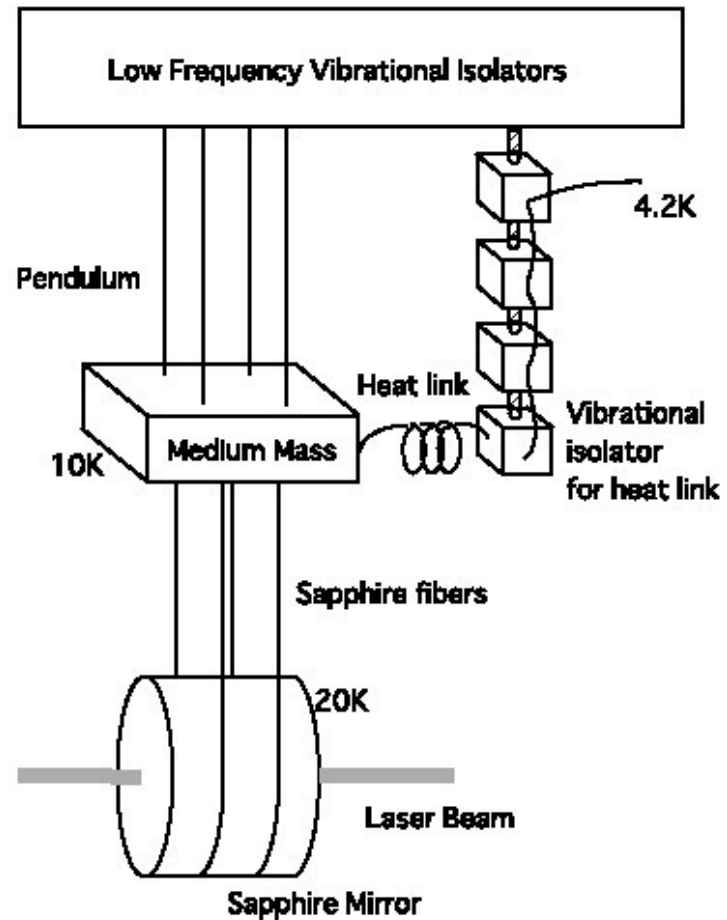


Sapphire Fibers: Effect of Surface Roughness on Thermal Conductivity

- Michael Hall
 - » Drexel University, Philadelphia, PA, USA
- Riccardo DeSalvo
 - » LIGO Laboratory, Caltech, Pasadena, CA, USA
- Takayuki Tomaru
 - » High Energy Accelerator Research Organization (KEK), 1-1 Oho Tsukuba, Ibaraki, 305-0801, Japan
- Francesco Fidecaro
 - » University of Pisa, Pisa, Italy

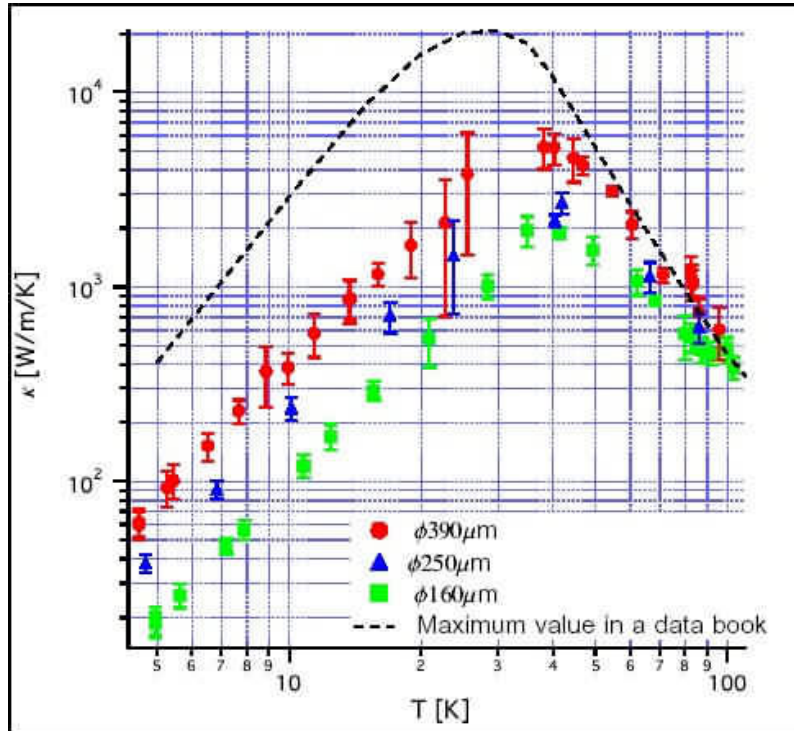
LCGT: Mirror Suspension Schematic

- Required Mirror Temperature: ~20K
- Required Medium Mass Temperature: ~10K

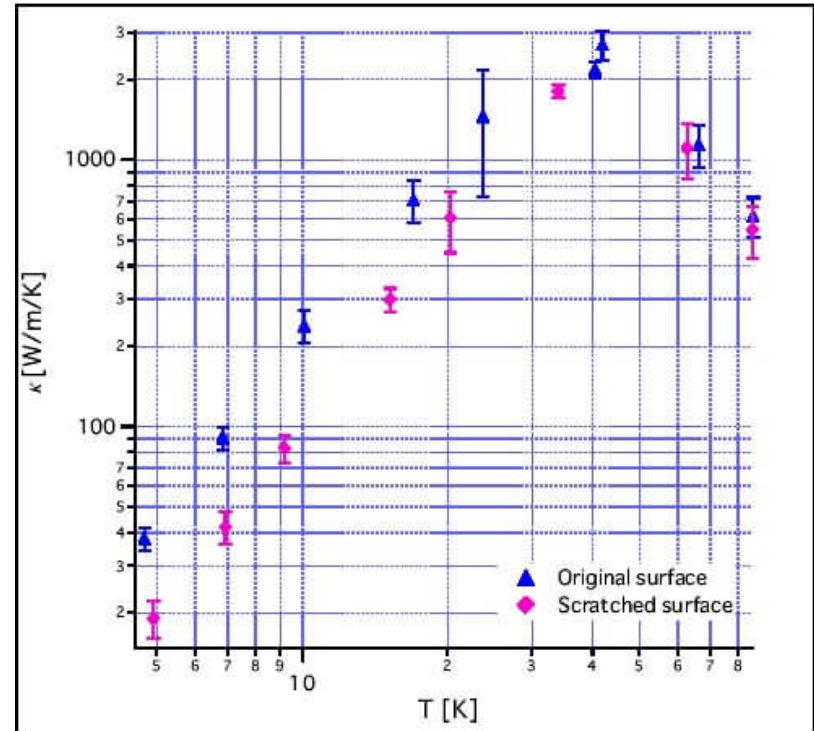


Size and Surface Effects: Tomaru et al

Thermal conductivity spectra for different fiber diameters...



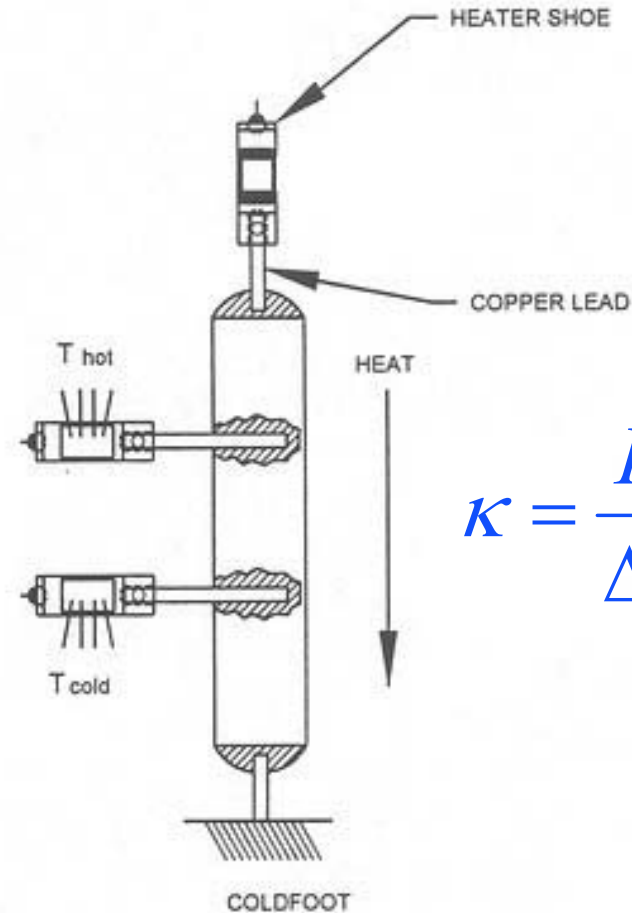
The thermal conductivity was observed to decrease by a factor of ~ 2 after scratching the fiber by hand...



Thermal Conductivity Measurement: The Longitudinal Heat Flow Method

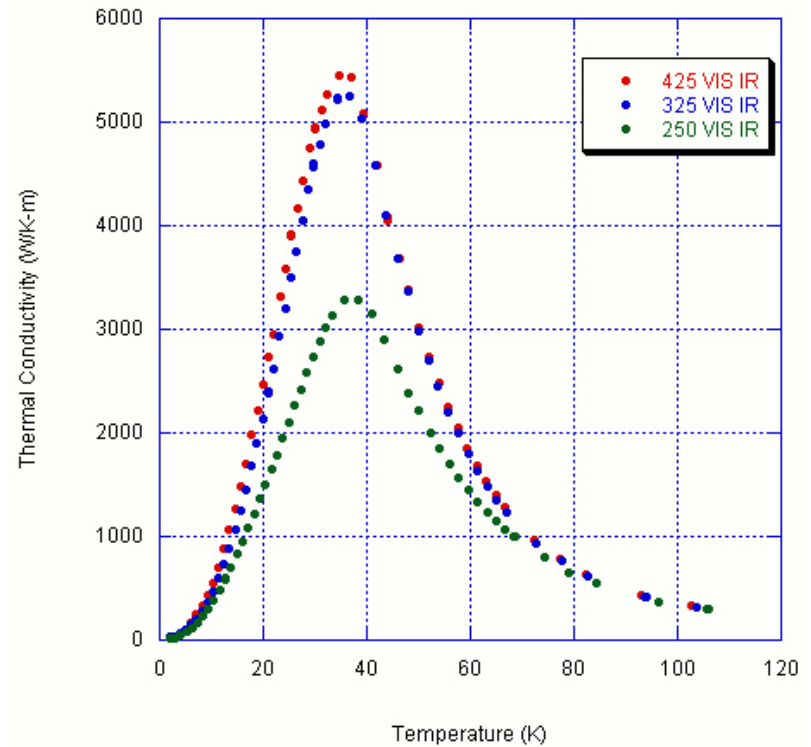
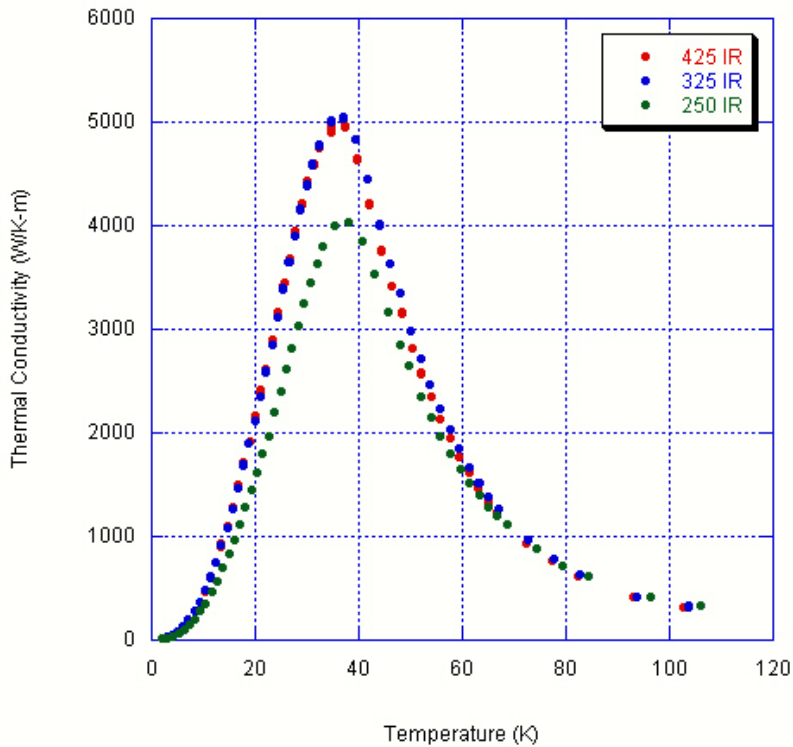
Use of Quantum Device PPMS
Automated measurement
sequence

1. Apply heater pulse.
2. Wait for equilibrium.
3. Measure ΔT .
4. Repeat for different T



$$\kappa = \frac{P_{in}}{\Delta T} \left(\frac{\ell}{A_s} \right)$$

Thermal Conductivity: The Effect of Different Diameters



Thermal Conductivity: Expected Change With Diameter

Thermal Conductivity:

$$\kappa = \frac{1}{3} C_v \bar{v} \ell$$

Ratio of two thermal conductivity spectra:

$$\frac{\kappa_1}{\kappa_2} = \frac{\ell_1}{\ell_2}$$

Ziman defines the mean free path of a cylinder. Here, the Casimir length is equal to the diameter:

$$\ell = \frac{(1+p)}{(1-p)} \ell_c = \frac{(1+p)}{(1-p)} d$$

The thermal conductivity ratio becomes:

$$\frac{\kappa_1}{\kappa_2} = \frac{(1+p_1)(1-p_2)}{(1-p_1)(1+p_2)} \left(\frac{d_1}{d_2} \right)$$

Where, p , is called the 'polish factor' and describes the surface roughness of the sapphire fiber:

$$p(\lambda) = \exp\left(\frac{-16\pi^3 \eta^2}{\lambda^2}\right)$$

If the RMS surface roughness, η , is the same for both fibers, the ratio of thermal conductivity spectra is the ratio of the fiber diameters:

$$\frac{\kappa_1}{\kappa_2} = \frac{d_1}{d_2}$$

Thermal Conductivity: Experiment vs. Theory

Diameter of Fiber 1 (μm)	Diameter of Fiber 2 (μm)	Ratio of Diameters	Calculated Conductivity Ratio	Difference Between Ratios
420.52	340.03	1.24	0.98	-0.26
420.52	210.00	2.00	1.20	-0.80
340.03	210.00	1.62	1.23	-0.39

Table 6: Ratio of the diameters between IR fibers.

Diameter of Fiber 1 (μm)	Diameter of Fiber 2 (μm)	Ratio of Diameters	Calculated Conductivity Ratio	Difference Between Ratios
420.00	340.00	1.24	1.04	-0.20
420.00	250.00	1.68	1.55	-0.13
340.00	250.00	1.36	1.48	0.12

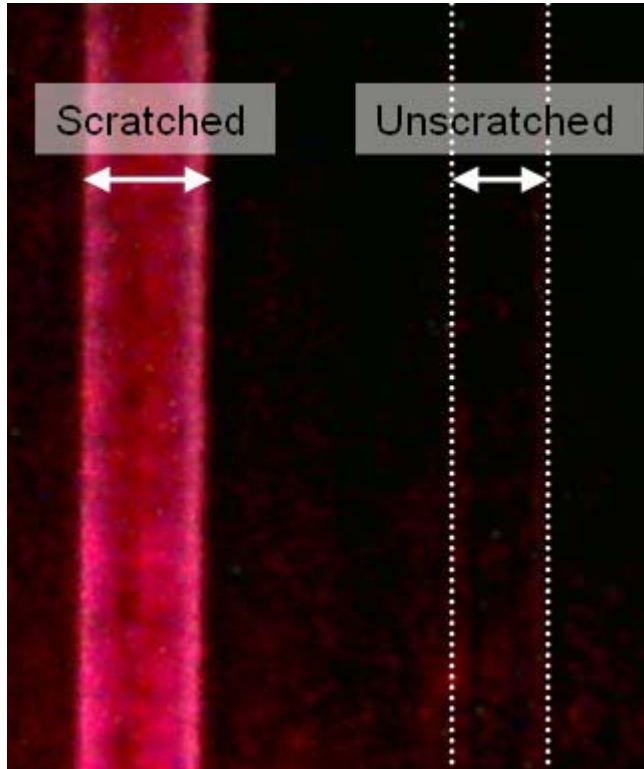
Table 7: Ratio of the diameters between VIS IR fibers.

Could it be roughness ?

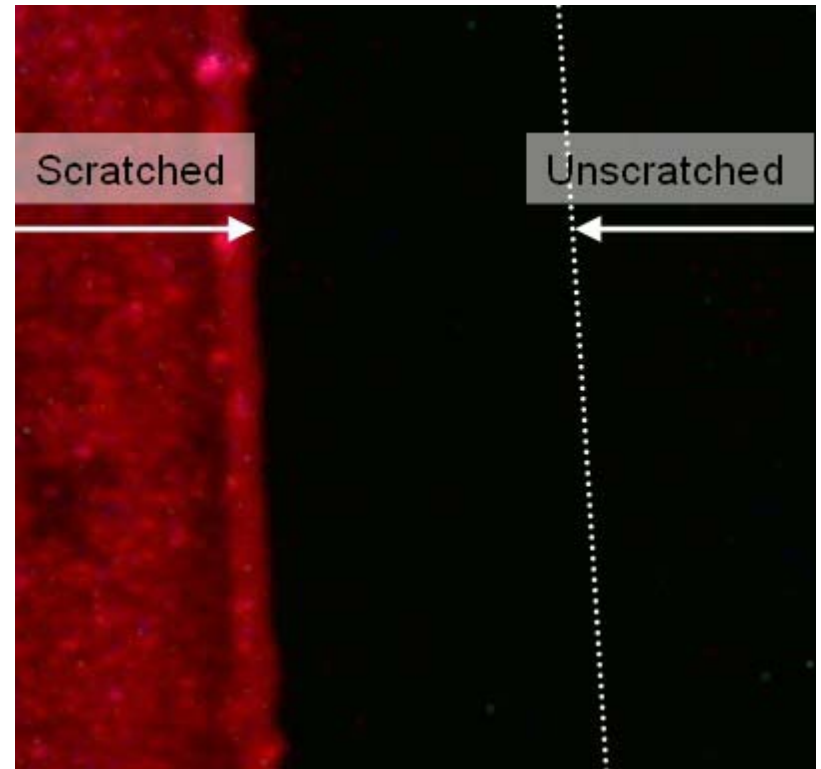
- If the RMS surface roughness is $< 1\text{nm}$, then a difference in RMS surface roughness on the order of only $1\text{-}2\text{\AA}$ between samples can cause measurable deviations in the ratio of the conductivity spectra.

Sapphire Fibers: Scratching the Surface

Optical Images – Laser Reflecting off surface



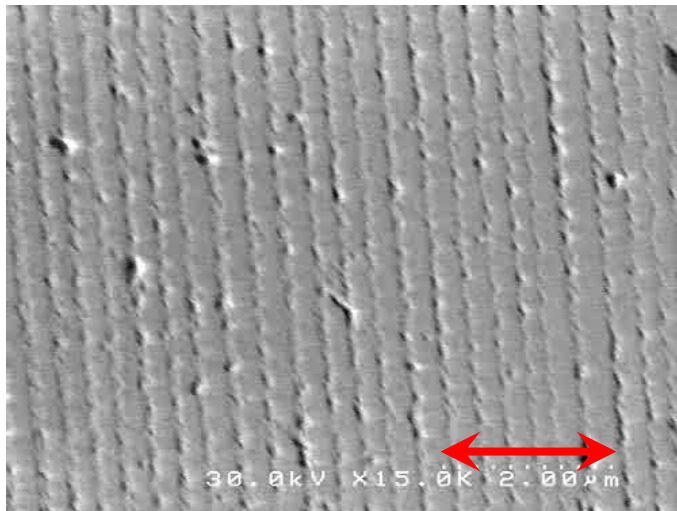
325µm IR Fiber Comparison (60x Magnification)



325µm IR Fiber Comparison (200x Magnification)

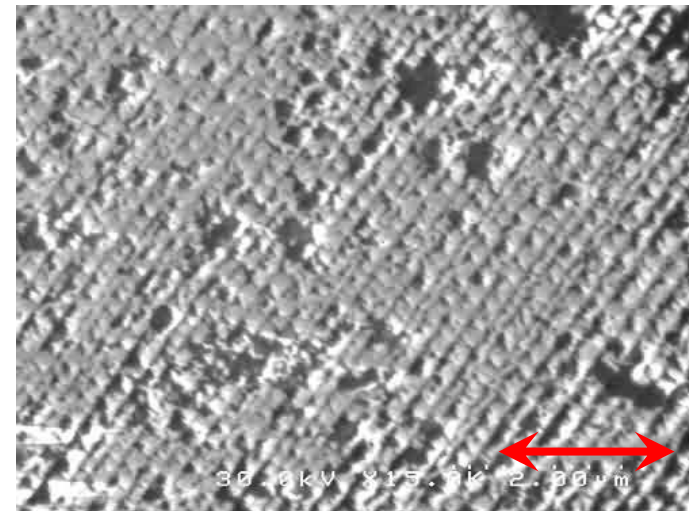
Sapphire Fibers: Scratching the Surface

SEM Images – 2.00 μ m Scale



2.00 μ m

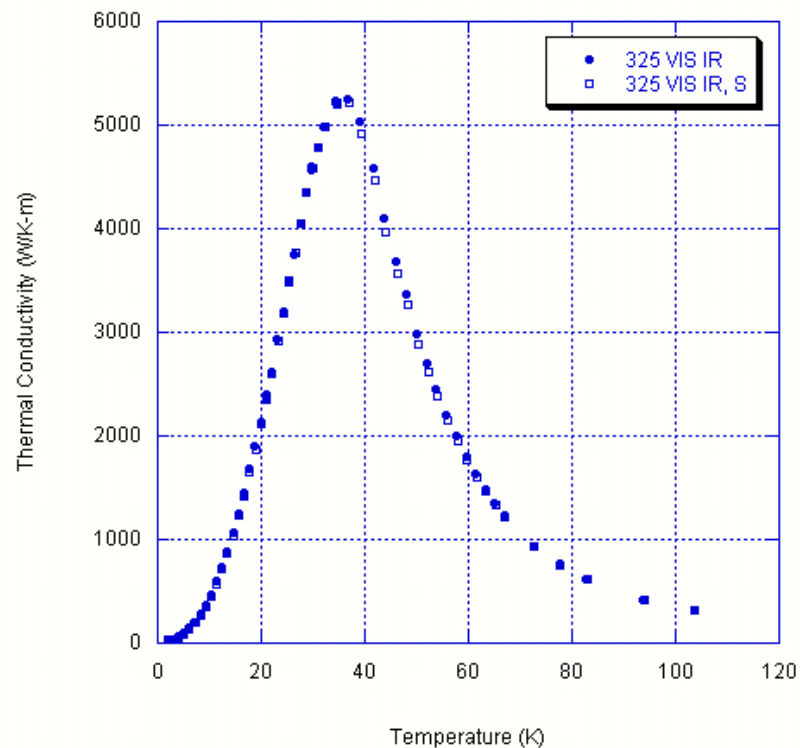
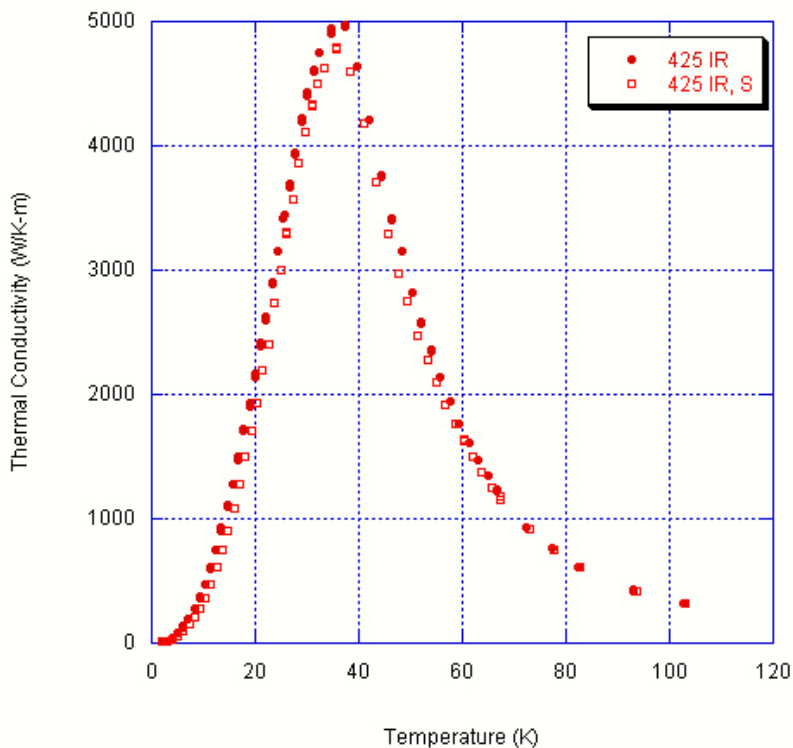
325 μ m IR Fiber – Before Sand-Blasting



2.00 μ m

325 μ m IR Fiber – After Sand-Blasting

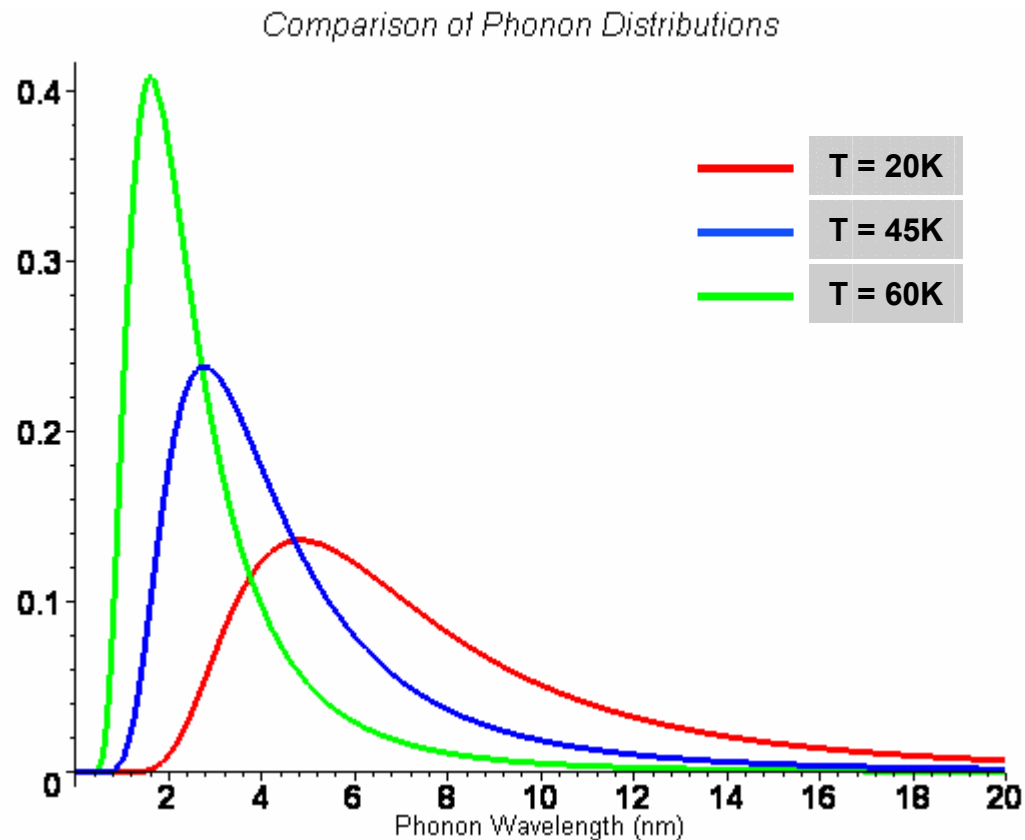
Thermal Conductivity: The Effect of Surface Roughness



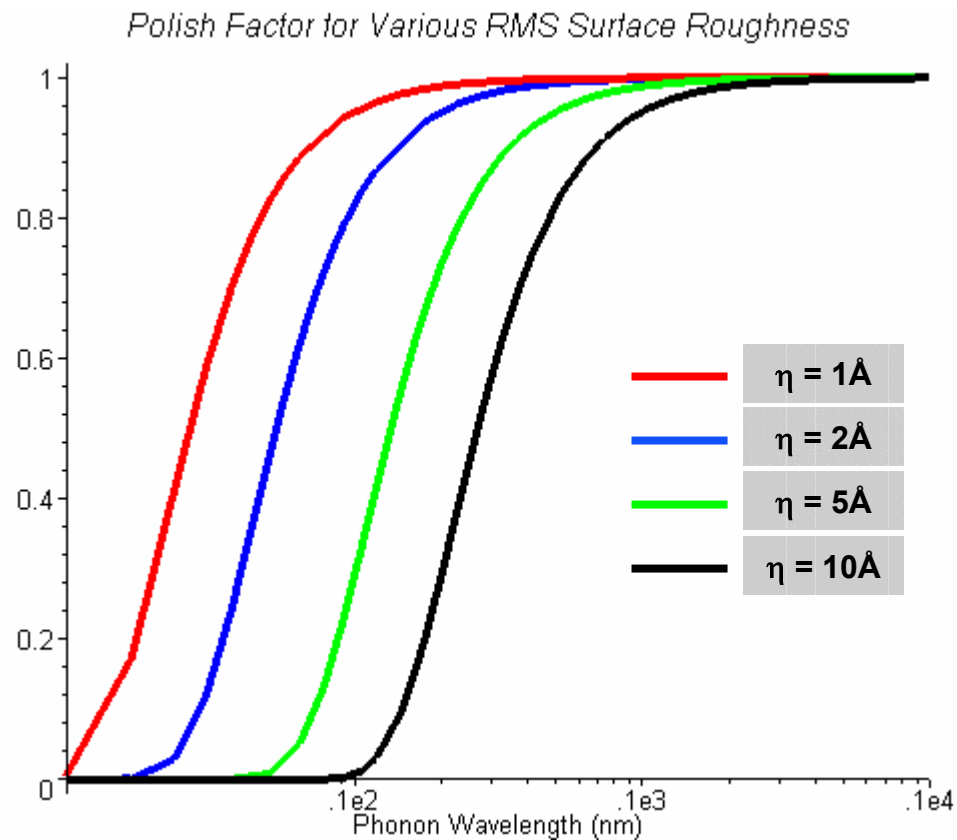
Thermal Conductivity: The Effect of Surface Roughness

- **Insignificant change** in thermal conductivity spectra after increasing the surface roughness **on all fibers.**

Phonon Distribution Comparison

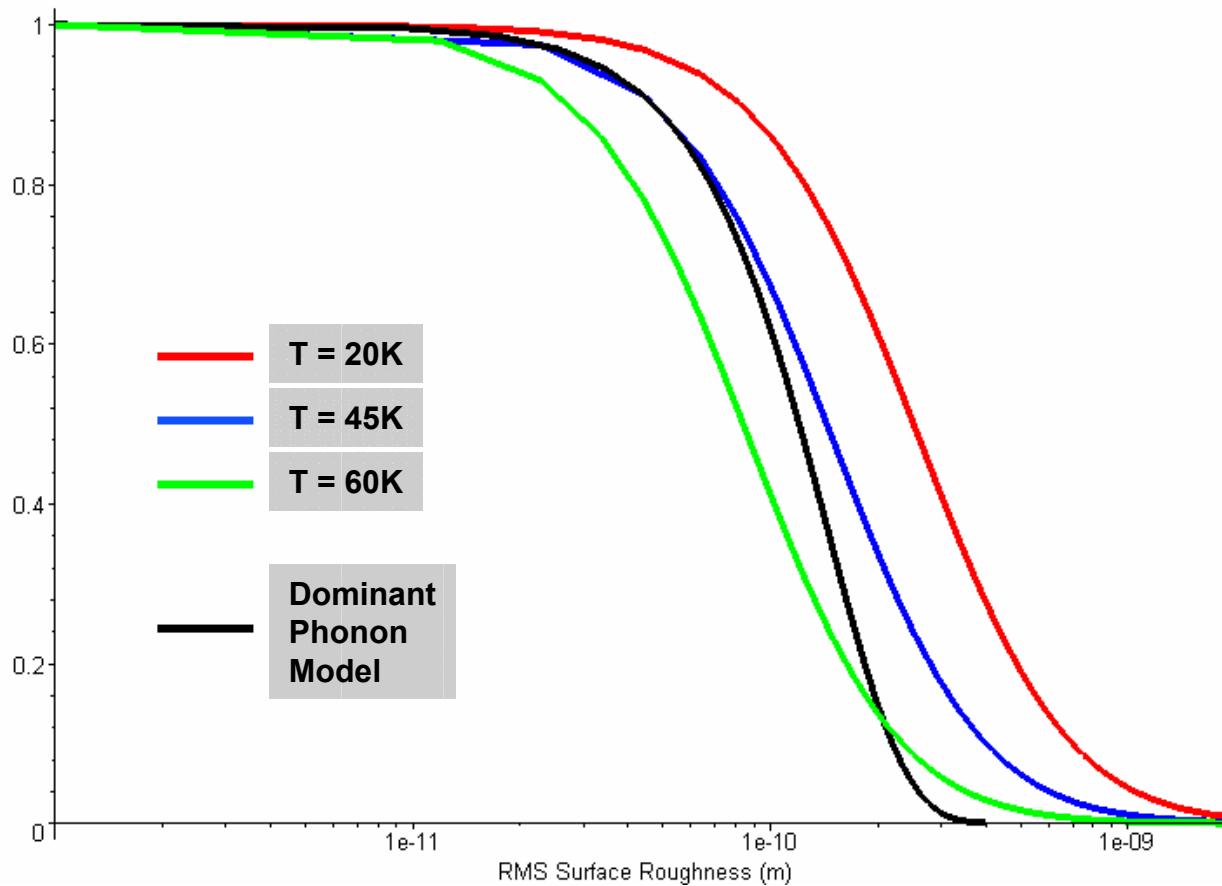


Polish Factor: Various RMS Surface Roughness



Fraction of Reflected Phonons vs. Various RMS Surface Roughness

Comparison of Dominant Wavelength Model with Phonon Distribution Models

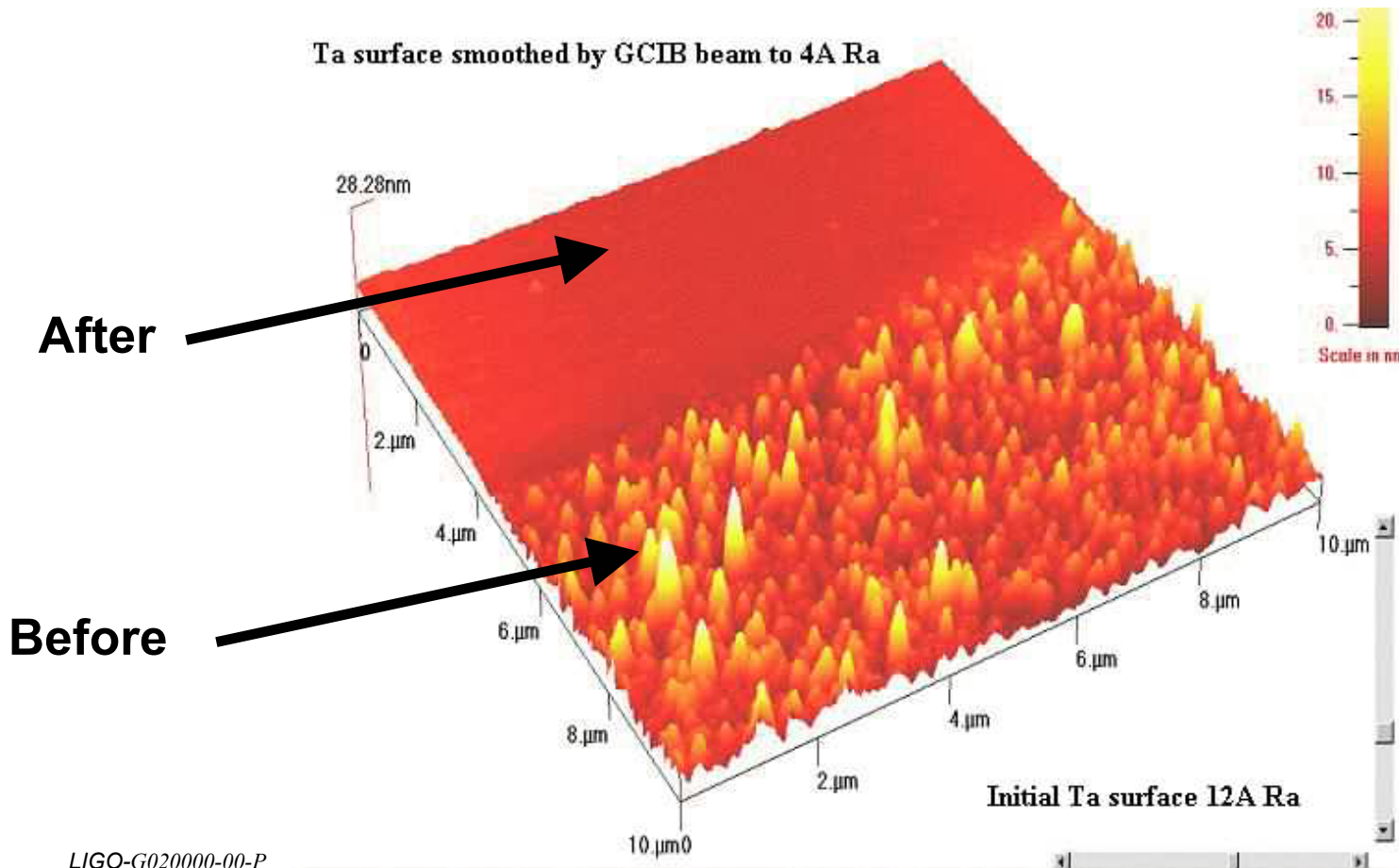


What does this mean?

- Improving the 'polish' of a surface has no effect on thermal conductivity until an RMS surface roughness $< 1\text{nm}$ is achieved.
- An RMS surface roughness $\sim 3\text{\AA}$ allows $\sim 35\%$ of all phonons to be reflected from the fiber surface.

How well can we expect to polish the surface of a sapphire fiber?

Epion (a JDS Uniphase Company) claims to polish silicon wafers to $\sim 3\text{\AA}$ RMS.



LIGO-G020000-00-P

Epion's *Ultra Smoother*TM Processing System using Gas Cluster Ion Beam (GCIB) Technology, <http://www.epion.com> (2002).

What's Next

1. Measure the RMS Surface Roughness using AFM (Feb-Mar 2003).
2. Contact Epion about surface polishing (Feb-Mar 2003).
3. Measure polished fibers (Mar-Apr 2003).

Up-to-Date Report

Updated progress report located at:

<http://www.ligo.caltech.edu/~mhall/SapphireRoughness.pdf>

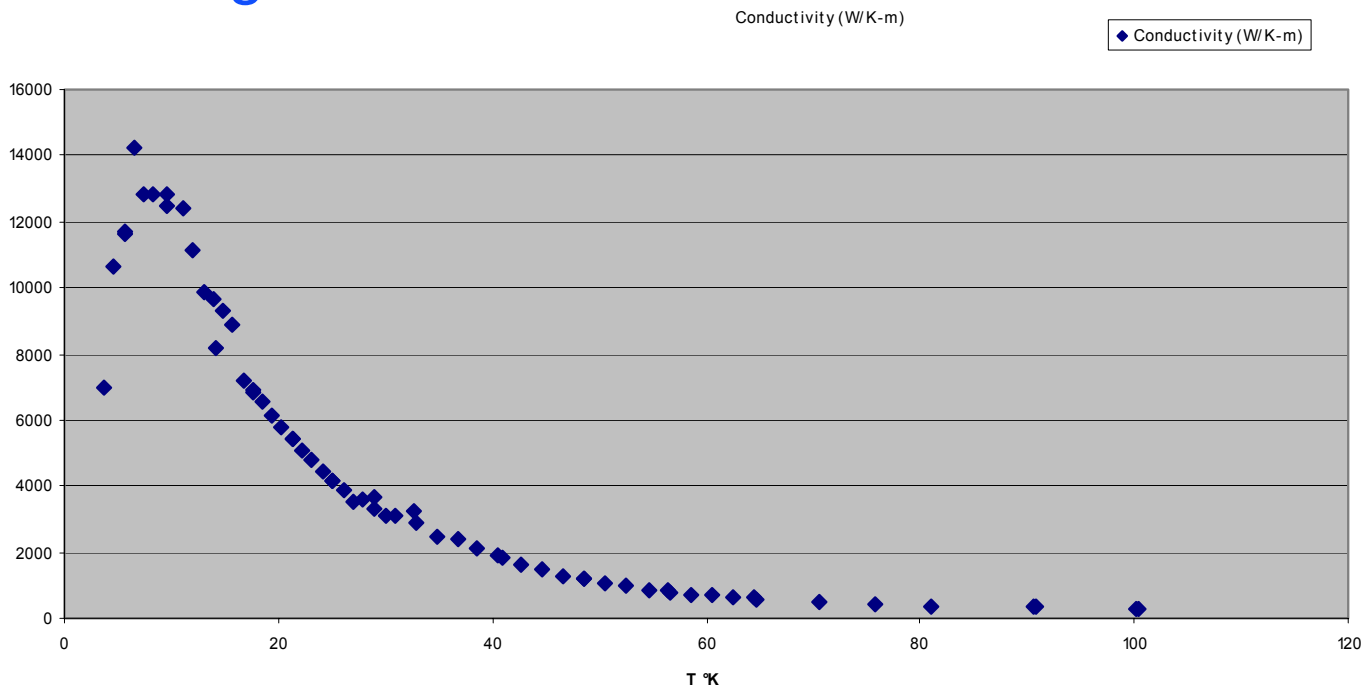
Questions, Comments, & Suggestions are welcome:

Michael Hall, mah28@drexel.edu

Al samples

Conductivity measurements, to be performed before and after baking (crystallization)

First glance at data





Related activities: accelerometers



Low frequency low noise monolithic accelerometer

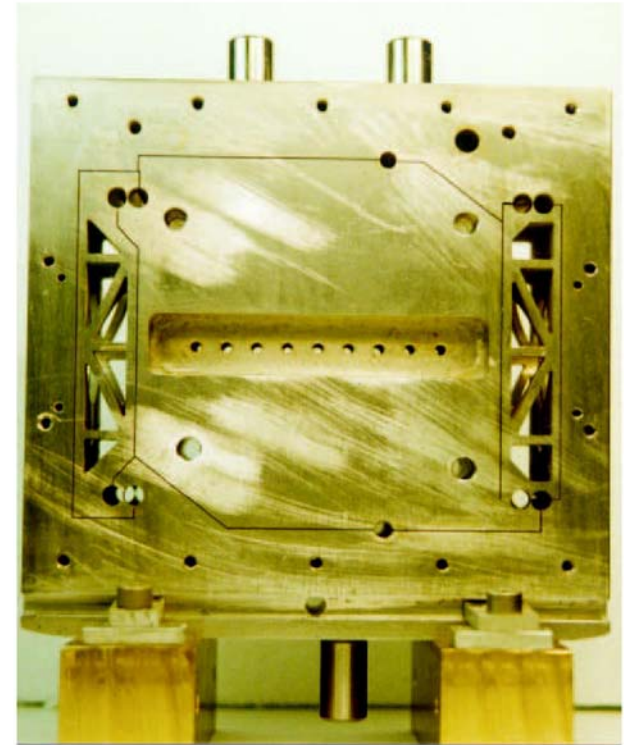
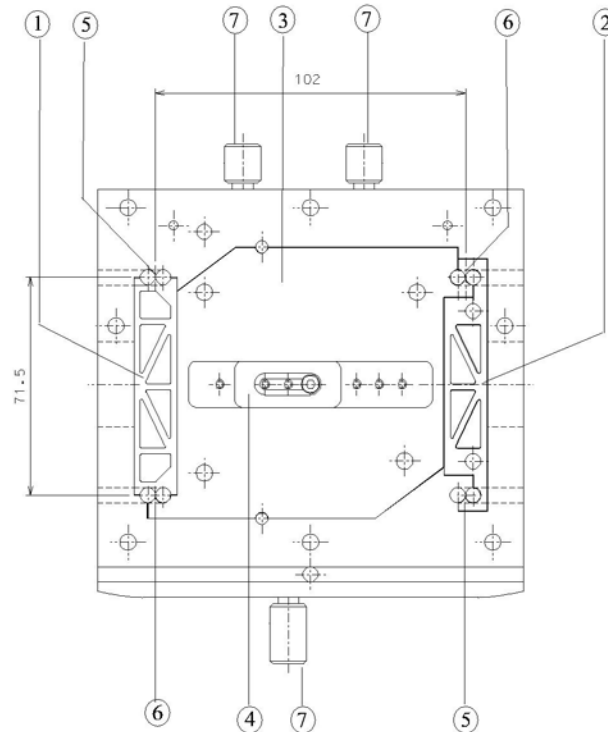
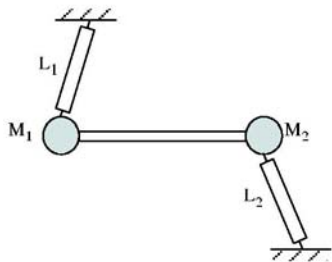
Alessandro Bertolini, Giancarlo Cella, Riccardo DeSalvo, Francesco Fidecaro, Mario Francesconi, Szabolcs Marka, Virginio Sannibale, Duccio Simonetti, Akiteru Takamori, Hareem Tariq

Carve mechanics out of a single metal block (Al, CuBe)

- Well defined geometry and assembly
- Limited number of parts
- Should behave nicely with temperature

Mechanical design

Pendulum + inverted pendulum

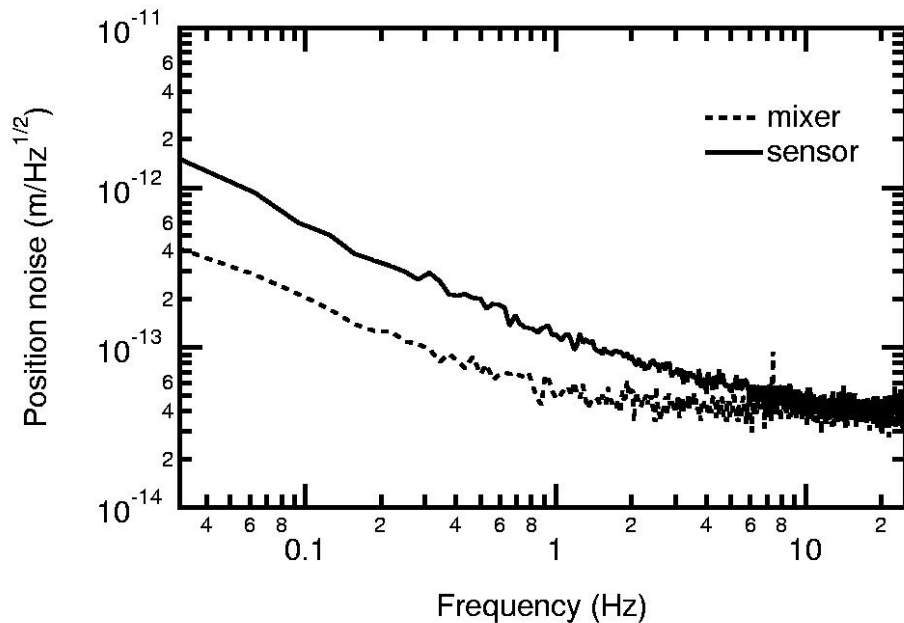


Noise

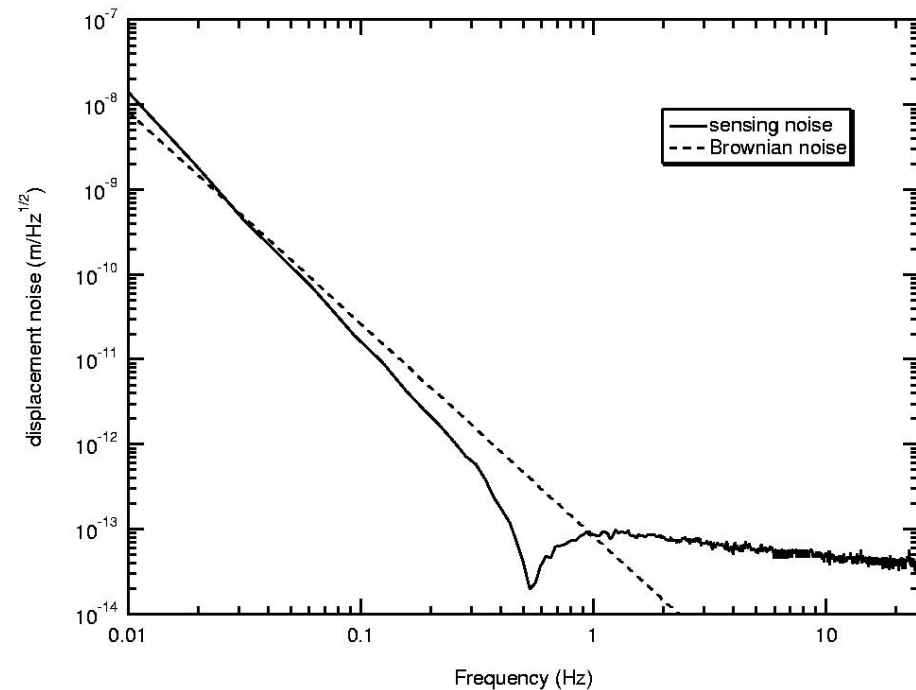
Resonant capacitive readout (100 kHz)

Works with 15 m cables

Oscillator amplitude stabilization



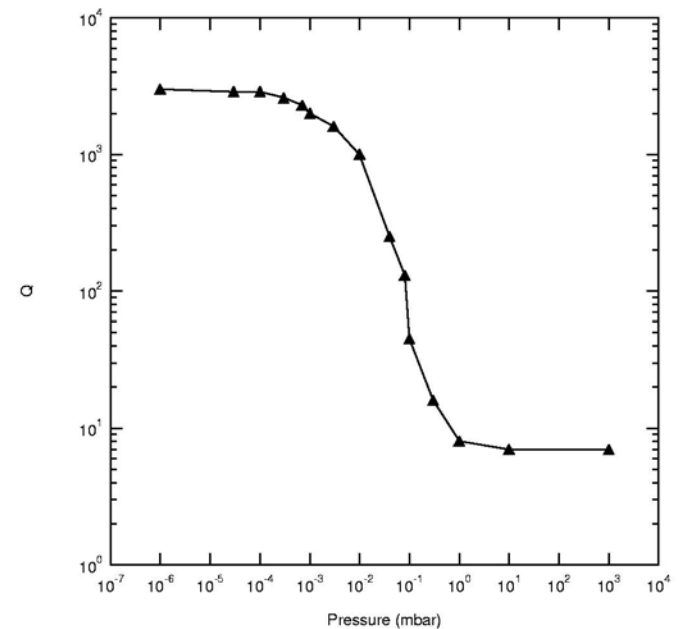
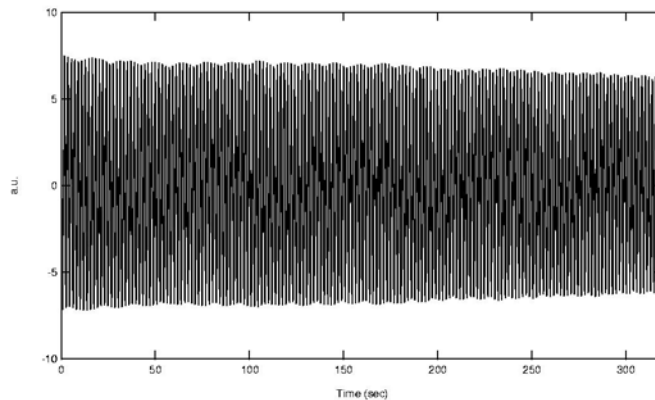
LIGO-G020000-00-P



Mechanical dissipation

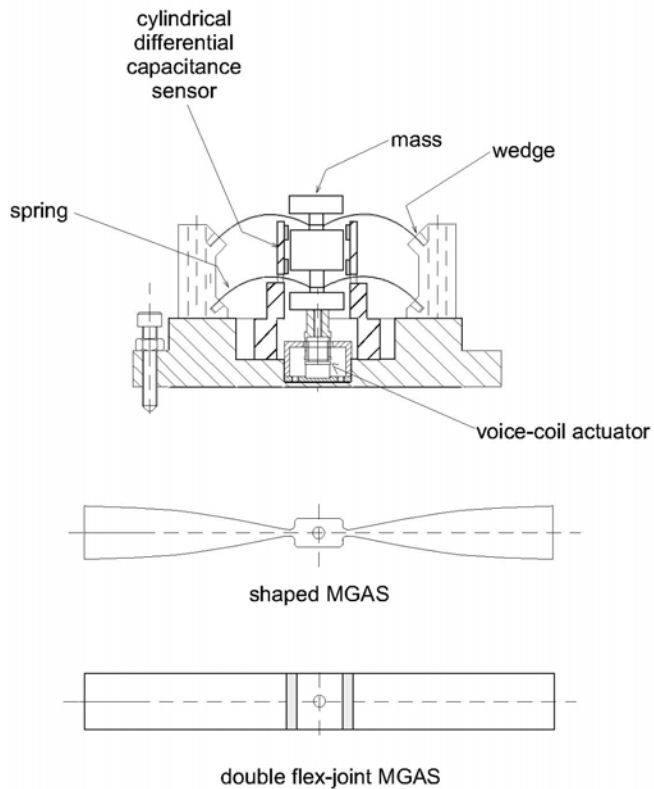
At beginning we thought the EDM would spoil the metal characteristics

Then found cause: bad magnet



Vertical accelerometer

Based on GAS seismic filter



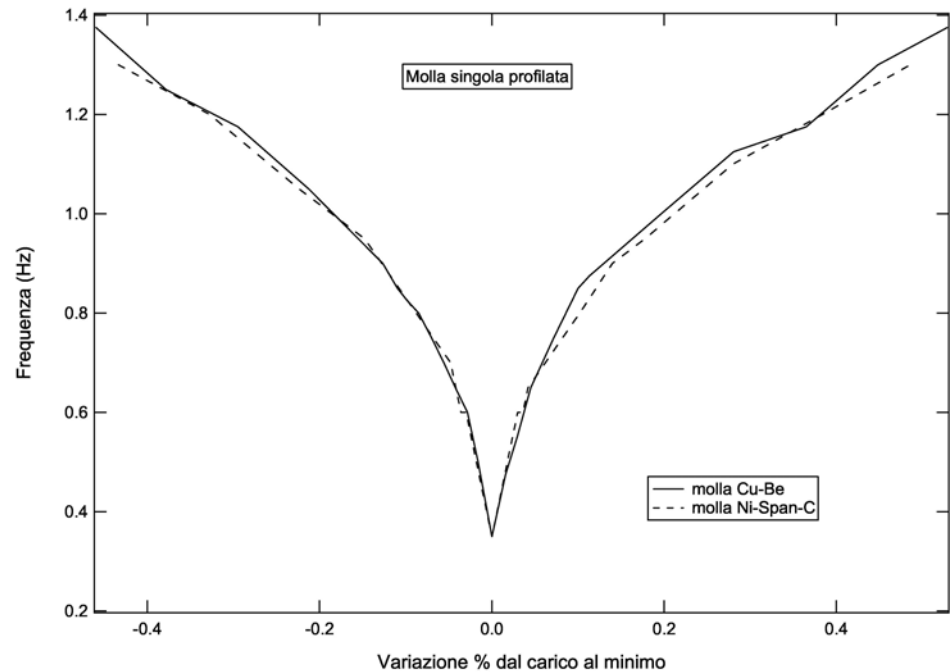
LIGO-G020000-00-P

Resonance frequency

Predictable spring
behaviour

Compute load as function
of spring metal
characteristics

Design with capacitive
sensor





Conclusions

Work is going on, experience accumulates on many items critical for a high performance mirror suspension

Most of the work is in line with cryogenic applications