

	DCC Number: E070324-00-X
	Date Prepared: 11/28/07

Originator	Cognizant Engineer	Ext./Phone#	Project	Account Number
Stephany Foley	Ken Mason	617-324-5250	Enhanced LIGO SEI HAM	

Dwg/Part Number	Rev	Part Description / Material	Serial Number	Qty
D071102		Flexure		3
D071104		Flexure Cups		12

Used In (next higher assembly): SEI HAM

Vendor Name	PO/Contract Number

**Data Package, Receiving/Inspection Remarks:**

Inspection Required Y/N	Visual Damage Y/N	Comments	Name/ Initials	Date Comp.

**Process Flow:**

#	Operation	Start Date	Work Area	Instructions	Name/ Initials	Date Comp.
1	Clean		LLO	clean per LIGO document E960022-B	T.E.	1-16-08
2	Vacuum Bake			per E960022, 200°C, 48 hrs	T.E.	1-21-08
3	Control Point			Review/Approve RGA scan	BO'R	1-22-08
4	Wrap & Tag vacuum clean parts				T.E.	1-22-08

N.B.: A copy of this traveller must be submitted to the DCC each time the original is shipped with the associated part(s) and when the traveller has been completed.

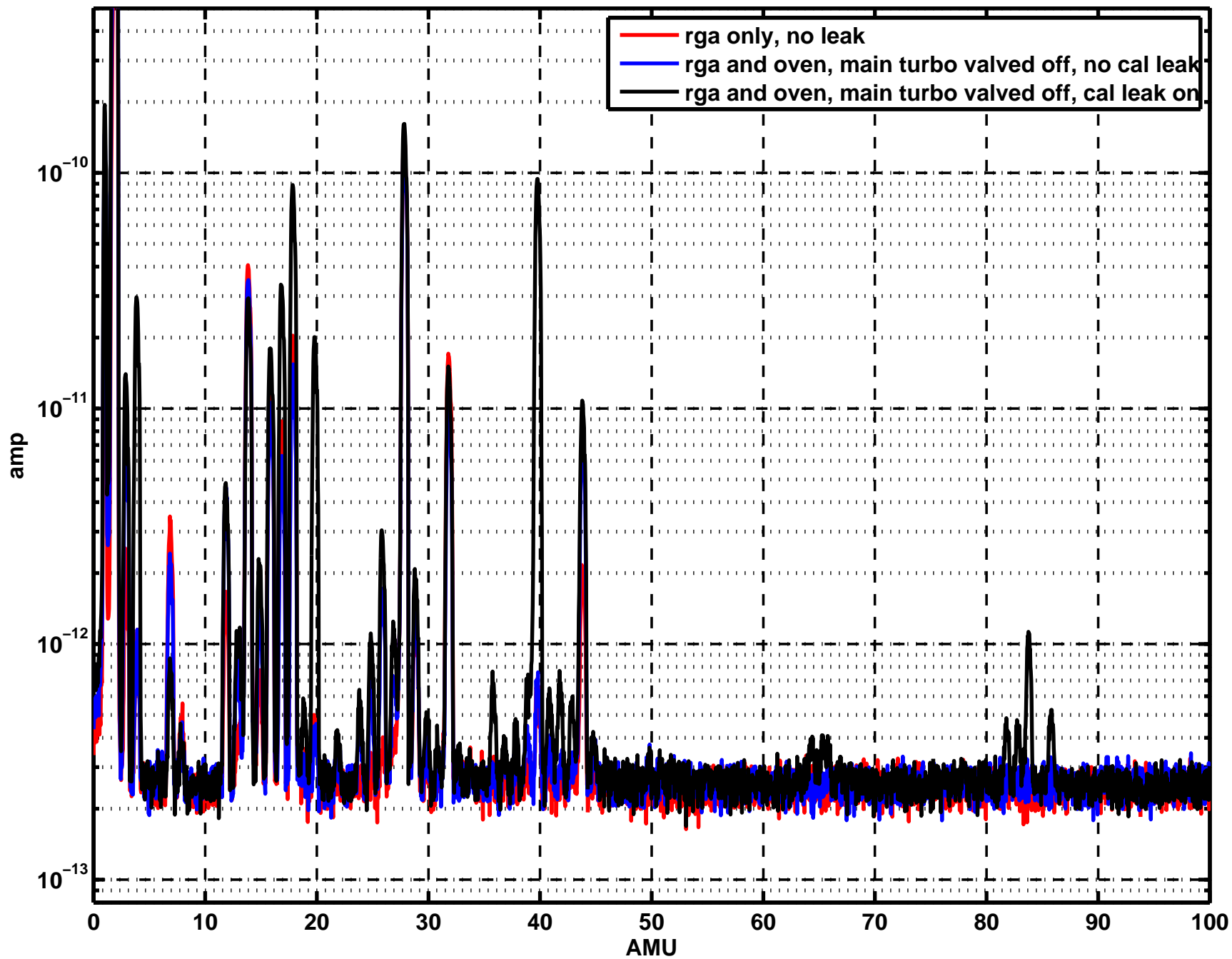
#	Operation	Start Date	Work Area	Instructions	Name/ Initials	Date Comp.
5	Ship and Deliver/File paperwork			Please send to: LIGO Hanford c/o SEI File one copy of traveler with the DCC. <b>Note: Ship original traveler with these parts.</b>	BO'R	1-29-08
END: Go to Traveler or procedure associated with next higher assembly processing						

**Special Instructions (Handling/Packaging Constraints, Remarks, etc.) or Notes:**

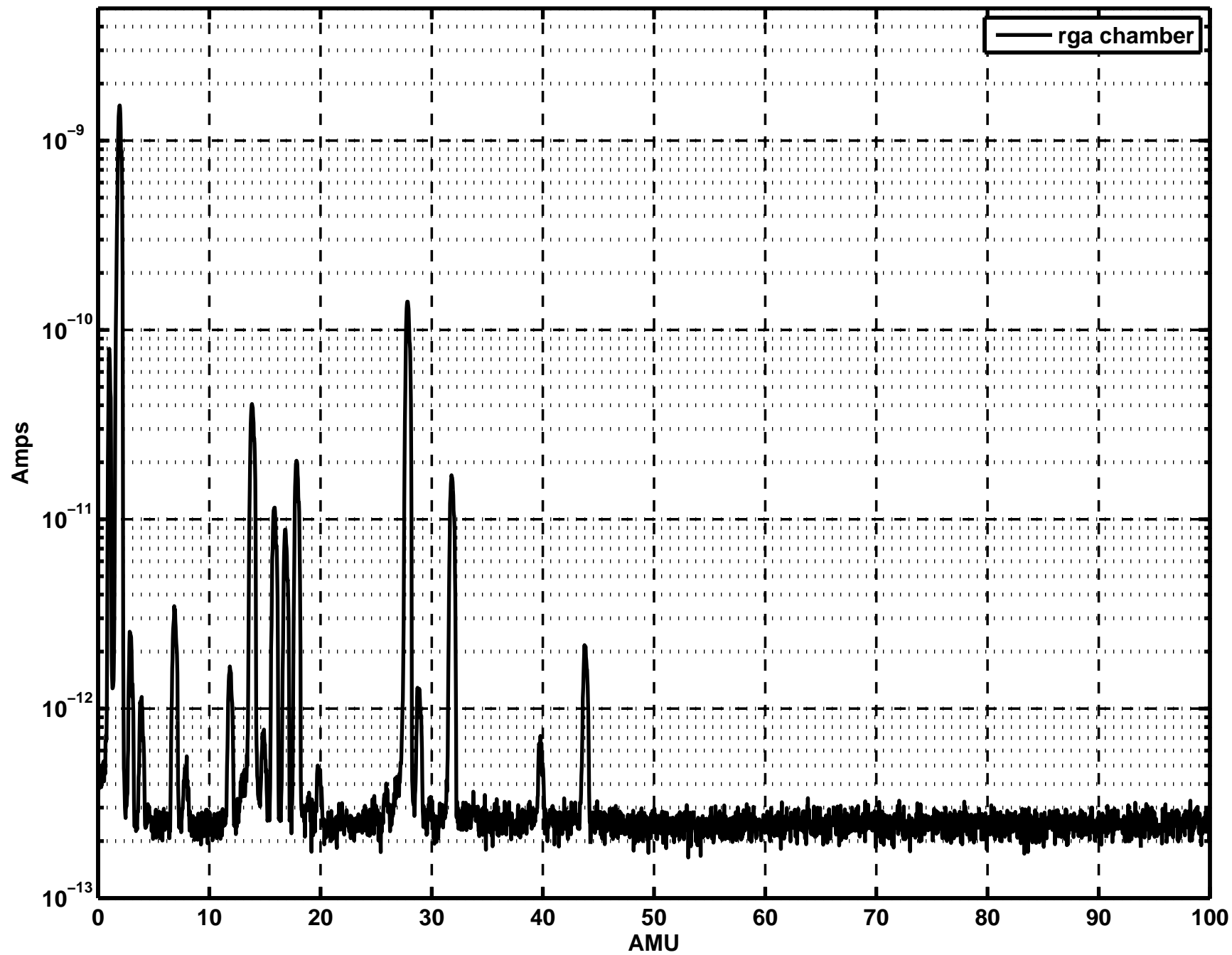
These parts are for the enhanced LIGO build at Hanford.

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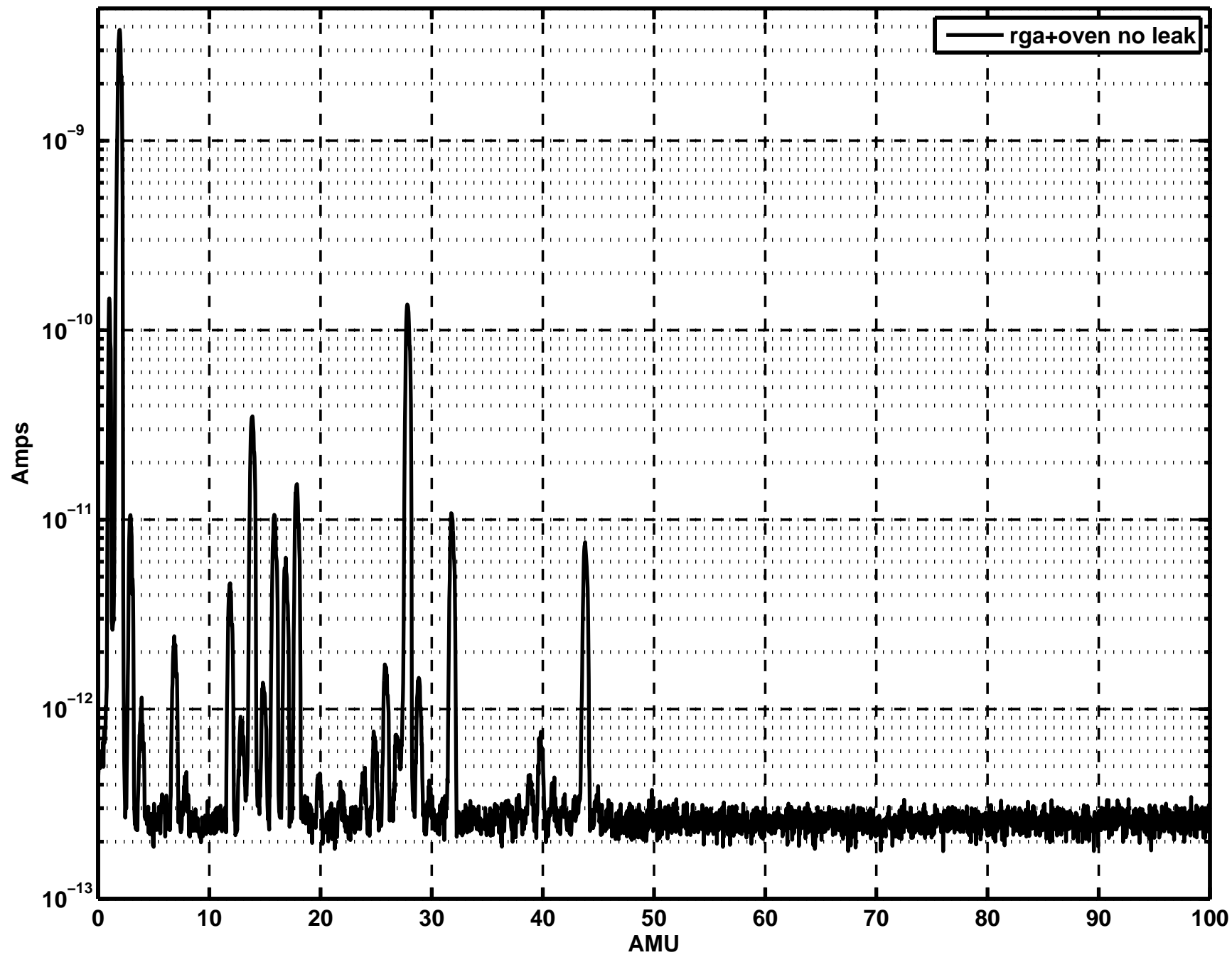
Load 22jan08



# RGA Only



RGA+Oven Only



RGA of Oven Load with calibrated leak (main turbo valved off)

