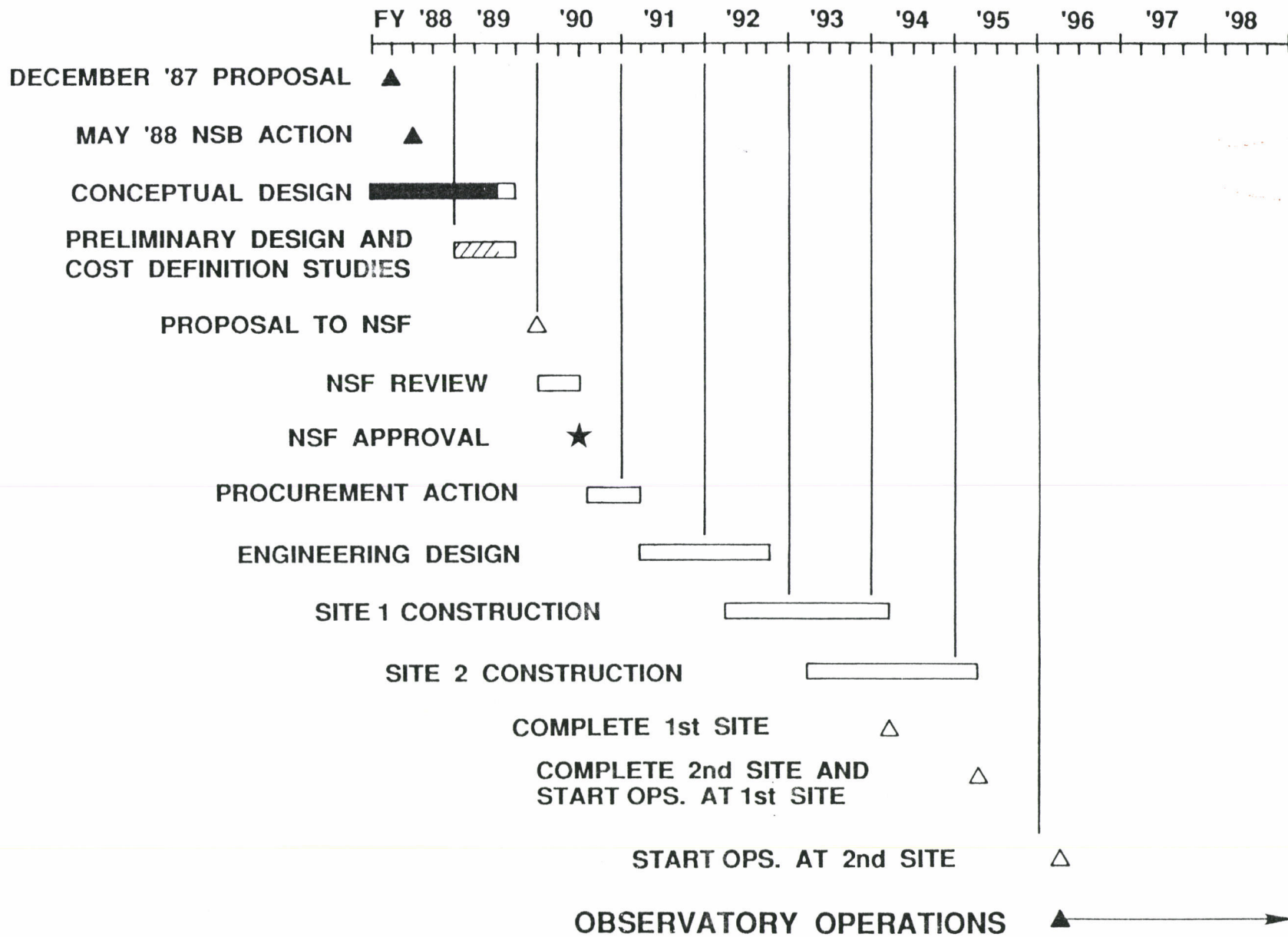


LIGO PROJECT SCHEDULE



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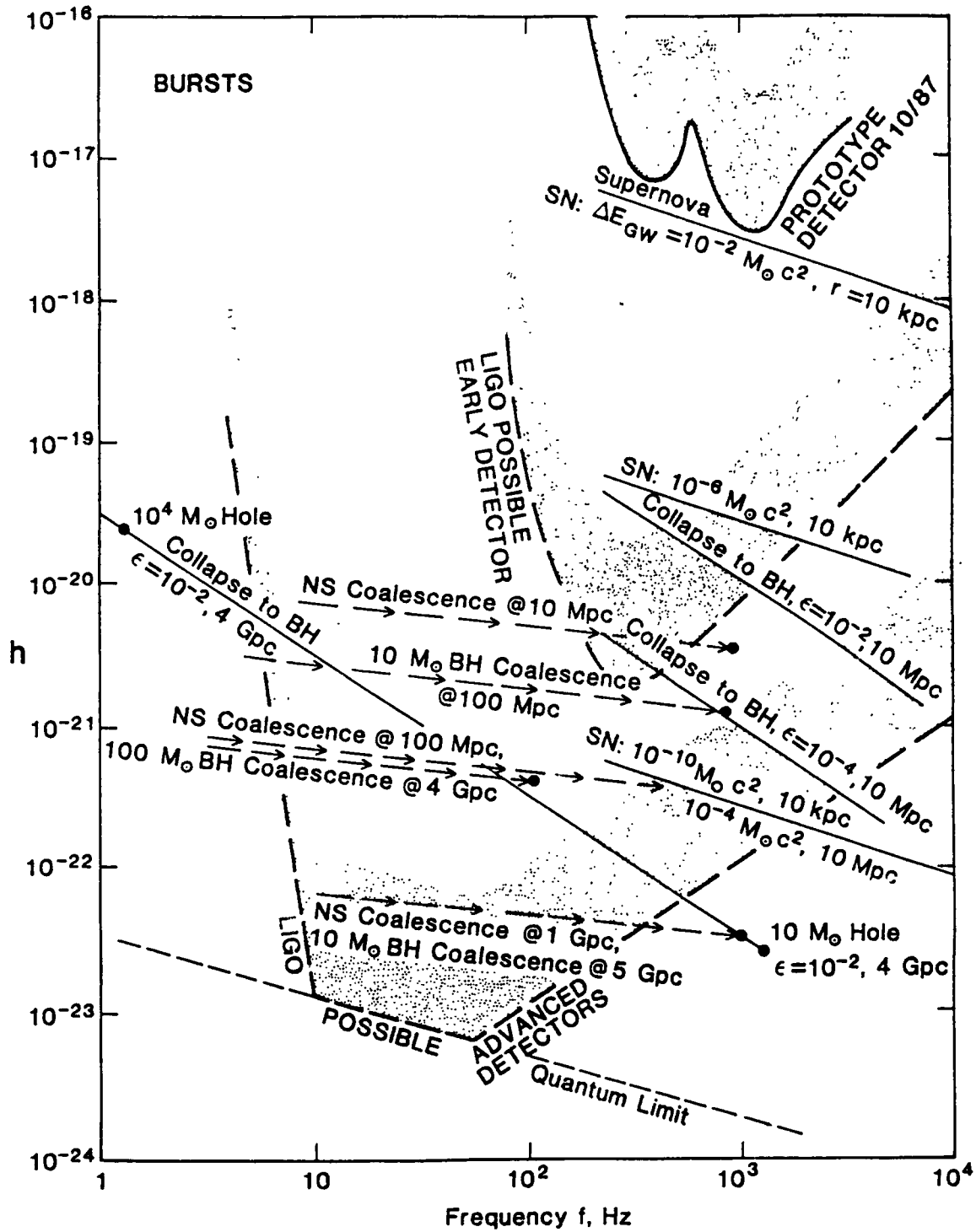
AGENDA
NSF/LIGO Meeting, Caltech

Monday, 4/10/89

Time	Location	Topic	Participants
9:00	101 E. Bridge	Introduction Review of Agenda	NSF Visitors R. Vogt
9:30	22 Bridge Annex	<u>LIGO Briefings I</u> 1. Overview 2. Vacuum System	NSF Visitors Caltech Administration W. Althouse, Chief Eng. R. Drever, Prof. E. Franzgrote, Asst. to Dir. F. Raab, Asst. Prof.
12:00	Athenaeum	Lunch	K. Thorne, Prof. R. Vogt, Director
13:30	22 Bridge Annex	<u>LIGO Briefings II</u> 1. Enclosures 2. Equipment and Support Facilities 3. Sites 4. Staffing and Operations 5. Costs and Schedule	R. Weiss, Prof.
17:00		Adjourn	

Tuesday, 4/11/89

Time	Location	Topic	Participants
9:00	22 Bridge Annex	<u>Programmatic Issues</u> Work Plan Management Issues/LIGO Team Project organization and supervision Manpower planning Caltech/MIT Issues LIGO Approval Strategies Proposal Contents	NSF Visitors Caltech Administration W. Althouse, Chief Eng. R. Drever, Prof. E. Franzgrote, Asst. to Dir. F. Raab, Asst. Prof. K. Thorne, Prof. R. Vogt, Director R. Weiss, Prof.
12:00	Athenaeum	Lunch	
13:30	22 Bridge Annex	Discussions	
16:00	101 E. Bridge	Wrapup	NSF Visitors R. Vogt
17:00		Adjourn	



LIGO MISSIONS

- The LIGO will be designed and constructed to accommodate three primary missions:
 - 1) **DEVELOPMENT** - the capability for full functional testing of new interferometer-based detector concepts, whose component parts have been maximally developed in campus R & D facilities.
 - 2) **OBSERVATION** - the capability for conducting continuous observations with previously developed detector(s) subsequently dedicated to the observation mission.
 - 3) **SPECIAL INVESTIGATIONS** - the capability to accommodate competitively selected detectors to carry out scientific investigations with unique objectives.
- The three LIGO missions will be conducted independently without mutual interference.

LIGO EVOLUTION

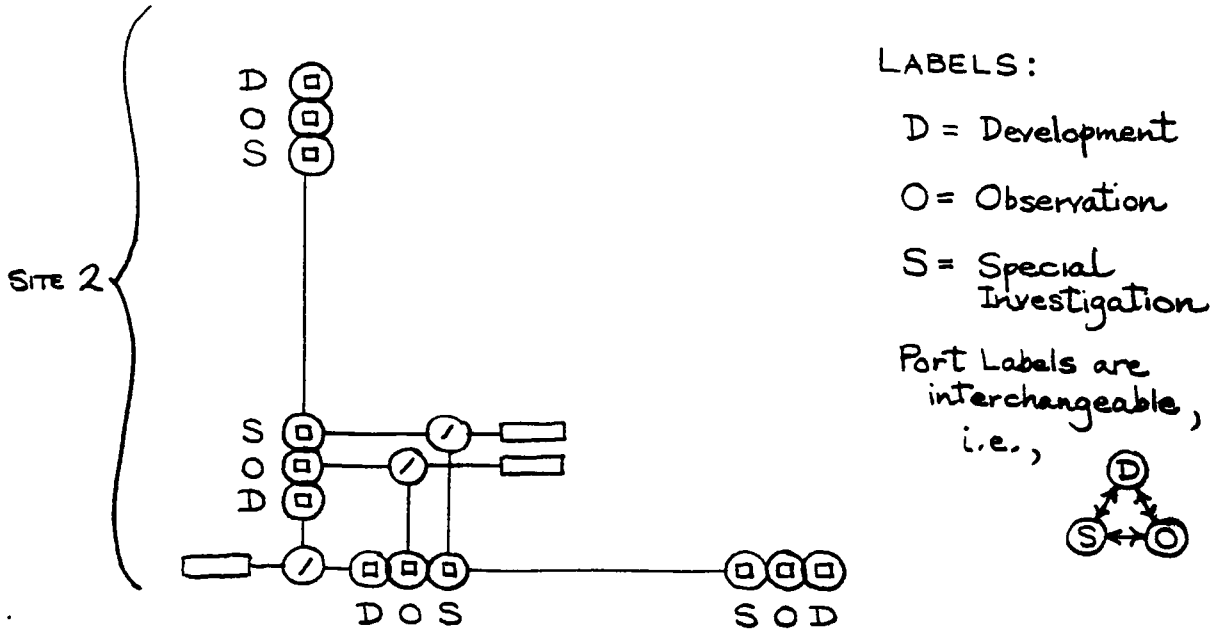
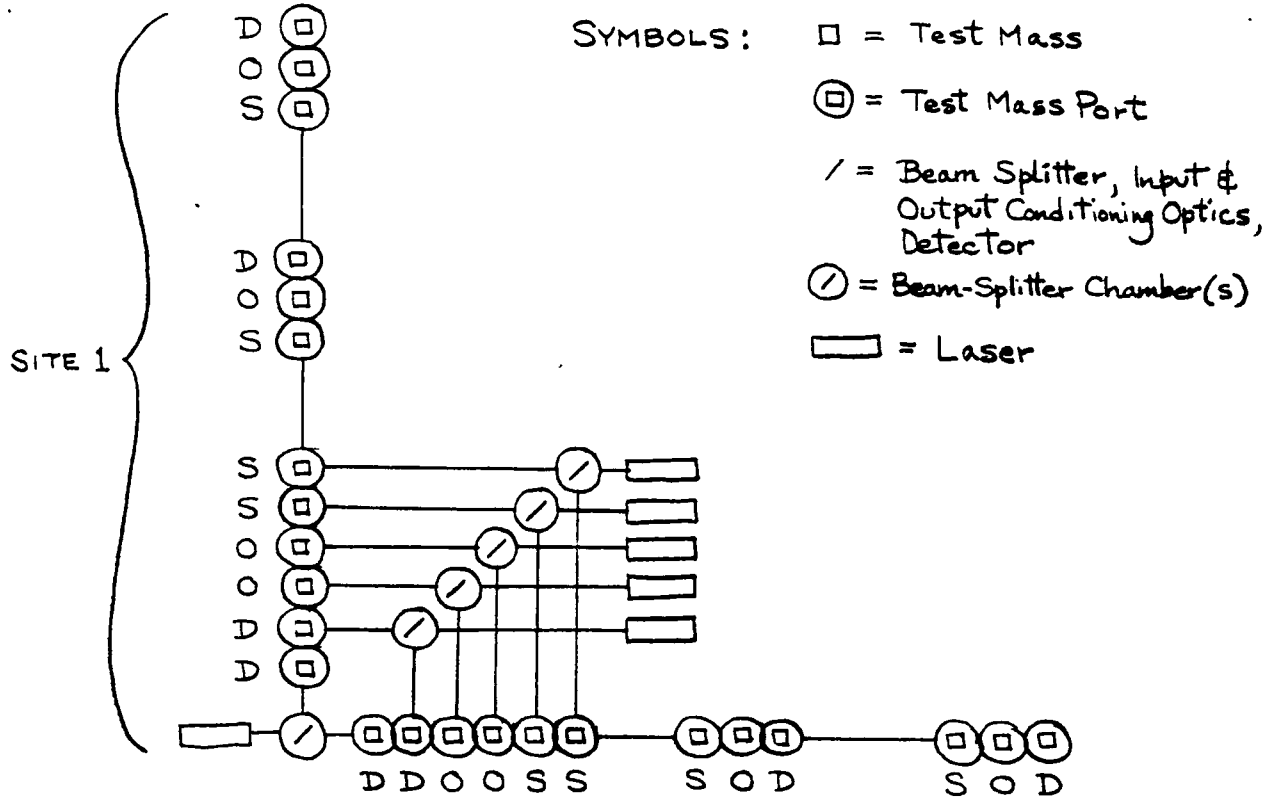
The LIGO will evolve in two phases:

- **PHASE A** will provide for effective conduct of the **development and observation** missions with minor technical constraints on the capabilities provided, consistent with economy.
- **PHASE B** will provide for the removal of the technical constraints permitted in Phase A and will add the capability for the **special investigations** mission.

LIGO CAPABILITIES

- The LIGO will consist of an **L-shaped vacuum system** at two sites to provide for spatially separated coincidence detections.
- **Ports** will be provided in the vacuum system to accommodate one detector for each mission.
- One detector will consist of up to three interferometers, as follows:
 - One full-length interferometer at each site.
 - One mid-length interferometer at one site.
- It is permissible, during Phase A, for parts of one detector (of a given mission) to share a port to the vacuum system with some loss of functional capability (i.e., two test masses in a corner station test mass tank; two beam splitters in a single tank).

LIGO CONFIGURATION — PHASE B



EARLY LIGO OPERATIONS

YEAR 1 (upon completion of vacuum system at site 1):

- Site 2 still under construction
- Install and debug 1st full length interferometer at site 1
- Shake down site 1 facilities

YEAR 2:

- Install/debug mid-length interferometer at site 1
- Install/debug full-length interferometer at site 2
- Shake down site 2 facilities

YEAR 3:

- Declare 1st observation detector operational
- Major effort to understand 1st coincidence detector
- Shake down data analysis procedures, equipment, software
- Begin campus development of Mark II interferometer

YEAR 4:

- Install/debug Mark II interferometers at sites 1 & 2

LIGO MEMORANDUM

To: Distribution

From: E. Franzgrote

Subject: Updated List of Studies and Reviews

Date: 04/06/89

The following is an updated listing of LIGO studies and reviews that adds papers received since the listing of 03/15/89. The additions and revisions (see pages 5 and 6) are indicated with a plus sign (+) in the right-hand margin.

Complete reference sets of these 103 papers, numbered according to these lists, are available in the files of B. Behnke, C. Akutagawa, and S. Merullo. If any project member needs one of these papers, please have a copy made from these files. The reference papers are to be removed from these files *only* for the purpose of making copies. If a paper has been revised, only the latest revision is included in the reference sets.

#	Title and Date of Study	Author
01.	Laser, interferometer efficiency and LIGO power, cooling requirements (07/06/88).	R. Weiss
01R.	Review of Rai's memo on laser power and cooling requirements (07/22/88).	F. Raab
02.	Pressure changes in the beam tubes with temperature and some theory of outgassing (06/15/88).	R. Weiss
02R.	[Review of] Memo 61588 "Pressure changes..." (08/30/88).	R. Spero
02a.	Dubin-in-Radushkevich Isotherms ["Appendix to Pressure changes..."] (01/30/89).	R. Weiss
03.	A Model Calculation of Vibration Isolation from Bellows (06/21/88, revised 02/02/89).	P. Saulson
03R.	[Review of] "A Model Calculation of Vibration Isolation..." (07/22/88).	A. Abramovici
04.	Elementary geometric considerations of light baffles in a tube (07/05/88).	R. Weiss
04R.	Comments on "Elementary geometric considerations..." (07/21/88).	Y. Gürsel
05.	Control Systems and Data Analysis for Large Gravitational Detectors (06/09/88).	A. Jeffries, et al.
05R.	Comments and Additions to Draft Document "Control Systems and Data Analysis..." (07/20/88).	M. Zucker

05a.	[Archiving Data...] (05/23/88).	S. Smith
06.	Wind-induced Motion of Unprotected LIGO Vacuum Pipes (06/07/88, revised 11/16/88 and 02/02/89).	P. Saulson
06R.	Review report [of "Wind-induced Motion..."] (07/20/88).	A. Čadež
07.	Aspects of Leak Detection in LIGO Beam Tubes (04/28/88, revised 12/16/88).	B. Moore
07R.	Comments on "LIGO Internal Report 88-1— Aspects of Leak Detection..." (07/21/88 & 12/01/88).	Y. Gürsel
08.	Vacuum Test Facility Description and Experiment Plans (06/07/88).	B. Moore
09.	Mechanical Noise from Optical Contacting (07/16/88).	R. Weiss
09R.	Comments on "Mechanical Noise..." (08/11/88).	A. Čadež
10.	LIGO interferometer light budget (2nd draft, 08/03/88).	A. Abramovici
11.	[re: Scattering in Fabry-Perots...] (08/21/88).	K. Thorne
12.	Notes on the Concept of a Half-Length/ Full-Length Interferometer System (08/28/88).	R. Drever
12R.	Review of Ron Drever's Memo on Half-Length/ Full-Length Interferometer System (11/16/88).	P. Saulson
13.	Zeroth pass at "Receiver/Facility Interface" questions (06/16/88).	M. Zucker
14.	Variable Transmission Mirror for Recycling (08/19/88).	A. Abramovici
14R.	Review of "Variable Transmission Mirror..." (09/30/88).	J. Livas
15.	Memo on scattering in LIGO vacuum pipes (08/30/88, revised 01/26/89).	A. Čadež
16.	Test of Optical Homogeneity of Thick SiO ₂ (09/06/88).	M. Burka
17.	A Reflective Quadcell Position Sensor (07/05/88).	J. Kovalik & P. Saulson
18.	Electrical Vacuum Feedthrough Research (07/25/88).	J. Livas

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|-------|--|------------------------------------|
| 19. | Requirements on the Building Structures that will House the Vacuum Chambers of the LIGO Detectors (09/30/88, revised 10/03/88). | Y. Gürsel |
| 19R. | Review of "Requirements on the Building Structures..." (11/30/88). | M. Burka |
| 20. | Do Wiggle Effects Depend on Mode Cleaner Length? (10/06/88, revised 1/10/89). | A. Abramovici |
| 21. | Notes on Reasons for Incorporating Gate Valves in Test Mass Tanks, and on possible scenario near start of LIGO operations (10/05/88). | R. Drever |
| 22. | Vibration Isolation using Rubber and Metal Springs: An Overview of Past Experiences and the Planned Tests in the Gravitational Physics Laboratory at Caltech (09/01/88). | Y. Gürsel |
| 23. | Preliminary Seismic Survey of the Livingston LIGO Site (10/22/88). | [LSU report] |
| 23R. | Comments on the Preliminary Seismic Survey of the Livingston Site Including Recommendation of Site Suitability (11/14/88). | YG, FR, PS, RS |
| 24. | Notes on Baffle and Beam Parameters Relevant for Scattering Estimates (11/14/88). | R. Drever |
| 25. | Proposed Layout of LIGO Office and Shop areas (11/02/88). | W. Althouse
(Engineering Staff) |
| 26. | Proposed Power Handling and Reflectivity Tests of Mode Cleaner Mirrors (11/18/88). | M. Zucker |
| 27. | Pressure Specification for LIGO (11/19/88, revised 02/05/89). | A. Abramovici |
| 27R1. | Comments on "Pressure Specification..." (11/20/88). | W. Althouse |
| 27R2. | Comment on "Pressure Specification..." (12/12/88). | B. Moore |
| 28. | Draft of Site Chapter for LIGO Design Handbook (11/28/88, revised 02/03/89). | P. Saulson |
| 29. | Report on Seismic Isolation and Suspension Systems - Introduction to the Issues and Status of Research at MIT and Caltech (10/28/88). | Y. Gürsel, et al |
| 30. | LIGO Electrical Power (11/30/88). | W. Althouse
(Engineering Staff) |
| 30R. | Comments on LIGO Electrical Power Study (03/02/89). | R. Spero |

- 31a. Operations Scenario (12/01/88). F. Raab
- 31b. Outline of Draft on Phase A Operations (12/07/88). P. Saulson & R. Weiss
- 31c. Thoughts on LIGO Phase A Operations Scenario (12/14/88). P. Saulson
- 31d. Initial Notes on Strategy and Tactics in Operation of the LIGO over Two Stages in the Program (12/15/88). R. Drever
- 32. Measurements of Stainless Steel Hydrogen Content (12/06/88). B. Moore
- 33. Dust Accumulation on optics, scattering and requirements on clean area for the LIGO (12/09/88). R. Weiss
- 33R1. Review of "Dust Accumulation..." (01/05/89). A. Čadež
- 33R2. Comments on Memo "Dust Accumulation..." (01/06/89). R. Spero
- 34. Draft Specification for the Slope of LIGO Arms (12/10/88). P. Saulson
- 35. Seismic Noise Surveys of a Chosen LIGO Site (12/14/88). Y. Gürsel
- 36. Light Scattering and Proposed Baffle Configuration for the LIGO (01/11/89). K. Thorne
- 37. Estimate of Receiver Gas Load (12/23/88). M. Burka
- 38. Orientation of LIGO Receivers (12/29/88) (and Addenda, 01/08/89 and 01/10/89). Y. Gürsel & M. Tinto
- 39. Draft on Phase A Operations (12/30/88). R. Weiss
- 40. Thermal Considerations for LIGO Tubes (12/30/88). R. Weiss
- 41. Optical Properties of the LIGO Beam Tubes (01/17/89). R. Weiss
- 41a. An error in "Optical Properties..." (02/19/89). R. Weiss
- 42. Some Notes on the Effect of Slope (02/02/89). F. Raab
- 43. Draft Report on Imported Noise (01/02/89). P. Saulson

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|------|--|-------------------------------|---|
| 44. | Delay Line Scaling
(02/08/89). | R. Weiss | |
| 44a. | The ingredients of the choice of 43 inches
for a LIGO delay line at 1.06μ (02/16/89). | R. Weiss | |
| 45. | Notes on Sapphire
(02/21/89). | M. Burka | |
| 46. | On Local Coincidences, Mid-Stations,
and Correlated Noise (02/21/89). | P. Saulson | |
| 47. | An Optimal Solution to the Inverse Problem
for Gravitational Wave Bursts (02/24/89). | Y. Gürsel &
M. Tinto | |
| 48. | LIGO Optics Vibration Levels Equivalent
to Shot Noise in the Advanced Detectors (02/24/89). | A. Abramovici | |
| 49. | Draft: Scattering by Residual Gas
(Oct 88, typed Feb 89). | R. Weiss | |
| 50. | Shot Noise in Two Beam Interferometers
(Nov 88, typed Feb 89). | R. Weiss | |
| 51. | Proposed Plan for Developing LIGO-Scale
Optical Components (02/07/89). | R. Spero | |
| 52. | LIGO: Rationale for a Two-Site Observatory Under
One Management (02/08/89, revised 04/03/89). | R. Vogt | + |
| 53. | Followup Comments to the Tutorial on
Power Spectral Density (03/02/89). | R. Spero | |
| 54. | Contrast, Throughput, and Storage Time of
Two-Mirror Cavities (03/02/89). | R. Spero | |
| 55. | Report on Vibration Isolation Requirements
for LIGO Optical Components (03/02/89). | A. Abramovici &
P. Saulson | |
| 55a. | Addendum to Report on Vibration Isolation
Requirements for LIGO... (03/06/89). | A. Abramovici &
P. Saulson | |
| 56. | "Chamber Concepts" (Notes by WA & FR)
(~03/06/89). | WA, RD, FR,
RV, MZ | |
| 57. | Environmental Specifications
(03/07-08/89). | AA, YG, PS, RW | |
| 57a. | Draft Summary of Environmental Specifications
(03/08/89). | P. Saulson &
R. Weiss | |
| 57b. | Comments on the Environmental Specifications
(03/08/89). | R. Weiss | |
| 58. | Auxiliary Physical Measurements for the LIGO
(03/06-08/89). | AA, MB, YG,
PS, RW | |
| 58a. | Draft Summary of Requirements for Auxiliary
Physical Measurements (03/08/89). | P. Saulson | |

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| 59. | Report on the LIGO Receivers/Facilities Interface —
Electrical and Optical Feedthroughs for
Phase A Vacuum Chambers (03/09/89). | AJ, RS, MZ | |
| 59a. | Receiver/Facility Interfaces — Outline
(Draft 01/25/89, transmitted 03/02/89). | P. Saulson | |
| 59b. | Concerning: Receiver/Facility Interfaces
(03/13/89). | R. Weiss | |
| 59c. | Re: Report on Receiver-Facility Interface
(03/13/89). | P. Saulson | |
| 60. | Specifications for Optical Link Pipe Between
Beam Generating Systems of Interferometers in
Separate Mass Tanks (03/10/89). | R. Drever | |
| 61. | LIGO Support Facilities
(03/13/89; typed copy ~03/20/89). | AA, MB, FR, MZ | + |
| 62. | Report on LIGO Control Systems and Data Analysis —
Computer and Data System Requirements for Phase A
Facilities and Interferometers (03/13/89). | YG, AJ, RS | |
| 63. | Evaluation of Baffle Requirements for LIGO Beam Tubes
(03/01/89, with cover memo by WEA, 03/15/89). | R. Weiss | |
| 64. | LIGO — Mission, Evolution, Configuration,
& Early Operations (03/01/89; adopted as Chapter 1
of Design Handbook, 04/03/89). | WA, RD, FR, RV | + |
| 65. | ... Fabry-Perot Properties
(received 03/14/89). | R. Weiss | + |
| 66. | Frequency Stabilization Fundamental Noise Terms
(received 03/14/89). | R. Weiss | + |
| 67. | Analysis of Steady State Reflection Sensing of a
Cavity by Pound/Drever Technique (received 03/14/89). | R. Weiss | + |
| 68. | Summary of Contrast Changes as a Function of
Misalignment of two Gaussian Beams ... (received 03/14/89). | R. Weiss | + |
| 69. | A Note on Reasons to Place LIGO Optical
Components in Vacuum (03/15/89). | P. Saulson | + |
| 70. | Alignment of LIGO Beam Tubes
(03/17/89). | M. Burka | + |
| 71. | Initial Assessment of Scattering Effects in
Vacuum Enclosures of LIGO Interferometers Outside
the Main Beam Pipes (03/15/89, received 03/27/89). | R. Drever &
R. Weiss | + |
| 72. | Outline of a Proposed Design for a First Receiver
for Installation in the Long-Baseline Facilities,
of Fabry-Perot Type (09/10/87). | R. Drever | + |

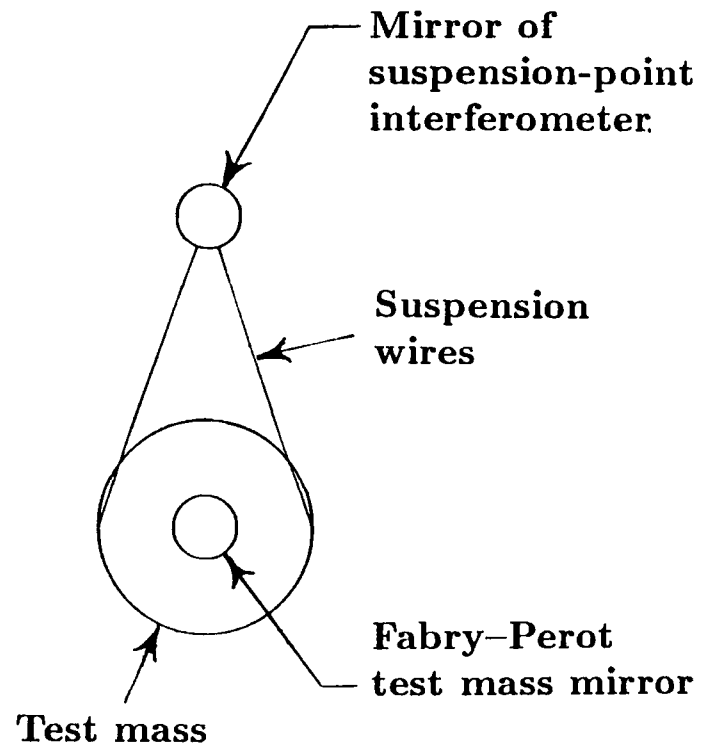
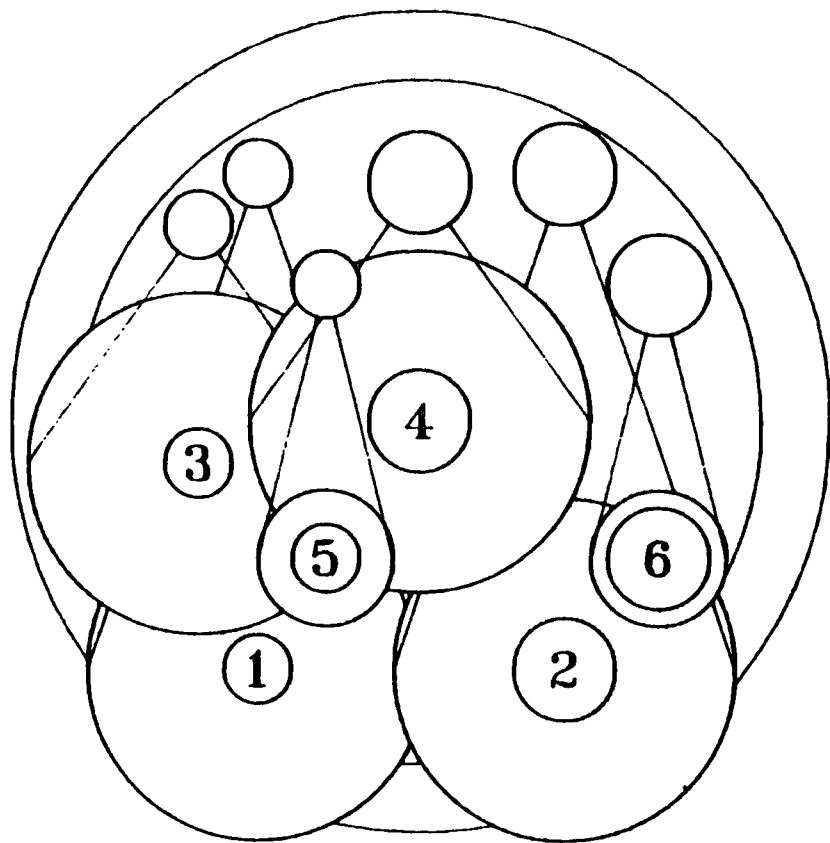
Distribution:

A. Abramovici	E. Franzgrote	B. Moore
C. Akutagawa (file)	Y. Gürsel	F. Raab
W. Althouse	J. Harman	P. Saulson
F. Asiri	G. Hiscott	R. Spero
B. Behnke (file)	A. Jeffries	K. Thorne
M. Burka	L. Jones	R. Vogt
R. Drever	S. Merullo (file)	R. Weiss
		M. Zucker

EF/bb

LIGO VACUUM SYSTEM DESIGN KEY REQUIREMENTS

- L-SHAPED VACUUM SYSTEM:
TWO BEAM TUBES CONNECTING CHAMBERS
- 4 km TUBES WITH 40" CLEAR APERTURE (STRAIGHT)
- 6 FABRY-PEROT BEAMS (BACK-UP: 1 MICHELSON)
- NON-INTERFERING ACCESS TO BEAM TUBES
- LOW VIBRATION ENVIRONMENT
- ALLOWABLE GAS COLUMN DENSITIES:
 - H_2 : $< 10^{14}$ MOLECULES/CM² (10^{-8} torr @ 300 K)
 - H_2O : $< 10^{13}$ MOLECULES/CM² (10^{-9} torr @ 300 K)
 - N_2 : $< 7 \times 10^{12}$ MOLECULES/CM² (6×10^{-10} torr @ 300 K)
- BEAM TUBE VACUUM: SINGLE PUMPDOWN
- CLEAN ENVIRONMENT FOR OPTICAL COMPONENTS

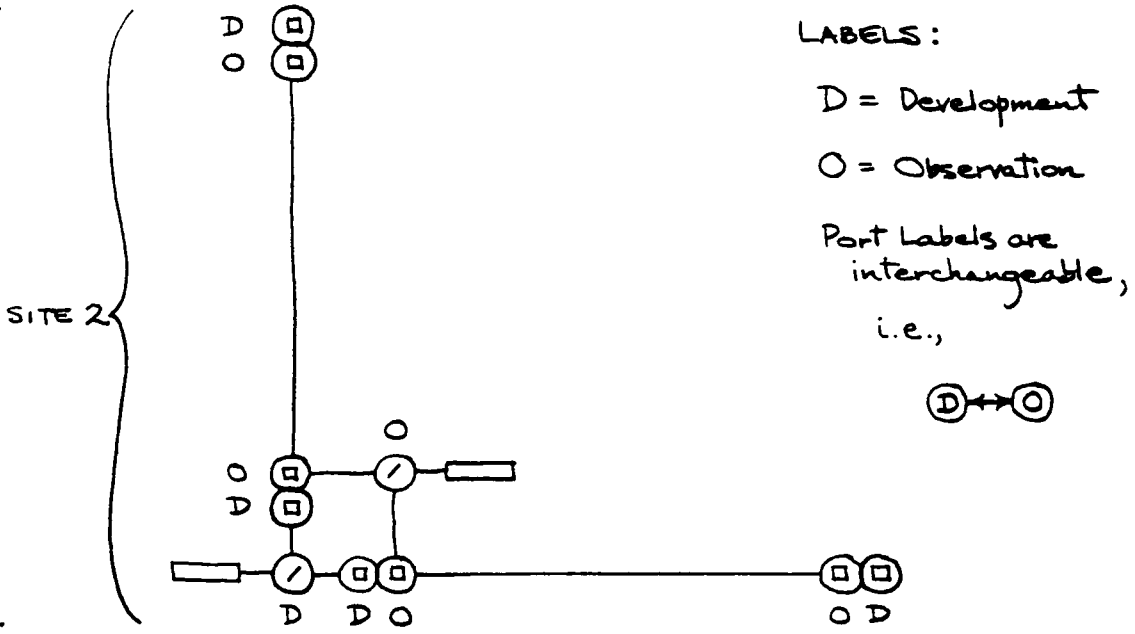
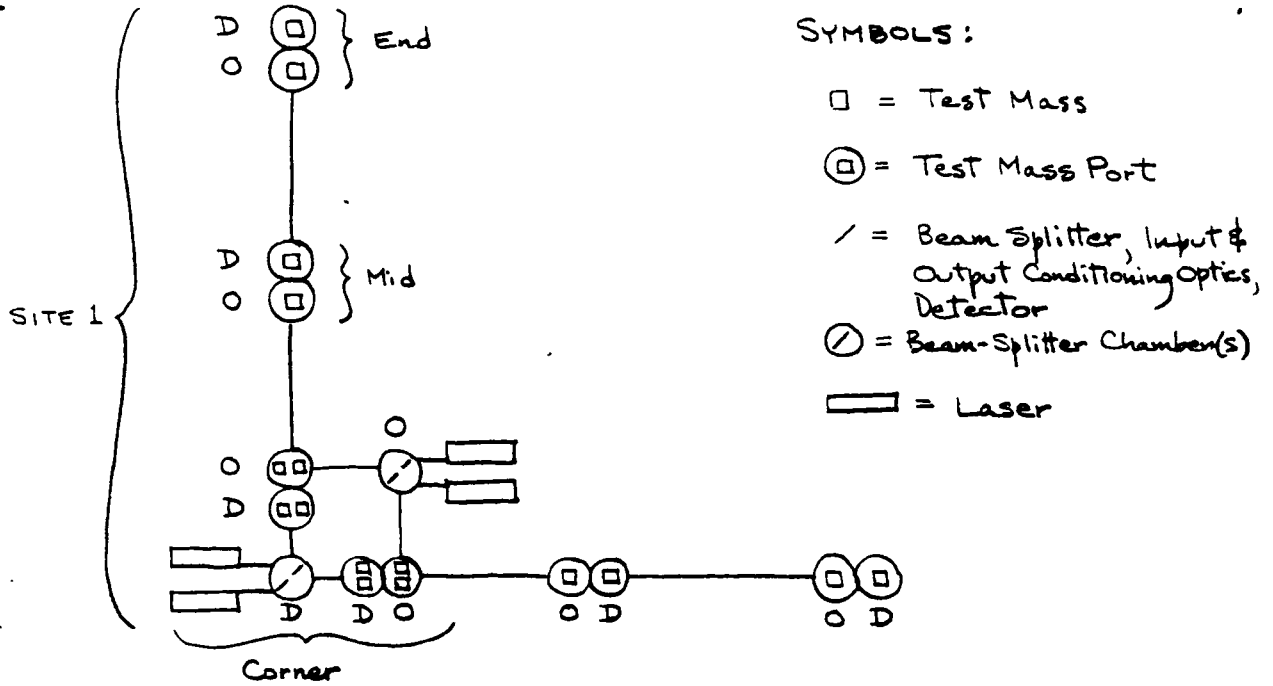


Numbering of main beams, and positions of beams in pipe.

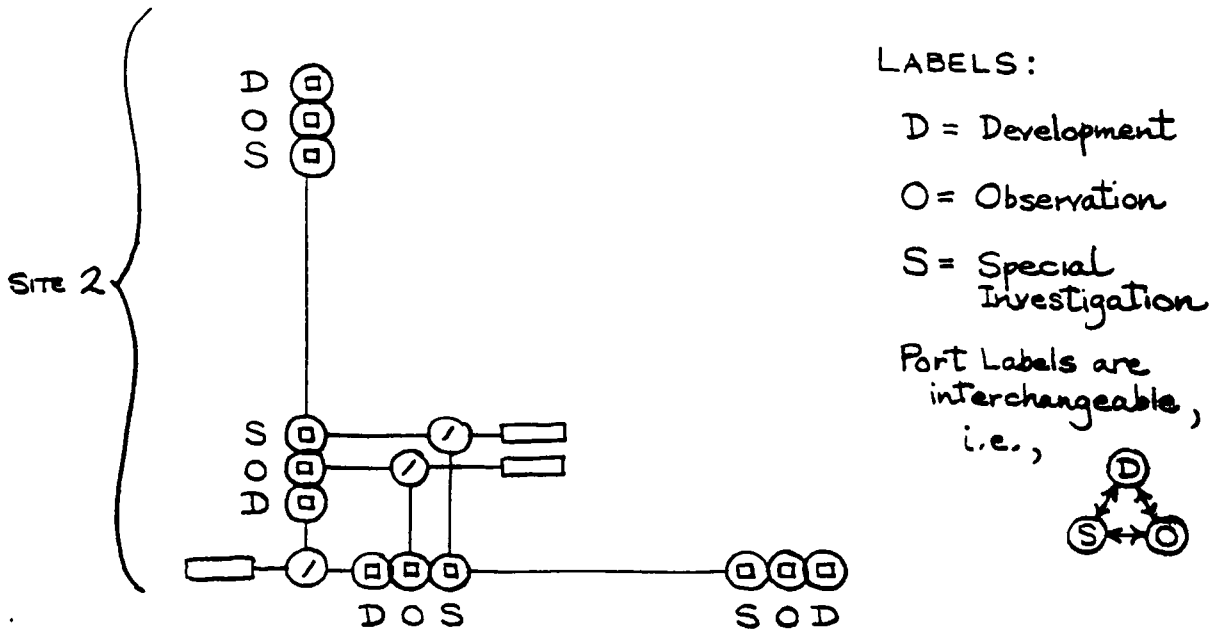
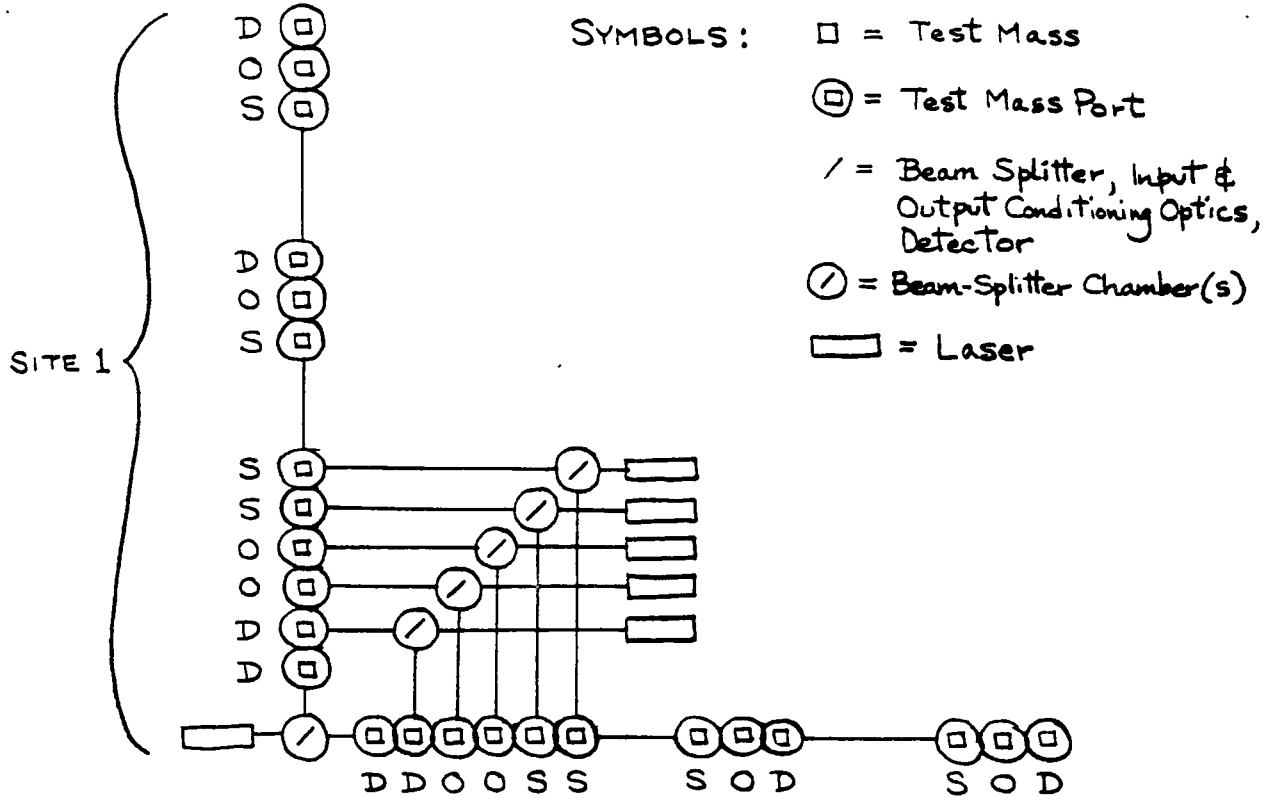
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4/10/89

LIGO CONFIGURATION - PHASE A



LIGO CONFIGURATION — PHASE B



LIGO VACUUM SYSTEM DESIGN TUBE DESIGN CHOICES

- STRAIGHT WALLS WITH STIFFENERS
— CHOICE OF A. D. LITTLE, JPL STUDIES

- CORRUGATED WALLS
— BRITISH, AUSTRALIAN CONCEPT
— DEVELOPMENT REQUIRED

TUBE COST (One Site)

	4/87	7/88	11/88	3/89	Corrugated
Steel price (\$/lb)	\$0.90	\$1.30	\$1.54	\$1.87	\$1.87
	CONSTRUCTION COST (\$K)				
Steel cost (8 km)	3042	4400	5233	6333	1620
Tube fabrication (40' sections)	2550	2550	2550	2550	?
Flanges/ports/expansion joints	615	615	568	568	84
Installation	492	492	492	492	?
Supports	939	939	939	939	939
Pumps/valves	576	1445	1445	1624	1624
Cleaning	100	100	100	100	100
Bakeout power distribution, insulation	1738	—	—	—	—
	<hr/>	<hr/>	<hr/>	<hr/>	<hr/>
Total construction cost	10,052	10,541	11,327	12,606	?
Contractor G&A, Profit @ 25%	<u>2,513</u>	<u>2,635</u>	<u>2,832</u>	<u>3,152</u>	<u>?</u>
TOTAL ESTIMATED COST	12,565	13,176	14,159	15,758	?

LIGO VACUUM SYSTEM DESIGN ROLE OF BAFFLES IN BEAM TUBES

- **DESIGN GOAL:**

PREVENT NOISE DUE TO SCATTERED LIGHT MODULATED BY TUBE OR BAFFLE MOTIONS FROM EXCEEDING 1/10 QUANTUM LIMIT OF STRAIN SENSITIVITY

- **DESIGN STRATEGY:**

USE BAFFLES TO CONVERT SHALLOW INCIDENT ANGLES TO STEEP ANGLES, WHERE MULTIPLE REFLECTIONS WILL RESULT IN A HIGH PROBABILITY OF ABSORPTION

- **DESIGN STUDY STATUS:**

- ANALYTICAL MODEL COMPLETE

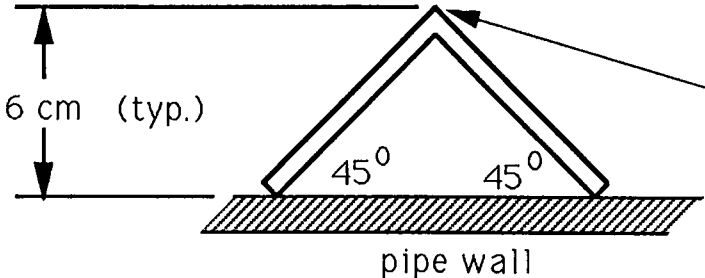
- SIMPLE BAFFLE IMPLEMENTATION CONCEPT COMPLETE

- COMPUTER SIMULATIONS PLANNED TO CONFIRM ANALYTICAL MODEL

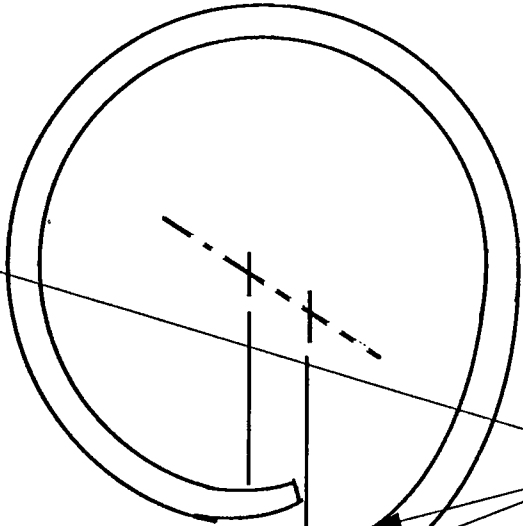
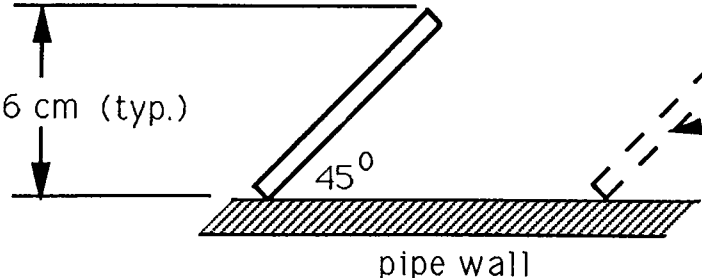
Tube Baffle Implementation

Isometric View

Section View

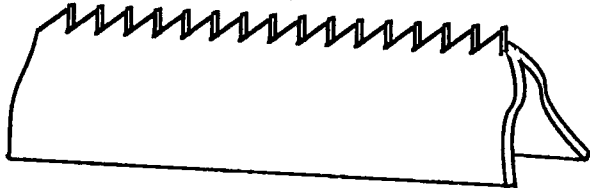


Alternate Section View



roughened inner edge

2 mm peak to peak
<1 mm pitch



spiral overlap

Surface finish: no special finish

LKJ 3/30/89

LIGO VACUUM SYSTEM DESIGN NUMBER OF BAFFLES REQUIRED

PARAMETERS:

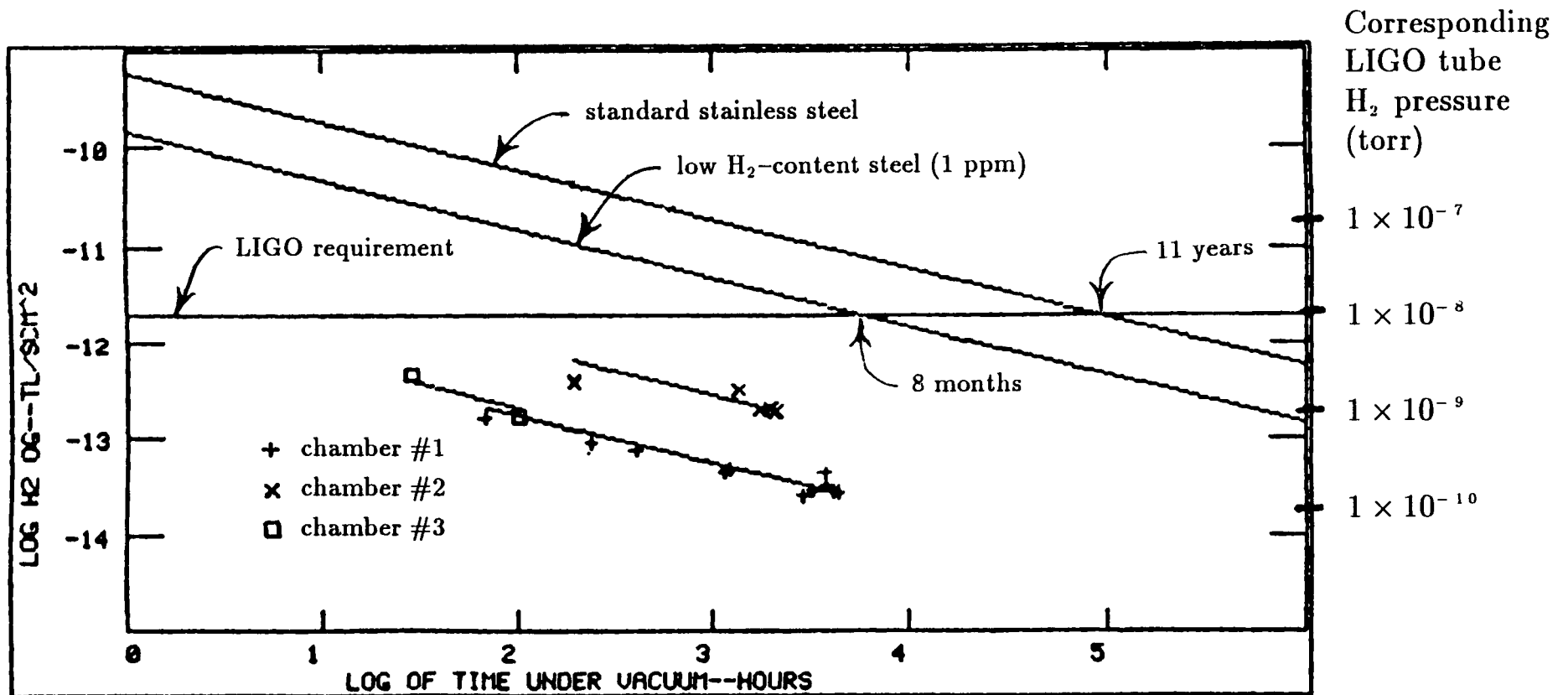
- θ_0 — CRITICAL ANGLE (BETWEEN LIGHT RAY DIRECTION AND TUBE AXIS) CHOSEN SUCH THAT, FOR $\theta > \theta_0$, SCATTERED LIGHT IS ATTENUATED BY > 80 db
- H — BAFFLE HEIGHT (USE 6 cm)
- δH — BAFFLE HEIGHT SAFETY MARGIN (USE 1 cm)
- L, R — TUBE LENGTH, RADIUS (4 km, 61 cm)

	UNIFORM SPACING	LOGARITHMIC SPACING
ALGORITHM:	$\frac{2R}{H - \delta H} \left[\frac{L \theta_0}{4R} \right]$	$\frac{2R}{H - \delta H} \left[1 + \ln \left[\frac{L \theta_0}{4R} \right] \right]$

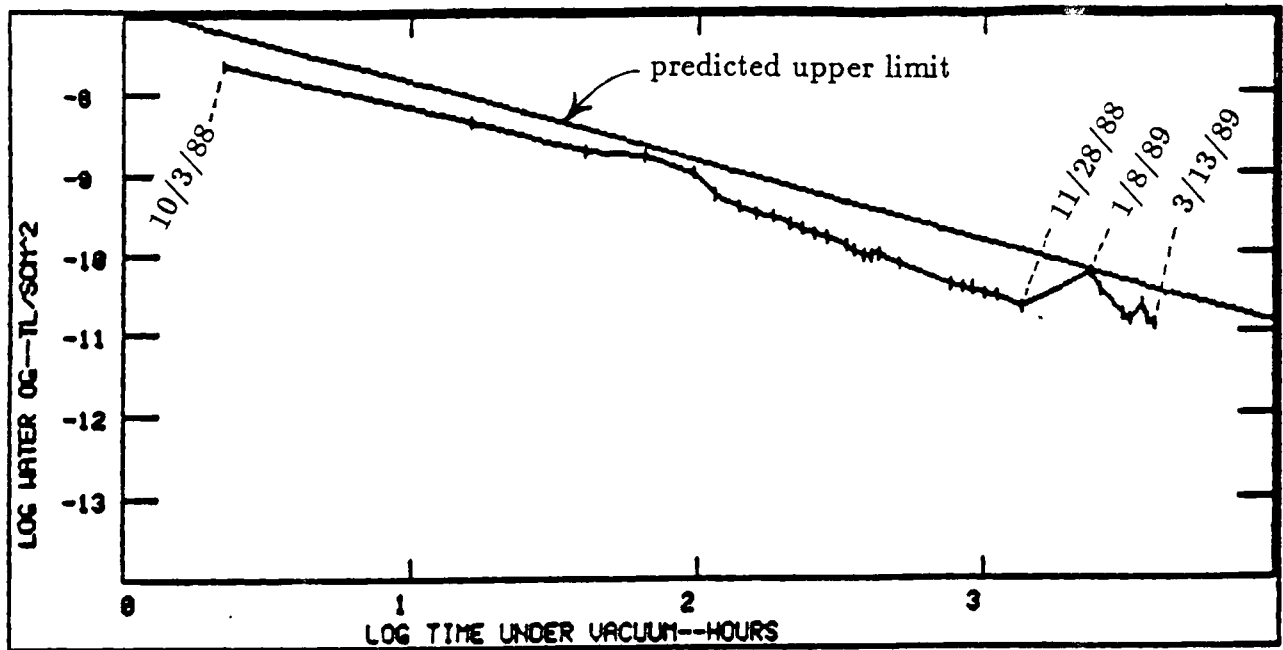
NUMBER OF BAFFLES:

SMOOTH-WALL TUBE ($\theta_0=0.05$)	2000	179
CORRUGATED TUBE ($\theta_0=0.0023$)	91	68

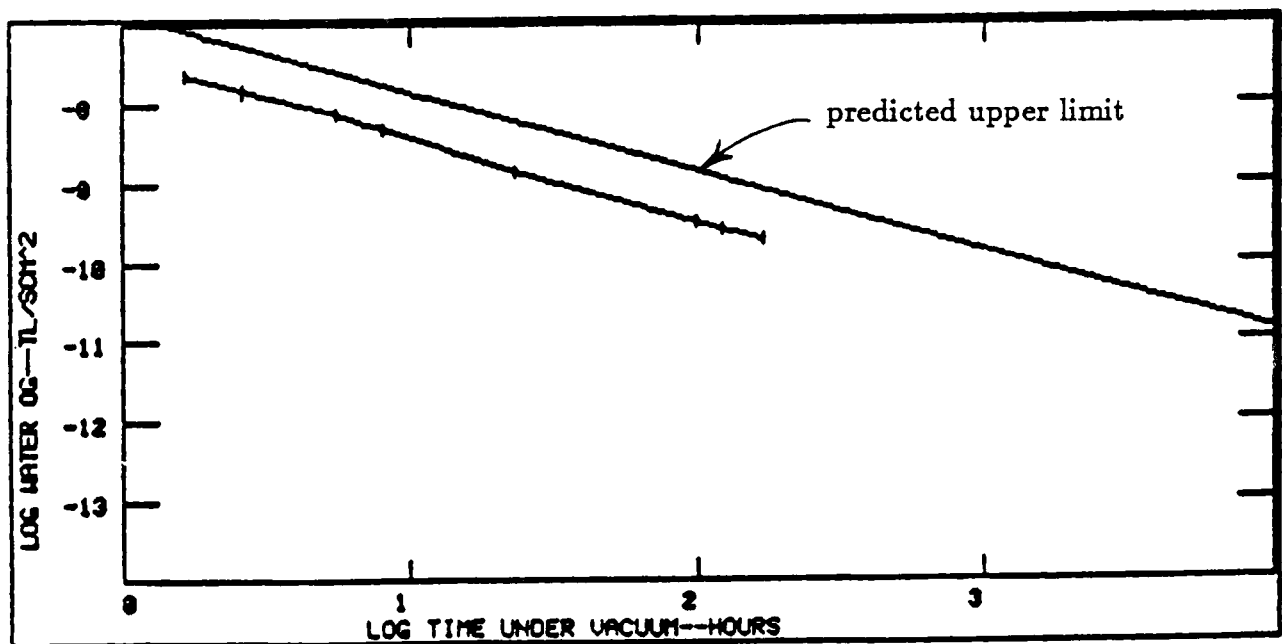
LIGO Hydrogen Outgassing VTF Results



Water Outgassing — VTF Chamber #1



Water Outgassing — VTF Chamber #3



**LIGO VACUUM SYSTEM DESIGN
METHODS TO REDUCE WATER OUTGASSING**

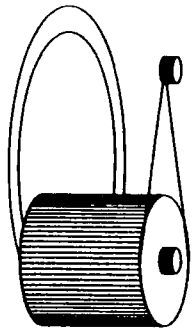
- **PRE-CONDITIONING**
 - WASH
 - POLISH
 - BAKE
 - RADIATION (UV)

- **VACUUM EXPOSURE**
 - 1/T DECREASE

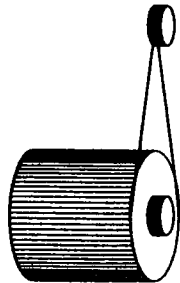
- **HEAT UNDER VACUUM (BAKEOUT)**
 - SOLAR EXPOSURE
 - EXTERNALLY APPLIED
 - INTERNALLY APPLIED

- **DESORPTION BY ELECTRONS UNDER VACUUM**
 - UV EXPOSURE
 - VACUUM ENVELOPE AS ANODE

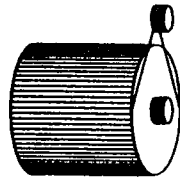
- **DESORPTION BY IONS UNDER VACUUM**
 - GLOW DISCHARGE



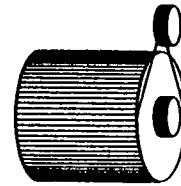
1



2



3



4

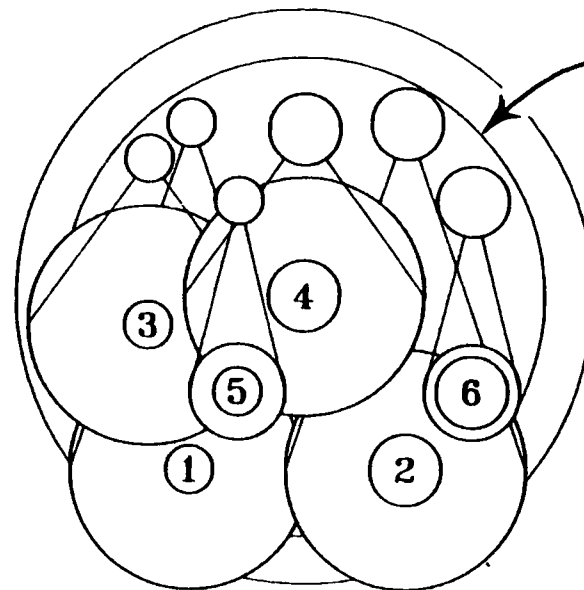


5



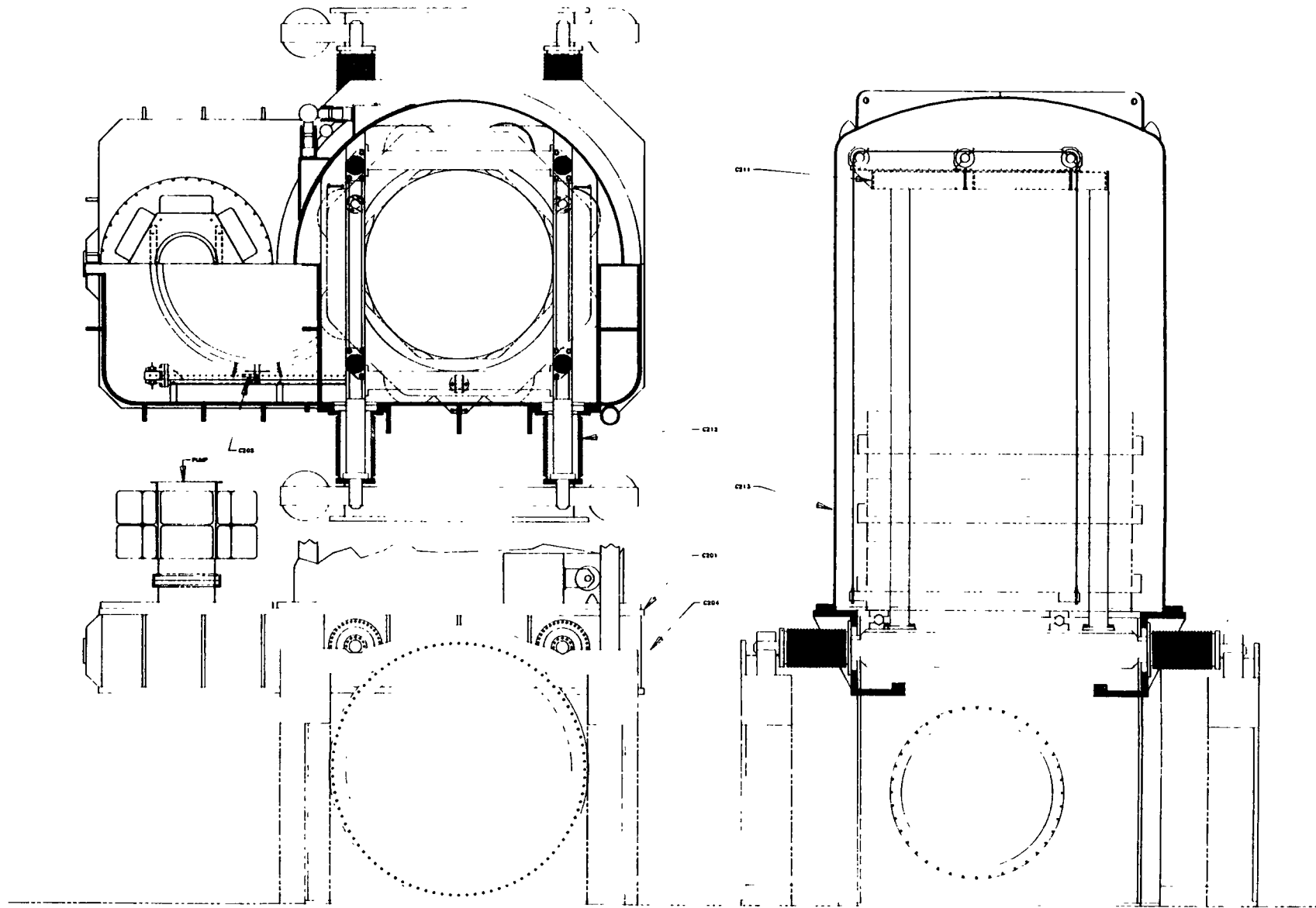
6

Test Mass Placement



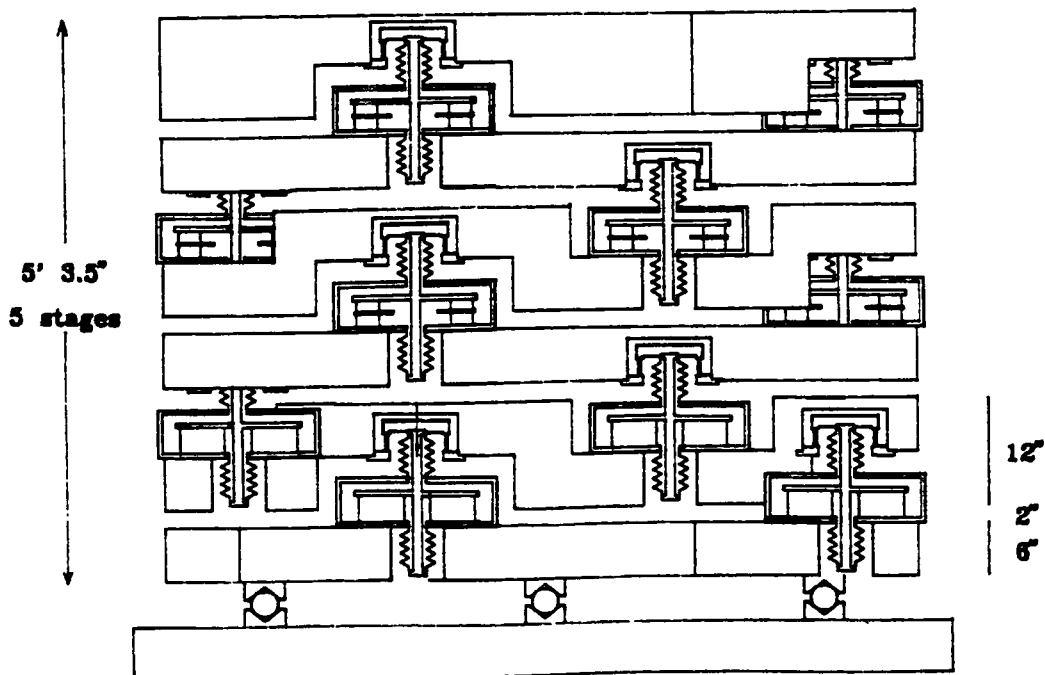
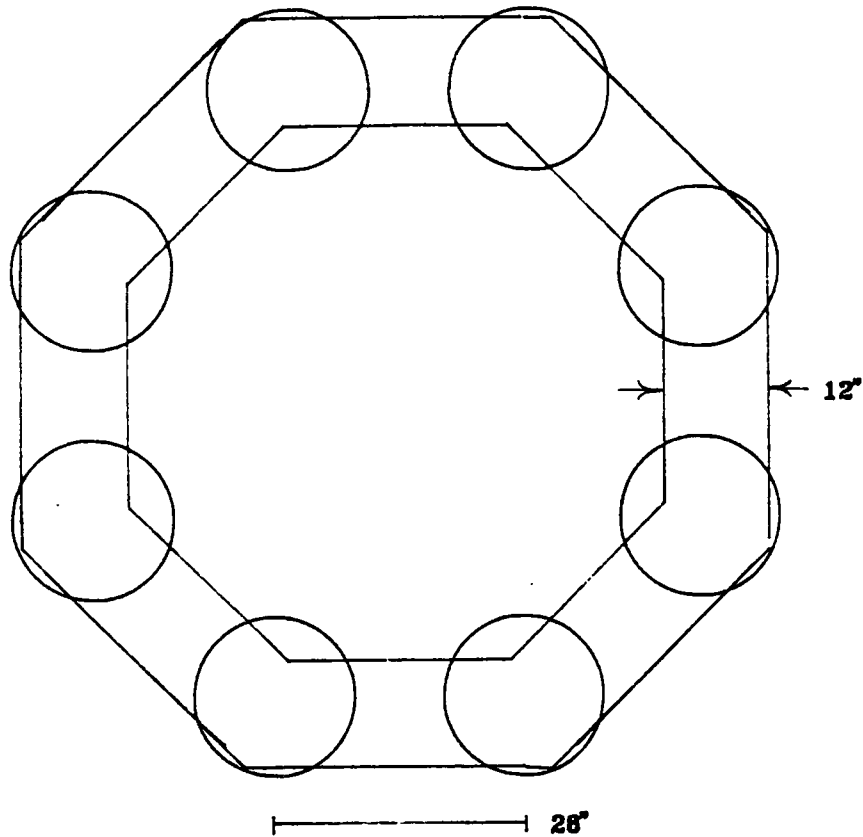
Clear Aperture
40 inches diam.

Test Mass Chamber

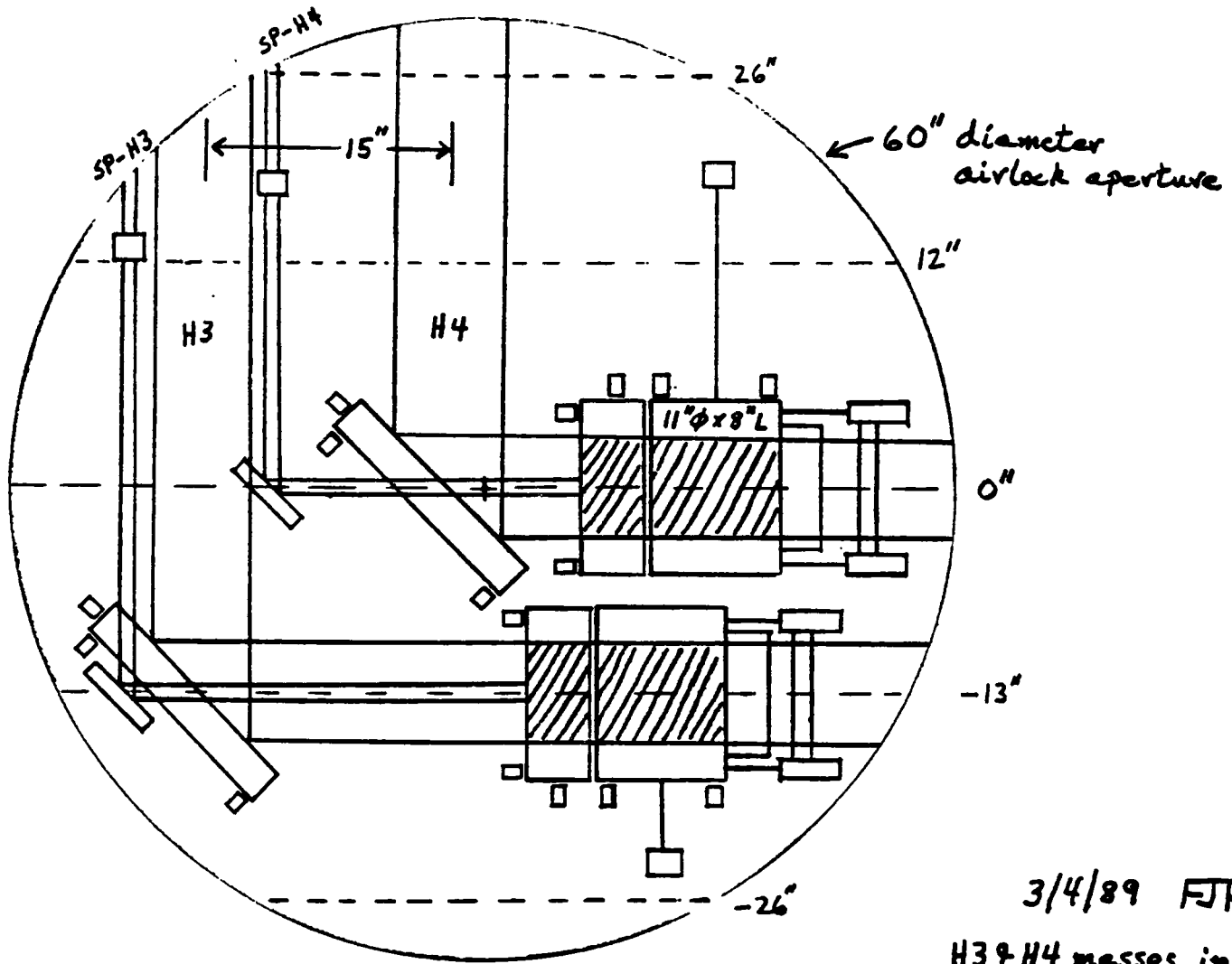


4/10/89

Seismic Isolation Stack for Test Mass Chamber

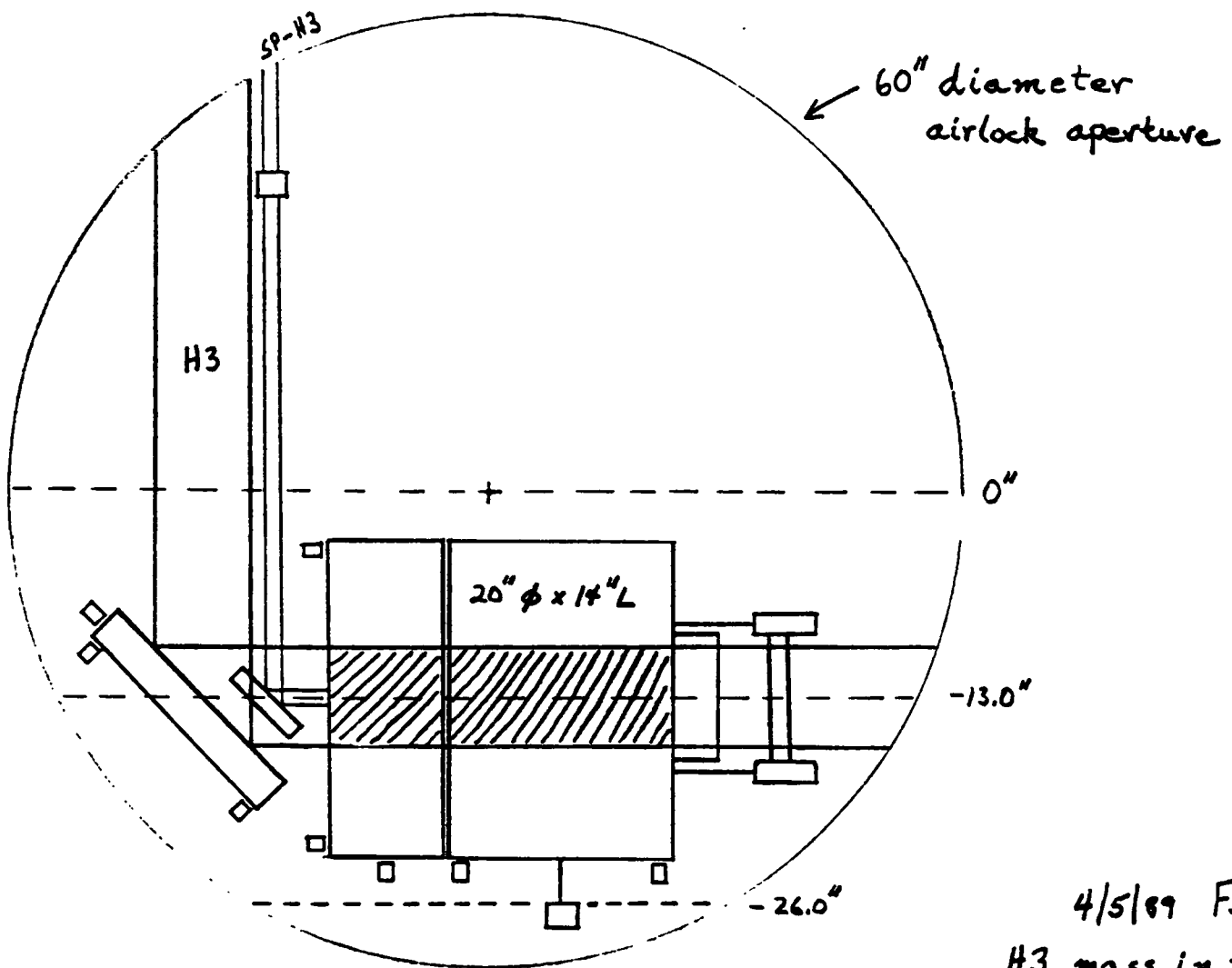


Two Test Masses in one Phase A Test Mass Chamber (Plan View)

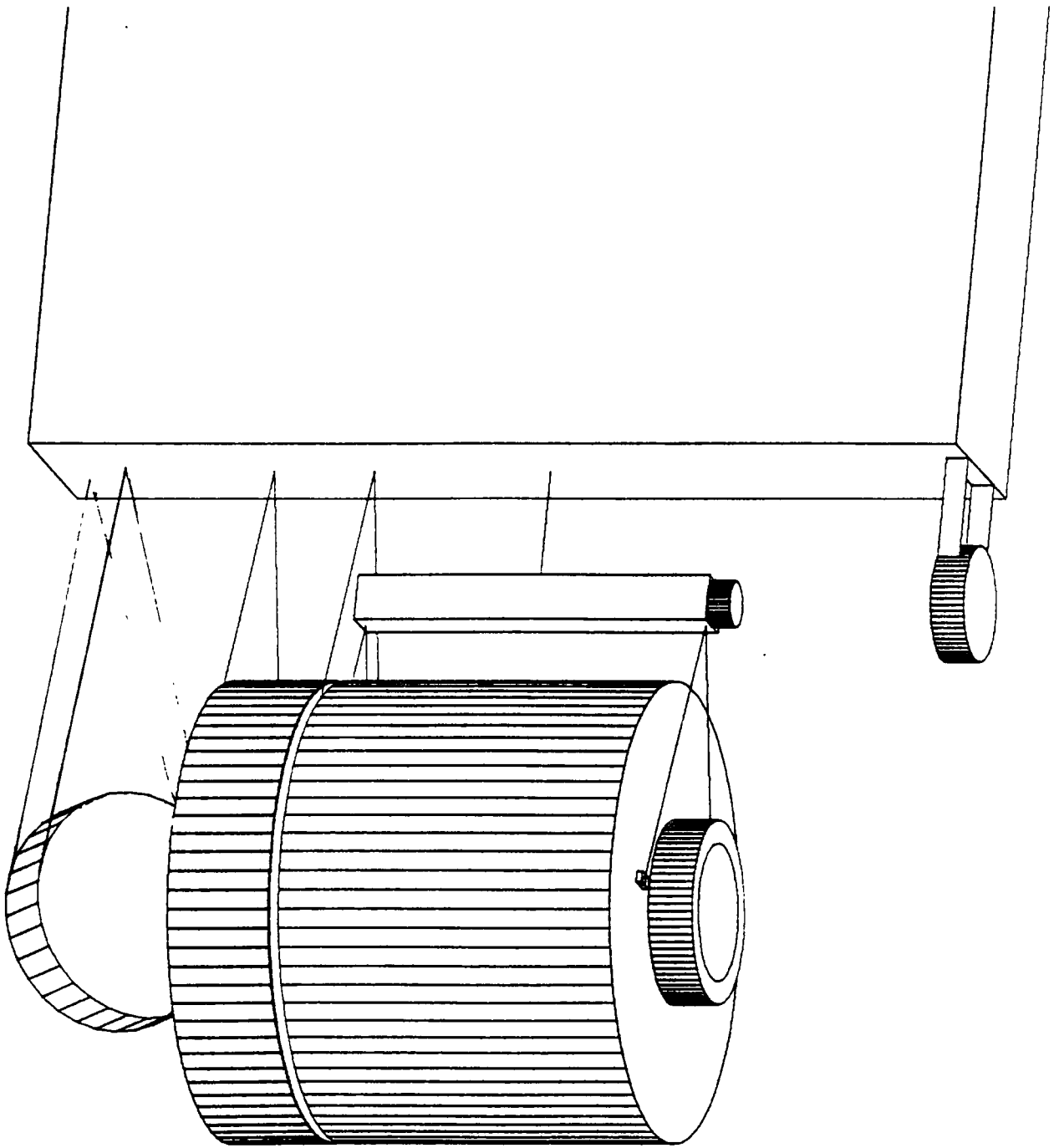


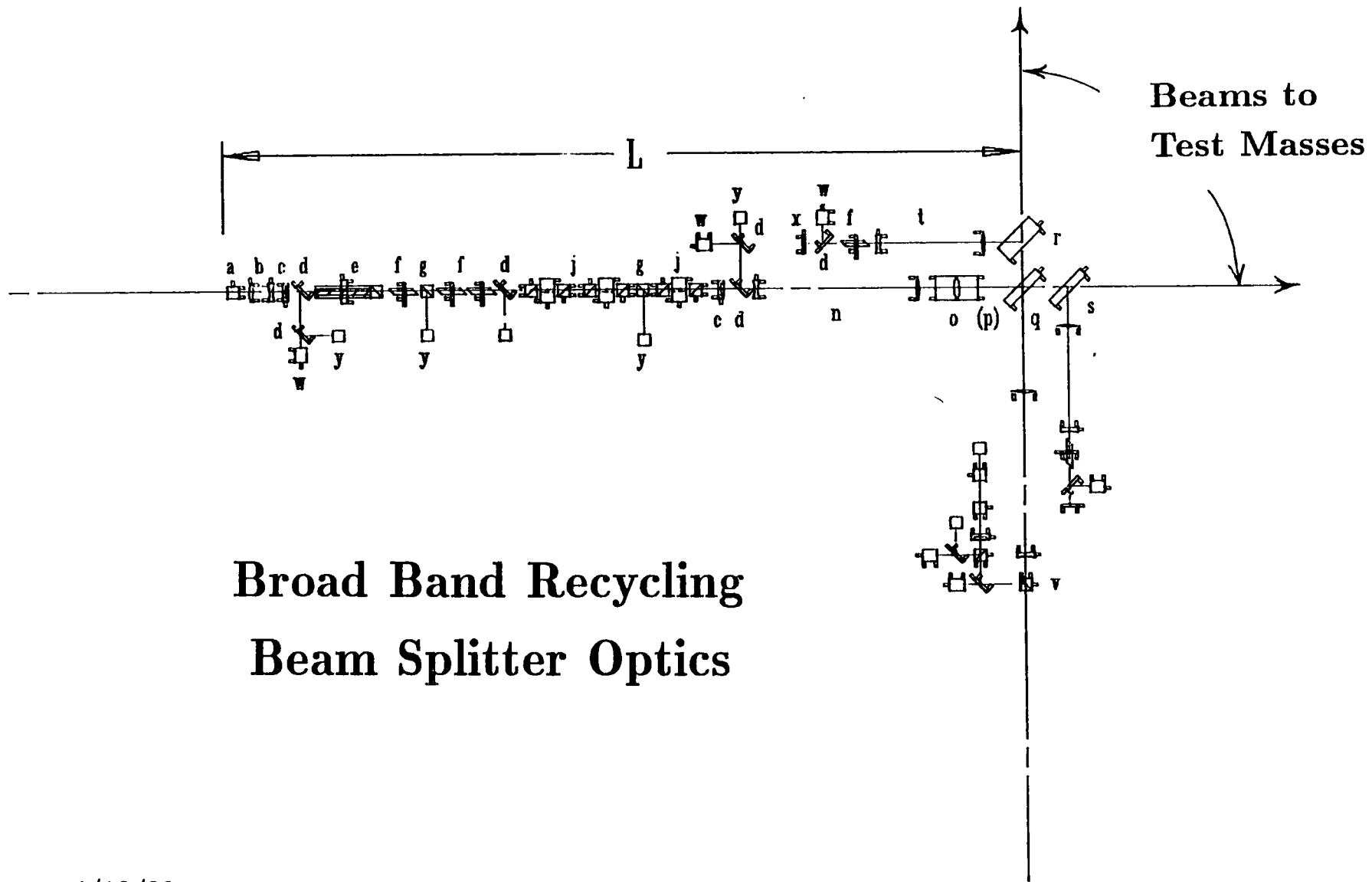
3/4/89 FJR
H3 & H4 masses in
test mass chamber
(Phase A)

One Large Test Mass in a Phase B Test Mass Chamber (Plan View)

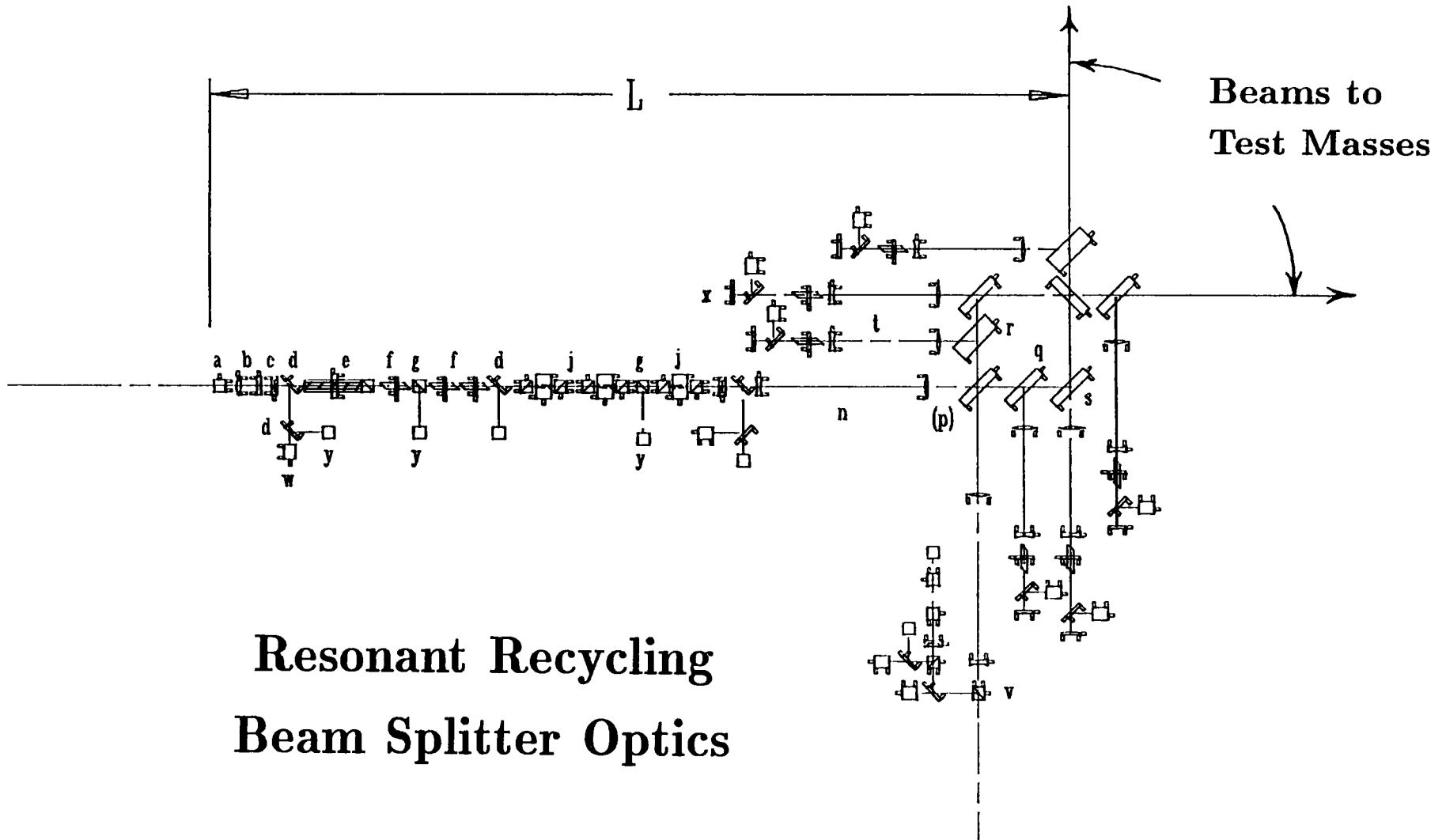


4/5/89 FJR
H3 mass in test
mass chamber
(Phase B)





4/10/89



Resonant Recycling Beam Splitter Optics

4/10/89

Optical Components in
 LIGO Beamsplitter Vacuum System
 To Serve Single Interferometer
 M.E. Zucker
 2/28/89

Key	Item	Number Req'd			Item Length (in.)			Delta L
		min	bg	max	min	bg	max	bg
(Items Pushing Dimension L)								
a	MC end mirror		1		7	14	24	14
b	MC telescope	0	1		8	12	16	12
c	retarder		2	3		4		8
d	pickoff	2	3			8		24
e	AM modulator	0	1			23		23
f	Pockels cell	1	3			10		30
g	test pickoff	0	2	5		4		8
j	Faraday isol.	1	3			20	22	60
n	big telescope		1		40	60	100	60
o	recyc. mirror		1		10	18	24	18
p	dust caps	0	2			2		4
q	beamsplitter		1			14		7

 Total L 268"

(Resonant Recycling Option)

-o	(no RM)		-1		10	18	24	-18
z	RR ring		1			48		41

 RR Total 291"

(Items Not Contributing to Dimension L)

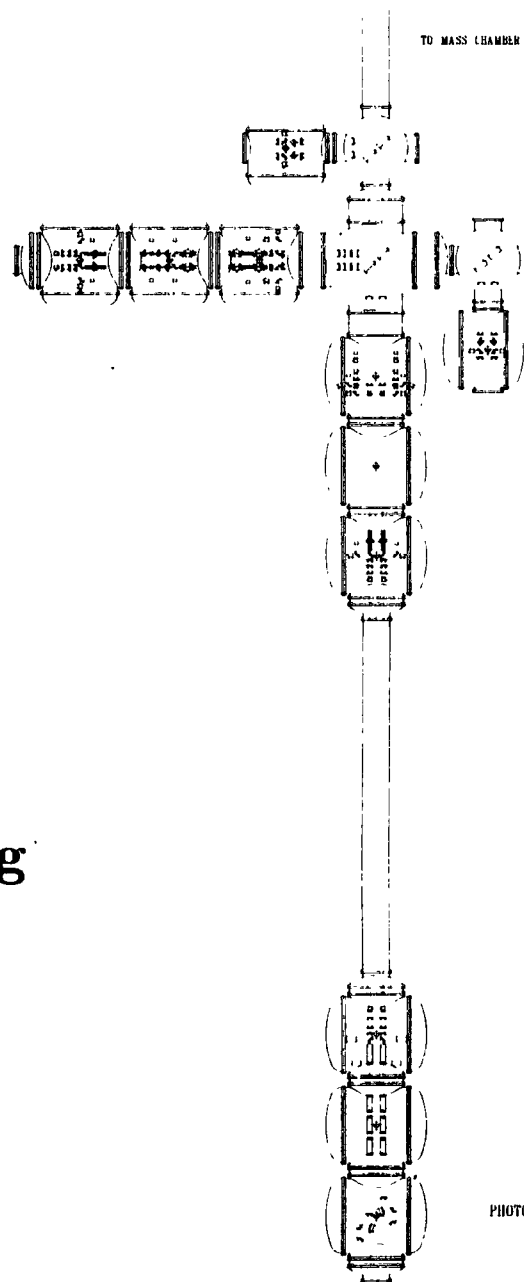
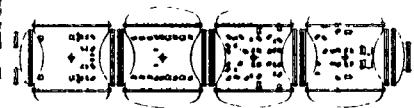
r	compensator					15		
s	cavity pickoff					15		
t	sm. telescope					30		
v	PBS cube					8		
w	AA/BC unit					8		
x	mirror					4		
y	PD/TV unit					5		

LASER SYSTEMS

MODE CLEANERS

TO MASS CHAMBER

TO MASS CHAMBER



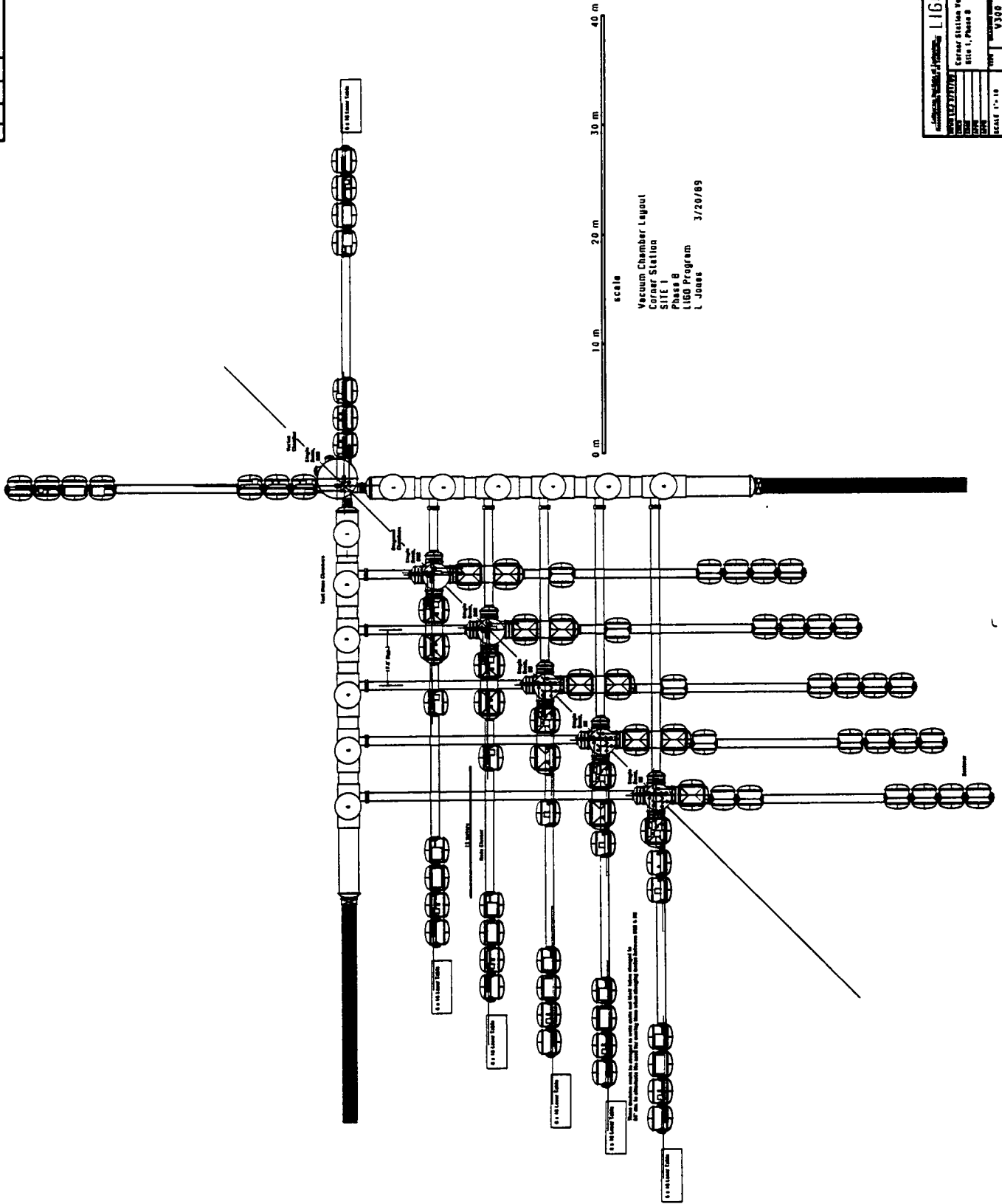
Full Optics Dual Beam Broad Band Recycling

TITLE	Phase A Set 1 Diagonal, Dual BBW setup	PAGE	1
DRG NO	001 317	DATE	3/25/89
		LAST REV	3/30/89
BY	H. A. Becker	SCALE	1:50
Caltech/MIT LIGO Project			

4/10/89

PHOTODETECTION SYSTEMS

REV	DATE	BY	CHK	DESCRIPTION

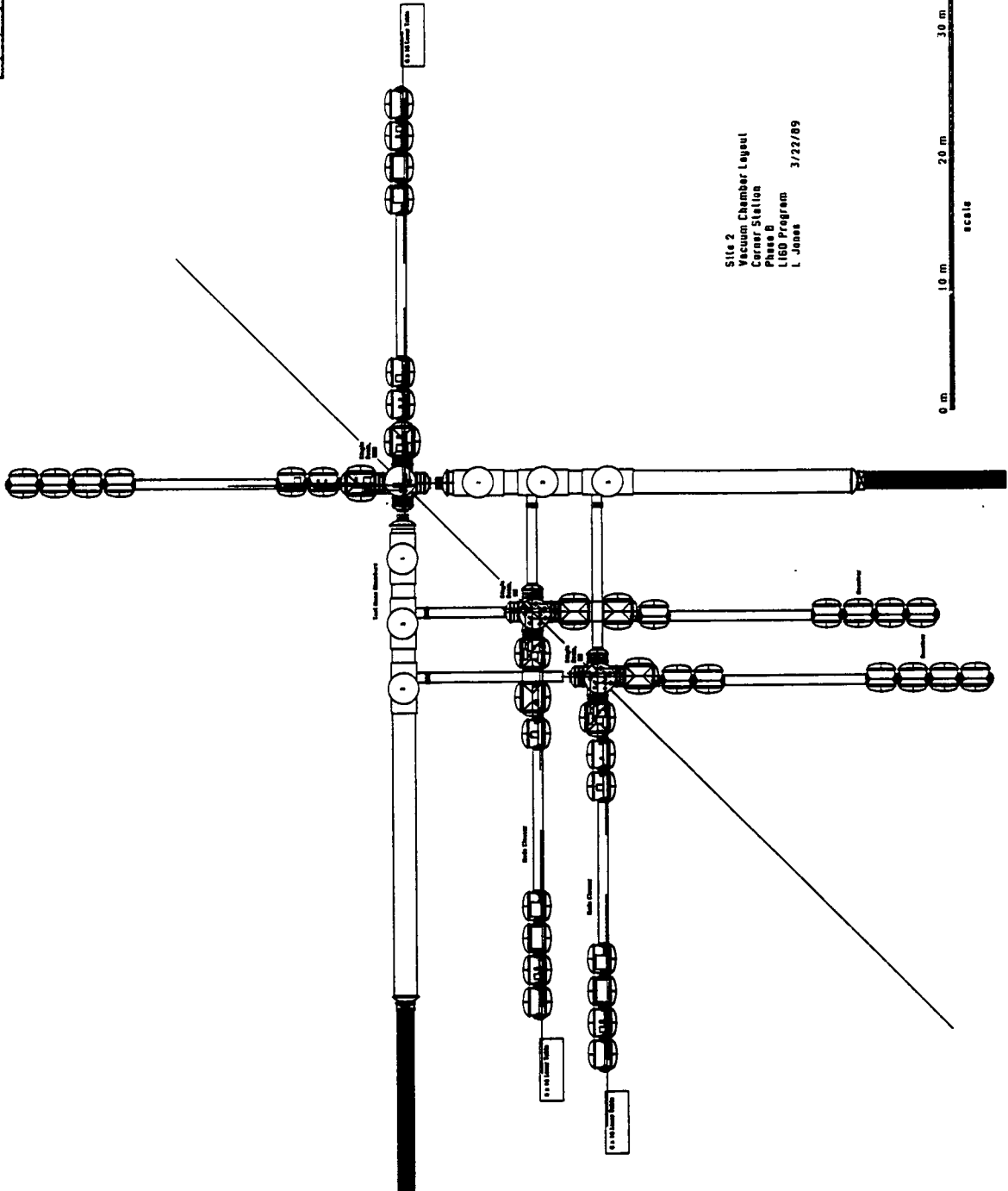


LIGO PROJECT

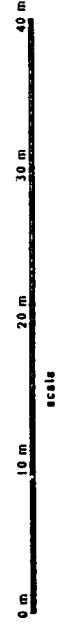
Corner Station Vacuum System
Site 1, Phase B

DATE: 3/20/89
DRAWN BY: L. JONES
CHECKED BY: [Signature]
SCALE: 1" = 10'
JOB NO.: 4300

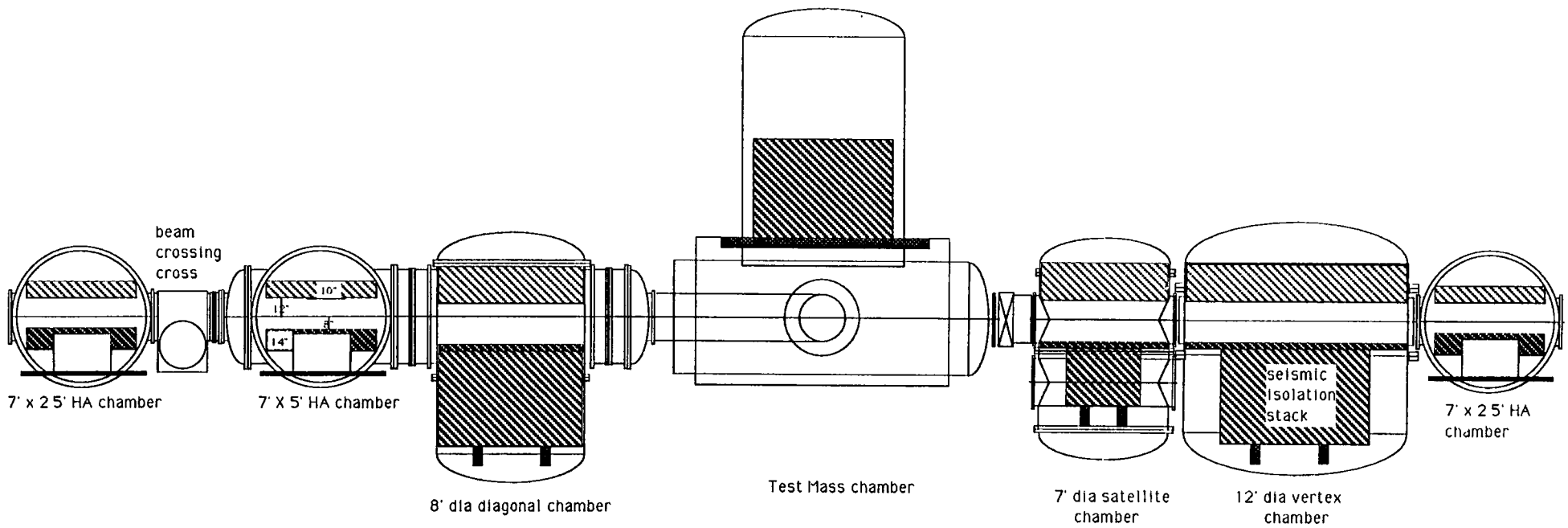
REV	DATE	BY	APP	DESCRIPTION



Site 2
 Vacuum Chamber Layout
 Corner Station
 Phase B
 LIGO Program
 L. Jones 3/22/89



LIGO PROJECT	
DATE	3/22/89
BY	L. Jones
APP	
SCALE	1" = 10'
PROJECT	V400
DATE	3/22/89



Vacuum Chamber Layout
 Elevation
 L Jones 3/29/89

LIGO VACUUM SYSTEM DESIGN VACUUM PUMPING STRATEGY

- REQUIREMENTS:
 - LOW TUBE PRESSURE
 - LOW VIBRATION
 - RAPID PUMPDOWN (~10 hrs.) FOR CHAMBERS
 - MINIMUM DISTURBANCE TO OBSERVING INTERFEROMETERS
 - CAPABILITY TO HANDLE LARGE TRANSIENT GAS LOADS
- REQUIREMENTS MET WITH COMBINATION OF
 - ION PUMPS
 - LN₂ PUMPS ("TRAPS")
- ION PUMPS — 2500 L/S UNITS
 - ONE ON EACH TEST MASS CHAMBER
 - TWO ON EACH BEAM SPLITTER CHAMBER
 - SEVEN DISTRIBUTED ALONG EACH 2 KM TUBE SECTION
- LN₂ PUMPS
 - ONE 10⁶ L/S ON EACH ARM (CORNER STATION)
 - ONE 10⁵ L/S AT EACH MID-, END-STATION
 - > 60 DAYS BETWEEN REFILLS
 - > 1 YEAR BETWEEN SERVICING

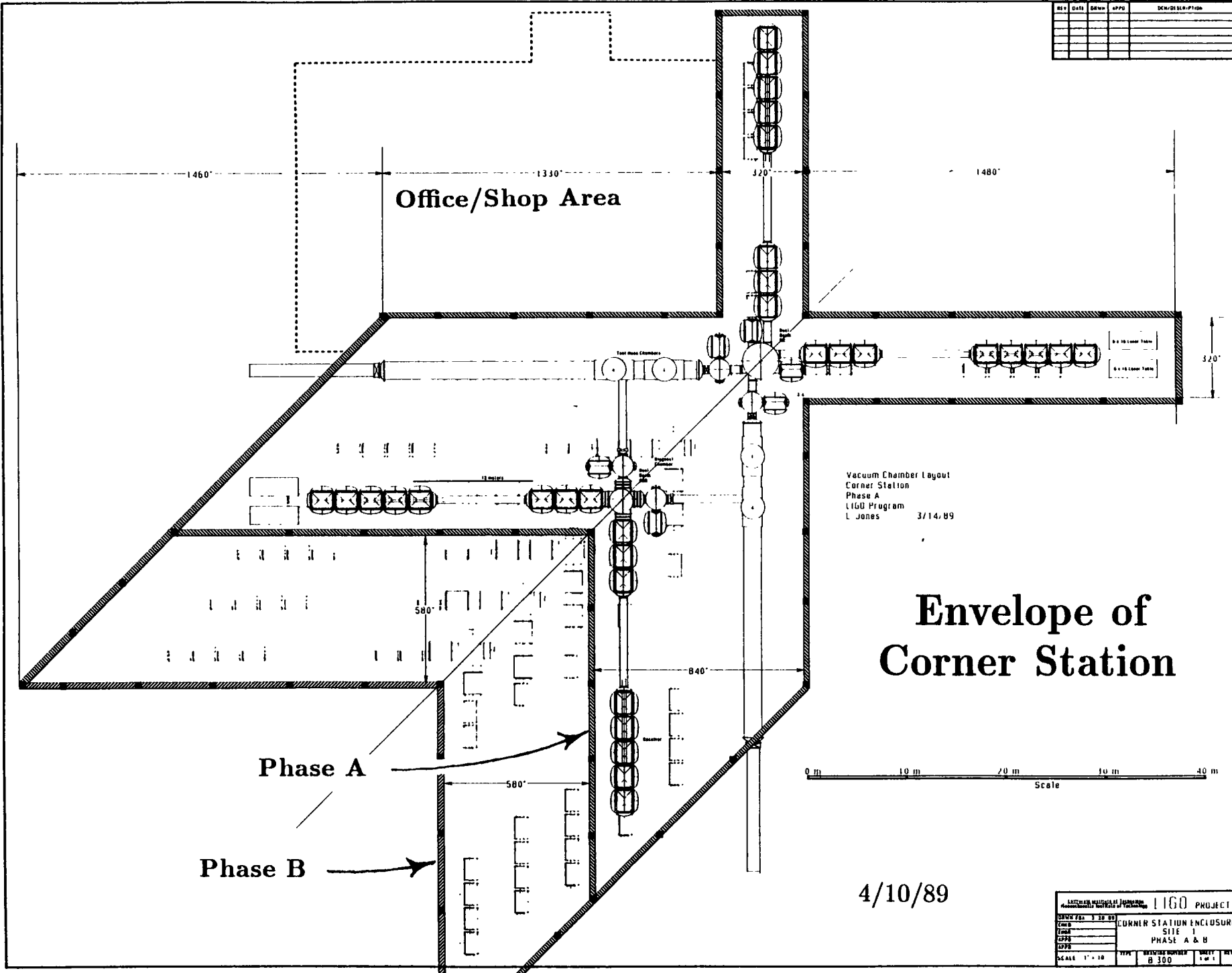
LIGO VACUUM ENCLOSURE DESIGN

VACUUM CHAMBER/LASER ENVIRONMENTAL REQUIREMENTS

- ALLOWED TEST MASS DRIFT (OVER 4 KM) $< 1 \text{ cm}$
 $< 4 \times 10^{-2} \text{ cm/day}$
- TEMPERATURE $23 \pm 1.5 \text{ }^\circ\text{C}$
- HUMIDITY $40 \pm 5\%$
- VIBRATION $< 2 \times 10^{-9} \text{ m}/\sqrt{\text{Hz}} \text{ (} f < 10\text{Hz)}$
 $< \frac{2 \times 10^{-7}}{f^2} \text{ m}/\sqrt{\text{Hz}} \text{ (} 10\text{Hz} < f < 10\text{kHz)}^*$
- SOUND PRESSURE $< 10^{-4} \text{ Pa}/\sqrt{\text{Hz}} \text{ (} 10\text{Hz} < f < 10\text{kHz)}^*$
 $< 45 \text{ db (A-weighted) rms}$
- AIR QUALITY (DUST)
 - VACUUM CHAMBER AREA FED. STD. 209 CLASS 50,000
 - EXPOSED OPTICS FED. STD. 209 CLASS 200
 - CLEAN ROOM (WORK SURFACE) FED. STD. 209 CLASS 100
 - POSITIVE PRESSURE $> 10 \text{ Pa (} 0.1 \text{ mbar)}$
- POWER QUALITY ISA RP52.1 TYPE II
- ELECTROMAGNETIC INTERFERENCE
 - RADIATED E-FIELD $< 1 \text{ mV}/\text{m}\sqrt{\text{Hz}} \text{ (} f > 10\text{kHz)}^*$
 $< 100 \mu\text{V}/\text{m rms}$
 - RADIATED B-FIELD $< 2 \text{ nT}/\sqrt{\text{Hz}} \text{ (} f > 10\text{kHz)}^*$
 $< 100 \text{ nT rms (} f = n \times 60\text{Hz)}$

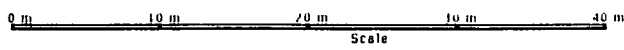
* NARROW-BAND EXCEPTIONS PERMITTED

REV	DATE	BY	APPD	DESCRIPTION



Vacuum Chamber layout
 Corner Station
 Phase A
 LIGD Program
 L Jones 3/14/89

Envelope of Corner Station



4/10/89

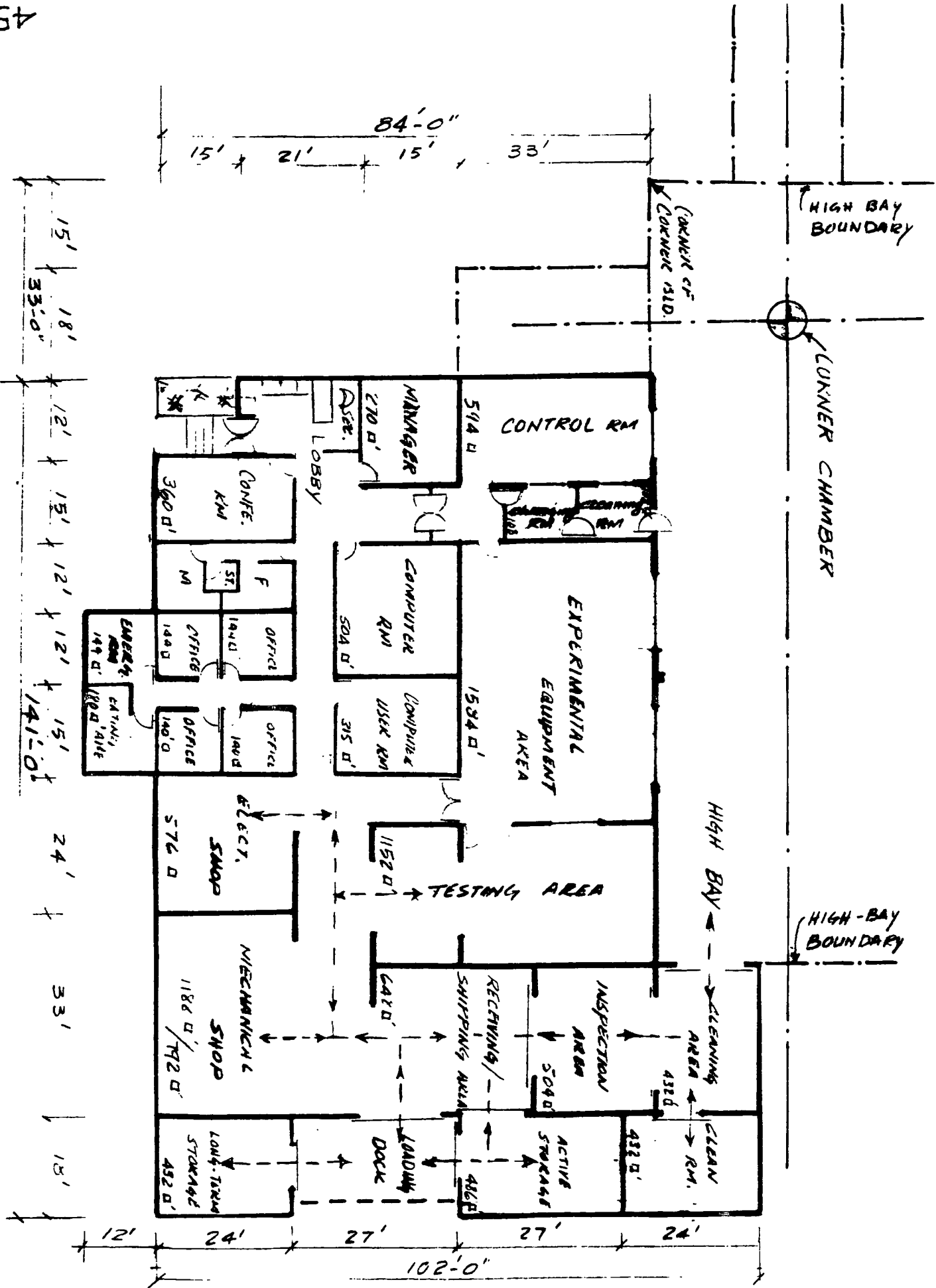
LITTLEFIELD HALLWAY AT JUNCTION		LIGD PROJECT	
DATE	3 20 89	CORNER STATION ENCLOSURE	
BY		SITE 1	
APPD		PHASE A & B	
DATE			
SCALE	1" = 10'	TYPE	MECHANICAL DRAWING
		NO.	B 300
		REV	1 of 1

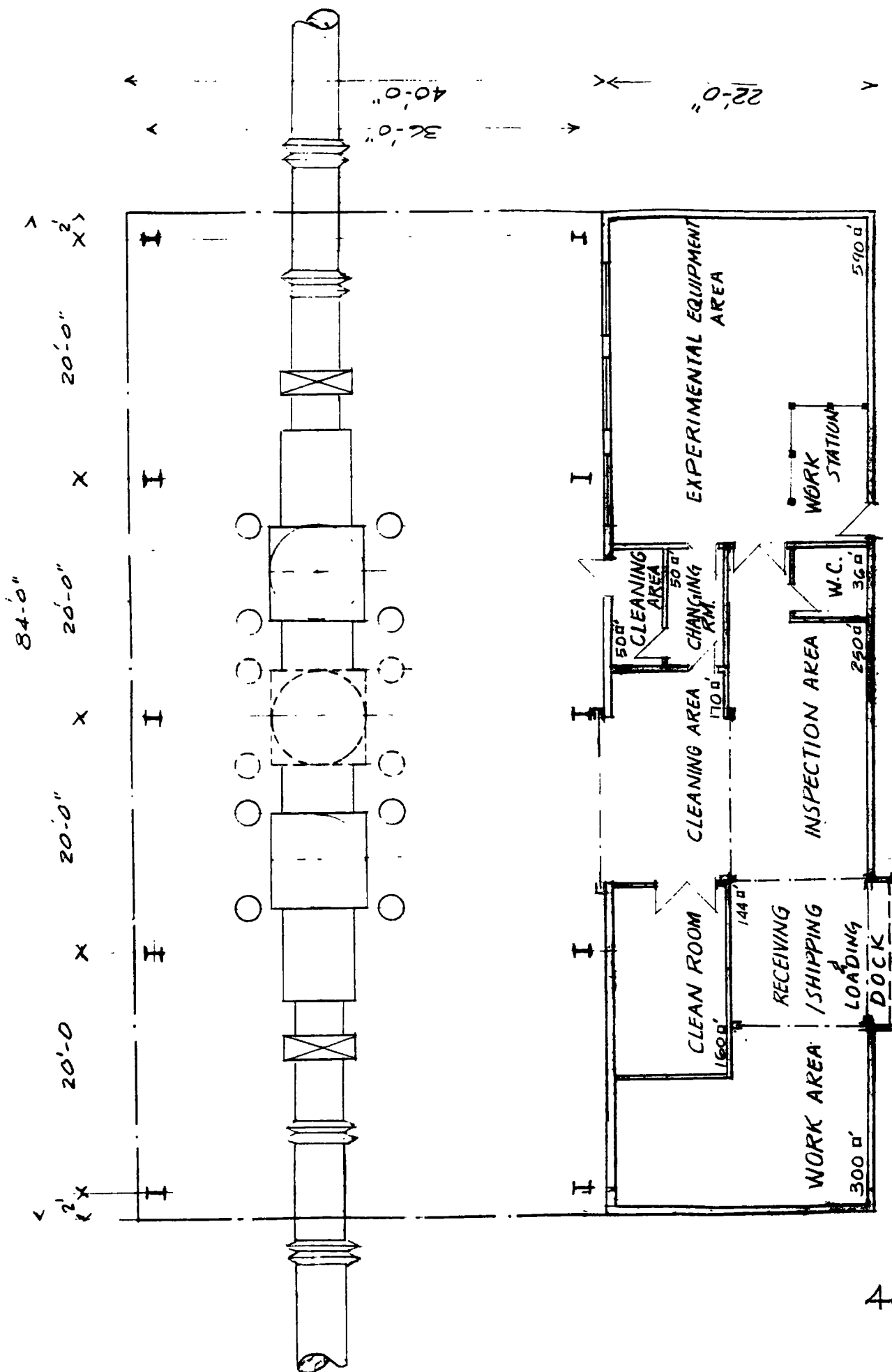
44

TOTAL SQ. FT. 212,000

FLOOR PLAN OF OFFICES & SHOPS

73A
10/28/88





7BA
REV. 2
12/12/88

FLOOR PLAN OF MID-STATION

LIGO VACUUM ENCLOSURE DESIGN TUBE COVER REQUIREMENTS

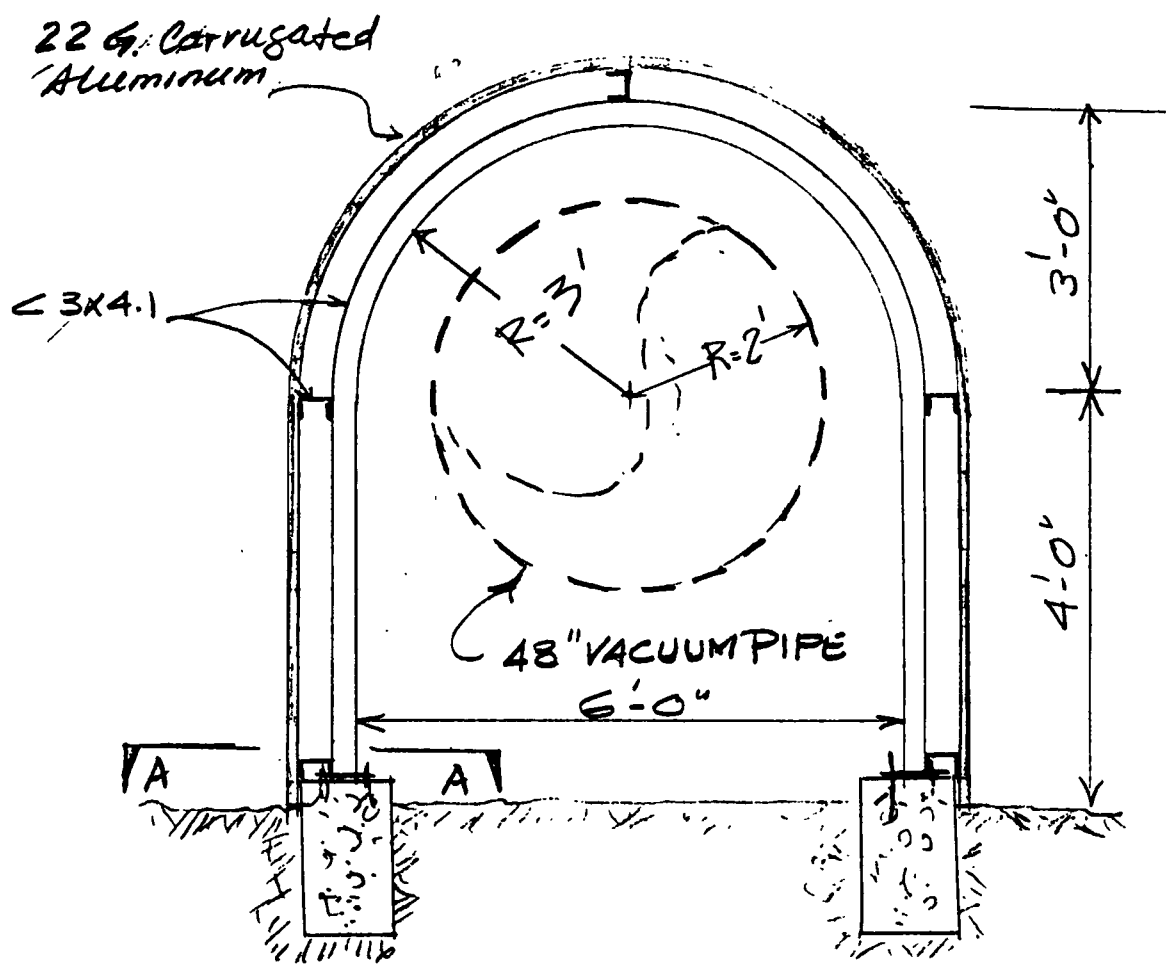
ENVIRONMENTAL REQUIREMENTS:

- ALIGNMENT AND DRIFT (OVER 4 KM) AS NEEDED TO MEET CLEAR APERTURE REQUIREMENT
- TEMPERATURE AS NEEDED TO MEET PRESSURE REQUIREMENT
- VIBRATION $< 2 \times 10^{-9} \text{ m}/\sqrt{\text{Hz}}$ ($f < 10\text{Hz}$)
 $< \frac{2 \times 10^{-7}}{f^2} \text{ m}/\sqrt{\text{Hz}}$ ($10\text{Hz} < f < 10\text{kHz}$)
- SOUND PRESSURE $< 10^{-4} \text{ Pa}/\sqrt{\text{Hz}}$ ($10\text{Hz} < f < 10\text{kHz}$)

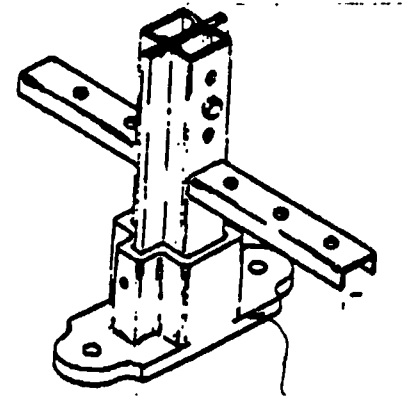
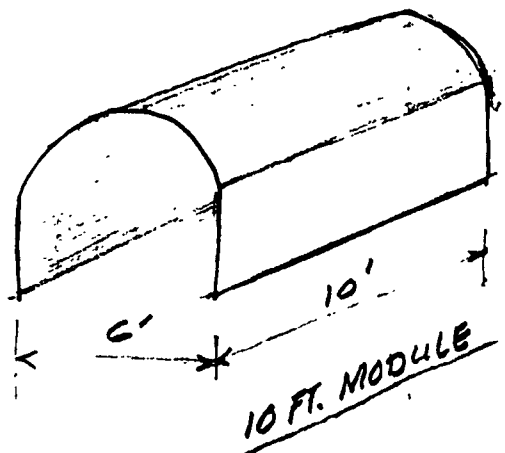
COVER DESIGN FEATURES:

- PROTECTION AGAINST WIND-INDUCED VIBRATION
- ACCESS FOR LEAK REPAIR, ALIGNMENT ADJUSTMENT
- CAPABILITY FOR REMOTE SENSING OF LEAKS AND ALIGNMENT ERRORS
- BULLET-PROOFING

Example of a Lightweight Tube Cover



SCHEME II-A-1-a



SECTION A-A

02/09/89

LIGO EQUIPMENT AND SUPPORT FACILITIES

ON-SITE:

- POWER DELIVERY AND DISTRIBUTION
— LASER CAPABILITY: 1 Ar⁺ LASER (5W) PER INTERFEROMETER
- VACUUM SYSTEM MONITORING AND CONTROL
- INTERFEROMETER DATA ACQUISITION, RECORDING, ANALYSIS, DISPLAY
- AUXILIARY PHYSICAL PARAMETER INSTRUMENTATION
- LASERS
- OPTICAL TABLES (LASERS)
- LONG BASELINE OPTICAL COMPONENT TESTING STATION
- VACUUM CONDITIONING/BAKEOUT STATION
- ELECTRONIC, OPTICAL AND VACUUM TEST EQUIPMENT
- CLEAN ROOM EQUIPMENT
- SHOP EQUIPMENT
- BACKUP POWER EQUIPMENT
- LN₂ SUPPLY AND DISTRIBUTION
- LASER COOLING EQUIPMENT
- ENCLOSURE AIR CONDITIONING EQUIPMENT
- SECURITY MONITORING AND ALARMS
- TRANSPORTATION AND LIFTING EQUIPMENT

OFF-SITE — CAMPUS FACILITIES:

- HIGH PHASE SENSITIVITY INTERFEROMETER
- HIGH δx SENSITIVITY INTERFEROMETER
- OPTICS DEVELOPMENT/COMPONENT TESTING STATION
- VIBRATION ISOLATION DEVELOPMENT STATION
- VACUUM COMPATABILITY TESTING STATION (VTF)
- AUXILIARY SYSTEMS/COMPONENTS TESTING STATION

SITE CANDIDATES

Group I

Edwards Air Force Base (EAFB), California

Owens Valley Radio Observatory (OVRO), California

Idaho National Engineering Laboratory (INEL), Idaho

Skull Valley (SV), Utah

Group II

Columbia (C), Maine

Livingston Parish (LP), Louisiana

NRAO Greenbank, West Virginia

LIGO SITE SELECTION/CERTIFICATION

<u>TASK</u>	<u>EAFB</u>	<u>OVRO</u>	<u>INEL</u>	<u>SV</u>	<u>C</u>	<u>LP</u>	<u>NRAO</u>
1. Preliminary Layout	X	X	X	X	X	X	X
2. Seismic Survey	X				X	X	
3. Biological Survey ^(a)	\$40K				X		
4. Archeological Survey ^(a)	I.P.				X		
5. Paleontological Survey ^(a)	I.P.				N.R.		
6. Hydrological Survey	\$5K						
7. Preliminary Ground Survey	X				X		
8. Preliminary Geotechnical Survey	\$48K				X		
9. Detailed Geotechnical Survey	(\$140K)				(\$380K)		
10. Topographical Survey ^(b)	(\$40K)				\$40K	N.R.	

Note: Items 2 through 10 need landowners' approval.

(a): Environmental & Cultural Impact

(b): Aerial photo contains mapping

\$XK: \$s expended

(\$YK): Estimated cost (not expended)

I.P.: In progress

N.R.: Not required

4/10/89

LIGO OPERATIONS PERSONNEL — "STRAWMAN LIST"

PERSONNEL	DAY SHIFT, "ENGINEERING"		"OBSERVATIONS"	
	SHIFT 2	SHIFT 3	SHIFT 2	SHIFT 3
1. Mechanical/Vacuum Technician	_____	_____	_____	_____
2. "Physical-Plant" Technician	_____	_____	_____	_____
3. Electronics Technician	_____	_____	_____	_____
4. Computer Analyst	_____	_____	_____	_____
5. Site Manager (Physicist)	_____	_____	_____	_____
6. Operator 1 *	_____	_____	_____	_____
7. Operator 2 *	_____	_____	_____	_____
8. Operator 3 *	_____	_____	_____	_____
9. Operator 4 *	_____	_____	_____	_____
10. Operator 5 *	_____	_____	_____	_____

* Note: Total of 5 operators required for continuous operations

4/10/89

STAFFING AND OPERATIONS

A. LIGO SITE

I. Personnel: 10 Technical
 1 Secretarial
 11

II. Power:

Design for 1 MW capacity
~ 320 KW for 4 lasers
~ 500 KW for plant and equipment

III. Operations Cost:

Personnel	\$800 K/yr
Power	500
Facilities	<u>700</u>
	\$2 M/yr

B. CAMPUS OPERATIONS

Science Staff: Director
 4 Professors
 12 Physicists

Engineering Staff: Chief Engineer
 1 Vacuum Engineer
 1 Mechanical Engineer
 2 Electronics Engineers
 1 Computer Analyst

Staff supports both observatory and campus operations.

Present support: ~ \$4M/yr
 Construction phase: ~ \$5M/yr
 Operations phase: ~ \$5M/yr

Interferometer construction: ~ \$nM/yr

Total:	2 sites	\$4M/yr
	Campus ops	5
	IF	<u>n</u>
		\$(9+n)M /yr

PROGRAMMATIC ISSUES: WORK PLAN

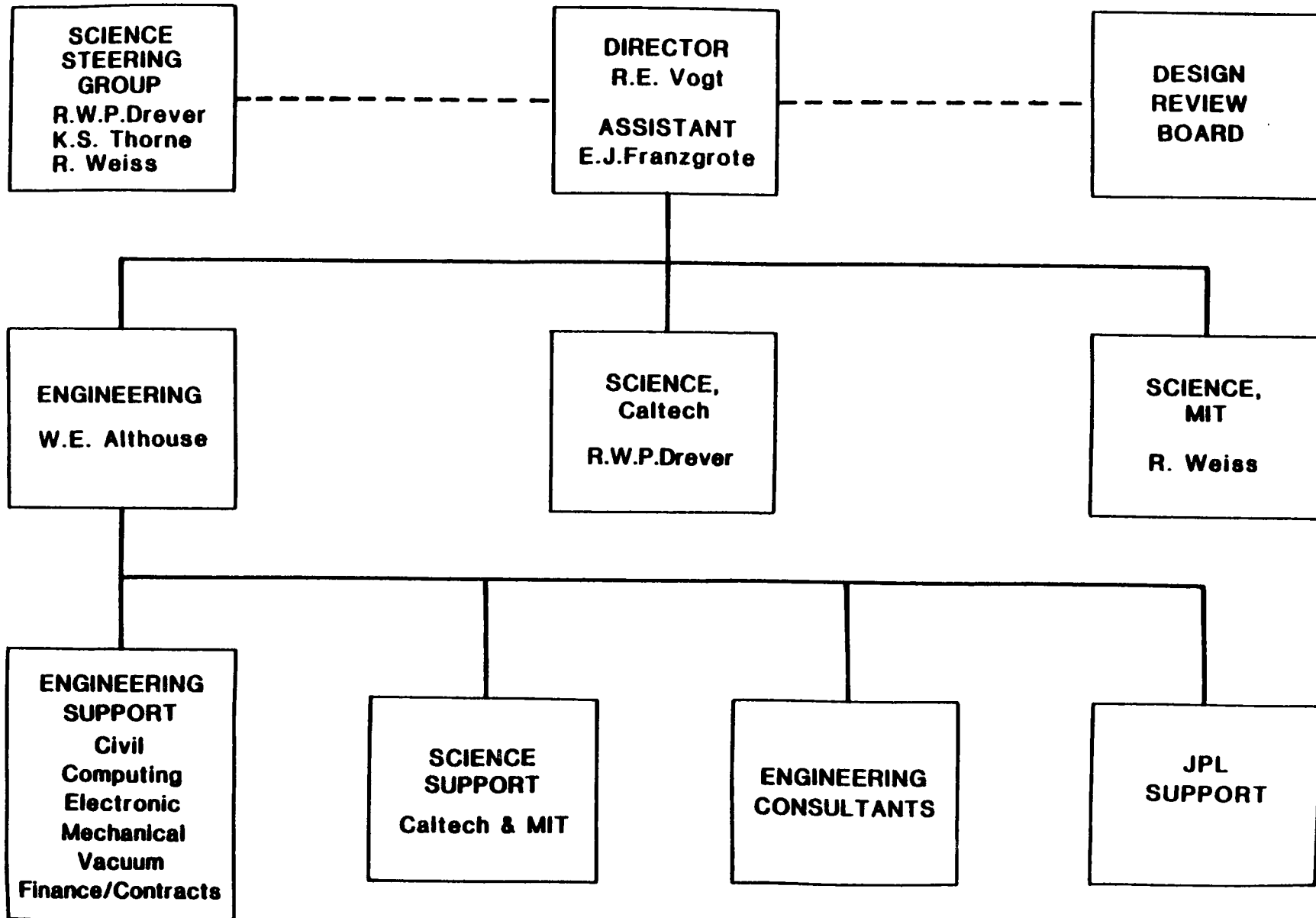
6 mo: 4/1-10/1/89:

1. Construction proposal
2. Continuation of conceptual design
3. 40-m: separation of central mass
4. 5-m: recombination and recycling
5. Optics R&D

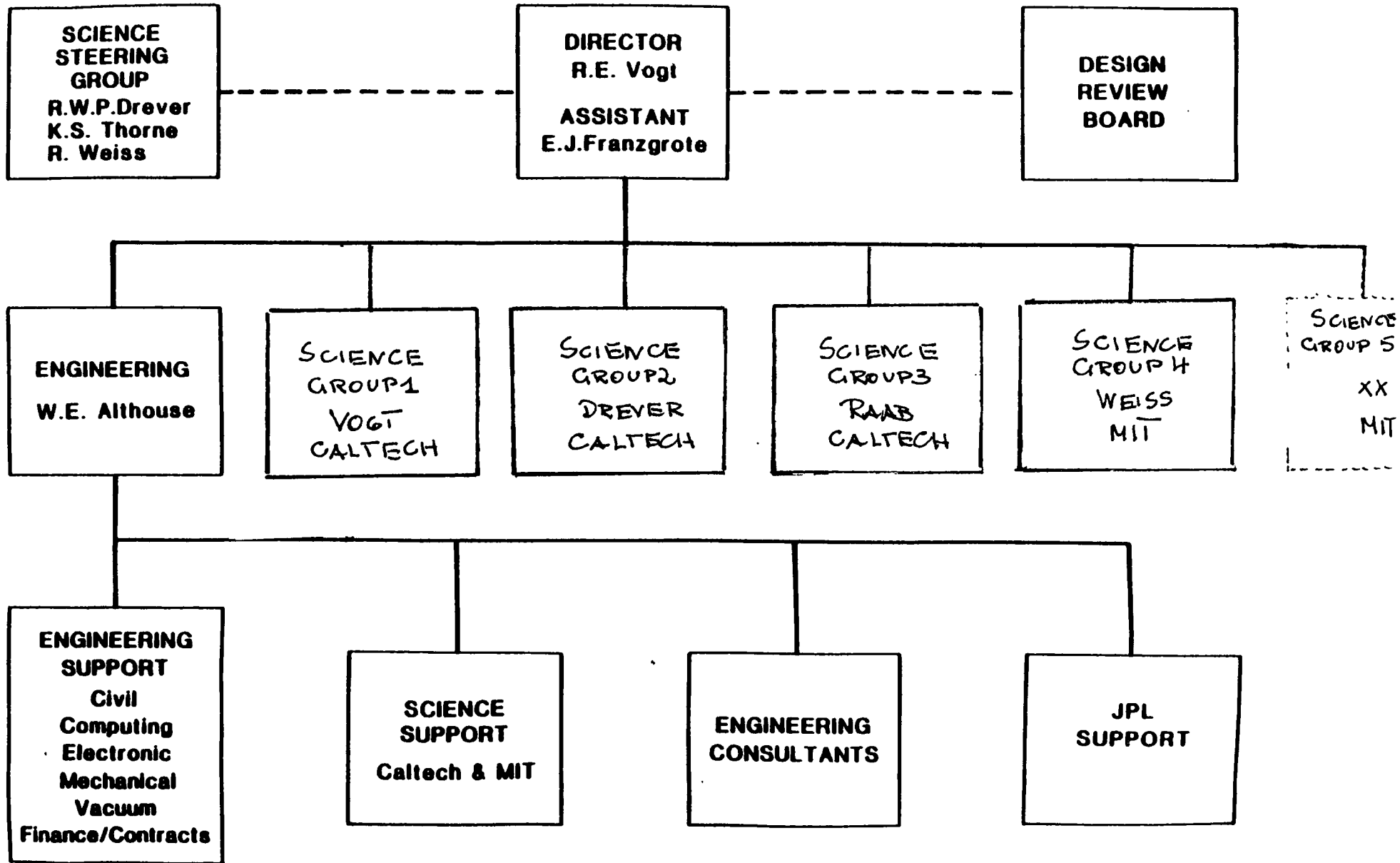
12 mo: 10/1/89-10/1/90:

6. Support of proposal review
7. Refinement of conceptual design
8. Site selection and certification
9. Completion of (3) & (4), plus further R&D for sensitivity enhancements of prototypes and development of LIGO scale concepts
10. Laser development with Stanford
11. Document preparation for industrial contracting
12. Selected industrial development

LASER INTERFEROMETER GRAVITATIONAL WAVE PROJECT (LIGO)



LASER INTERFEROMETER GRAVITATIONAL WAVE PROJECT (LIGO)



**LIGO Construction Proposal
Preliminary Outline of Contents**

Proposal Summary
Introduction
Science
LIGO Concept / Mission Definition / Goals
 Phase A
 Phase B
Phase A Construction Implementation
 LIGO Design Description
 Interferometers
 Vacuum System
 Tubes
 Chambers
 Enclosures
 Buildings
 Tube Enclosure
 Equipment and Support Facilities
 Data System
 Other
 Sites
 Site Preparation
Management
 Organization
 Use of Contractors
LIGO Operations
R&D in Support of LIGO
Project Management
Budget
Schedule
References
Vitae
Publications
Appendices
 e.g., Design Requirements