



Process Traveler

DCC Number: E070236-00-D

Date Prepared: 10-11-07

Originator	Cognizant Engineer	Ext./Phone#	Project	Account Number
Stephany Foley	Ken Mason	617-258-8295	SEI ELIGO	

Dwg/Part Number	Rev	Part Description	Serial Number	Qty
D071004		Support Post Gusset, Aux		3
D071005		Support Post Gusset, Main		3
D071006		Stiffener Rib, Type 00		3
D071006		Stiffener Rib, Type 02		1
D071007		Stiffener Plate, Type 00		1
D071007		Stiffener Plate, Type 01		4
D071008		Stiffener End Cap		2
D071052		Rib, Tan, GS-13 Mid		3
D071053		Rib, Tan, GS-13 Cen		3
D071054		Rib, Rad, GS-13 Mid		3
D071055		Rib, Rad, GS-13 Out1		3
D071056		Rib, Rad, GS-13 Out2		3
D071057		Outer Wall, Horiz GS-13		3
D071058		Outer Wall, Flexure Access		3
D071059		Outer Wall, Small Panel		9
D071060		Outer Wall, Bracket 120 Type00		6
D071060		Outer Wall, Bracket 120 Type 01		6
D071061		Outer Wall, Bracket 90		9
D071063		Keel Wall		6
D071065		Keel Base		1
D071067		Spring Hatch, Optics Table		3
D071068		Rib, Rad, Flexure Out1		3
D071069		Rib, Rad, Flexure Out2		3
D071070		Rib, Rad, Flexure Cen		3
D071071		Rib, Rad, Flexure Mid		3

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D071072	Rib, Rad, Flexure Mid Cover	3
D071073	Rib Bracket, 60 Deg	6
D071074	Flexure Post	3
D071075	Flexure Post Bracket, Tan	3
D071076	Flexure Post Bracket Rad	3
D071105	Flexure Lower Plate	3
D071120	Actuator Magnet Mount	6
D071121	Actuator Coil Support	6
D071122	Actuator U-Bracket, Vert	6
D071129	Actuator Setup Bar	6
D071132	Actuator L-Bracket, Horiz	6
D071140	Locker Base	4
D071180	GS-13 Adaptor Plate	6
D071250	Barrel Nut Type 00	189
D071250	Barrel Nut Type 01	626
D071250	Barrel Nut Type 02	130
D071255	Wiring Breadboard	8
D047932	Sleeve Housing	4
D047936	Base (D-1)	4
D047936	Cap (D-2)	8

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Used In (next higher assembly):

Vendor Name

PO/Contract Number

Data Package, Receiving/Inspection Remarks:

Inspection Required Y/N	Visual Damage Y/N	Comments	Name/ Initials	Date Comp.

Process Flow:

#	Operation	Start Date	Work Area	Instructions	Name/ Initials	Date Comp.
1	Re-Clean		CIT	per E960022, with the following special instructions or cautions:	R. Taylor	
2	Re-Vacuum Bake		CIT	per E960022 to a temperature of 120C	R. Taylor	
3	Control Point		NA	Review/approve RGA scan # F11807	D. Coyne	
4	Control Point		NA	Review/approve RGA scan # F112607	D. Coyne	
5	Control Point		NA	Review/approve RGA scan # F120407	D. Coyne	
4	Wrap & Tag vacuum clean parts per E960022-A		CIT	Wrap (UHV foil) and bag (CP Stat or equiv.) per E960022.	R. Taylor	

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#	Operation	Start Date	Work Area	Instructions	Name/ Initials	Date Comp.
5	Deliver/File paperwork		CIT	Make 2 copies of the Traveler. File one copy with the DCC.	R Taylor	
6.	SHIP TO			Please send to: When cleaned these parts need to go to LLO Note: Ship original traveler with these parts.	R Taylor	

END: Go to Traveler or procedure associated with next higher assembly processing

Special Instructions (Handling/Packaging Constraints, Remarks, etc.) or Notes:

1. These are parts for the L1 HAM
2. Parts will go to Livingston when cleaned.
3. Parts are needed at Livingston by 11-13-07
4.

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