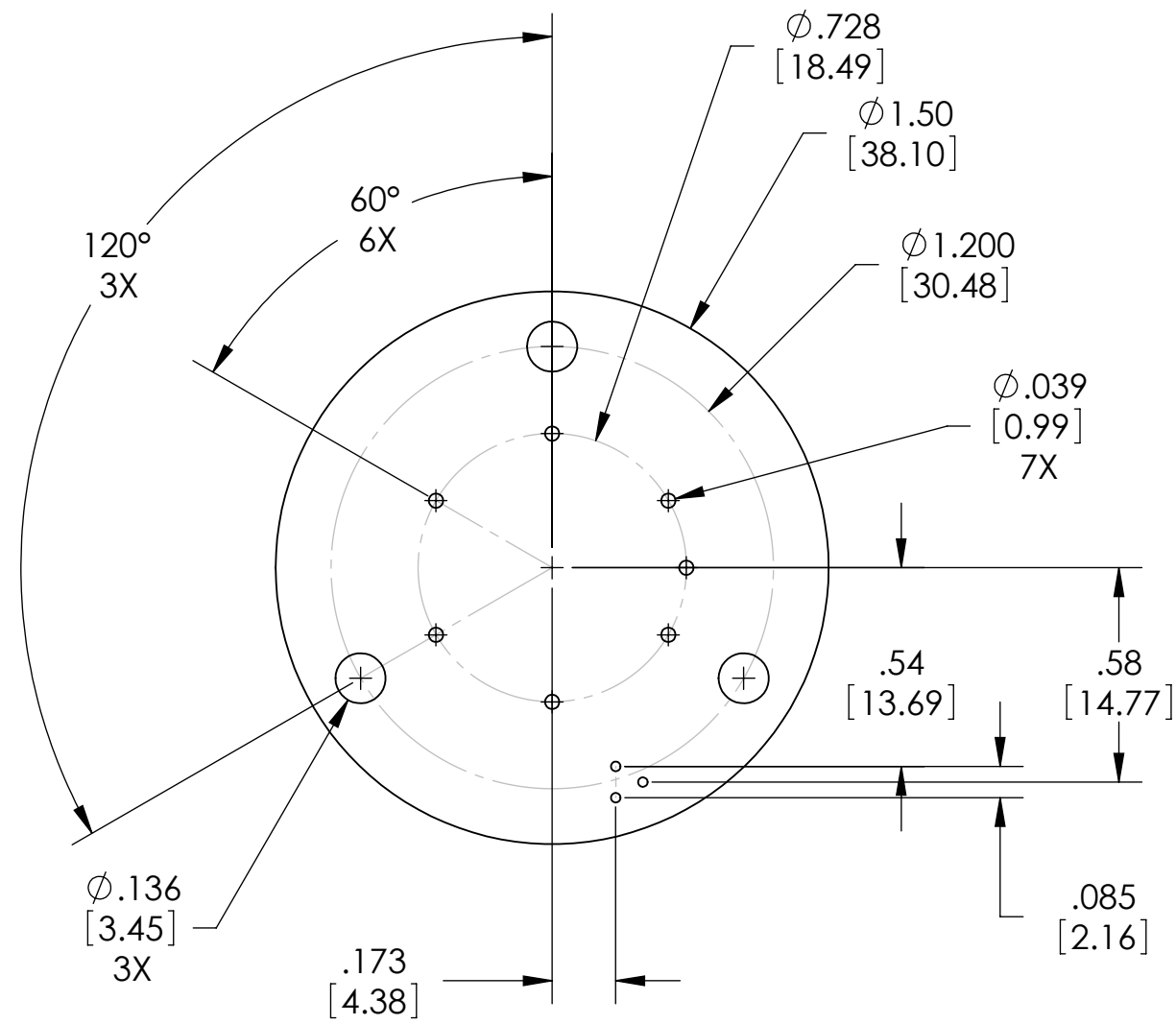


NOTES CONTINUED:
 ⑤ SCRIBE, ENGRAVE (A VIBRATORY TOOL MAY BE USED), LASER MARK OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. EXAMPLE: DXXXXXX-VY, TYPE-XX, S/N XXX

REV.	DATE	DCN #	DRAWING TREE #
v1	06 MAR 2011	E1100335	-
-	-	-	-
-	-	-	-

D
C
B
A

D
C
B
A



See LIGO Document D1003239-v1 in DCC for Information

D1003239_AdlIGO_AOS_Arm Cavity Baffle ALS QPD PCB, PART PDM REV: X-007, DRAWING PDM REV: X-006

DIMENSIONS ARE IN INCHES		TOLERANCES:		ANGULAR ± 0.5°		NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)		MATERIAL		FINISH		SYSTEM		SUB-SYSTEM		PART NAME		SIZE DWG. NO.		REV.	
.XX ± .01		.XXX ± .005				1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.		KAPTON		µinch		ADVANCED LIGO		AOS		ARM CAVITY BAFFLE ALS PD PCB		B D1003239		v1	
												NEXT ASSY D1003013						SCALE: 1:1		PROJECTION:	
																				SHEET 1 OF 1	