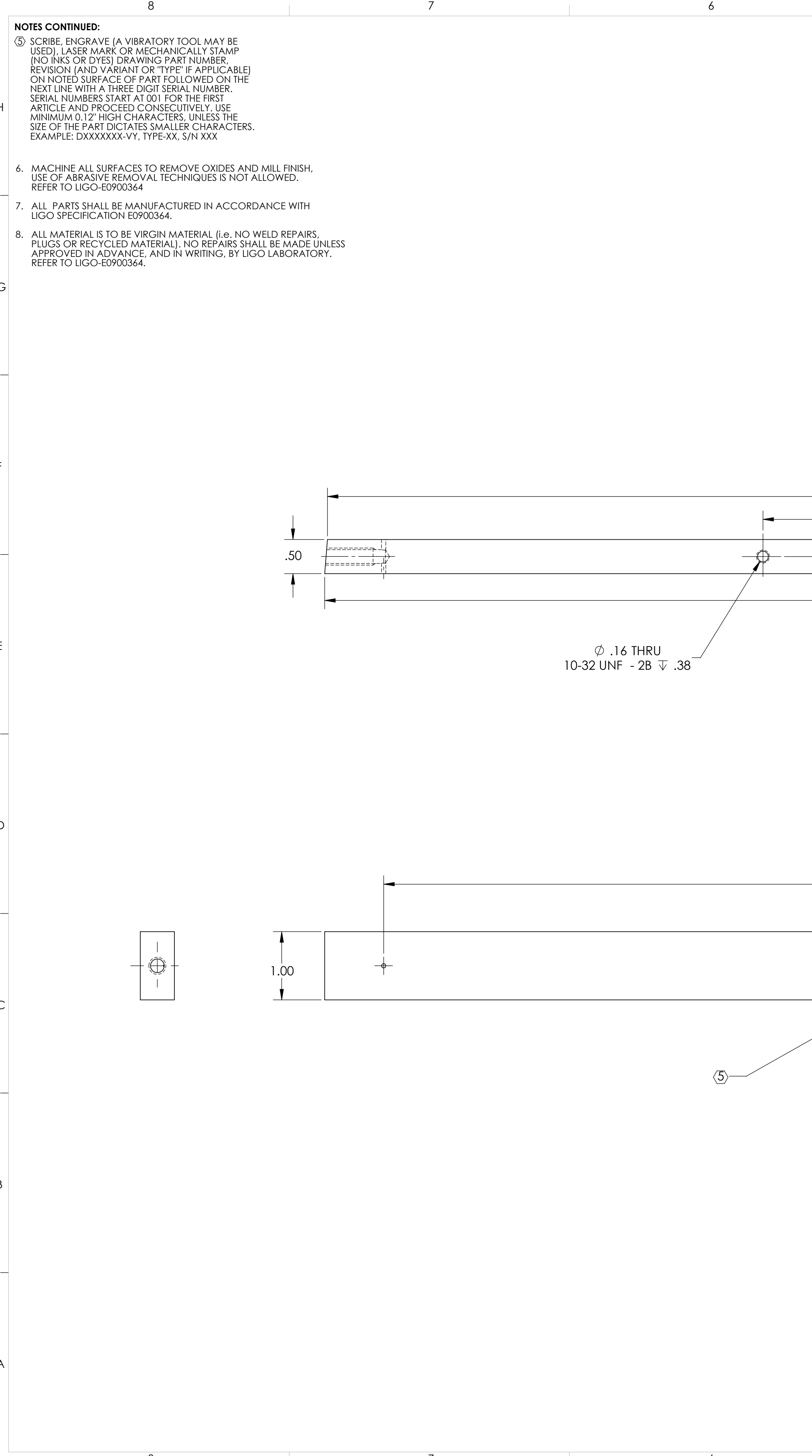


D:\003397_d\UGO_Monitord\Part_Baffle_Spoke_6_FEM.XT_PART.PDM.REV.X-027.DRAWING.PDM.REV.X-023



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E

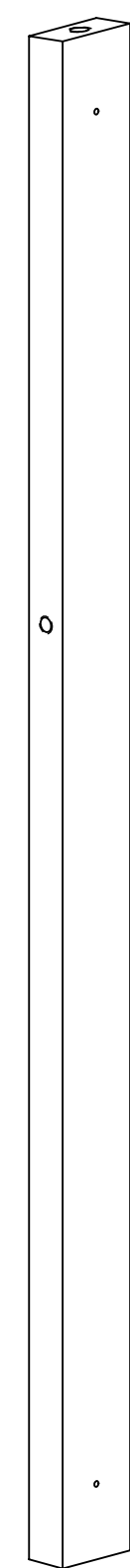
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C

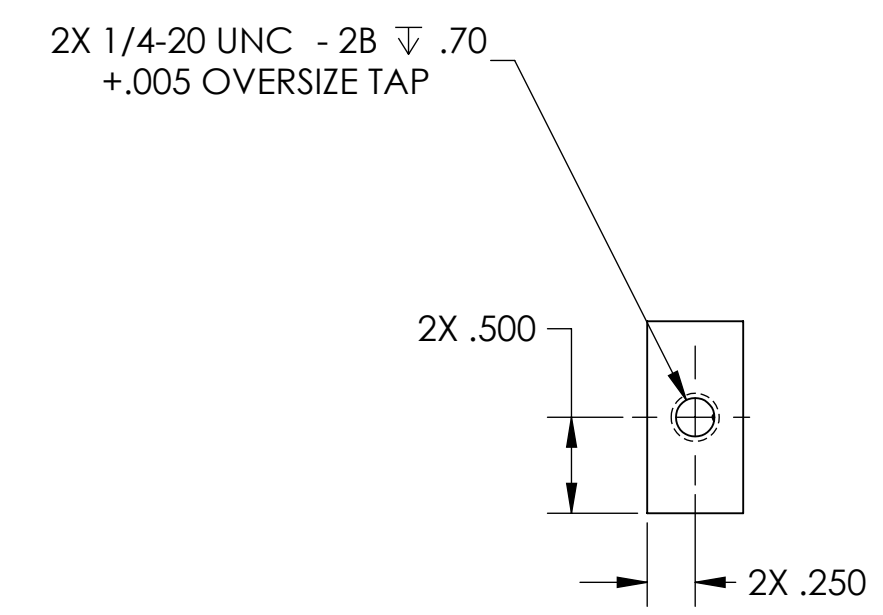
B

A

REV.	DATE	DCN #	DRAWING TREE #
v1	5 AUG 2011	E1100088-v1	-
-	-	-	-
-	-	-	-



GENERAL VIEW FOR REFERENCE ONLY NO SCALE



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)				PART NAME	
1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, .005-.015, FOR MACHINED PARTS. ROUND ALL EDGES APPROXIMATELY R.02 FOR SHEET METAL PARTS. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.				SPOKE 6	
DIMENSIONS ARE IN INCHES TOLERANCES: .XX ± .03 .XXX ± .010 ANGULAR ± 1.0°		ADVANCED LIGO		AOS	
MATERIAL: 6061-T6 Al		FINISH: 63 μinch		NEXT ASSY: D1003384	
SYSTEM: CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		DESIGNER: TQ. NGUYEN		DATE: 22 DEC 2010	
CHECKER: M. SMITH		DRAFTER: TQ. NGUYEN		SIZE: D	
APPROVAL: D. COYNE		DWG. NO.: D1003397		REV.: v1	
SCALE: 1:1		PROJECTION:		SHEET 1 OF 1	

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