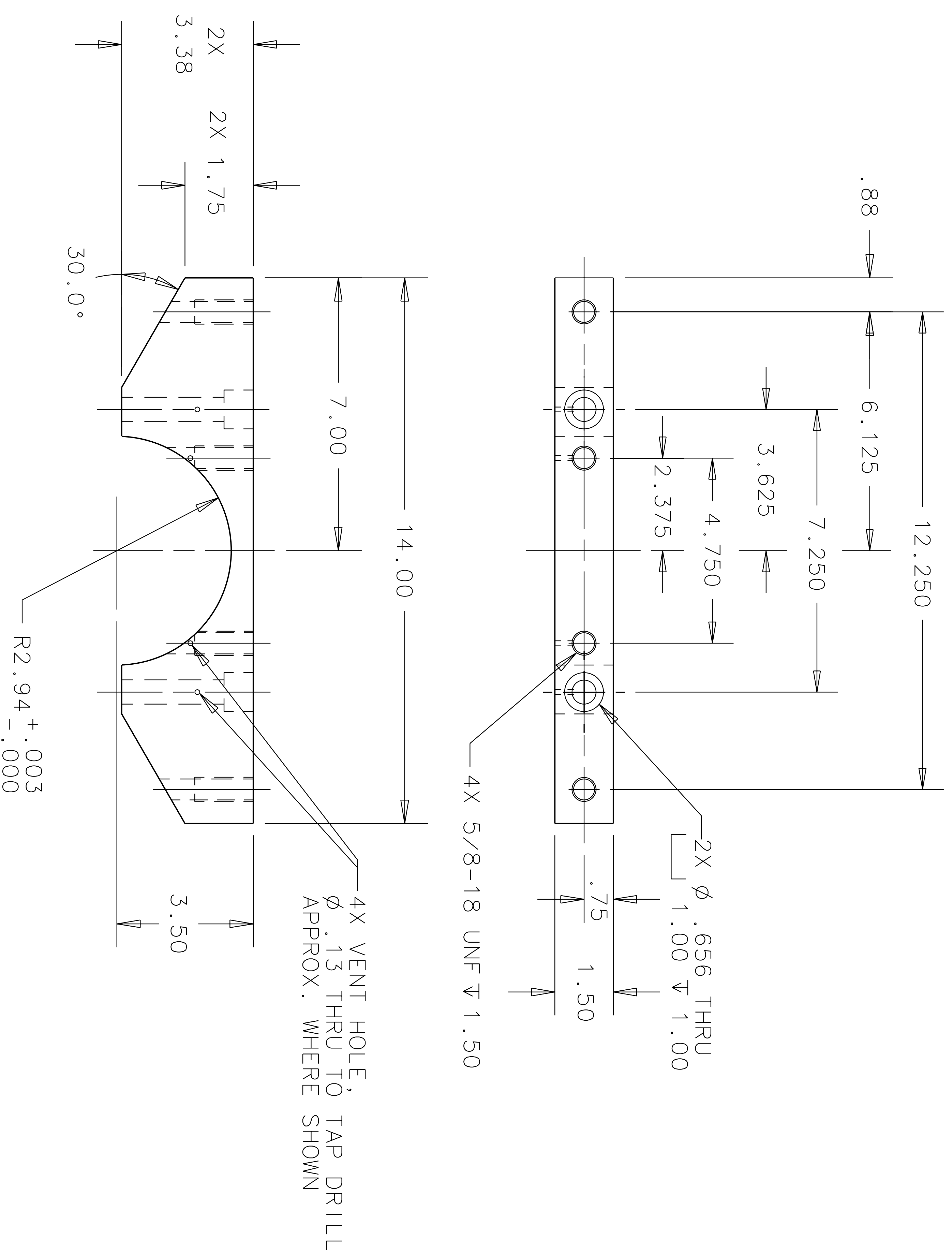


- NOTES: (UNLESS OTHERWISE SPECIFIED)
1. FILETETS: R.015 MAX
 2. BREAK ALL SHARP EDGES .01/.02 X 45°.
 3. THIS DRAWING HAS BEEN RENUMBERED. THE PREVIOUS DRAWING NUMBER IS 1205437.
 4. MAKE FROM 300 SERIES STAINLESS STEEL.
 5. MACHINE ALL OVER $\phi 4$.



REV	DATE	DRAWN BY	CHECKED	DWG	DESCRIPTION
A	9/20/99	C. CONLEY			E990349-00-R
B	4/25/00	L. JONES			E000232-00-R

DATE	DATE
DRWN	
CHKD	
ENGR	
APPD	

UNLESS OTHERWISE SPECIFIED:
 DIMENSION UNITS ARE inch (mm)
 TOLERANCES ARE:
 X.XXX: \pm .005
 X.XX: \pm .010
 ANGLES: \pm .25°

SCALE: 1/8

SIZE DRAWING NUMBER: B

D9990613-B

SHEET 1 OF 1

UPPER BEAM CLAMP

CALIFORNIA INSTITUTE OF TECHNOLOGY
 MASSACHUSETTS INSTITUTE OF TECHNOLOGY
 LIGO PROJECT

1-Deos CAD file: D990613-B.dwg
 ddc file: D990613-B.pdf

TITLE

NEXT ASSEMBLY: