

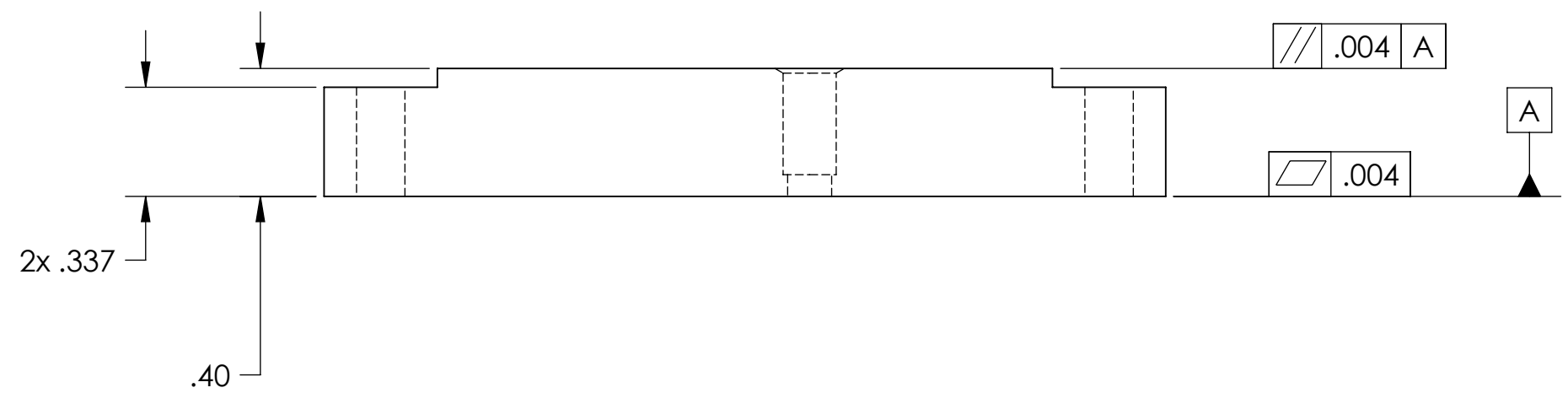
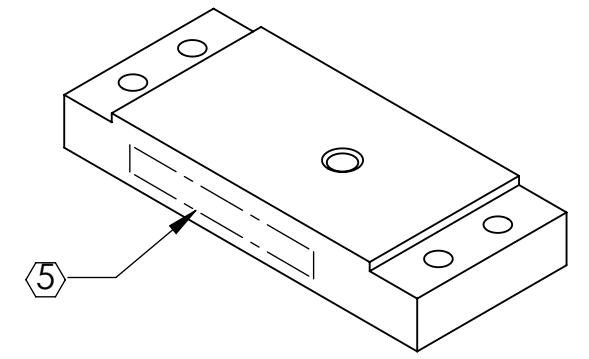
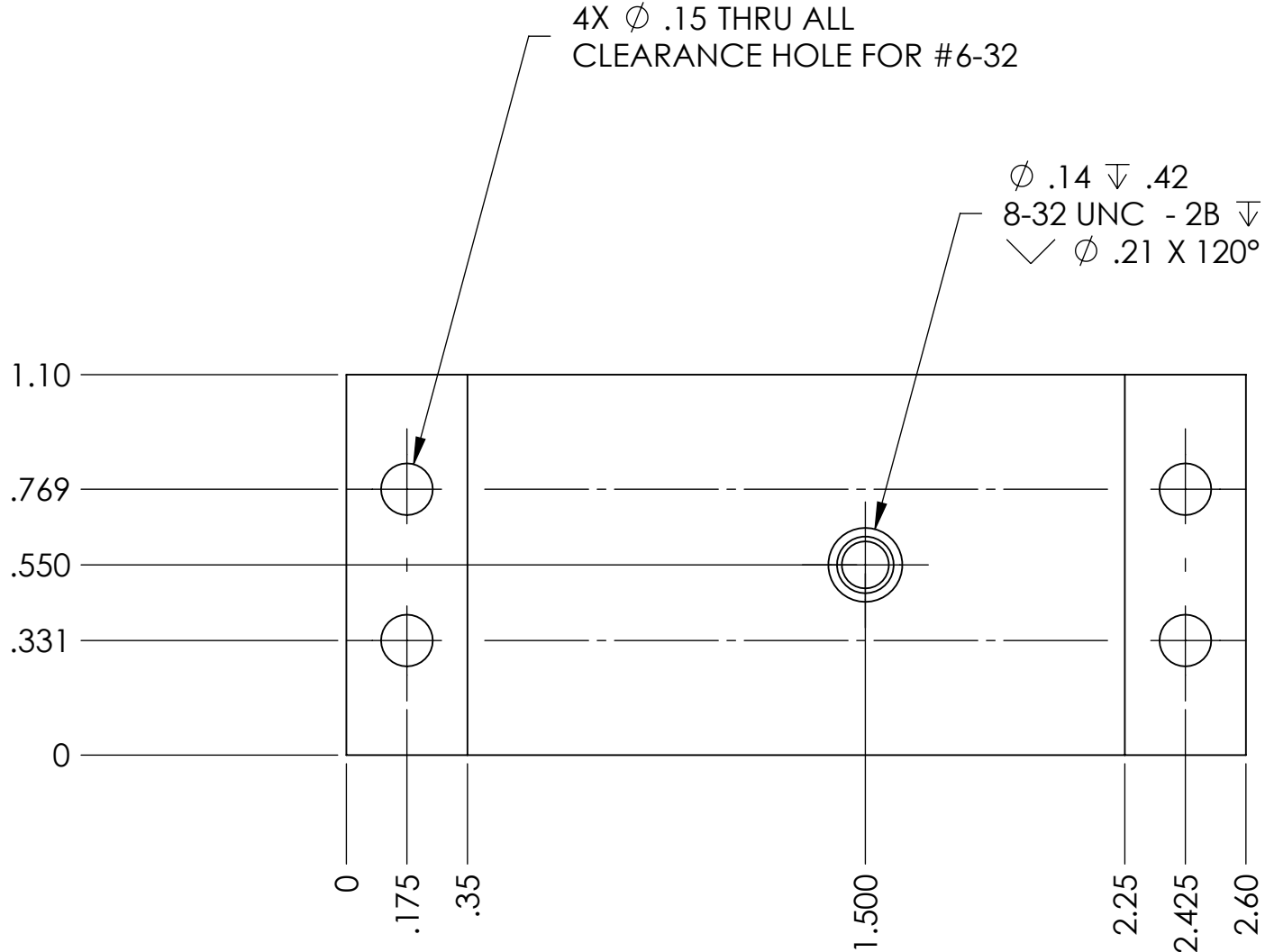
D1101704 Slide Bracket Mount, Eddy current damper, UIM Tooling, aLIGO, PART PDM REV: X-000, DRAWING PDM REV: X-000

8 7 6 5 4 3 2 1

NOTES CONTINUED:
 5. SCRIBE, ENGRAVE (A VIBRATORY TOOL MAY BE USED), LASER MARK OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. EXAMPLE: DXXXXXX-VY, TYPE-XX, S/N XXX

- 6. APPROXIMATE WEIGHT = X.XXX LB.
- 7. MACHINE ALL SURFACES TO REMOVE OXIDES AND MILL FINISH, REFER TO LIGO-E0900364
- 8. ALL PARTS SHALL BE MANUFACTURED IN ACCORDANCE WITH LIGO SPECIFICATION E0900364.

REV.	DATE	DCN #	DRAWING TREE #
-	-	-	-
-	-	-	-
-	-	-	-



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)				LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME	
DIMENSIONS ARE IN INCHES TOLERANCES: .XX \pm .01 .XXX \pm .005 ANGULAR \pm 0.5°				1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, .005-.015, FOR MACHINED PARTS. ROUND ALL EDGES APPROXIMATELY R.02 FOR SHEET METAL PARTS. 3. DO NOT SCALE FROM DRAWING. 4. -		Slide Bracket Mount, Eddy current damper, UIM Tooling, aLIGO	
MATERIAL		FINISH		SUB-SYSTEM		DESIGNER	
ALUMINUM		125 μ inch		SUS		SBARNUM	
NEXT ASSY				D1101702		DRAFTER	
						SBARNUM	
						CHECKER	
						SBARNUM	
						APPROVAL	
						MBARTON	
						DATE	
						25 AUG 2011	
						26 AUG 2011	
						26 AUG 2011	
						26 AUG 2011	
						SCALE: 2:1	
						PROJECTION:	
						SHEET 1 OF 1	
						SIZE DWG. NO.	
						B	
						D1101704	
						REV.	
						v1	

8 7 6 5 4 3 2 1