

ECN NO. : D972202-C

INITIATOR: T. THOMPSON

DATE: 3-25-98

ENGINEERING CHANGE NOTICE (ECN)

NEXT ASSEMBLY NO.: 972001-1 & 972501-1

CUSTOMER DRAWING NO.: D972202

DRAWING TITLE: Weld Prep & Weld Procedure

REVISION: FROM B TO C



| <u>ITEM</u> | <u>DESCRIPTION OF CHANGE</u> |
|-------------|--|
| | (FROM... ..TO... ..) |
| | (ADD... ..) |
| | (DELETE... ..) |
| 1 | Added configuration #21 |
| 2 | Configuration #1, plate thickness reversed |
| 3 | Configuration #2, 45 deg. dim. added |
| 4 | Configuration #2, 2X 45 deg. now 45 deg. |
| 5 | Configuration #20, line on .25 thk vertical plate removed |
| 6 | Configuration #14, 60 deg. weld & prep reversed sides of ¼ thk plate |
| 7 | Added "used on" to each weld configuration |
| 8 | Configuration #12, .06 land added |
| 9 | Configuration #12, 45 deg. now all around |
| 10 | Configuration #16, wash pass weld added |
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TITLE SIGNATURE DATE APPROVE

CHANGED BY: Roger Smith 3-25-98

CHECKED BY: Roger Smith 3-25-98

ENGINEER:

APPROVED:

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