

	DCC Number: E070306-00-X
	Date Prepared: 11/20/07

Originator	Cognizant Engineer	Ext./Phone#	Project	Account Number
Stephany Foley	Ken Mason	617-324-5250	ELIGO HAM ISI	

Dwg/Part Number	Rev	Part Description / Material	Serial Number	Qty
D071002-D		ISI spring post / aluminum 6061		3

Used In (next higher assembly): HAM ISI

Vendor Name	PO/Contract Number

Data Package, Receiving/Inspection Remarks:

Inspection Required Y/N	Visual Damage Y/N	Comments	Name/ Initials	Date Comp.

Process Flow:

#	Operation	Start Date	Work Area	Instructions	Name/ Initials	Date Comp.
1	Clean		Caltech	clean per E960022		
2	Vacuum Bake			due to size and weight this part will need to be air baked and FTIR'd. 120°C, 48 hrs		
3	Control Point			Review/Approve FTIR report E080009-00		
4	Wrap & Tag vacuum clean					

N.B.: A copy of this traveller must be submitted to the DCC each time the original is shipped with the associated part(s) and when the traveller has been completed.

#	Operation	Start Date	Work Area	Instructions	Name/ Initials	Date Comp.
5	parts Ship and Deliver/File paperwork			Please send to: LLO, c/o SEI File one copy of traveler with the DCC. Note: Ship original traveler with these parts.		

END: Go to Traveler or procedure associated with next higher assembly processing

Special Instructions (Handling/Packaging Constraints, Remarks, etc.) or Notes:

Due to size and weight these parts are to be treated as "large parts". They'll be baked in an air oven and FTIR will replace an RGA scan.

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