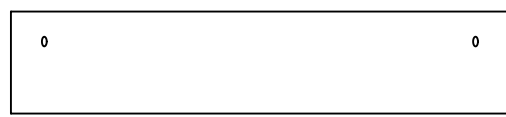
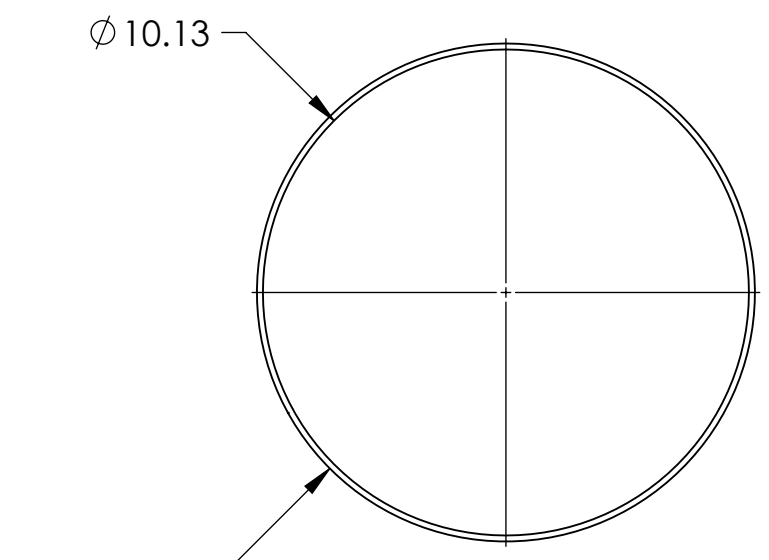
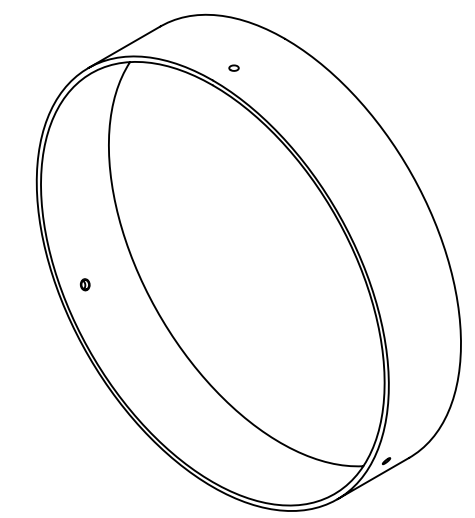
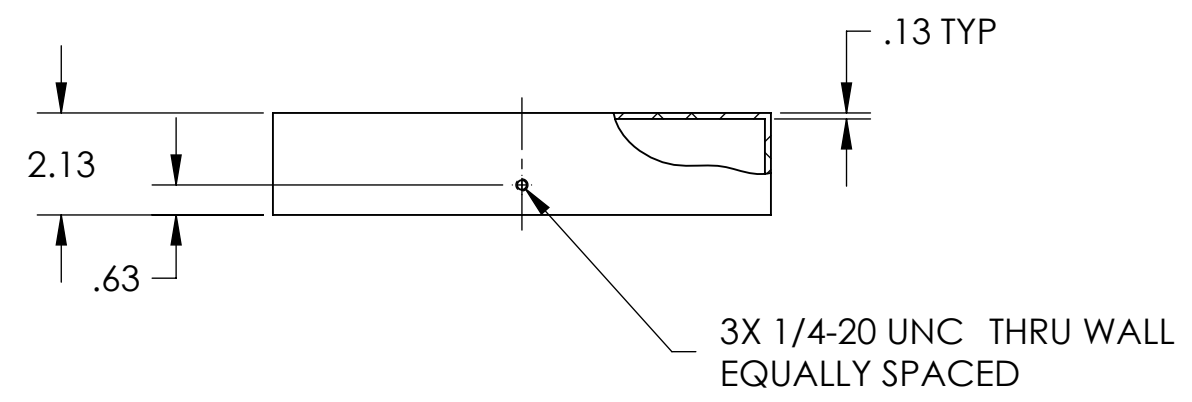


D1002813_d1lGO_VE_Viewport Cover, Aluminum, PART PDM REV.: DRAWING PDM REV:

REV.	DATE	DCN #	DRAWING TREE #
-	-	-	-
-	-	-	-
-	-	-	-



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)				LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME	
DIMENSIONS ARE IN INCHES		1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING.		ADVANCED LIGO		VIEWPORT COVER	
TOLERANCES: .XX ± .03 .XXX ± .005		MATERIAL 6061-T6 Al		SUB-SYSTEM VE		DESIGNER J. KERN	
ANGULAR ± 1.0°		FINISH BEAD BLAST		NEXT ASSY N/A		DRFTER M. MEYER 25 OCT 2010	
						CHECKER B. MOORE 25 OCT 2010	
						APPROVAL	
						SIZE DWG. NO. B D1002813	
						REV. v1	
						SCALE: 1:4 PROJECTION: SHEET 1 OF 1	

8 7 6 5 4 3 2 1

D
C
B
A

D
C
B
A

8 7 6 5 4 3 2 1