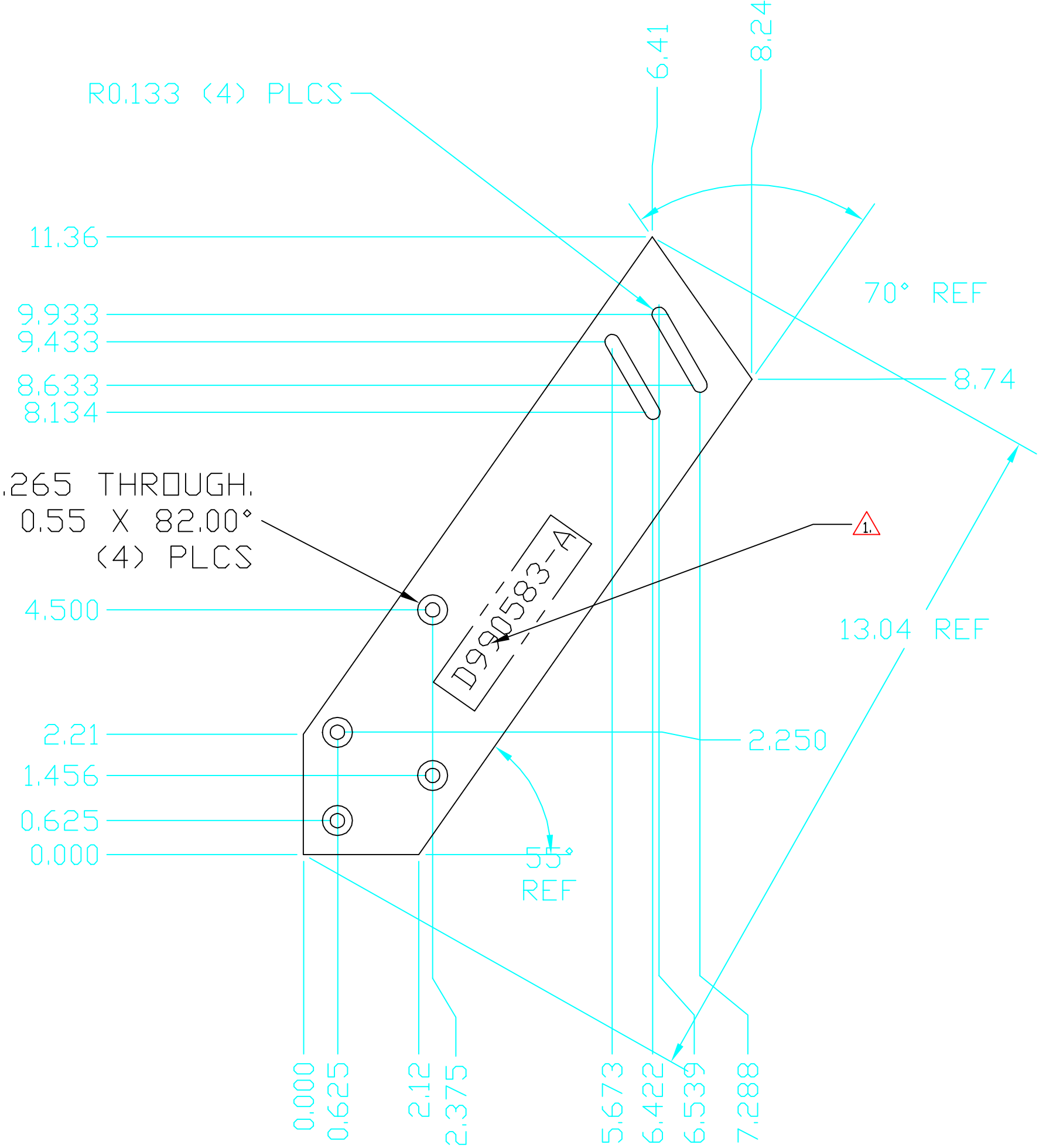


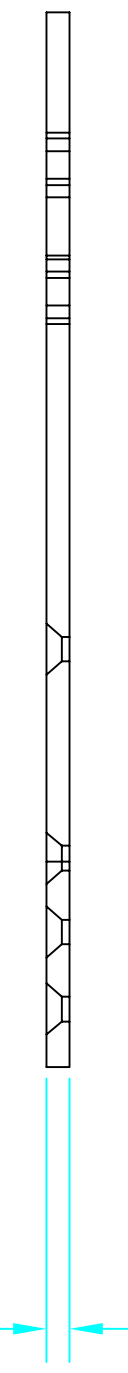
∅ 0.265 THROUGH.
CSINK ∅ 0.55 X 82.00°
(4) PLCS



NOTES: (UNLESS OTHERWISE SPECIFIED)

1 STEEL STAMP OR ENGRAVE THE DRAWING PART NUMBER ON NOTED FACE OF PART FOLLOWED BY "S/N", THEN A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS TO START AT 001 FOR FIRST PART AND PROCEED IN A CONSECUTIVE MANNER TO A MAXIMUM OF 999, FOR EACH SUCCEEDING PART PRODUCED. USE .013 HIGH CHARACTERS. EXAMPLE: D990038-A S/N 001

2 THIS IS A UHV APPLICATION AND ALL STOCK METAL SURFACES ARE TO BE CLEANED. NO MILL IDENT. MARKS OR FORMING DISCOLORATION IS PERMISSIBLE ON FINISHED PART. SCOTCH-BRITE, JITTERBUG, SKIN CUT, TUMBLING, OR CAUSTIC ETCH AND "DI" RINSE ARE ACCEPTABLE METHODS OF CLEANING. IN ADDITION, ELECTROPOLISH IS ACCEPTABLE FOR STAINLESS STEEL.



0.250 STK

		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN FEET [cm]								LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY			
		TOLERANCES:		THREE PLACE DECIMAL ± .005									
		FRACTIONAL ± 1/64		FINISHED SURFACE RMS									
		ANGULAR ± 1/2°		BREAK CORNERS .005-.015									
		ANGULAR MACH ± BEND ±		REMOVE ALL BURRS									
		TWO PLACE DECIMAL ± .01											
		MATERIAL: TYPE 302-304 STAINLESS STEEL 1/4 X 3 BAR		HEAT TREAT:		FINISH: 1. 2.							
DWG. NO.		DESCRIPTION		USED ON:		NEXT ASS'Y: D990580		A		RELEASE		E990036	
REFERENCE DRAWINGS								REV		DESCRIPTION		DCN NUMBER	
										APPR'D		CHECK	
										DRWN		DATE	
										KABDT		3-10-99	
										SCALE		NTS	
										SHEET		1 OF 1	
										ISSUE DESCRIPTION			