

Box 1 TMS-WELDMENT GUSSET, SCR'S

.4470, .4467, .4470, .4470, .4470

AVE .4469, 4



Box 2

.4465, .4467, .4468, .4468, .4469

AVE .4467, 4

- .0002



Box 3

.4469, .4460, .4465, .4463, .4456
1.4465

AVE .4463, 4

.4460

- .0004

Read .0018
= 3 x 4 1/2 min
= 13 1/2 min.

13 min.

O .44460

2A = 4485 / .4435

X .4455

3A = .450 / .4463

5 MIN MEASURED 7-25-13

SCR #1 FRONT .4462 / .4468
BACK .4475

#2 FRONT .4465 / .4460
BACK .4465 / .4470

#3 FRONT .4465 / .4470
BACK .4480 / .4478

↑ .4450 / .4460

5 MIN. SCREW

• SCR #1 13 MIN

• .4435 .4447

• SCR #2

• .4435 .4440

• SCR #3

• .4425 .4436

13 minutes in the Electro-Polish process is min. required