

8

7

6

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4

3

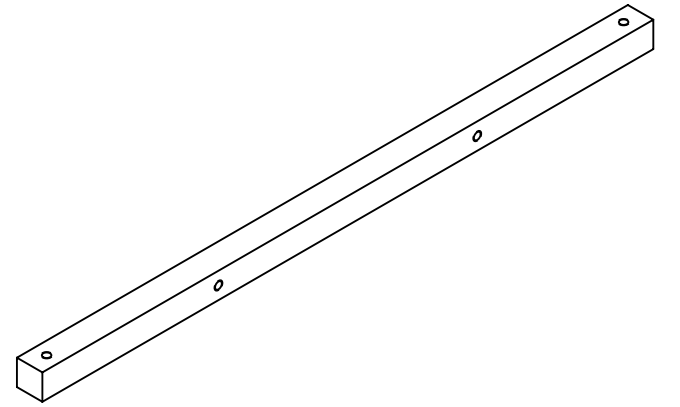
2

1

NOTES CONTINUED:

- 5. SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. A VIBRATORY TOOL MAY BE USED.
EXAMPLE: DXXXXXX-VY, TYPE-XX, S/N XXX
- 6. APPROXIMATE WEIGHT = .98 LB [.44 kg].

REV.	DATE	DCN #	DRAWING TREE #
v1	20 JAN 2011	E1100019-v1	-
-	-	-	-
-	-	-	-



D

D

C

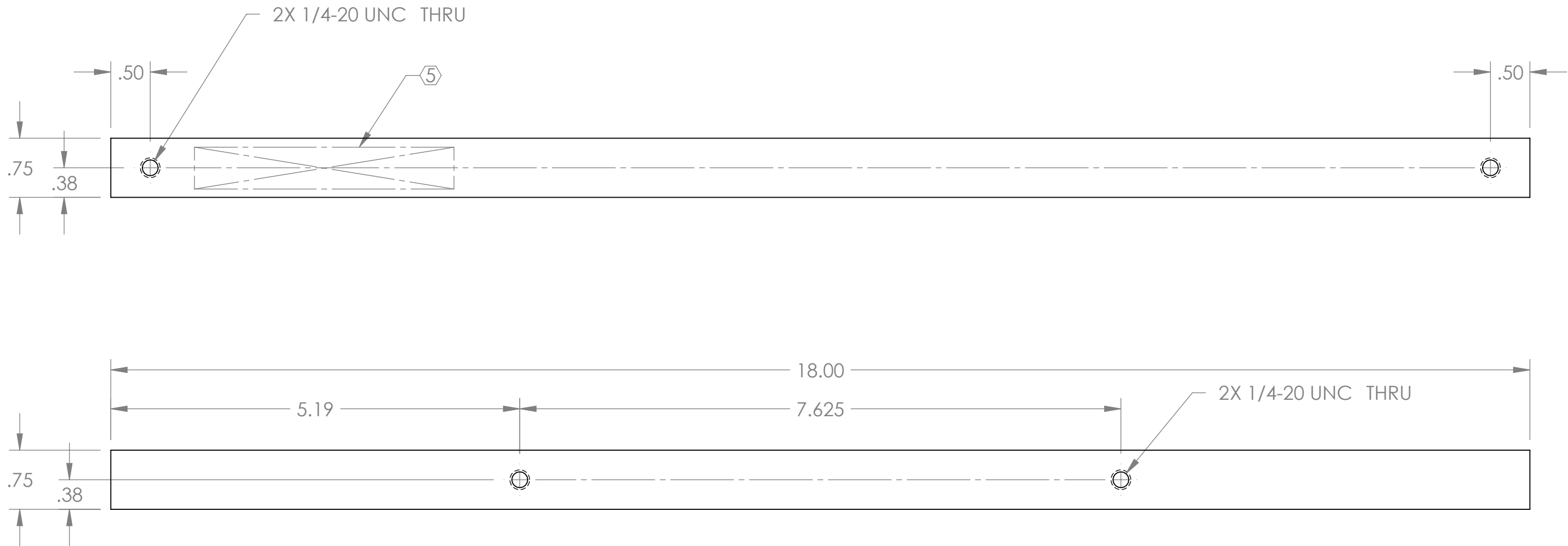
C

B

B

A

A



D1100106 TMS Telescope Bench Support, PART PDM REV: X-001, DRAWING PDM REV: X-001

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)				LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME TMS TELESCOPE BENCH SUPPORT							
DIMENSIONS ARE IN INCHES				1. INTERPRET DRAWING PER ASME Y14.5-1994.		SYSTEM ADVANCED LIGO		SUB-SYSTEM AOS		DESIGNER K. MAILAND	DATE 20 JAN 2011	SIZE DWG. NO. B	REV. v1
TOLERANCES: .XX ± .01 .XXX ± .005				2. REMOVE ALL SHARP EDGES, R.02 MIN.		NEXT ASSY N/A				DRAFTER C. CONLEY	DATE 20 JAN 2011	D11000106	
ANGULAR ± 1.0°				3. DO NOT SCALE FROM DRAWING.						CHECKER		SCALE: NONE	
MATERIAL 6061-T6 Al				4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.						APPROVAL		PROJECTION: SHEET 1 OF 1	

8 7 6 5 4 3 2 1