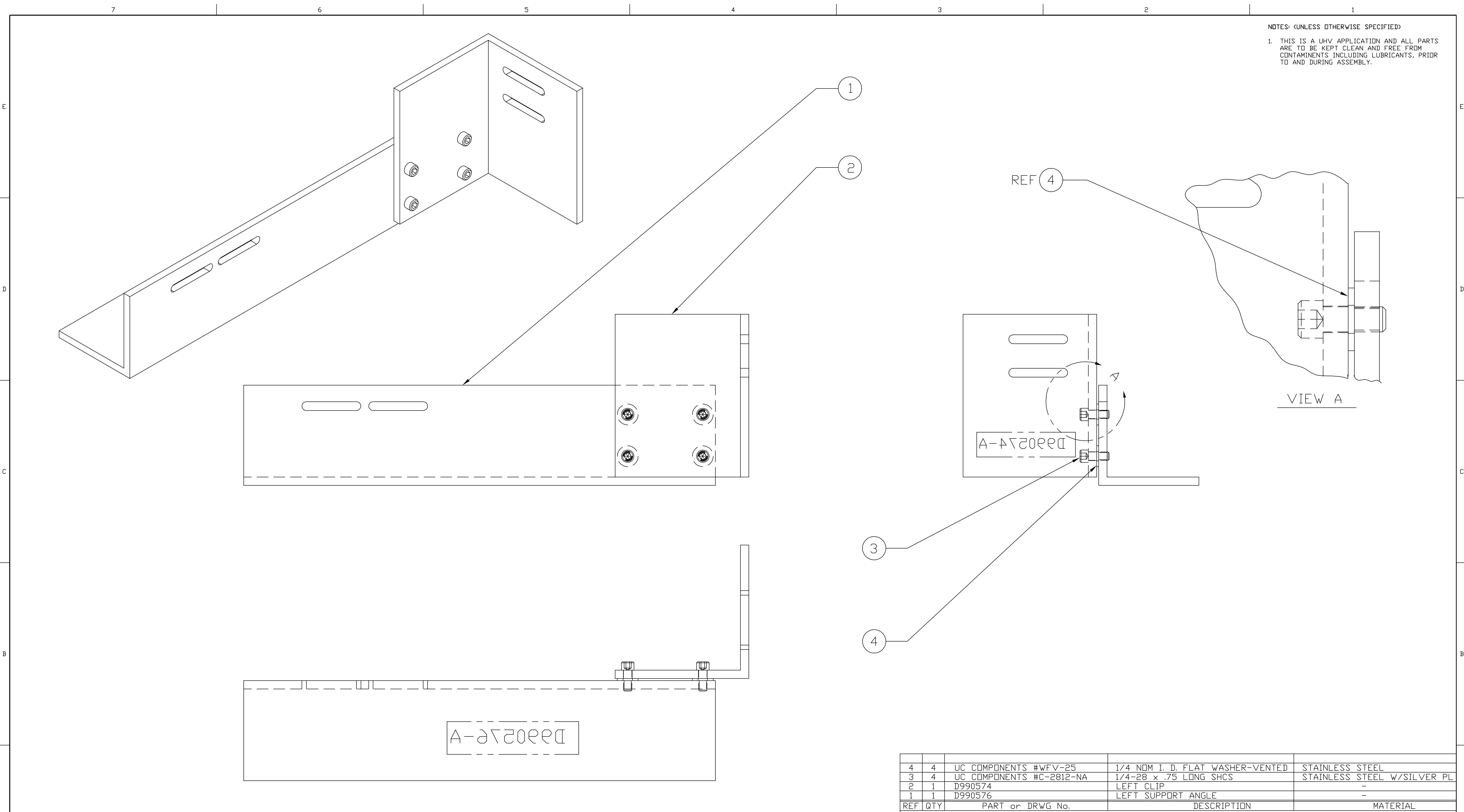


NOTES: (UNLESS OTHERWISE SPECIFIED)
 1. THIS IS A UHV APPLICATION AND ALL PARTS ARE TO BE KEPT CLEAN AND FREE FROM CONTAMINANTS INCLUDING LUBRICANTS, PRIOR TO AND DURING ASSEMBLY.



REF	QTY	PART or DRWG No.	DESCRIPTION	MATERIAL
4	4	UC COMPONENTS #WFV-25	1/4 NOM I. D. FLAT WASHER-VENTED	STAINLESS STEEL
3	4	UC COMPONENTS #C-2812-NA	1/4-28 x .75 LONG SHCS	STAINLESS STEEL W/SILVER PL
2	1	D990574	LEFT CLIP	-
1	1	D990576	LEFT SUPPORT ANGLE	-

		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES								LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
		TOLERANCES: FRACTIONAL ± ANGULAR ± ANGULARMACH ± BEND ± TWO PLACE DECIMAL ±		THREE PLACE DECIMAL ± FINISHED SURFACE RMS BREAK CORNERS IN: OUT: REMOVE ALL BURRS						I. O. BAFFLE, LEFT SUPPORT ASSEMBLY	
		MATERIAL:	HEAT TREAT:	FINISH:	A	RELEASE	E990036	-	-	-	KABOT 3-10-99
DWG. NO.	DESCRIPTION	USED ON:		NEXT ASS'Y: D990597, D990616	REV	DESCRIPTION	DCN NUMBER	APPR'D	CHECK	DRWN	DATE
REFERENCE DRAWINGS					ISSUE DESCRIPTION						CAD FILE angclip_L.dwg
											SCALE NTS
											SIZE DWG. NO. D D990589-A
											SHEET 1 OF 1