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Laboratory layout during ear bonding at LASTI

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Introduc	ction		
1 Ref	ference documents		
2 Lav	Layout of the cleanroom		
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Rev 00	16 th January 2008	First draft of report for comment (M. Van Veggel, H. Armandula, K. Haughi	

Introduction

From Monday 27^{th} – Friday 31^{st} of August 2007 and Monday 10^{th} December until Wednesday 12^{th} December two stages of the delivery of the bonding of silica ears at LASTI were carried out, which consisted of bonding ears to the 1^{st} and 2^{nd} penultimate masses, and to the test mass, measuring the weights of the test mass, 1^{st} and 2^{nd} penultimate masses and the reaction mass, measuring the position of the ears and measuring the electrical resistance of the gold coating on the reaction mass as part of the ALIGO ETM/ITM noise prototype activity.

This document is a brief report on the layout of the laboratory during these exercises.

1 Reference documents

Back ground documents			
Т070223-00-К	ALIGO NP-type: - Report on Ear Bonding at LASTI 27 th August – 31 st August		
T-070298-00-D	ALIGO NP-type: - Preparations of Ear Bonding at LASTI on 10 th December – 14 th December 2007		
T070305-00-D	ALIGO NP-type: - Report on Ear Bonding at LASTI 9 th – 14 th December August		

2 Layout of the cleanroom

A floorplan of the cleanroom is shown in Figure 2.1. The room was filled with 2 tables, washing bath and ergo-arm, which means that the surface area available is the minimal required space for bonding the ears to the masses.

The table covered in aluminium foil was used to weigh the masses, measure the positions of the ears and to set the bonding template.

The other table had a black plastic surface that was used to put the mass on for bonding.

The bath sat on a movable trolley that was at the location indicated in Figure 2.1 during washing the mass, and that was moved to the right once the mass is lifted off the bath after washing. The mass is then put onto the table.

Ideally the room would be longer, such that the ergo-arm can be moved forward and backward more easily.

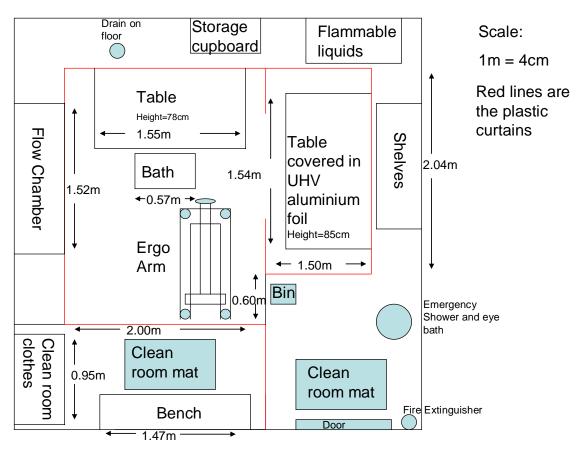


Figure 2.1 Floor plan of the bonding clean room

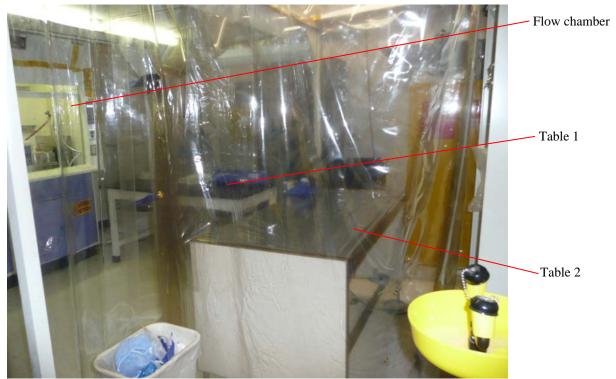


Figure 2.2 Lab from outside the cleanroom tent



Figure 2.3 Two tables inside cleanroom tent



Figure 2.4 Washing trolley in front of table 1



Figure 2.5 Flow chamber and table 1



Figure 2.6 Using the ergo-arm in the clean room