

INITIATOR 17822/12

DATE 7-8-98

1190-8980639-00-D

ENGINEERING CHANGE REQUEST (ECR)

NEXT ASSEMBLY NO. D972390

CUSTOMER DRAWING NO. D972394

DRAWING TITLE BSC ROLLER SYS. - CASTER FOOT ASSY

REVISION: FROM A TO B



HYTEC
INCORPORATED

DESCRIPTION OF CHANGE (Simple Phrase, Identify Draw. If Possible):

1. MOVE ARROW (4) → TO POINT TO CASTER
2. MAKE ALL CASTERS SWIVEL; ELIM. -2 PART
3. ADD DOUBLER PLATE TO MOVE CASTER 1.5"

AWAY FROM THREADED ROD.

REASONS FOR CHANGE: 4. ADD 1/2" TEFLON & MISC. SCREWS

1. CORRECT F.W.G. ²⁸⁴²⁵ DESIGN IMPROVEMENT
3. CORRECT INTERFERENCE

5. REMOVE NUT IN TOP VIEW & WELD IT CLOSE TO FOOT

IDENTIFY OTHER PARTS/GROUPS THAT INTERFACE WITH THE ABOVE (Required):

INTERFACE	RESPONSIBLE PARTY	INITIAL
(SA) CASTER		

NOTIFY COGNIZANT DESIGNER: BILL K

NOTIFY COGNIZANT ENGINEER: TW

APPROVED: [Signature]