

	DCC Number: E080004-00-x
	Date Prepared: 1/4/08

Originator	Cognizant Engineer	Ext./Phone#	Project	Account Number
Stephany Foley	Ken Mason	617-324-5250	E-LIGO SEI HAM	

Dwg/Part Number	Part Description / Material	Qty
McMaster PN91732A236	Helicoil insert 1/2-20 x .75" / stainless steel	40
McMaster PN91732A219	Helicoil insert 3/4-10 x 1.125" / stainless steel	20

Used In (next higher assembly):

Vendor Name	PO/Contract Number

Data Package, Receiving/Inspection Remarks:

Inspection Required Y/N	Visual Damage Y/N	Comments	Name/ Initials	Date Comp.

Process Flow:

#	Operation	Start Date	Work Area	Instructions	Name/ Initials	Date Comp.
1	Clean		LLO	per E960022: <ul style="list-style-type: none"> ○ clean per E960022: Ultrasonic clean in Liquinox for 10 minutes. ○ Rinse in distilled water at least 3 times, changing the rinse water every time. 	T.E.	1/5/08

N.B.: A copy of this traveller must be submitted to the DCC each time the original is shipped with the associated part(s) and when the traveller has been completed.

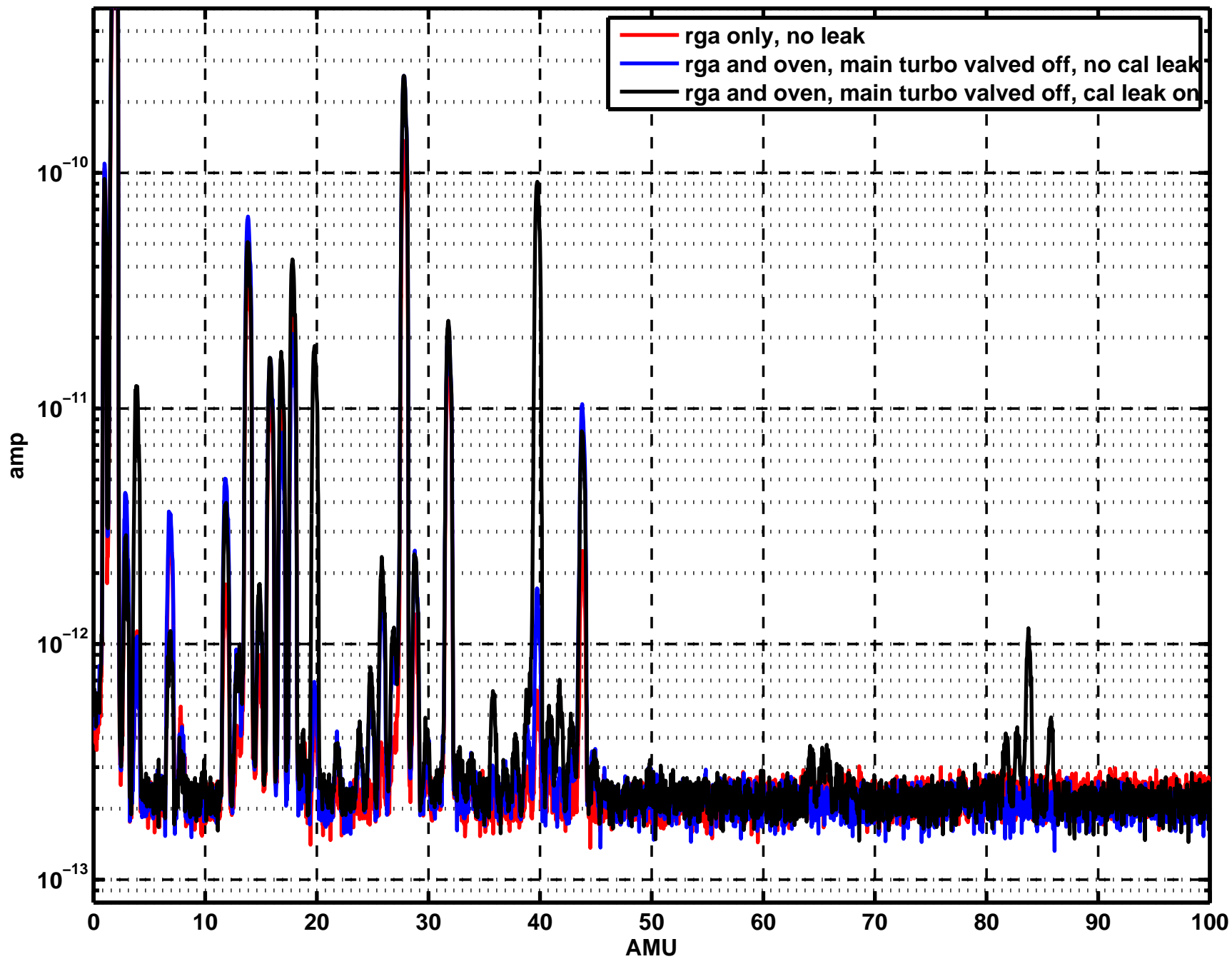
#	Operation	Start Date	Work Area	Instructions	Name/ Initials	Date Comp.
				○ Ultrasonic clean in methanol for 10 minutes.		
2	Vacuum Bake	1/6/08	LLO	per E960022: 200°C for 48 hrs	T.E.	1/9/08
3	Control Point	1/9/08	LLO	Review/Approve RGA scan	T.E.	1/9/08
4	Wrap & Tag vacuum clean parts		LLO		T.E.	1/9/08
5	Ship and Deliver/File paperwork			Please send to: Keep at LLO c/o SEI, Joe Hanson File one copy of traveler with the DCC. Note: Ship original traveler with these parts.	BO'R	1/18/08

END: Go to Traveler or procedure associated with next higher assembly processing

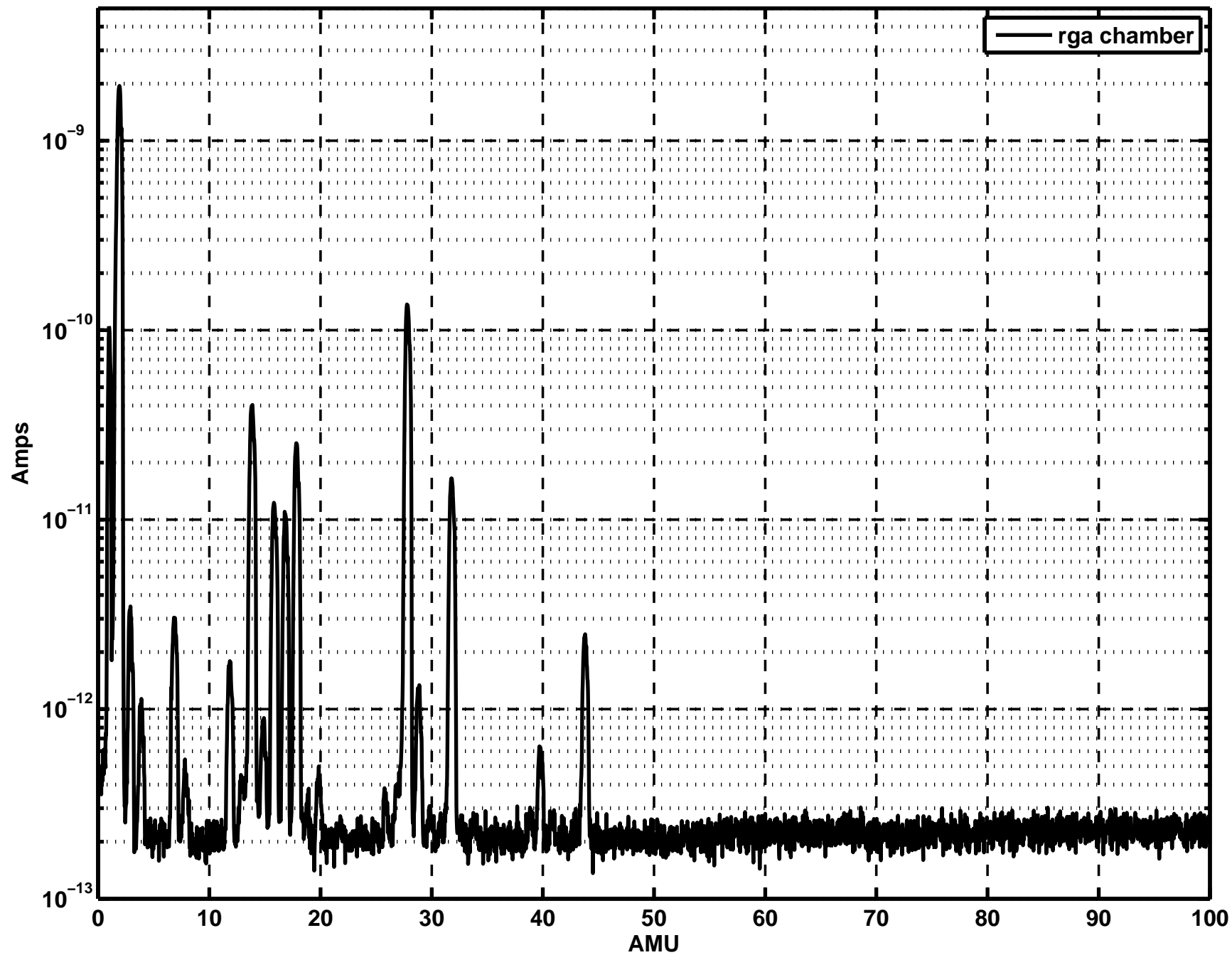
Special Instructions (Handling/Packaging Constraints, Remarks, etc.) or Notes:

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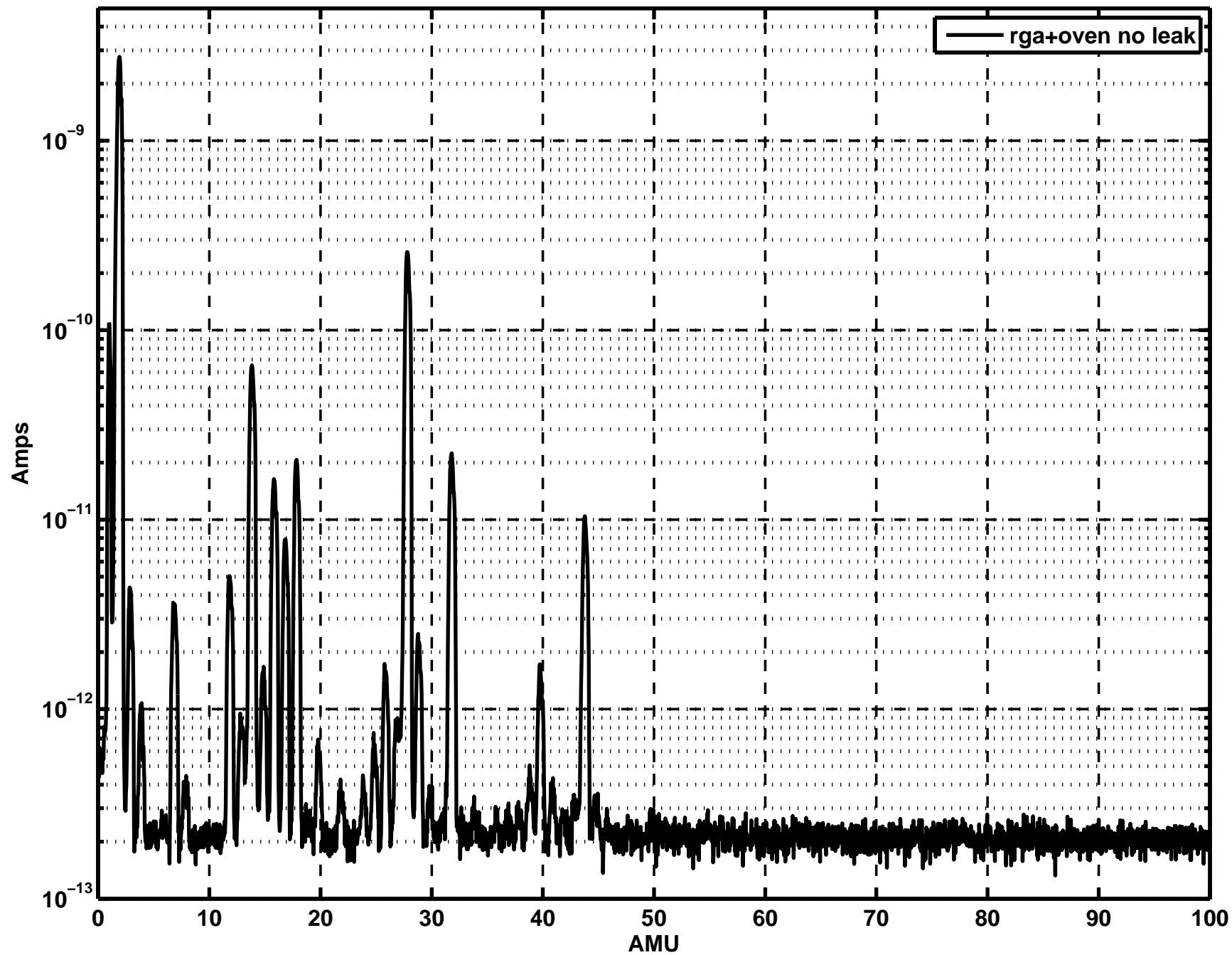
Load 9jan08



RGA Only



RGA+Oven Only



RGA of Oven Load with calibrated leak (main turbo valved off)

