



REF	QTY	PART or DRWG No.	DESCRIPTION	MATERIAL
20	1	D990570-A	LOWER SUPPORT	-
19	12	McMaster-Carr #98437A029	HI-COLLAR LOCK WASHER, 1/4 NOM. i.d.	STAINLESS STEEL
18	12	McMaster-Carr #92196A329	SHCS, 1/4-28 x 1 1/2 LONG	STAINLESS STEEL
17	1	D990590-A	RIGHT SUPPORT ASSEMBLY	-
16	1	D990571-A	RIGHT TIE ASSEMBLY	-
15	1	D990580-A	RIGHT STRAP ASSEMBLY	-
14	1	D980692-B	2K GLASS, TOP RIGHT	-
13	1	D990568-A	2K UPPER SUPPORT	-
12	1	D980694-A	GLASS, TOP LEFT SEGMENT	-
11	1	D980691-B	GLASS, TOP LEFT	-
10	1	D990582-A	LEFT STRAP ASSEMBLY	-
9	12	McMaster-Carr #92210A334	SOC FLAT HD SCR., 1/4-28 x 3/4 LONG	STAINLESS STEEL
8	1	D990573-A	LEFT TIE PLATE	-
7	8	U-C COMPONENTS #C-2812-NA	SHCS, 1/4-28 x 3/4 LONG	STNLESS STL-SILVR PL.
6	1	D990589-A	LEFT SUPPORT ASSEMBLY	-
5	50	McMaster-Carr #92141A029	FLAT WASHER, .281 i.d. x .625 i.d. x .050 THK	STAINLESS STEEL
4	68	McMaster-Carr #9716K77	CURVED DISC .281 i.d. x .625 o.d. x .063 HIGH	STAINLESS STEEL
3	34	McMaster-Carr #94035A534	SOC. SHLD SCR 1/4 DIA x 1/4 LG #10-32 TH'D	STAINLESS STEEL
2	1	D980693-B	GLASS, BOTTOM LEFT	-
1	1	D980218-A	GLASS, BOTTOM RIGHT	-

DWG. NO.	DESCRIPTION	USED ON:	NEXT ASS'Y:	ISSUE DESCRIPTION	DCN NUMBER	APPR'D	CHECK	DRWN	DATE	SCALE	NTS	SHEET	1 OF 1
8	REFERENCE DRAWINGS		D990596-A										
<p>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES</p> <p>TOLERANCES: FRACTIONAL ± ANGULAR ± ANGULARMACH ± BEND ± TWO PLACE DECIMAL ±</p> <p>THREE PLACE DECIMAL ± FINISHED SURFACE RMS BREAK CORNERS IN: OUT: REMOVE ALL BURRS</p>										<p>LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY</p> <p>I. D. BAFFLE, 2K, ASSEMBLY</p> <p>CAD FILE: D990597-A.dwg SIZE: E DWG. NO: D990597-A</p>			
MATERIAL:		HEAT TREAT:		FINISH:		A		RELEASE		E990422		KABOT 11-22-99	
00		PRE-RELEASE				-		-		-		KABOT 4-3-98	