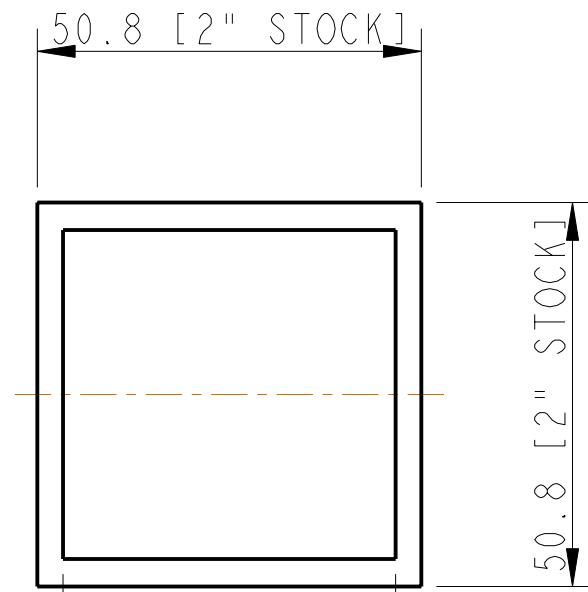
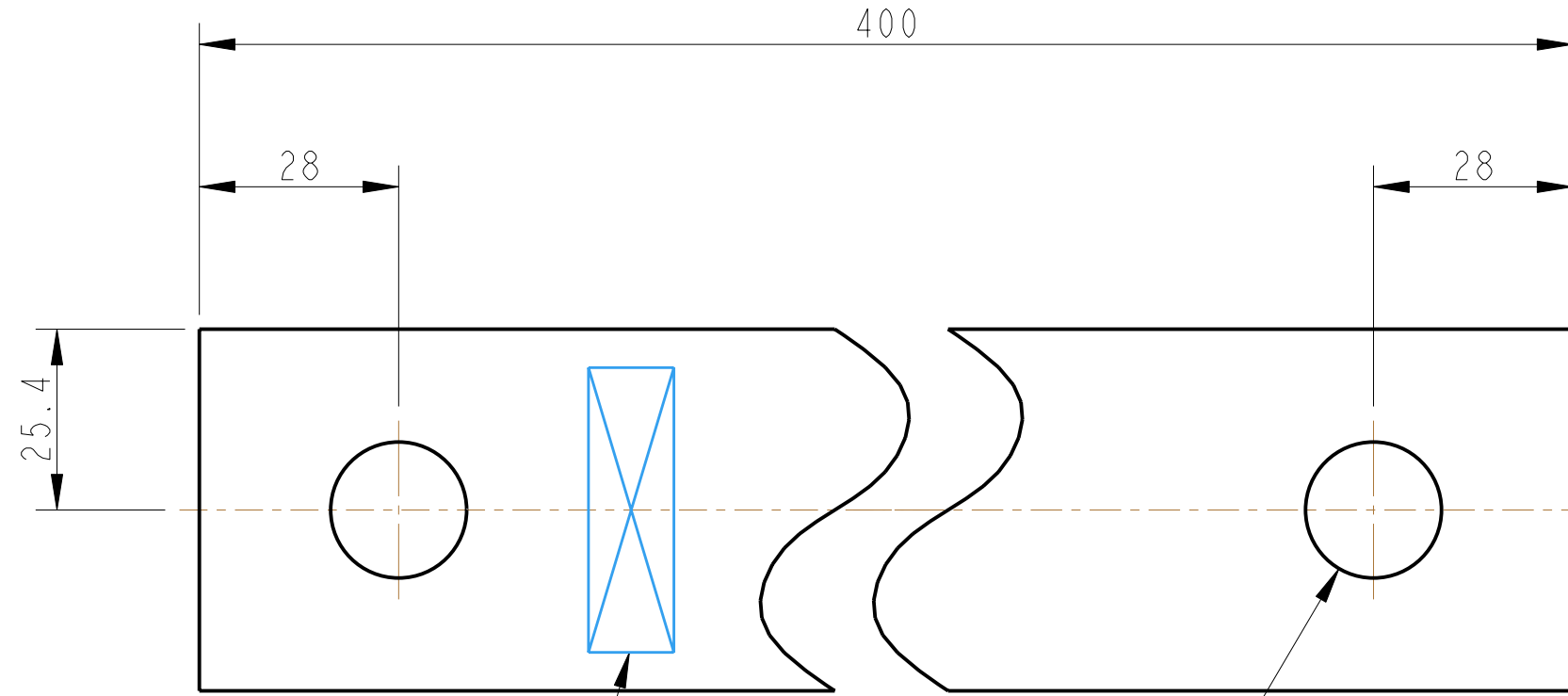


REV.	DATE	DCN #	DRAWING TREE #



3.4 TYP WALL THICKNESS

(44) TYP

PART NO. (SEE NOTE 4) TO BE ETCHED OR STAMPED IN APPROX POSITION SHOWN.

2 HOLES $\varnothing 19.1^{+0.3}_{+0.1}$ THRO'

<p>NOTES: (UNLESS OTHERWISE SPECIFIED)</p> <ol style="list-style-type: none"> REMOVE ALL SHARP EDGES, R.02 MIN. DO NOT SCALE FROM DRAWING. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL) SCRIBE, ENGRAVE OR STAMP DRAWING PARTNUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188- 001. A VIBRATORY TOOL MAY BE USED. 		<p>DIMENSIONS ARE IN mm [INCHES]</p> <p>TOLERANCES:</p> <p>X.XX ±0.2 mm</p> <p>ANGULAR ±0.25 °</p>	CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY IGR, GLASGOW UNIVERSITY GEO 600 GROUP RUTHERFORD APPLETON LABORATORIES											
<p>MATERIAL: AL ALLOY 5083 OR SIMILAR</p>		<p>SYSTEM aLIGO</p>												
<p>FINISH: CLEAN, GREASE FREE</p> <p>$\sqrt{\mu m}$ [μin] Ra = 1.6</p>		<p>SUB-SYSTEM SUS</p>												
<table border="1"> <tr> <th> </th> <th>NAME</th> <th>DATE</th> </tr> <tr> <td>DRAWN</td> <td>J O'DELL</td> <td>OCT/08</td> </tr> <tr> <td>CHECKED</td> <td>J'OD</td> <td>--/--/--</td> </tr> <tr> <td>APPROVED</td> <td>JOD</td> <td>--/--/--</td> </tr> </table>				NAME	DATE	DRAWN	J O'DELL	OCT/08	CHECKED	J'OD	--/--/--	APPROVED	JOD	--/--/--
	NAME	DATE												
DRAWN	J O'DELL	OCT/08												
CHECKED	J'OD	--/--/--												
APPROVED	JOD	--/--/--												
<p>SCALE 1:1 PROJECTION: </p>		<p>PART NAME LS TOOLING LEG BS LS TOOLING</p>	<p>SIZE B</p>											
<p>DRG. NO. D080644</p>		<p>REV. -</p>	<p>SHEET 1 OF 1</p>											