

ECN NO. : D972211-B

INITIATOR : T. THOMPSON

DATE: 2-13-98

ENGINEERING CHANGE NOTICE (ECN)

NEXT ASSEMBLY NO.: 972001-1

CUSTOMER DRAWING NO.: D972211

DRAWING TITLE: BSC Downtube Weldment

REVISION: FROM A TO B



HYTEC
INCORPORATED

<u>ITEM</u>	<u>DESCRIPTION OF CHANGE</u> (FROM... ..TO... ..) (ADD... ..) (DELETE... ..)
1	All welds referenced to configurations on D972202
2	Note 12 added
3	Note 11 now MACHINE LUBRICANT: HANSTERFER S-500CF
4	Plug welds removed
5	Access holes redefined
6	Added Sheet D5
7	Added section R-R
8	Added section P-P
9	Dims. On item 5 to 8X 10-32 unf-2b now from Datum A
10	Redefined internal gussets
11	Item #1 now .75 MIN was .750
12	Seam weld on item 5 redefined
13	Added detail L
14	Added edge Radius to all external exposed edged
15	Added R .3 to items #6
16	Ref. Length on item #5 was (51.628) now (52.181)
17	Positional tol. On diam. 17.5 (item 6) was .050 now .150
18	Added 11.250 dim. To item #10
19	Item #9 was 4X 1.00 now 4X 1.00 MIN
20	Weld note #1 now note A and relocated from Sh. #3 to Sh. #2
21	Weight was 846.3 lbs. Is now 856.1 lbs.
22	

TITLE SIGNATURE DATE APPROVE

CHANGED BY: Roger Smith 2-13-98

CHECKED BY: Roger Smith 2-13-98

ENGINEER:

APPROVED:

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