

ECN NO. : D972212-B

INITIATOR : T. THOMPSON

DATE: 2-13-98

**ENGINEERING CHANGE NOTICE (ECN)**

**NEXT ASSEMBLY NO.:** 972001-1

**CUSTOMER DRAWING NO.:** D972212

**DRAWING TITLE:** BSC Support tableWeldment

**REVISION:** FROM A TO B



**HYTEC**  
INCORPORATED

<u>ITEM</u>	<u>DESCRIPTION OF CHANGE</u> (FROM... ..TO... ..) (ADD... ..) (DELETE... ..)
1	Detail A now section A-A
2	7.875 now basic & "THIS SIDE ONLY" added
3	.125 now .125 MAX on items #3
4	Added .50 MIN to items #1 & #3
5	2.5 was 2.500
6	4.5 was 4.500
7	Remover 7.300
8	Added 7.4
9	6.375 basic added in section A-A
10	Porfile tol. Added to items #3 was Perpendicular & Parallel
11	Added .75 MIN to item #1
12	Removed .625 basic
13	Added 4X Spotface diam. 21.250 & associated dims., was a scribeline
14	53.250 now basic
15	All welds referenced to configurations on D972202
16	Note 12 added
17	Note 11 now MACHINE LUBRICANT: HANSTERFER S-500CF
18	Weld tabs redefined
19	Plug welds removed
20	Access holes redefined
21	Added Detail H
22	Added Sheet D3
23	Added edge Radius to all external exposed edged
24	Weight was 388.4 lbs now 420.1 lbs

<u>TITLE</u>	<u>SIGNATURE</u>	<u>DATE APPROVE</u>
<b>CHANGED BY: Roger Smith</b>		<b>2-13-98</b>
<b>CHECKED BY: Roger Smith</b>		<b>2-13-98</b>
<b>ENGINEER:</b>		
<b>APPROVED:</b>		
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<input type="checkbox"/> PDF SENT	<b>LOCATION:</b>	