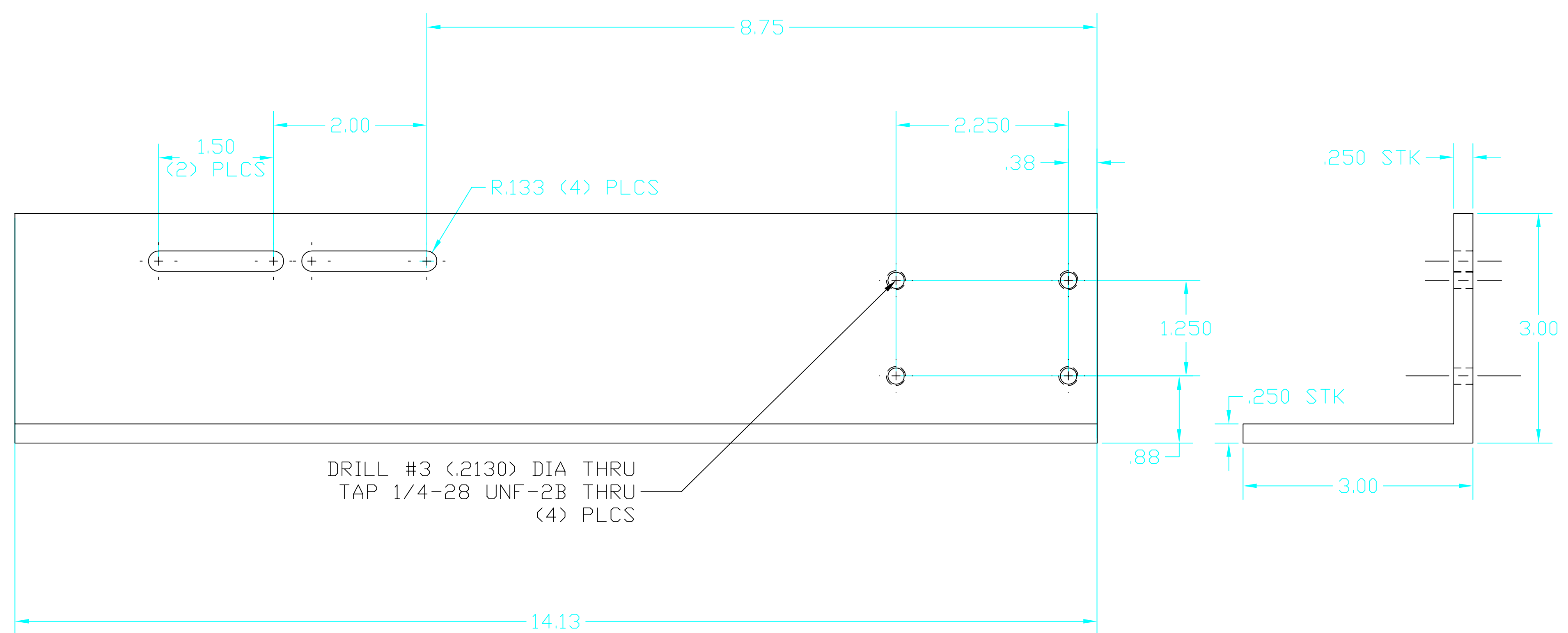
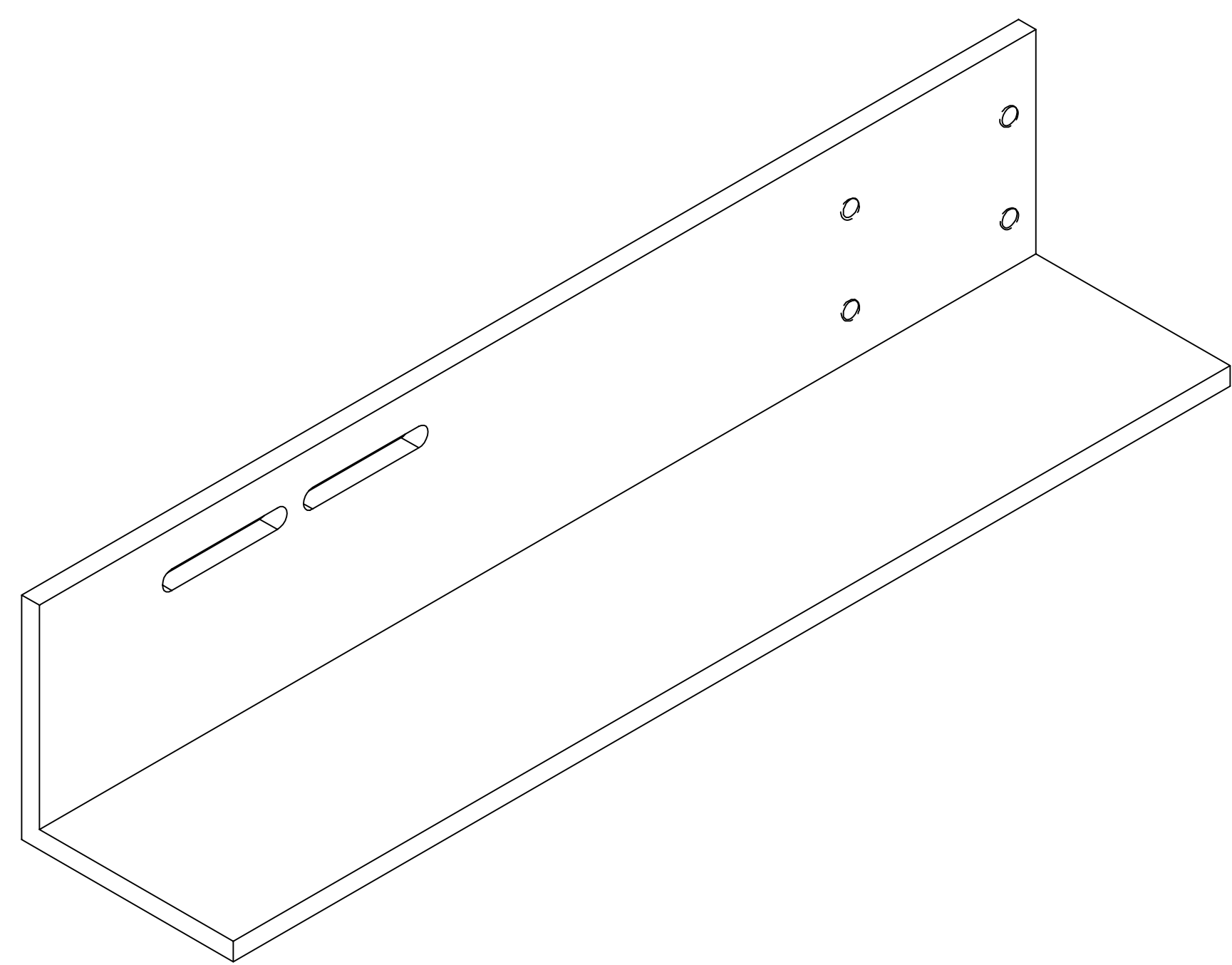
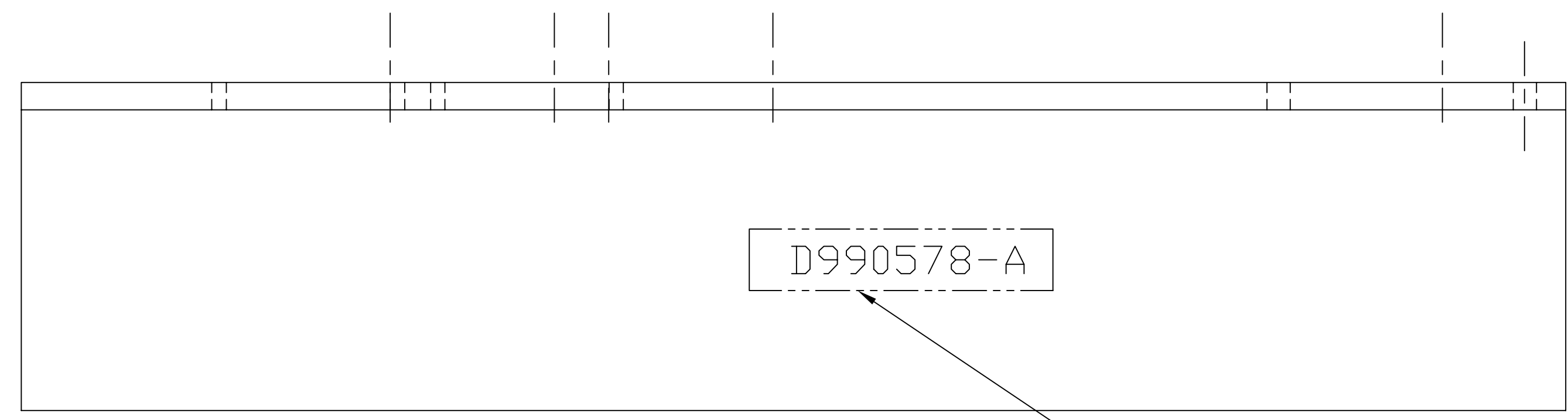


7 6 5 4 3 2 1

NOTES: (UNLESS OTHERWISE SPECIFIED)

1. STEEL STAMP OR ENGRAVE THE DRAWING PART NUMBER ON NOTED FACE OF PART FOLLOWED BY "S/N", THEN A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS TO START AT 001 FOR FIRST PART AND PROCEED IN A CONSECUTIVE MANNER TO A MAXIMUM OF 999, FOR EACH SUCCEEDING PART PRODUCED. USE 0.13 HIGH CHARACTERS.
EXAMPLE: D990038-A S/N 001

2. THIS IS A UHV APPLICATION AND ALL STOCK METAL SURFACES ARE TO BE CLEANED. NO MILL IDENT. MARKS OR FORMING DISCOLORATION IS PERMISSIBLE ON FINISHED PART. SCOTCH-BRITE, JITTERBUG, SKIN CUT, TUMBLING, OR CAUSTIC ETCH AND "DI" RINSE ARE ACCEPTABLE METHODS OF CLEANING. IN ADDITION, ELECTROPOLISH IS ACCEPTABLE FOR STAINLESS STEEL.



DRILL #3 (.2130) DIA THRU
TAP 1/4-28 UNF-2B THRU
(4) PLCS

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		TOLERANCES: FRACTIONAL ± 1/64 ANGULAR ± 1/2° ANGULARMACH ± BEND ± TWO PLACE DECIMAL ± .01		THREE PLACE DECIMAL ± .005 FINISHED SURFACE RMS BREAK CORNERS: .005-.015 REMOVE ALL BURRS		FINISH:		MATERIAL: TYPE 302-304 STAINLESS STEEL 3 x 3 x 1/4 x 14.25 LONG		HEAT TREAT:		NEXT ASS'Y: D990590		ISSUE DESCRIPTION		LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		I. O. BAFFLE, RIGHT SUPPORT ANGLE		CAD FILE orig_R.DWG		SIZE DWG. NO. D D9900578-A		SCALE NTS		SHEET 1 OF 1	
DWG. NO.	DESCRIPTION	USED ON:	REFERENCE DRAWINGS	REV	DESCRIPTION	DCN NUMBER	APPR'D	CHECK	DRWN	DATE																	
				A	RELEASE	D990036	-	-	-	KABOT	3-10-99																
				00	PRE-RELEASE	-	-	-	-	A. ROSA	12-28-98																

7 6 5 4 3 2 1