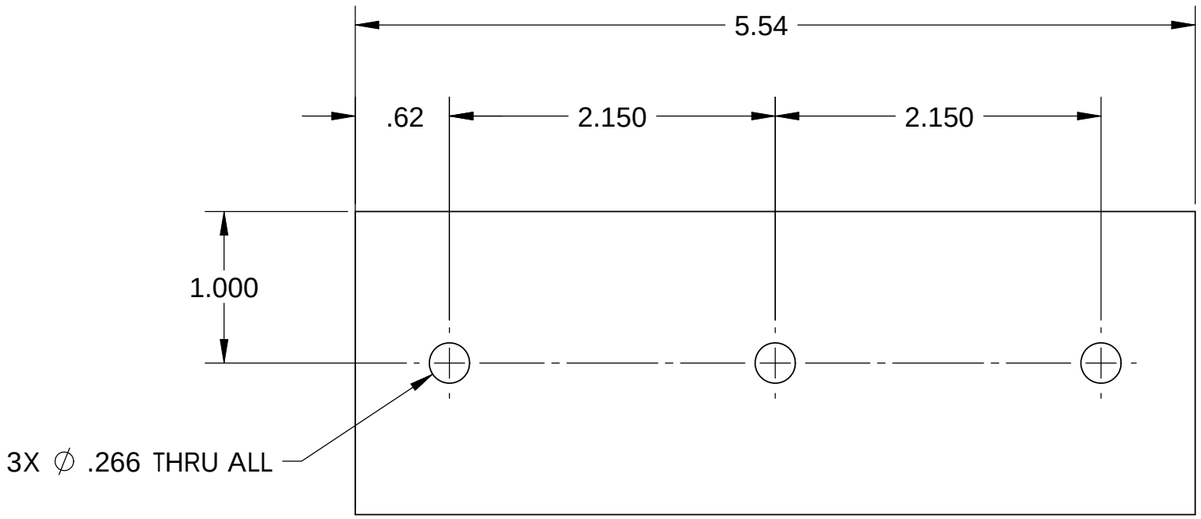
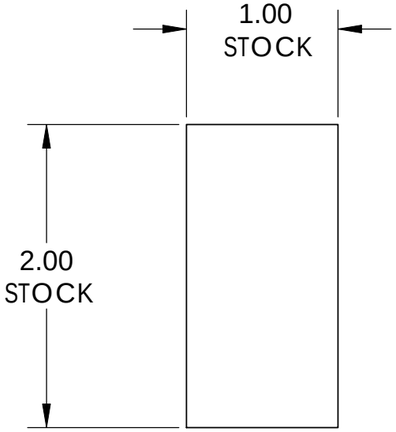
REV.	DATE	DCN #	DRAWING TREE #
v1	22 FEB 2011	E1100106-v1	-
-	-	-	-
-	-	-	-

NOTES CONTINUED:

5. APPROXIMATE WEIGHT = 3.20 LBS.
6. SURFACE FINISH TO BE AS-PROCESSED FROM MILL/SUPPLIER, FREE FROM SCRATCHES OR GOUGES.





D1100329 aLIGO OPLEV STIFFENER WELDMENT BACKING SUPPORT, PART PDM REV: X-015, DRAWING PDM REV: X-002

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)					
DIMENSIONS ARE IN INCHES TOLERANCES: .XX ± .03 .XXX ± .005 ANGULAR ± 0.5°	1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, .005-.015. FOR MACHINED PARTS. ROUND ALL EDGES APPROXIMATLEY R.02 FOR SHEET METAL PARTS. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.		LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	PART NAME	aLIGO OPLEV STIFFENER WELDMENT BACKING SUPPORT
	MATERIAL: 304 SSTL	FINISH: µinch	SYSTEM: ADVANCED LIGO / SUB-SYSTEM: AOS	DESIGNER: J. TERRAZAS 22 FEB 2011	SIZE: B / DWG. NO.: D1100329 / REV.: v1
			NEXT ASSY: D1002493	DRAFTER: J. TERRAZAS 22 FEB 2011	
				CHECKER	
				APPROVAL	SCALE: 1:2 / PROJECTION: / SHEET 1 OF 1