



CALIFORNIA INSTITUTE OF TECHNOLOGY
 MASSACHUSETTS INSTITUTE OF TECHNOLOGY

DRWG NO. REV GID

E1100052-v1

SHEET 1 OF 1

ASSEMBLY NO:

D1003288-V1

BILL OF MATERIALS

TITLE: SR2 SCRAPER BAFFLE FINAL ASSEMBLY

	APPROVALS:	DATE:	REV	DCN NO.	BY	CHECK	DCC	DATE
DRAWN / AUTHOR: <small>(REFERENCE CONTENTS)</small>	CIT, CC	21-Jan-11	v1	E1000865	MRUIZ			
CHECKED:								
APPROVED:								
DCC RELEASE								

ITEM NO	REQ.	SPARE	TOT.	PART NUMBER	REVISION	DESCRIPTION	MATERIAL
1	1	0	1	D1003297	V1	BASE, FRAME, SCRAPER BAFFLE	6061-T6
2	6	0	6	D1003298	V1	RISER, FRAME, SCRAPER BAFFLE	6061-T6
3	6	0	6	D1003299	V1	SR2 SCRAPER BAFFLE HATSECTION	6061-T6
4	1	0	1	D1003300	V1	SR2 SCRAPER BAFFLE SKIN ASSY	
5	78	8	86	90945A740		WASHER, FLAT, NO 10, 300 SSTL (McMaster-Carr)	300 SSTL
6	24	3	27	91475A027		WASHER, LOCK, #10, 300 SSTL (MS35338)	300 SSTL
7	36	4	40	92200A347		SHCS, 10-32 x 1.00 LG.	300 SSTL
8	54	5	59	92200A340		SHCS, 10-32 x .38 LG.	18-8 SSTL
9	48	5	53	91240A411		SCREW, MACHINE HEX HD. 10-32	300 SSTL