



CALIFORNIA INSTITUTE OF TECHNOLOGY
 MASSACHUSETTS INSTITUTE OF TECHNOLOGY

DRWG NO. REV GID
E1000668-v2

SHEET 1 OF 1

ASSEMBLY NO:
[D1000977-v2](#)

OVERALL BILL OF MATERIALS

TITLE: SLC ARM CAVITY BAFFLE BOX ASSY

| | | | | | | | | |
|-----------------|------------|----------|-----|----------|----|-------|-----|------|
| DRAWN / AUTHOR: | APPROVALS: | DATE: | REV | DCN NO. | BY | CHECK | DCC | DATE |
| | CIT, CC | 5-May-11 | v2 | E1100335 | NK | | | |
| CHECKED: | | | | | | | | |
| APPROVED: | | | | | | | | |
| DCC RELEASE | | | | | | | | |

| ITEM NO | REQ. | SPARE | TOT. | PART NUMBER | REVISION | DESCRIPTION | MATERIAL |
|---------|------|-------|------|-------------|----------|--|--------------------|
| 1 | 1 | 0 | 1 | D1000973 | v2 | ARM CAVITY BAFFLE SKIN | Enamel A424 Type I |
| 2 | 1 | 0 | 1 | D1000974 | v2 | ARM CAVITY BAFFLE TOP SKIN | Enamel A424 Type I |
| 3 | 1 | 0 | 1 | D1000975 | v2 | ARM CAVITY BAFFLE BTM SKIN | Enamel A424 Type I |
| 4 | 1 | 0 | 1 | D1000976 | v2 | ARM CAVITY BAFFLE CTR SKIN | Enamel A424 Type I |
| 5 | 2 | 0 | 2 | D1001363 | v2 | ACB SIDE REINFORCING HATSECTION | Enamel A424 Type I |
| 6 | 3 | 2 | 5 | 92210A236 | - | FLAT HD SHCS #10-24 X.25, McMASTER | 18-8 SSSL |
| 7 | 78 | 37 | 115 | 92200A537 | - | SCREW, SOCKET HEAD CAP, 1/4-20 UNC-2A X 0.5 LONG, McMASTER | 300 SSSL |
| 8 | 15 | 7 | 22 | 91240A011 | - | HEX NUT, #10-24, Silver plated | Ag 18-8 SSSL |
| 9 | 78 | 37 | 115 | N-2520-A | - | HEX NUT, 1/4-20, Silver plated, UC COMP | Ag 18-8 SSSL |
| 10 | 156 | 34 | 190 | 90313A204 | - | WASHER, FLAT, 1/4, McMASTER) | 18-8 SSSL |
| 11 | 2 | 0 | 2 | D1001365 | v2 | ARM BAFFLE MIDDLE REINFORCING PLATE | Enamel A424 Type I |
| 12 | 12 | 6 | 18 | 92210A999 | - | FLAT HD SHCS #10-24 UNDERCUT | 18-8 SSSL |
| 13 | 30 | 15 | 45 | 90313A200 | - | WASHER, FLAT, #10, McMASTER | 18-8 SSSL |
| 14 | 1 | 0 | 1 | D1100391 | v1 | ACB SHEL G ASSY | ASSY |
| 15 | 1 | 0 | 1 | D1100359 | v1 | ACB ADJUSTABLE EXTENDER SHELF ASSY | ASSY |