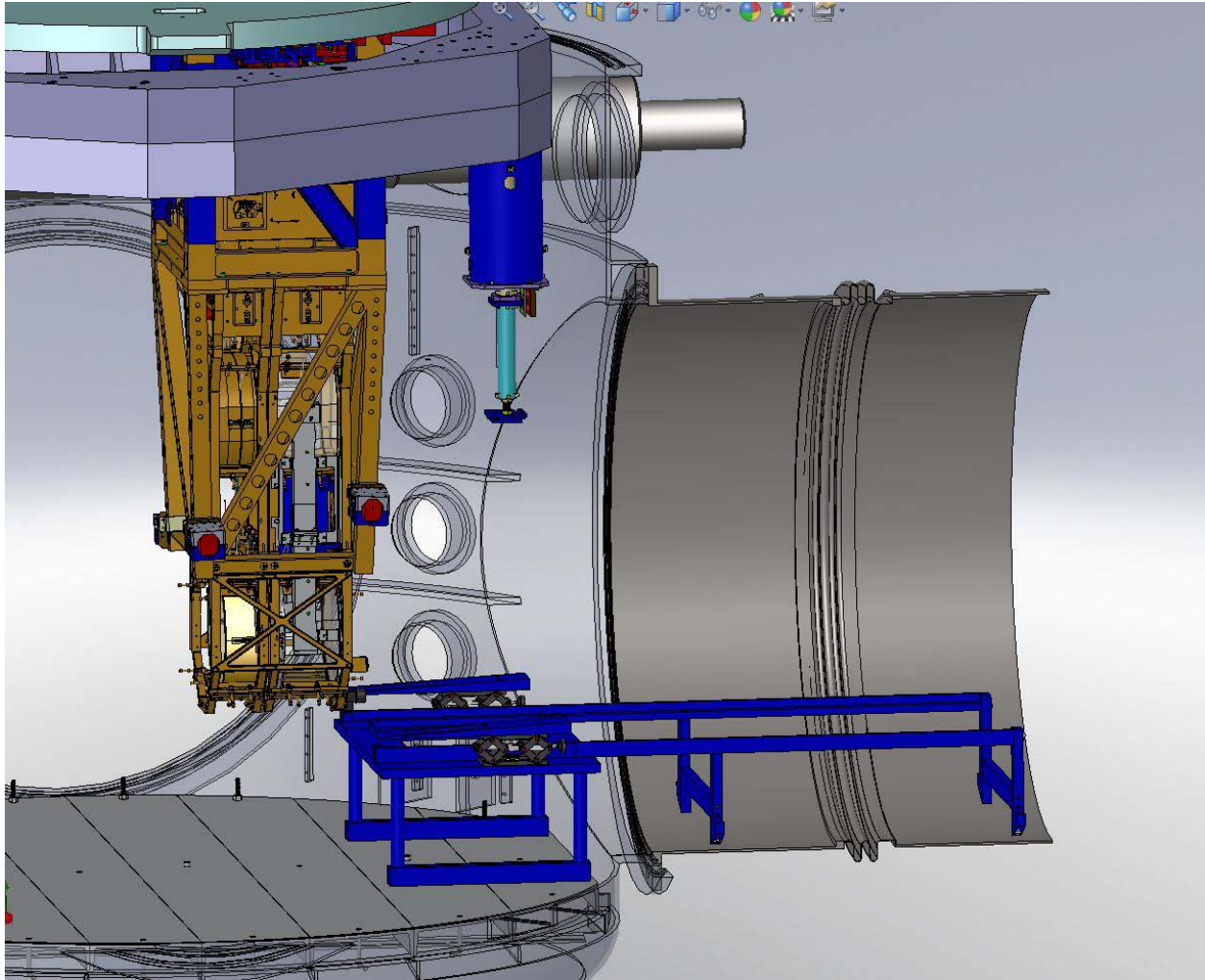
Align Stage Zero Guide Block (D1101595) and Stage Zero Dog Clamp (D1101613) to Stage Zero. Fasten using Hex Head 5/16-XX x X.0 Lg (qty 4)



Lower Jacks, remove Installation Stand and tighten fasteners for upper Suspension Assembly.

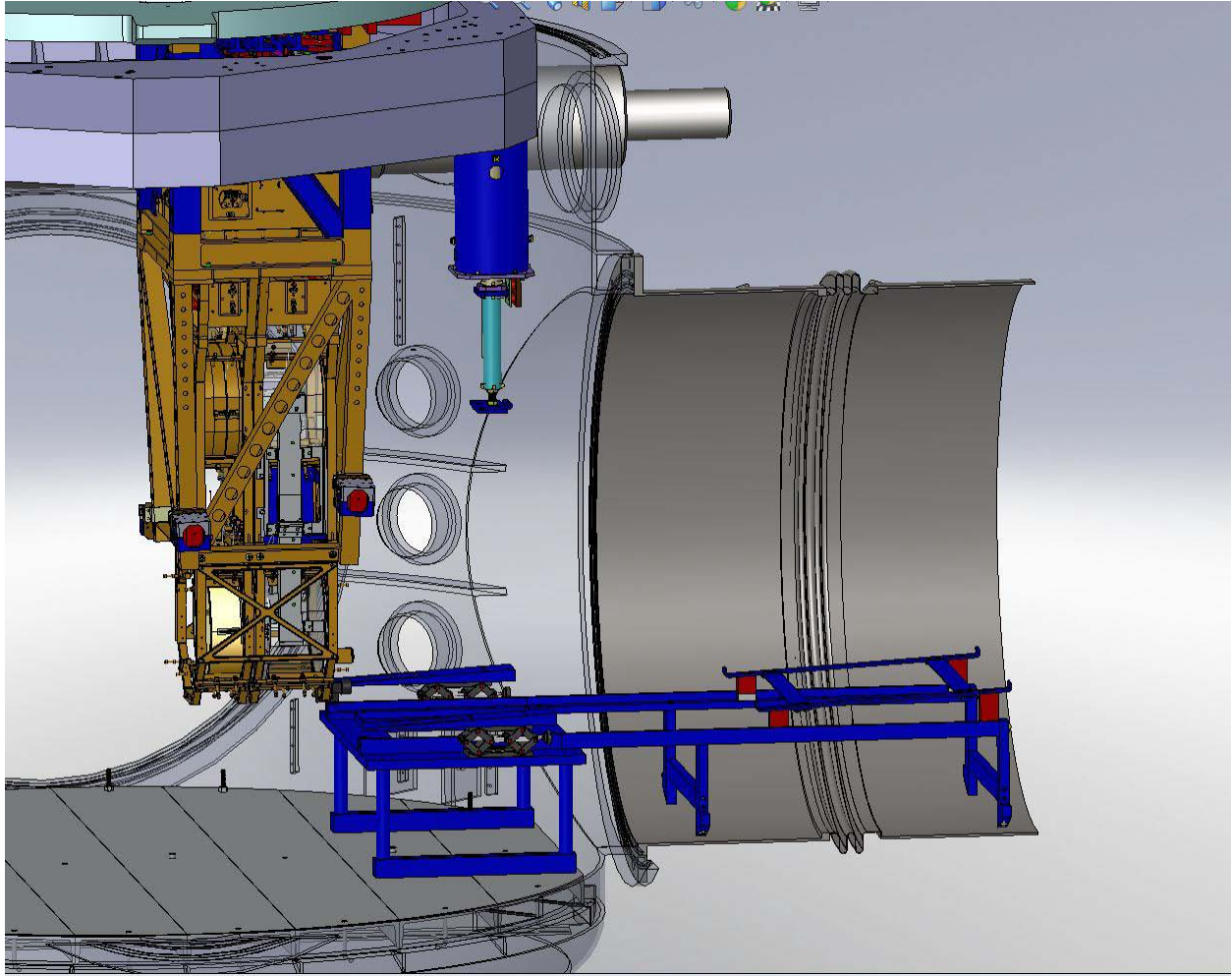


Remove Table, Secondary Suspension (keep hardware handy).



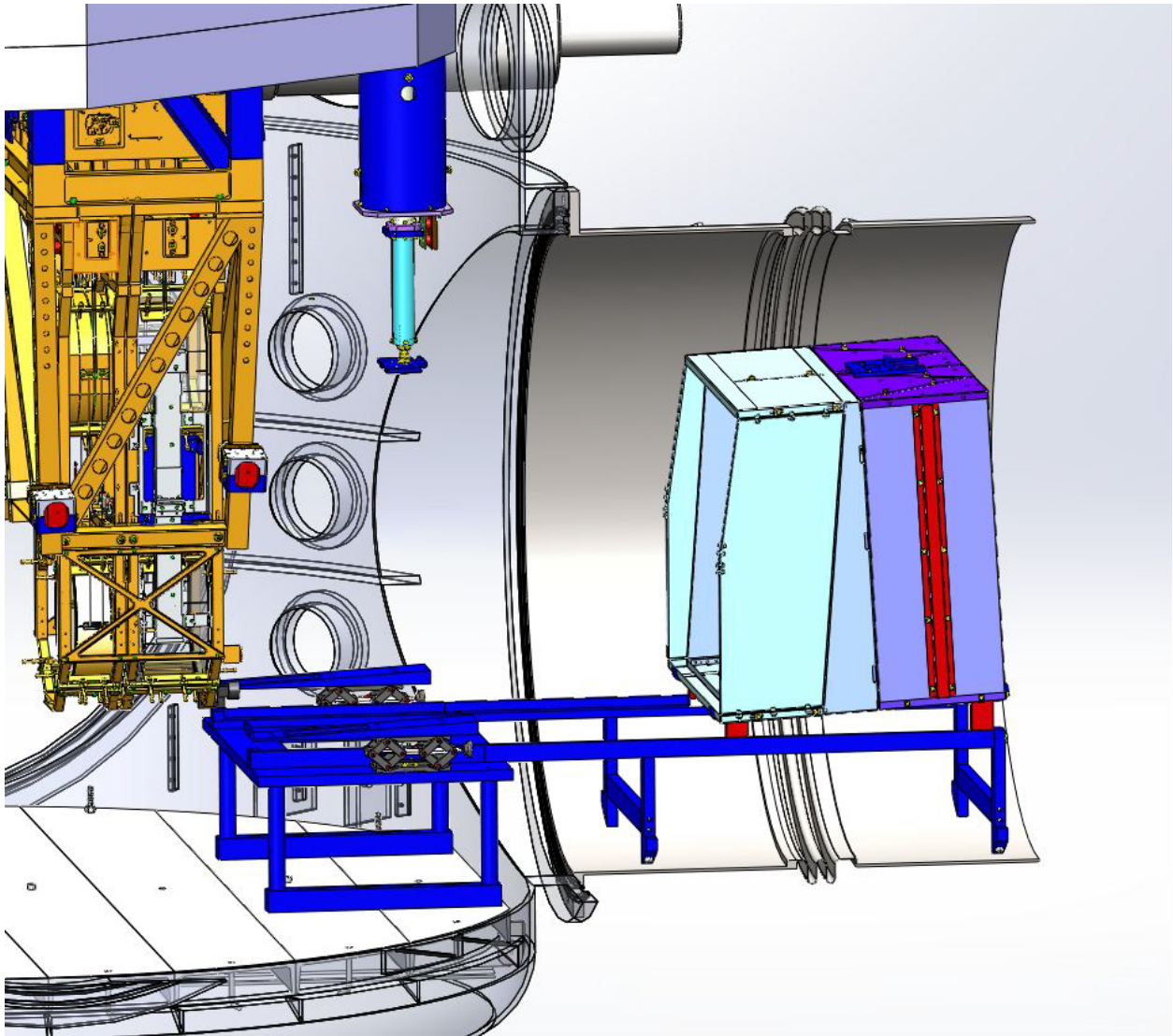
Attach Wedge Lifts (2) D1101952 with existing hardware.

Then bring in and attach Rail ACB Assembly (D1101724) using  $\frac{1}{4}$ " dowel pins and  $\frac{1}{4}$ -20 x  $\frac{5}{8}$ " lg SCHS (qty 2 ea).

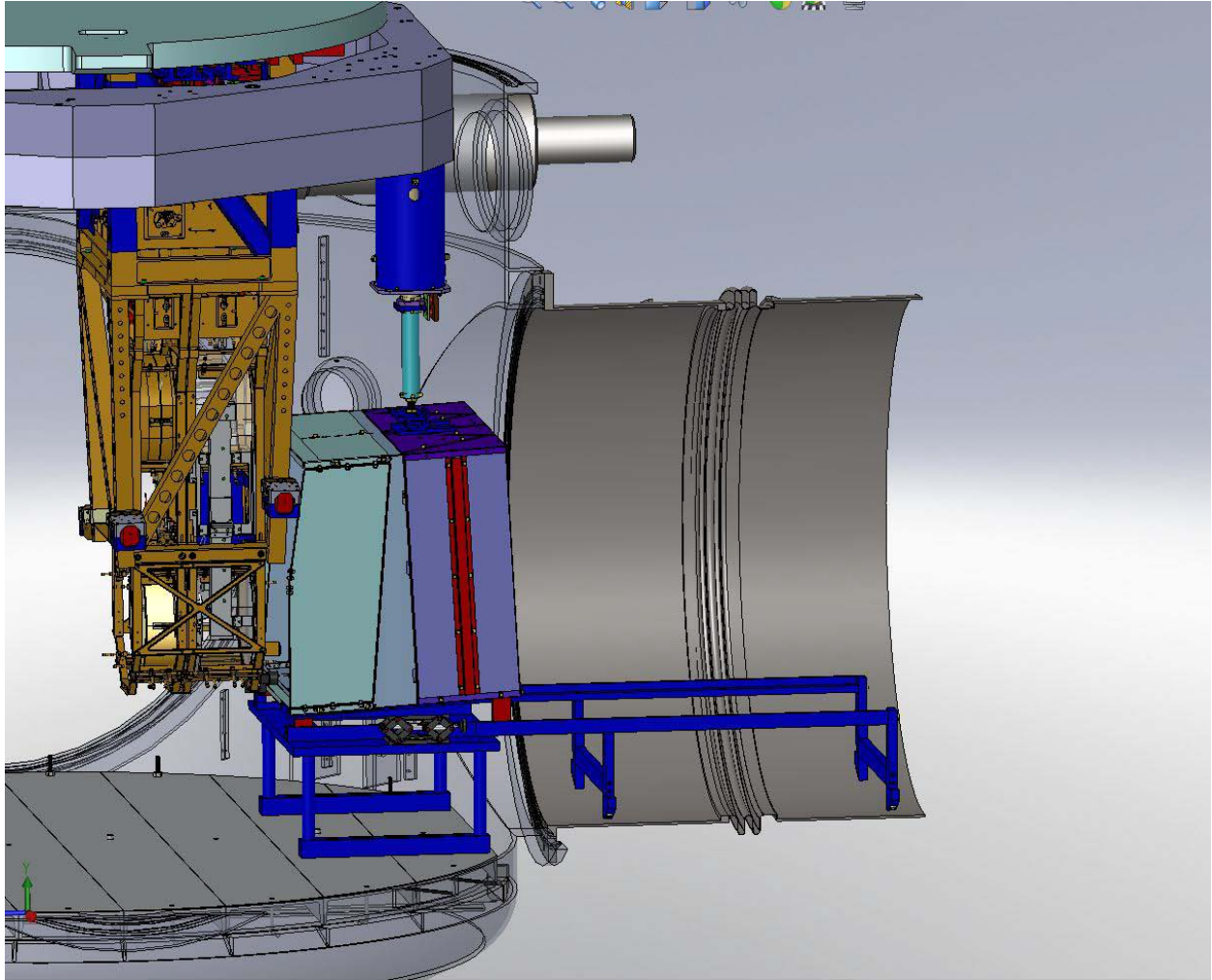


Place Slide, Baffle Carrier Assembly, (D1101958) a top Rail, ACB Assembly.



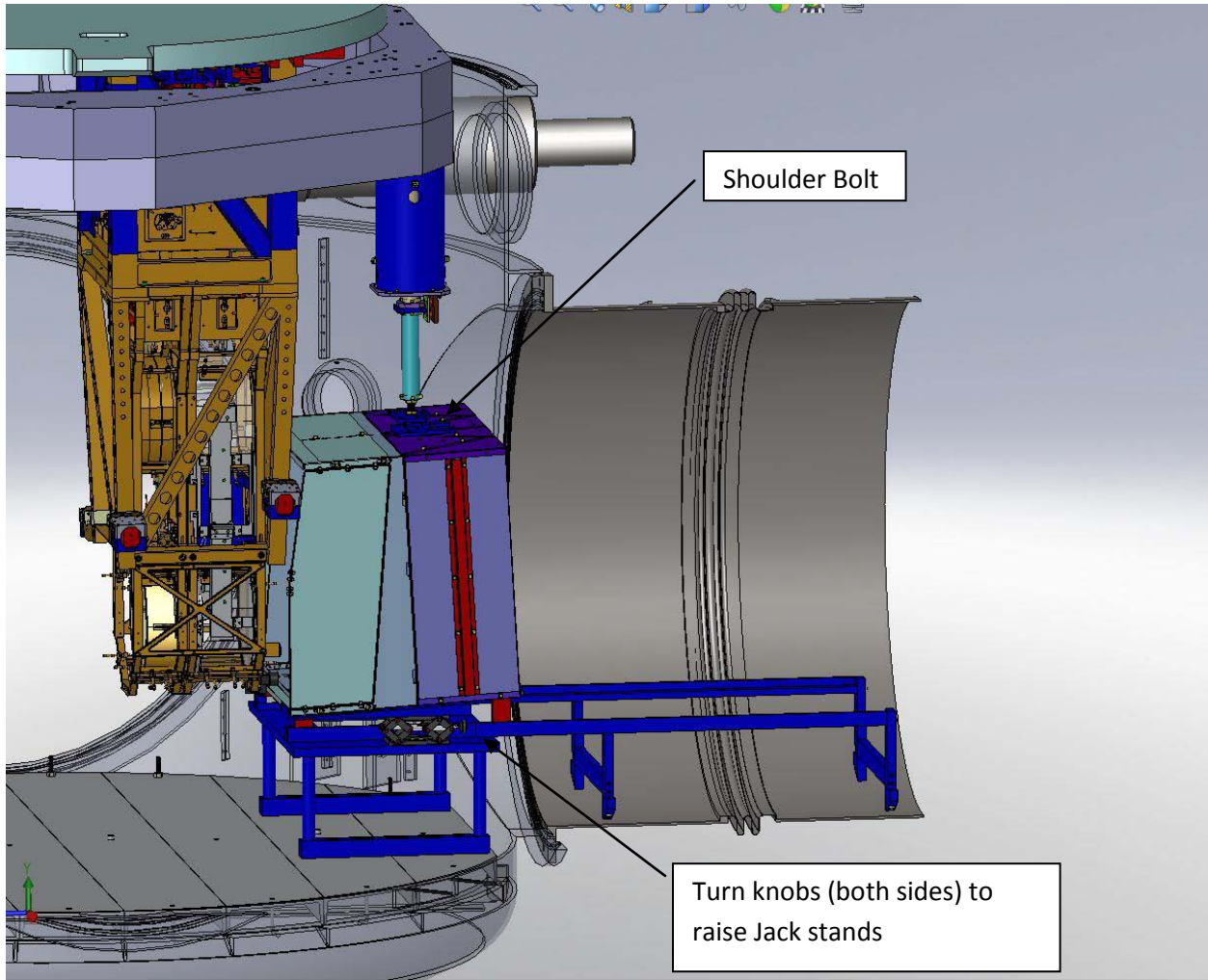


Carefully lift baffle and place (approximately on centered) onto Slide, Baffle which is on Rail, ACB.



Slide Baffle toward Quad, stopping at the approximate location need to raise and attach hinge portions.

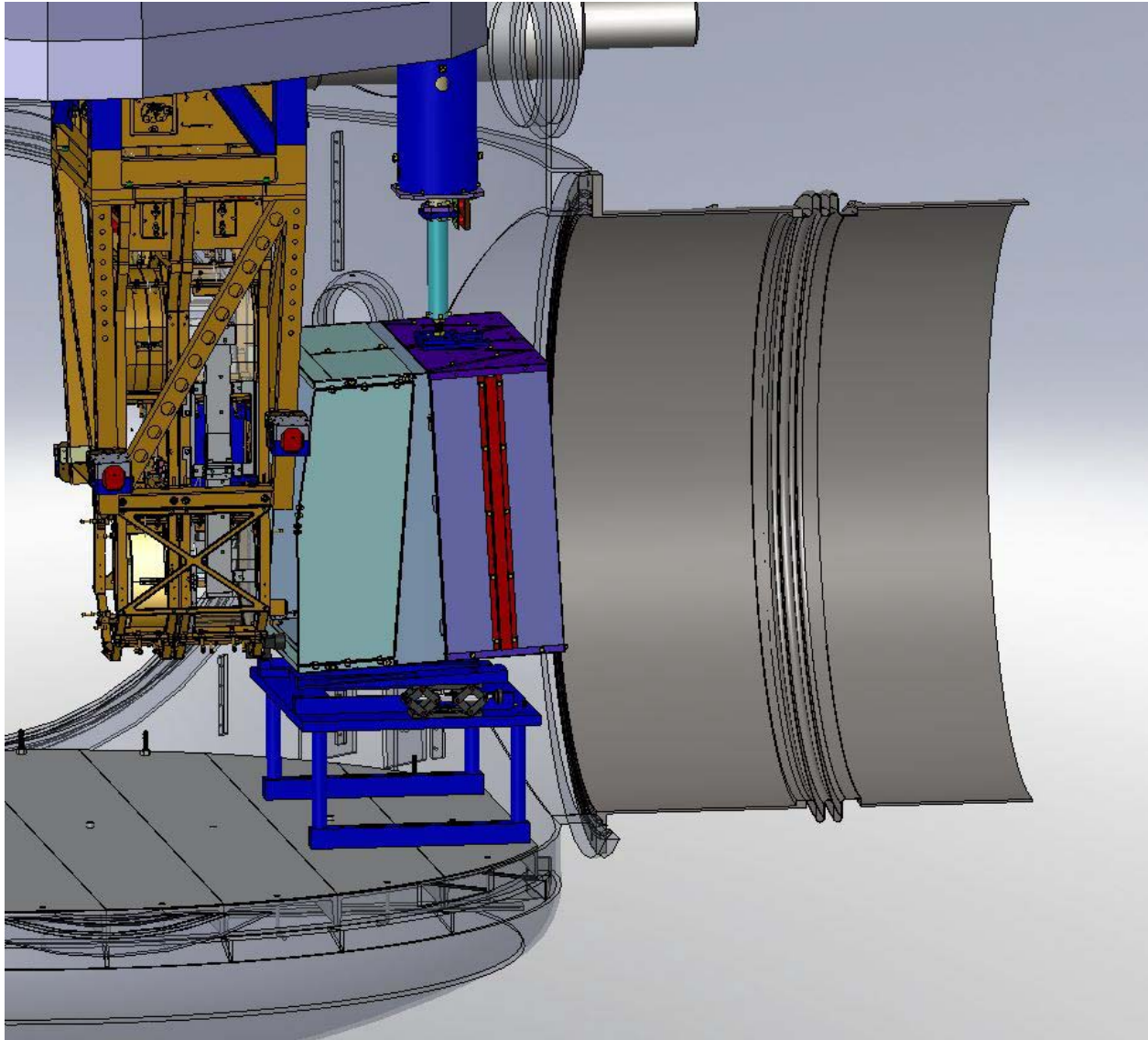
Fasten Baffle from eyebolts to rails on Chamber wall, 4 places.



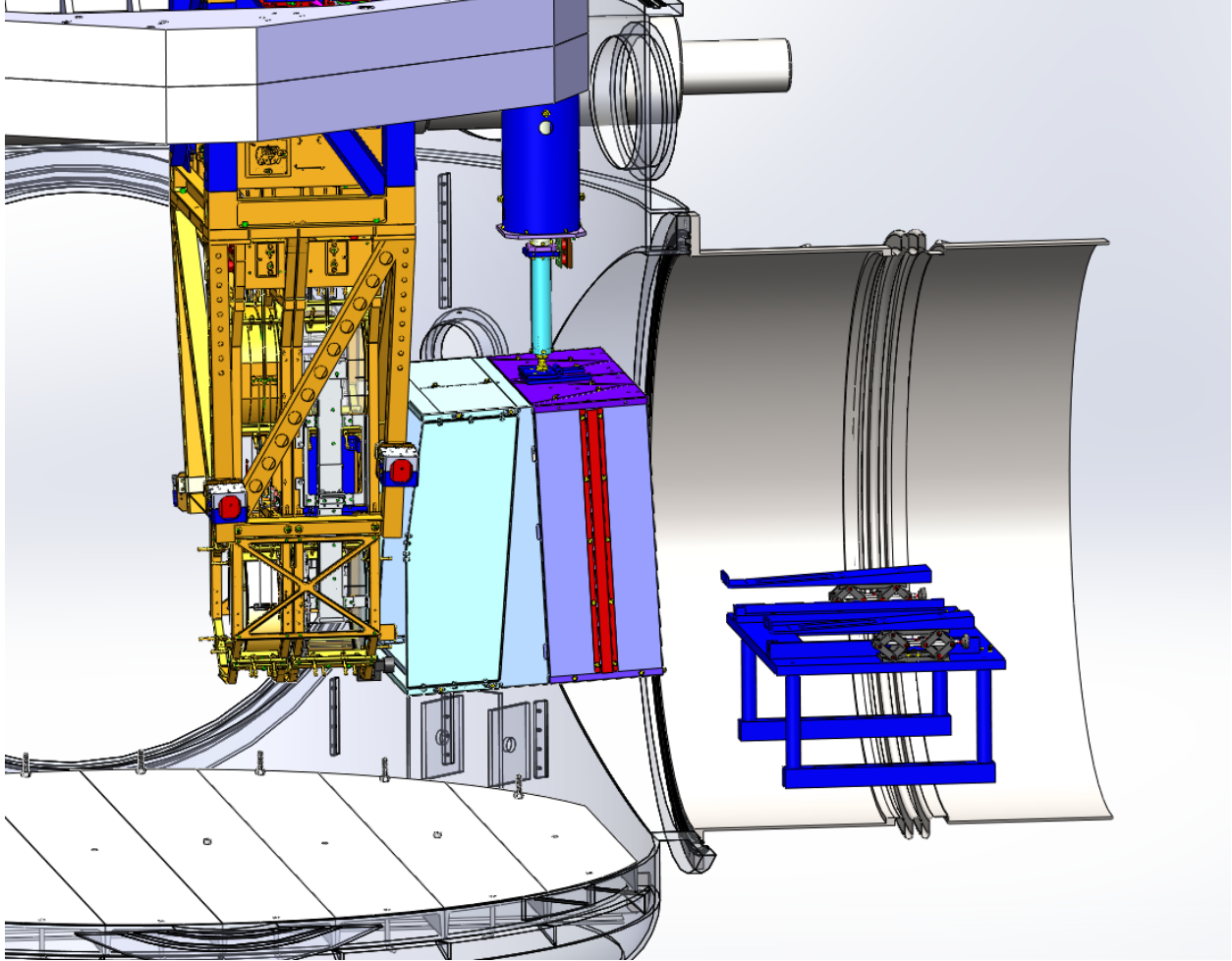
Turn knobs on Jack Stands until both halves of hinge line up so shoulder bolt can be added.

Once shoulder bolt is added, fasten hinge with 4 ¼-20 x 1.0" lg SCHS.

Then lower Jack Stands all the way down.



Lower Jack stand and Wedge Lift completely, and remove Rail, ACB Assembly.



Suspension lift Assembly can now be slid out.