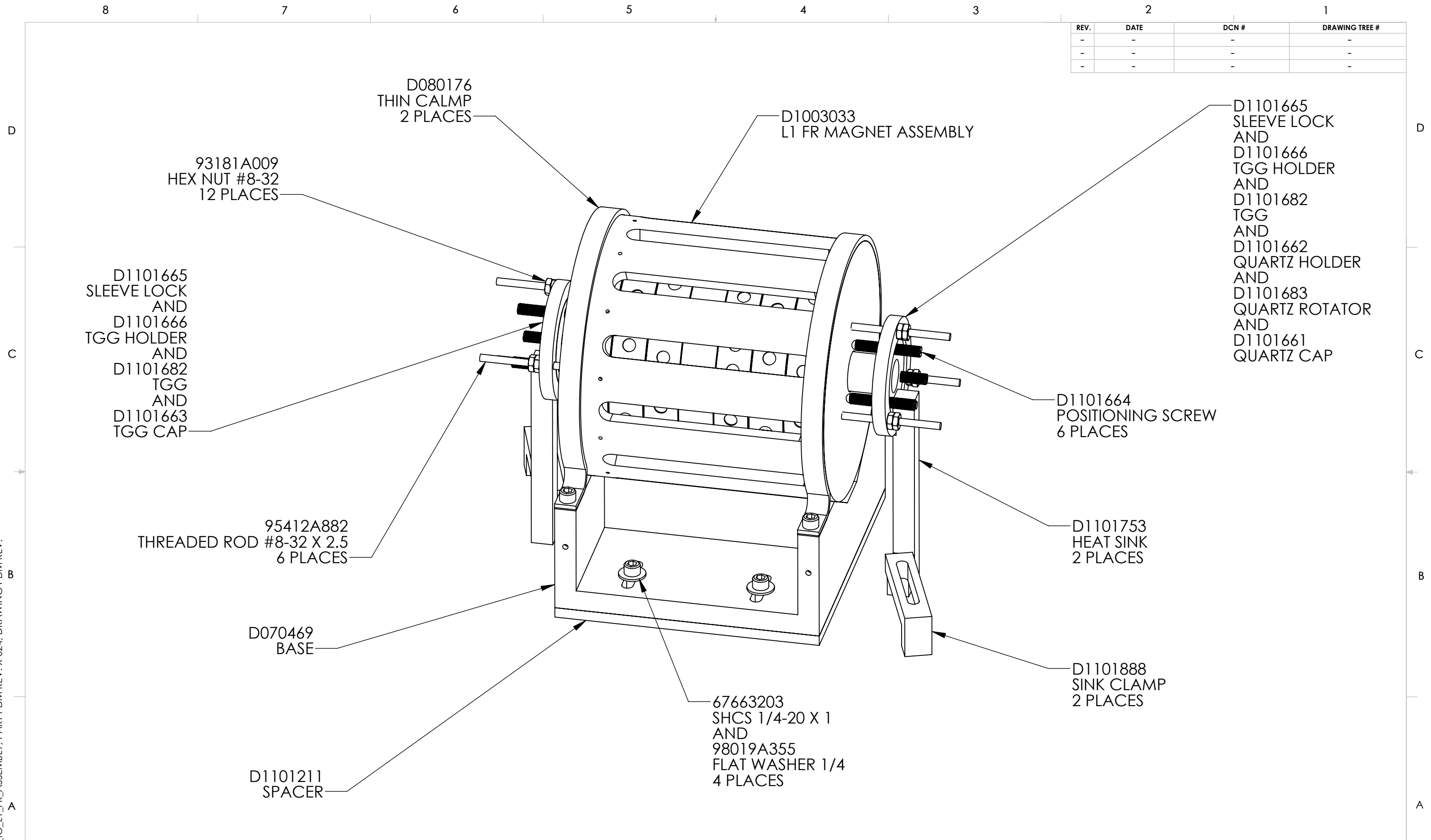


D1101660\_ALIGO\_IO\_L1\_FR\_ASSEMBLY, PART PDM REV: X-024, DRAWING PDM REV:

REV.	DATE	DCN #	DRAWING TREE #
-	-	-	-
-	-	-	-
-	-	-	-



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)				LIGO		CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME			
DIMENSIONS ARE IN TOLERANCES: .XX ± .XXX ± ANGULAR ± °				1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, .005-.015, FOR MACHINED PARTS. ROUND ALL EDGES APPROXIMATELY R.02 FOR SHEET METAL PARTS. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.				<b>ADVANCED LIGO</b>		<b>L1 FR ASSEMBLY</b>	
MATERIAL				FINISH		NEXT ASSY		SUB-SYSTEM			
N/A				N/A μinch		D1000332		100			
						DESIGNER		L.WILLIAMS			
						DRAFTER		L.WILLIAMS			
						CHECKER					
						APPROVAL					
						DESIGNER		L.WILLIAMS			
						DRAFTER		L.WILLIAMS			
						CHECKER					
						APPROVAL					
						SCALE: 1:1		PROJECTION:			
						SIZE DWG. NO.		D1101660			
						REV.		v1			
						SHEET 1 OF 1					