

	DCC Number: E070340-00-X
	Date Prepared: 12/06/07

Originator	Cognizant Engineer	Ext./Phone#	Project	Account Number
Stephany Foley	Ken Mason	617-324-5250	Enhanced LIGO SEI HAM	

Dwg/Part Number	Rev	Part Description / Material	Serial Number	Qty
D071100		Blade Springs / Maraging steel		3

Used In (next higher assembly): SEI HAM

Vendor Name	PO/Contract Number

Data Package, Receiving/Inspection Remarks:

Inspection Required Y/N	Visual Damage Y/N	Comments	Name/ Initials	Date Comp.

Process Flow:

#	Operation	Start Date	Work Area	Instructions	Name/ Initials	Date Comp.
1	Clean	1/9/08	LLO	clean per LIGO document E960022-B	T.E.	1/9/08
2	Vacuum Bake	1/10/08	LLO	per E960022, 200°C, 48 hrs	T.E.	1/14/08
3	Control Point	1/14/08	LLO	Review/Approve RGA scan	BO'R	1/14/08
4	Wrap & Tag vacuum clean parts		LLO		T.E.	1/14/08

N.B.: A copy of this traveller must be submitted to the DCC each time the original is shipped with the associated part(s) and when the traveller has been completed.

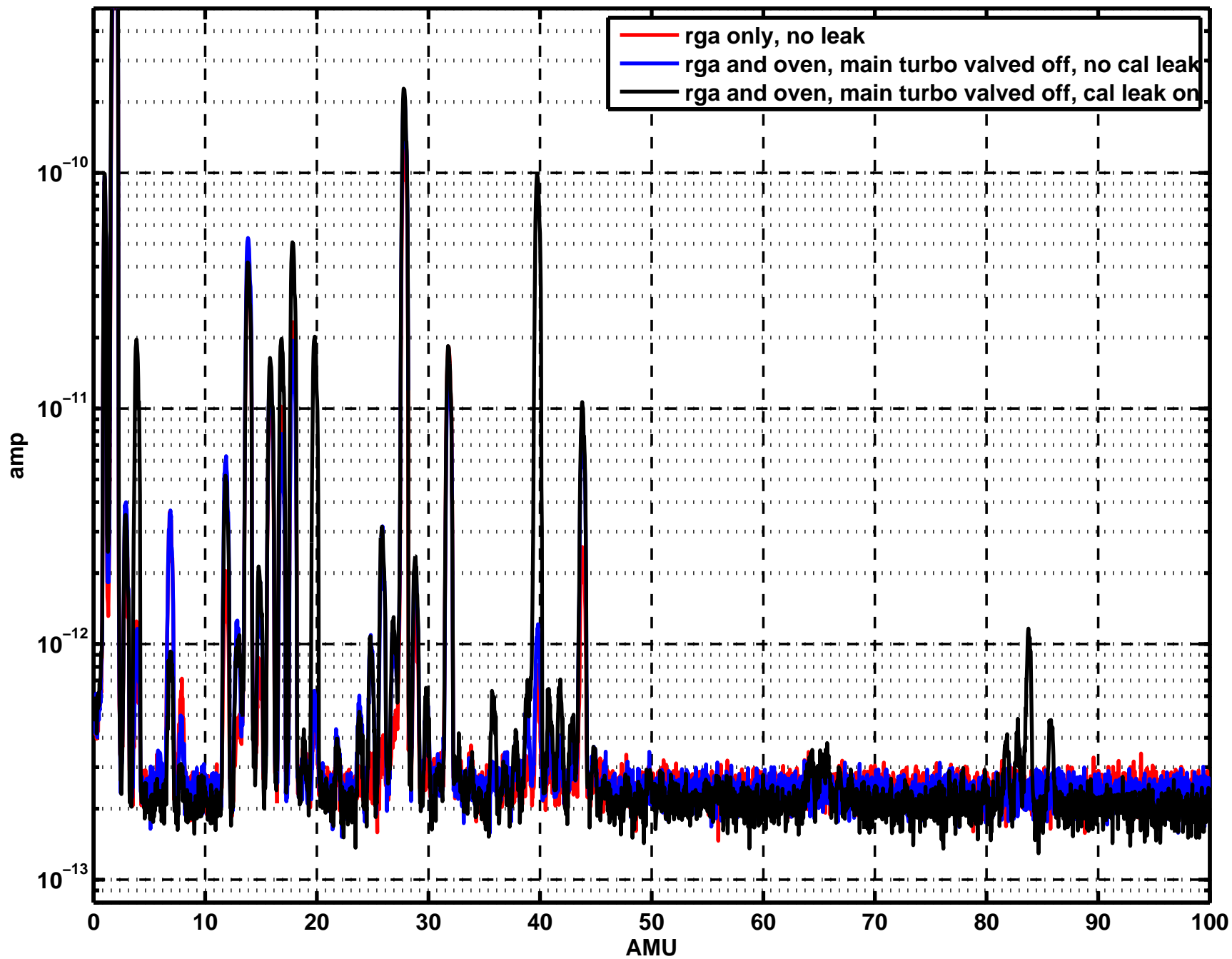
#	Operation	Start Date	Work Area	Instructions	Name/ Initials	Date Comp.
5	Ship and Deliver/File paperwork		LLO	Post cleaning please send to: LIGO Hanford c/o SEI Decided to keep @ LLO instead for LLO build File one copy of traveler with the DCC. Note: Ship original traveler with these parts.	BO'R	1/17/08
END: Go to Traveler or procedure associated with next higher assembly processing						

Special Instructions (Handling/Packaging Constraints, Remarks, etc.) or Notes:

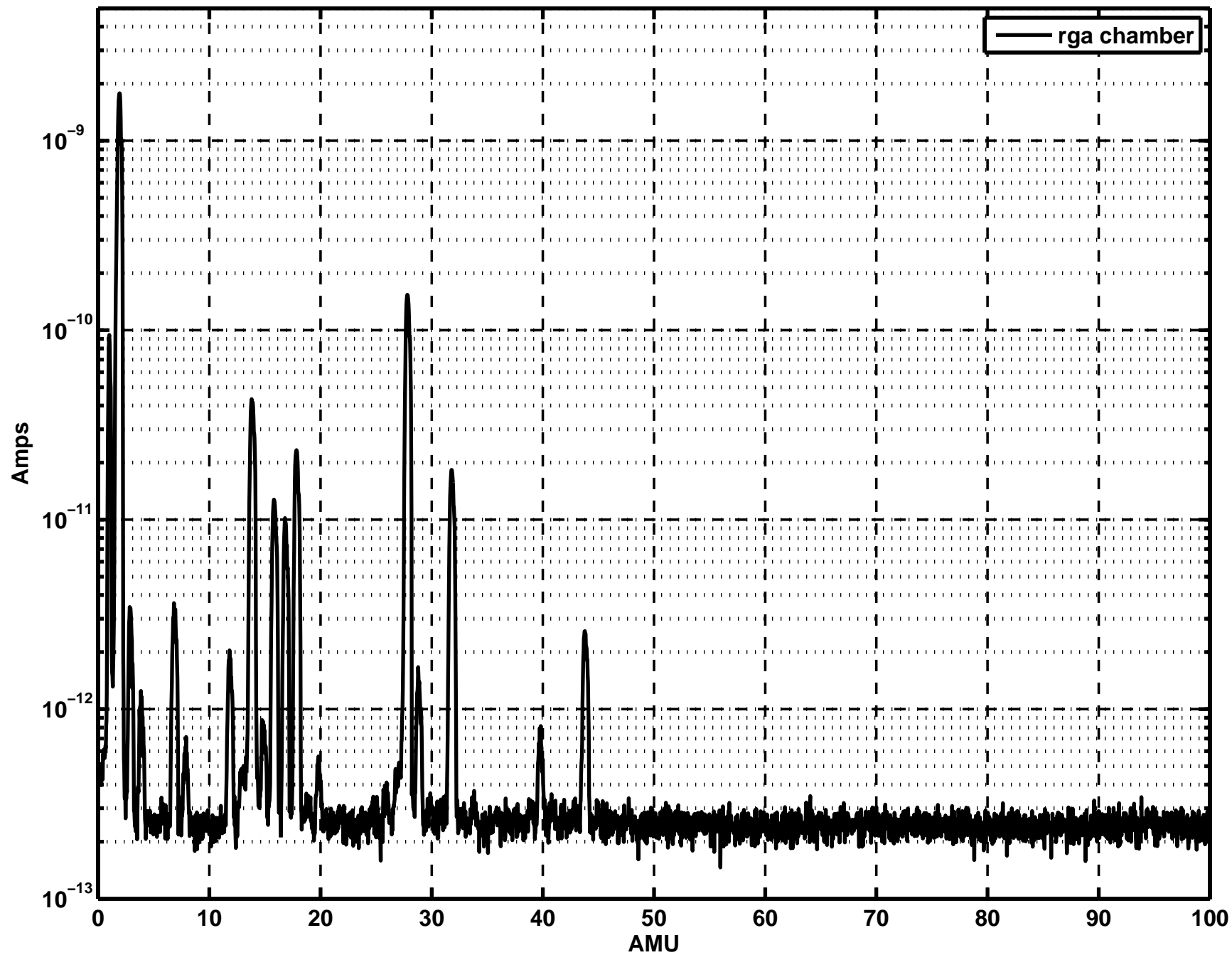
These parts are for the enhanced LIGO build at Hanford. **Kept these at LLO for LLO build**

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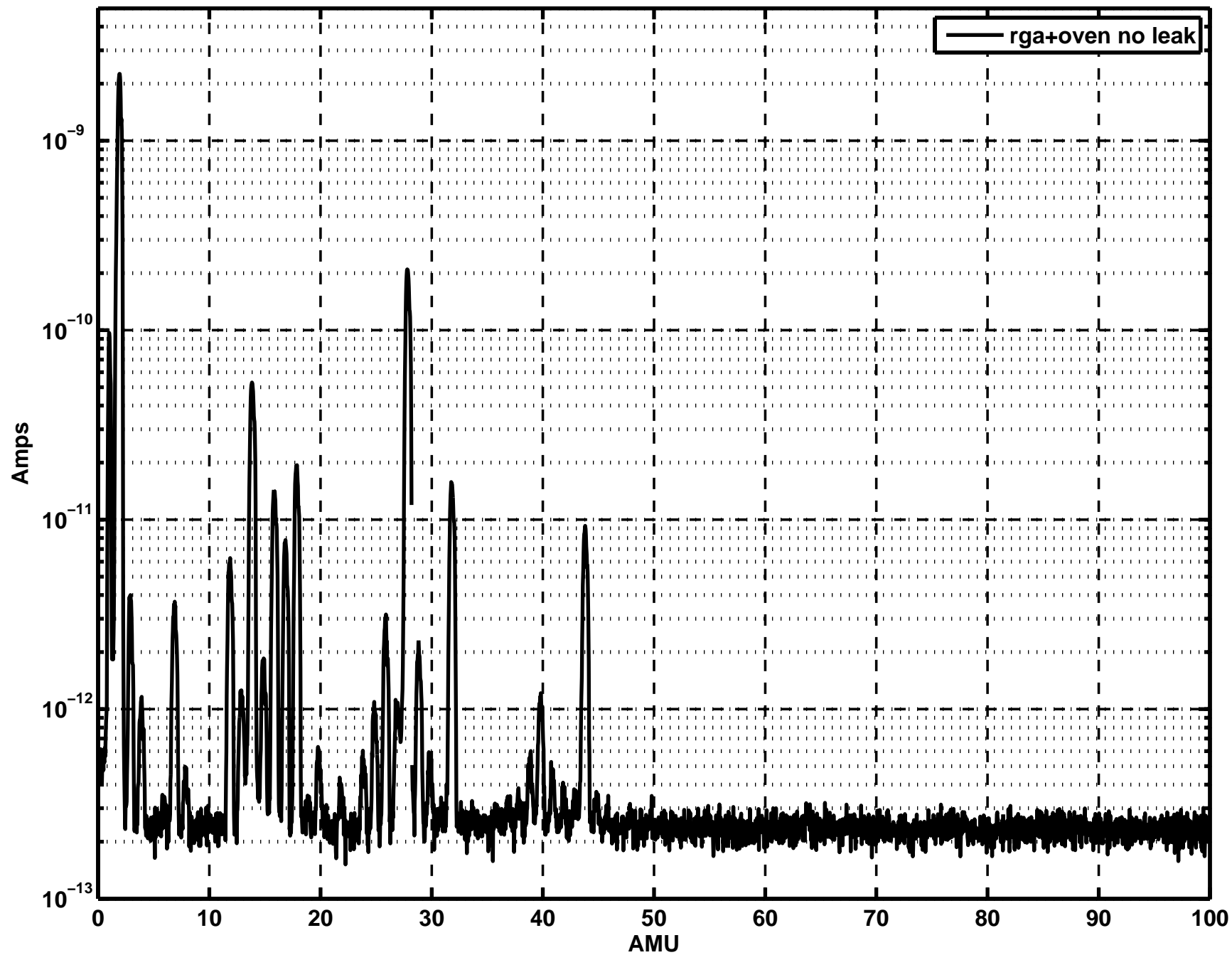
Load 14jan08



RGA Only



RGA+Oven Only



RGA of Oven Load with calibrated leak (main turbo valved off)

