LIGO-E980448-00-D

ECN NO. : D972211-G

INITIATOR : T. Thompson

DATE: 7-24-98

ENGINEERING CHANGE NOTICE (ECN)

NEXT ASSEMBLY NO.: 972001

CUSTOMER DRAWING NO.: D972211

DRAWING TITLE: BSC Downtube Weldment

REVISION: FROM F TO G

HYTEC INCORPORATED

ITEM	DESCRIPTION OF CHANGE (FROM… … … ..TO… … .) (ADD… … … .... … … .) (DELETE… … … ..... … … ..)	SHEET	ZONE
1	Removed .390 diam x 82 degrees V-groove	2	A7
2	Added "+.005 oversize tape #1 (diam. .228) drill size" to ¼-20 unc holes	2	A7
3	Added "+.005 OVERSIZE TAP WITH '#16" DIAM. .177 DRILL SIZE"	1	C5,D3
4	Added "+.005 OVERSIZE TAP WITH '#16" DIAM. .177 DRILL SIZE"	2	D1
5			
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TITLE	SIGNATURE	DATE APPROVE
CHANGED BY: Harry Salazar		**8-17-98**
CHECKED BY: Roger Smith		**8-17-98**
ENGINEER: T. Thompson		**8-17-98**
LIGO: Mike Fine	**Signature on file**	**8-25-98**
APPROVED: T. Thompson		**8-25-98**

- ❑ **PDF CREATED LOCATION:**
- ❑ **No Hardware affected (record change only):**
- ❑ **List S/Ns which comply: All future production**
- ❑ **List S/Ns to be reworked or scrapped:**
- ❑ **List S/Ns to be built with this change:**
- ❑ **List S/Ns to be retested per this change:**