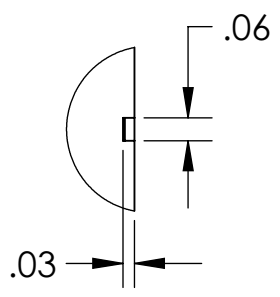
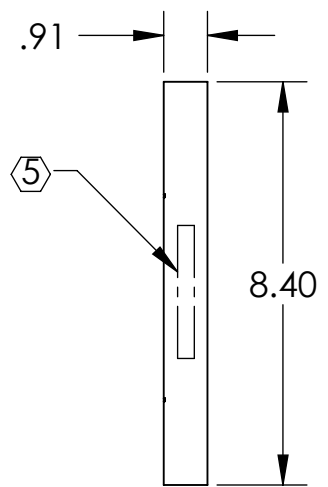


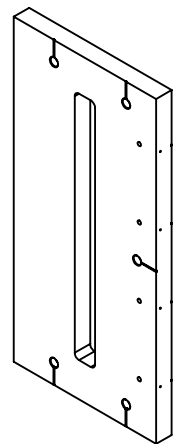
NOTES CONTINUED:
 5. SCRIBE, ENGRAVE (A VIBRATORY TOOL MAY BE USED), LASER MARK OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. EXAMPLE: DXXXXXX-VY, TYPE-XX, S/N XXX

- 6. APPROXIMATE WEIGHT = 8.618 LB.
- 7. MACHINE ALL SURFACES TO REMOVE OXIDES AND MILL FINISH. USE OF ABRASIVE REMOVAL TECHNIQUES IS NOT ALLOWED. REFER TO LIGO-E0900364
- 8. ALL PARTS SHALL BE MANUFACTURED IN ACCORDANCE WITH LIGO SPECIFICATION E0900364.
- 9. ALL MATERIAL IS TO BE VIRGIN MATERIAL (i.e. NO WELD REPAIRS, PLUGS OR RECYCLED MATERIAL). NO REPAIRS SHALL BE MADE UNLESS APPROVED IN ADVANCE, AND IN WRITING, BY LIGO LABORATORY. REFER TO LIGO-E0900364.

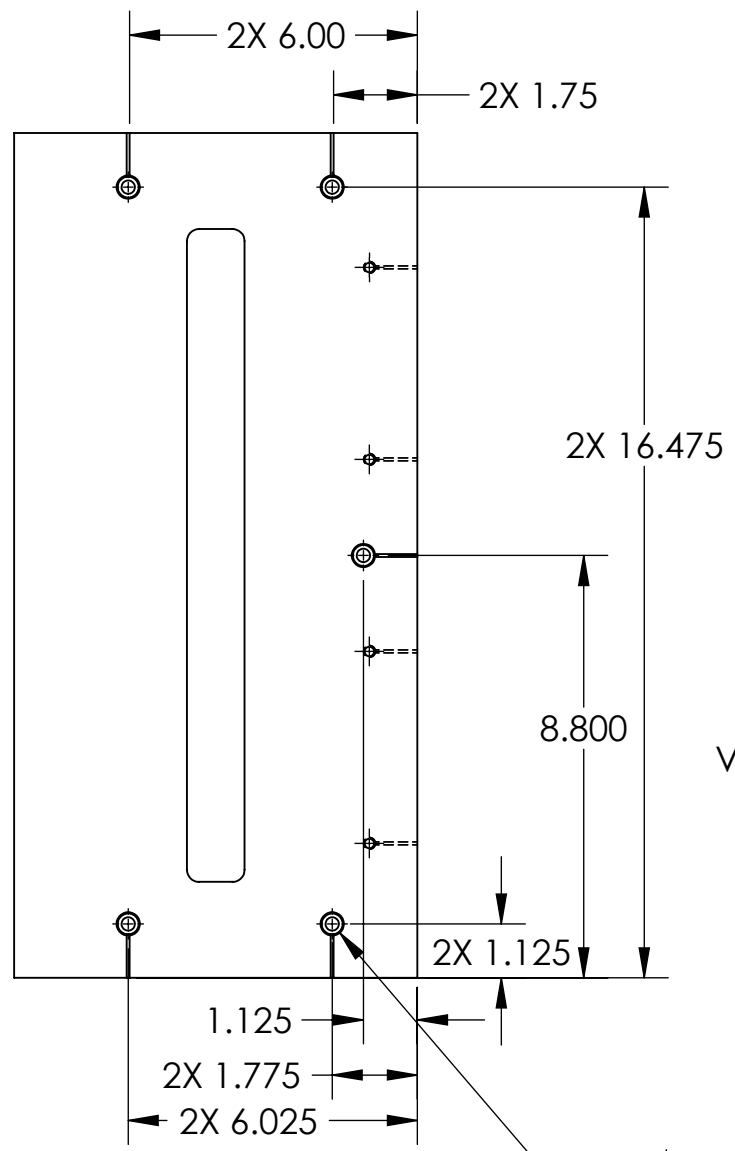
REV.	DATE	DCN #	DRAWING TREE #
v1	4 OCT 2011	E1100313-v1	
v2	30 MAR 2012	E1100313-v1	



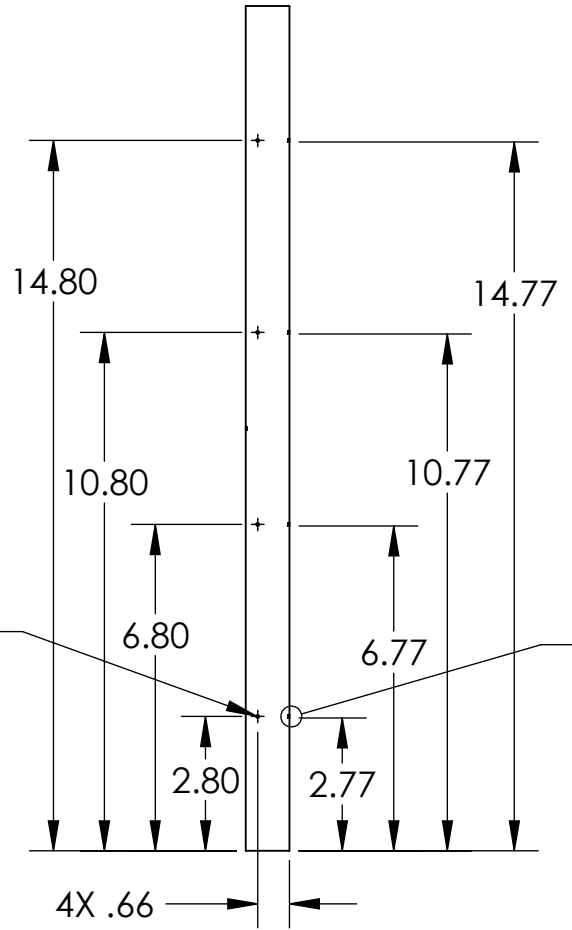
DETAIL A
SCALE 2 : 1
8X



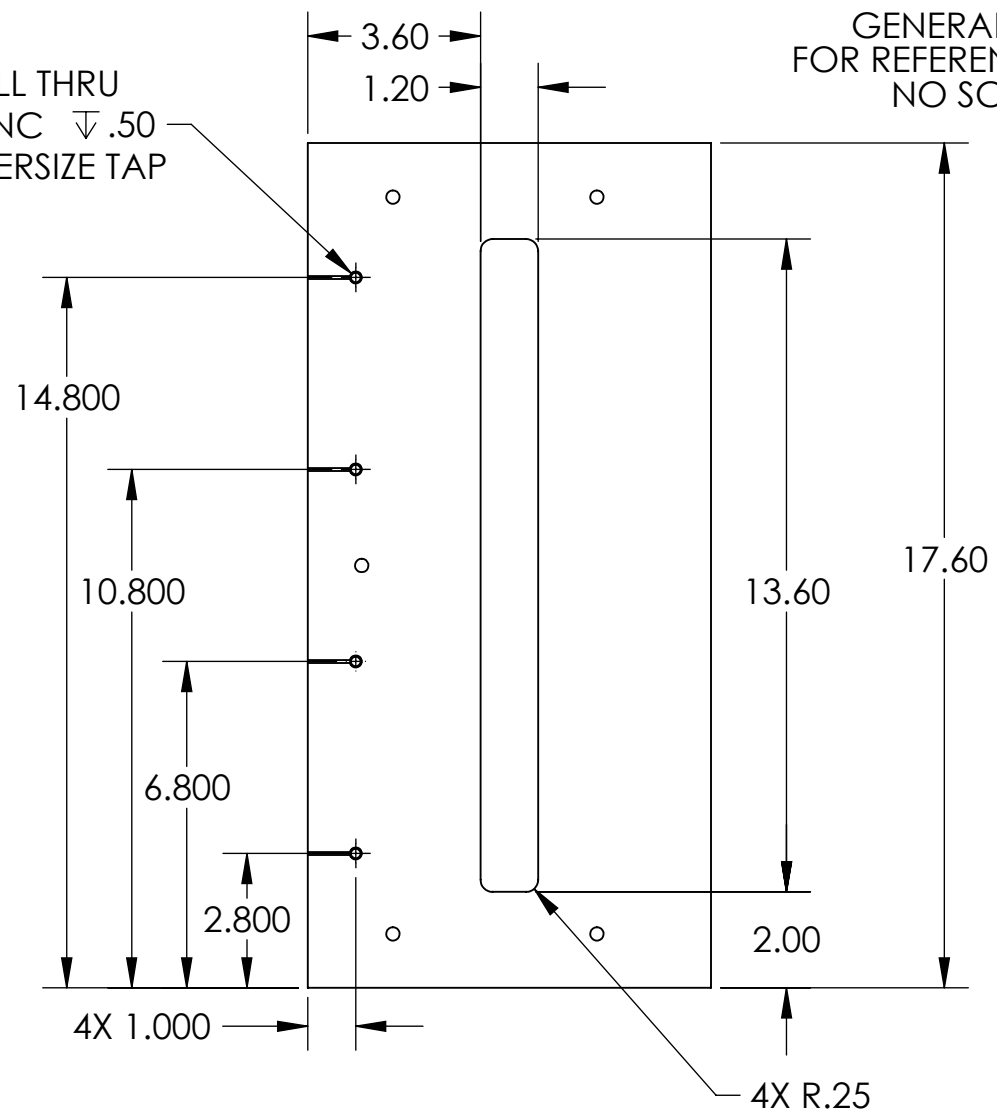
GENERAL VIEW
FOR REFERENCE ONLY
NO SCALE



4X Ø .06
VENT HOLE THRU
TAP HOLE



4X DRILL THRU
1/4-20 UNC ∇ .50
+.005 OVERSIZE TAP



D1100116 ALIGO SR3 HR-AR_H2 SPACER, PART PDM REV: X-044, DRAWING PDM REV: X-042

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)	
DIMENSIONS ARE IN INCHES	
TOLERANCES: .XX ± .01 .XXX ± .005	
ANGULAR ± 1.0°	
1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, .005-.015, FOR MACHINED PARTS. ROUND ALL EDGES APPROXIMATELY R.02 FOR SHEET METAL PARTS. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.	
MATERIAL	6061-T6 Al
FINISH	63 μinch

CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME		ALIGO SR3 H2	
SYSTEM	ADVANCED LIGO	SUB-SYSTEM	AOS	DESIGNER	TQ. NGUYEN 28 SEP 2011
NEXT ASSY	D1003205	DRFTER	TQ. NGUYEN 26 JAN 2011	CHECKER	L. AUSTIN 4 NOV 2011
		APPROVAL	M. SMITH 4 NOV 2011	APPROVAL	M. SMITH 4 NOV 2011
			SIZE	DWG. NO.	REV.
			B	D1100116	v2
			SCALE: 1:4	PROJECTION:	SHEET 1 OF 1