

INITIATOR 73

DATE 11-2-98

LIQO-8980562-00-D

ENGINEERING CHANGE REQUEST (ECR)

NEXT ASSEMBLY NO. 972001

CUSTOMER DRAWING NO. 972211

DRAWING TITLE BSC Downtube Weldment

REVISION: FROM G TO H



HYTEC
INCORPORATED

DESCRIPTION OF CHANGE (Simple Phrase, Identify Dimensions if Possible):

- Change Item No. 5 to 1.0 inch wall was 5/8
- Tube weld will be full penetration ~~of~~ over the entire length. Part will be finished machined to 5/8" wall thickness

REASONS FOR CHANGE:

Improved manufacturing, and vacuum compatibility.

IDENTIFY OTHER PARTS/GROUPS THAT INTERFACE WITH THE ABOVE (Required):

INTERFACE	RESPONSIBLE PARTY	INITIAL

NOTIFY COGNIZANT DESIGNER: Pogor

NOTIFY COGNIZANT ENGINEER: Tw

APPROVED: [Signature]