

4

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1

NOTES CONTINUED:

⑤ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: DXXXXXX-VY, S/N 001. A VIBRATORY TOOL MAY BE USED.

REV.	DATE	DCN #	DRAWING TREE #
v1	31/03/2011	-	-
-	-	-	-
-	-	-	-

D

D

C

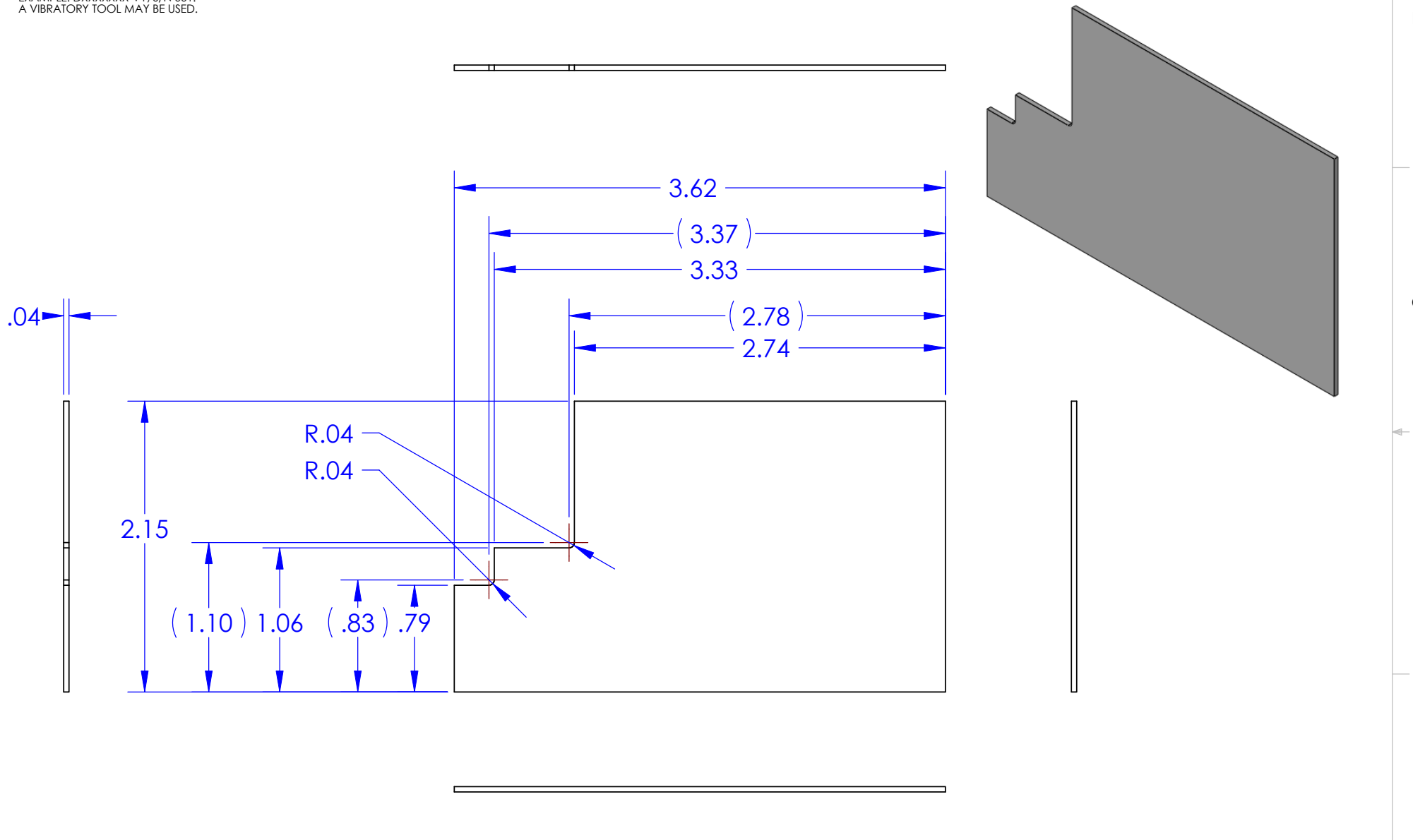
C

B

B

A

A



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN INCH

TOLERANCES:  
 .XX ± 0.01  
 .XXX ± 0.001

ANGULAR ± 0.2°

1. INTERPRET DRAWING PER ASME Y14.5-1994.
2. REMOVE ALL SHARP EDGES, R.02 MIN.
3. DO NOT SCALE FROM DRAWING.
4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.

MATERIAL PTFE (general) FINISH 63 μinch



SYSTEM SUS SUB-SYSTEM Quad

NEXT ASSY

PART NAME

Metrology baseplate

DESIGNER Marielle van Veggel 31/03/2011  
 DRAFTER M. v. Veggel 31/03/2011  
 CHECKER R. Jones 31/03/2011  
 APPROVAL R. Jones

SIZE DWG. NO. A D1100555 REV. v1

SCALE: 1:1 PROJECTION: SHEET 1 OF 1

4

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