

Temperature dependence of the mechanical dissipation in single layer tantalum pentoxide coatings on thin single-crystal silicon substrates.



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Scientific motivation













- Silicon is of interest as a mirror substrate material for future detectors – its mechanical loss is predicted to decrease at low temperatures
- Mechanical dissipation from dielectric mirror coatings is predicted to be a significant source of thermal noise for advanced detectors. (Coatings must also be of low optical loss.)
- Experiments suggest
 - Ta₂O₅ is the dominant source of dissipation in current ion-beamsputtered SiO₂/Ta₂O₅ coatings
 - Doping the Ta_2O_5 with TiO_2 can reduce the mechanical dissipation
- Mechanism responsible for the observed mechanical loss in Ta₂O₅ as yet not clearly identified



Experimental setup



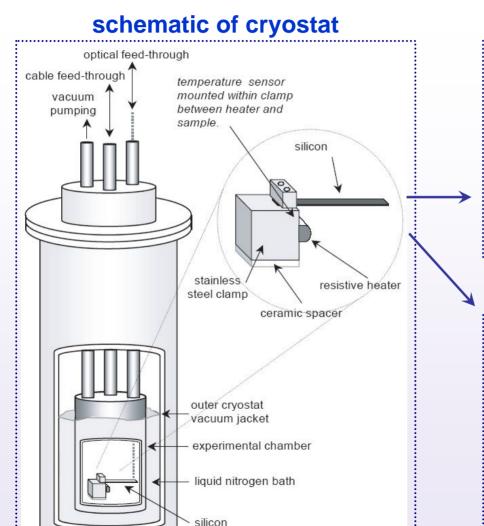




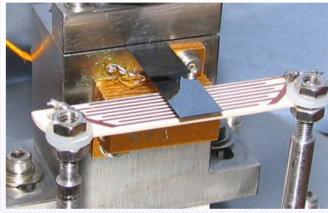




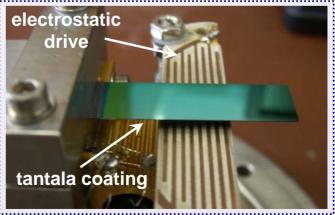




samples



uncoated cantilever in situ



coated cantilever in situ



Silicon cantilever with coating









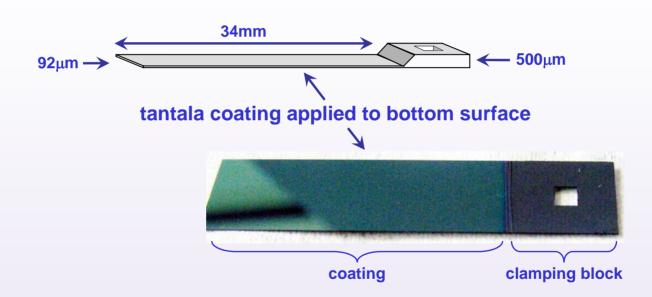












- Silicon substrate properties:
 - $\sim 92 \ \mu m \ thick$, P-type Boron doped, resistivity = 10-20 Ω -cm
- Tantala coating properties:
 - 0.5 μm single layer tantala, doped with ≈14.5 ± 1 % titania (Formula 5)



Experimental procedure







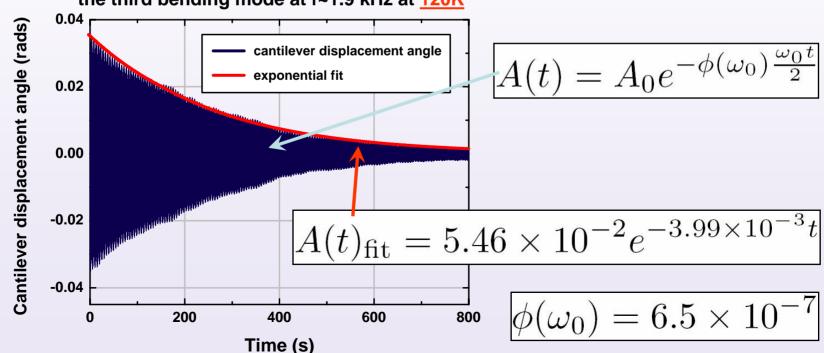






- Resonant modes of samples excited using an electrostatic drive
- Sample displacement monitored using shadow sensor
- Measure rate of decay of the mode amplitudes, from which mechanical dissipation, $\phi(\omega_0)$, can be determined.

Amplitude ring-down of uncoated silicon cantilever for the third bending mode at f~1.9 kHz at 120K





Coated silicon cantilever





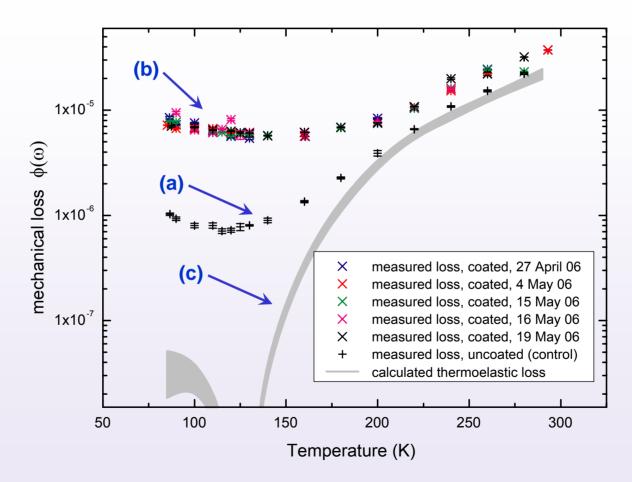








Results – third bending mode at ~1.9kHz



Temperature dependence of (a) measured uncoated loss, (b) measured coated loss and (c) calculated thermoelastic loss for the third bending mode at ~1.9kHz.



Coated silicon cantilever





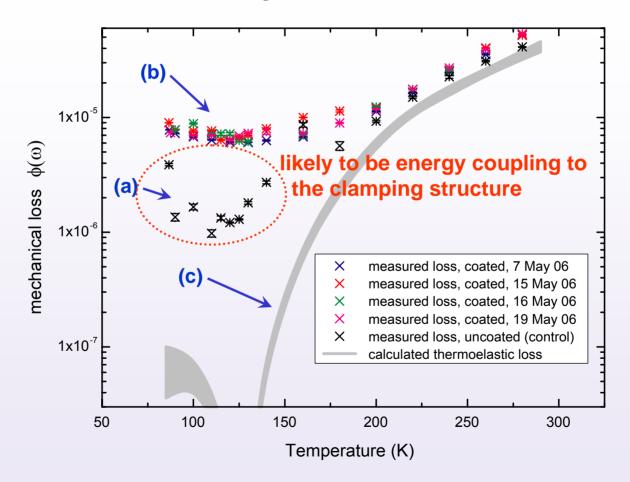








Results – fifth bending mode at ~3.8kHz



Temperature dependence of (a) measured uncoated loss, (b) measured coated loss and (c) calculated thermoelastic loss for the fifth bending mode at ~3.8kHz.



Coated silicon cantilever – energy distribution













Interpretation: calculating the energy stored in the coating layer

The energy stored in the surface layer as it stretches may be described as:

$$E_{\text{surface}} = \frac{Y_{\text{surface}}hb}{2L}\Delta L^2$$

where the increase in length, ΔL may be written as:

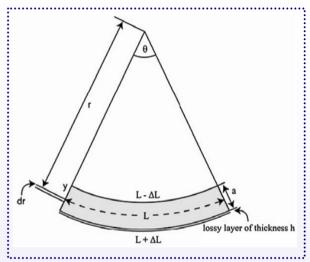
$$\Delta L = \frac{a}{2}\theta$$

The energy stored in the half of the beam under compression may be written as:

$$dE = \frac{Y_{\text{bulk}}b\Delta L^2}{2L}dr$$

where $\Delta L = (r-R)\theta$ and integrating over half the beam thickness gives:

$$\frac{E_{\text{beam}}}{2} = \int_{r}^{r+\frac{a}{2}} \frac{Y_{\text{bulk}}b\theta^{2}}{2L} (r-R)^{2} dr = \frac{1}{48} \frac{Y_{\text{bulk}}b\theta^{2}a^{3}}{L}$$



deflected beam with a lossy surface layer (Heptonstall et al PLA 2006)

a = thickness of substrate

h = thickness of coating

b = width, L = initial length

 $L+\Delta L$ = increased (stretched) length

 E_{surface} = energy stored in the surface

 E_{beam} = energy stored in the beam

surface = Young's Modulus of the surface

 Y_{beam} = Young's Modulus of the beam



Coated silicon cantilever – energy distribution













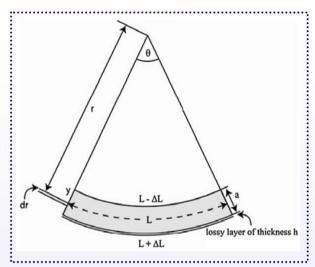
Interpretation: calculating the energy stored in the coating layer ctd

We can approximate the energy stored in the compressed half of the beam to be equal to the energy stored in the stretched half. Scaling by a factor of two therefore gives the ratio of energies stored in the surface layer (coating) and the bulk to be:

$$\frac{E_{\rm surface}}{E_{\rm beam}} = 3 \frac{Y_{\rm surface}}{Y_{\rm beam}} \frac{h}{a}$$

The mechanical loss of the coating layer can now be calculated from the measured loss of the coated sample by scaling by this energy ratio, such that:

$$\phi_{\text{coating}} = \frac{E_{\text{coated-sample}}}{E_{\text{coating}}} (\phi_{\text{coated sample}} - \phi_{\text{uncoated sample}})$$



deflected beam with a lossy surface layer (Heptonstall et al PLA 2006)

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Coated silicon cantilever – energy distribution







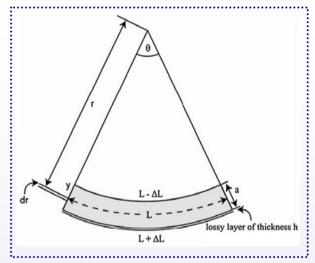






- Interpretation: calculating the energy stored in the coating layer ctd
 - We have also evaluated the energy ratios by Finite Element analysis and they agree within a few %.
 - The energy ratio used:

$$E_{\text{surface}}/E_{\text{beam}} = 0.014$$



deflected beam with a lossy surface layer (Heptonstall et al PLA 2006)

Young's modulus of silicon substrate: 162.4 GPa Reid et al, PLA 2005

Young's modulus of tantala coating: 140.0 GPa K. Srinivasan et al, LIGO-T970176-00-D 2001, "Coating Strain Induced Distortion in LIGO Optics" http://www.ligo.caltech.edu/docs/T/T970176-00.pdf



Coating loss - results





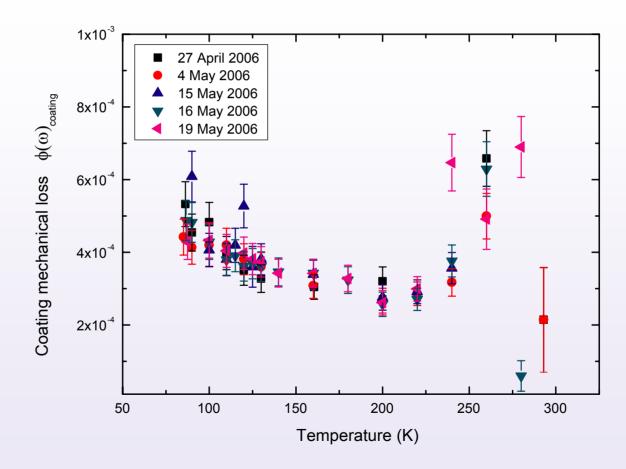








Results – third bending mode – coating loss



Temperature dependence of the measured loss in a single layer doped tantala coating applied to a 92µm silicon substrate at ~1.9kHz



Coating loss - results





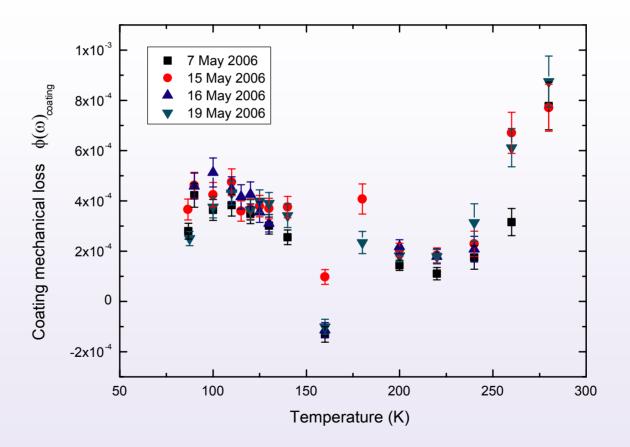








Results – fifth bending mode – coating loss



Temperature dependence of the measured loss in a single layer doped tantala coating applied to a 92µm silicon substrate at ~3.8kHz



Investigation to study energy coupling to the clamping structure.





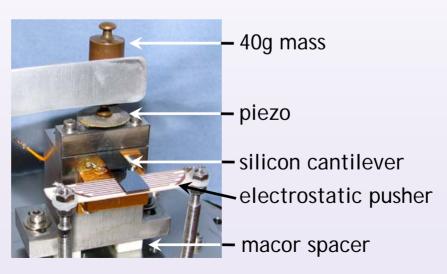








- Both sets of results show similar features, with the loss of the tantala coating typically decreasing with temperature from 290→200K then increasing from 200→80K.
- Need to investigate whether energy coupling to clamping structure is responsible for any of these features.
- This can be carried out using a piezo-sensor mounted to the clamping structure.



Setup for monitoring energy residing in the clamping structure



Results – energy residing in clamping structure





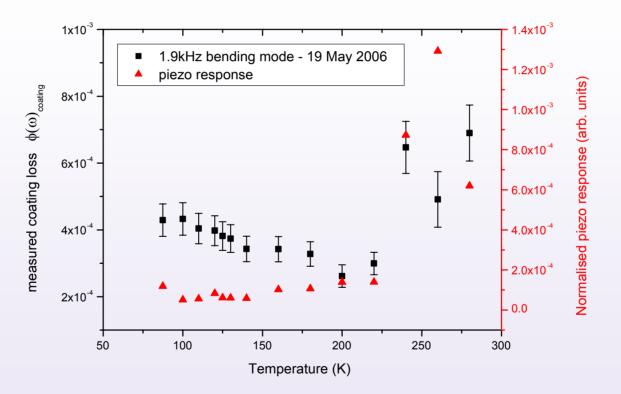








 Investigation to study energy coupling to clamping structure (third mode)



Plot of the measured loss of the third bending mode at f~1.9kHz compared with the normalised magnitude of the signal from the piezo-sensor



Results – energy residing in clamping structure





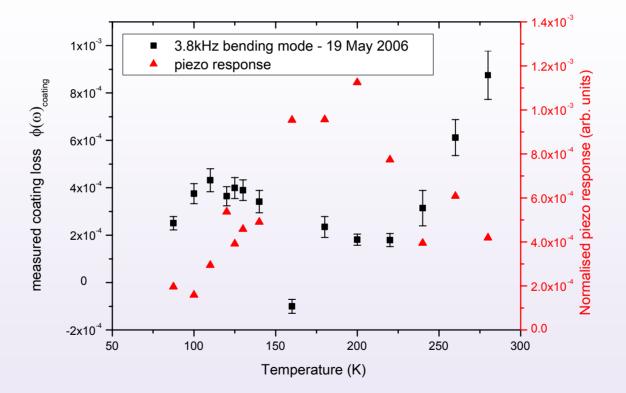








 Investigation to study energy coupling to clamping structure (fifth mode)



Plot of the measured loss of the fifth bending mode at f~3.8kHz compared with the normalised magnitude of the signal from the piezo-sensor



Conclusions













- Evidence for coupling of energy to clamp affecting loss at room temperature for 3rd bending mode.
- Story not so clear for other mode studied measurements continuing
- However results at lower temperature consistent with
 - (a) loss \sim 2 x 10⁻⁴ at \sim 200 K
 - (b) loss increasing as temperature decreases
 - (c) possible dissipation peak ~100 K



Strength testing of Si-Si silicate bonds















cleaned silicon samples



placed in furnace at 1000°



after ~1hr, 50 to 100nm oxide growth



Strength testing of Si-Si silicate bonds





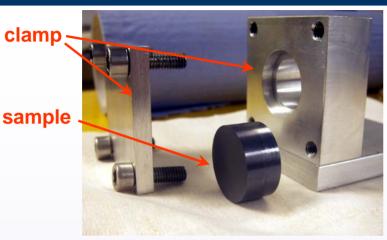




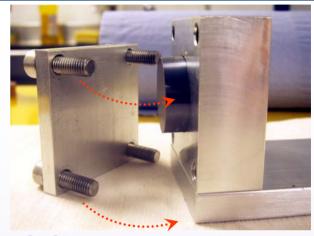


40Kg

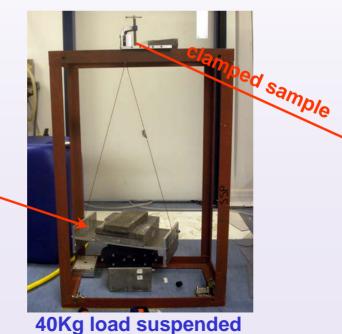




Si-Si bonded sample for testing



Si-Si sample placed in clamp



lightly clamped

wire loop

rubber ring

Si-Si sample under load



Strength testing of Si-Si silicate bonds













- Initial strength tests on silicate bonded silicon samples has started.
- Further experiments will be carried out to find the ultimate breaking stress for Si-Si bonds.



Images from video of temperature cycling of SiO₂ bonded to ZnSe down to 77K